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• *1: These numbers are prescribed by SAE J2012.

• *2: When the fail-safe operation occurs, the MIL illuminates.

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| P0734 | A/T 4TH GR FNCTN | AT-147, "DTC P0734 A/T 4TH GEAR FUNCTION" |
| P0740 | TCC SOLENOID/CIRC | AT-155, "DTC P0740 TORQUE CONVERTER CLUTCH SOLE- NOID VALVE" |
| P0744 | A/T TCC S/V FNCTN | AT-160, "DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)" |
| P0745 | L/PRESS SOL/CIRC | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" |
| P0750 | SFT SOL A/CIRC*2 | AT-175. "DTC P0750 SHIFT SOLENOID VALVE A" |
| P0755 | SFT SOL B/CIRC*2 | AT-180, "DTC P0755 SHIFT SOLENOID VALVE B" |
| P1705 | TP SEN/CIRC A/T*2 | AT-185, "DTC P1705 THROT- TLE POSITION SENSOR" |
| P1760 | O/R CLTCH SOL/CIRC | AT-193, "DTC P1760 OVER- RUN CLUTCH SOLENOID VALVE" |

• *1: These numbers are prescribed by SAE J2012.

• *2: When the fail-safe operation occurs, the MIL illuminates.

• *3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PRECAUTIONS

PRECAUTIONS

PFP:00001

[RE4F03B]

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER**" ECS002NP

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual. AT

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connectors.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

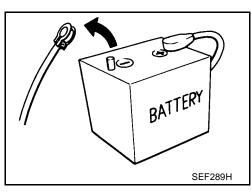
The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

- Be sure to turn the ignition switch "OFF" and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.

Precautions

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



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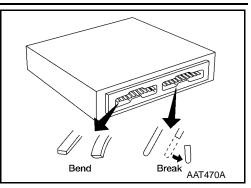
ECS002NR

ECS002NQ

[RE4F03B]

• When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



Perform TCM in-

put/output signal)

OLD ONE

and have not

MEF040DA

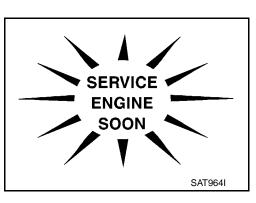
inspection before replacement.

• Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. See page <u>AT-106</u>.

 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced.
 Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to <u>AT-11</u>, <u>"ATF COOLER SERVICE"</u>.
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.
 Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid. Refer to MA-32, "Changing A/T Fluid".



AT-10

PRECAUTIONS

| Service Notice or Precautions | s |
|--|---|
| The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged. | r |
| Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration. | |
| When the ignition key is turned "ON" following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. [For "TCM Self-diagnostic Procedure (No Tools)", refer to <u>AT-49</u> , "TCM Self-diagnostic Procedure (No Tools)" .] | |
| The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions. | • |
| Always follow the "Work Flow". Refer to <u>AT-59, "Work Flow"</u> . The SELF-DIAGNOSIS results will be as follows: | |
| • The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. | |
| • During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated. | |
| TORQUE CONVERTER SERVICE | |
| The torque converter should be replaced under any of the following conditions: | |
| External leaks in the hub weld area. | |
| Converter hub is scored or damaged. | |
| Converter pilot is broken, damaged or fits poorly into crankshaft. | |
| Steel particles are found after flushing the cooler and cooler lines. | |
| Pump is damaged or steel particles are found in the converter. | |
| Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.) | 3 |
| Converter is contaminated with engine coolant containing antifreeze. | |
| Internal failure of stator roller clutch. | |
| Heavy clutch debris due to overheating (blue converter). | |
| Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter. | ; |
| The torque converter should not be replaced if: | |
| • The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles. | |
| • The threads in one or more of the converter bolt holes are damaged. | |
| • Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter. | |
| Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use. | |
| ATF COOLER SERVICE | |
| Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Replace radiator lower tank (which includes ATF cooler) with a new one and flush cooler line using cleaning solvent and compressed air. Refer to <u>CO-14, "RADIATOR"</u> . |] |
| OBD-II SELF-DIAGNOSIS | |
| A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table or | |

<u>AT-53, "Judgement of Self-diagnosis Code"</u> for the indicator used to display each self-diagnostic result.
 The self-diagnostic results indicated by the MIL are automatically stored in the ECM and TCM memories.
 <u>Always perform the procedure "HOW TO ERASE DTC" on page AT-38</u> to complete the repair and

- avoid unnecessary blinking of the MIL.
 The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when
- I ne rollowing self-diagnostic items can be detected using ECM self-diagnostic results mode* only whe the O/D OFF indicator lamp does not indicate any malfunctions.
- PNP switch

- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).

*: For details of OBD-II, refer to <u>EC-58</u>, "<u>ON BOARD DIAGNOSTIC (OBD) SYSTEM</u>" [QG18DE (Except Calif. CA Model)] or <u>EC-615</u>, "<u>ON BOARD DIAGNOSTIC (OBD) SYSTEM</u>" [QG18DE (Calif. CA Model)].

 Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.
 For description and how to disconnect, refer to <u>PG-51, "HARNESS CONNECTOR (SLIDE-LOCKING</u> <u>TYPE)"</u>.

Wiring Diagrams and Trouble Diagnosis

ECS002NT

When you read wiring diagrams, refer to the following:

- GI-13, "How to Read Wiring Diagrams".
- PG-2, "POWER SUPPLY ROUTING".

When you perform trouble diagnosis, refer to the following:

- GI-10, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES".
- GI-26, "How to Perform Efficient Diagnosis for an Electrical Incident".

[RE4F03B]

| REPARATION | | PFP:00002 |
|---|--|---|
| Decial Service Tools | may differ from these of openial parties to -! | ECS002NL |
| e actual snapes of Kent-Moore tools Fool number Kent-Moore No.) Fool name | a may differ from those of special service tools | Description |
| J34301-C) Dil pressure gauge set I (J34301-1) Dil pressure gauge 2 (J34301-2) Hoses 3 (J34298) Adapter | () () () () () () () () () () | Measuring line pressure |
| kupici k (J34282) Adapter 5 (790-301-1230-A) 50° Adapter 6 (J34301-15) Square socket | | |
| (V31103000 J38982) Drift | | Installing differential oil seal (Use with ST35325000.) a: 59 mm (2.32 in) dia. b: 49 mm (1.93 in) dia. |
| ST35325000 | NT105 | Installing differential oil seal |
| Drift) | a b NT417 | (Use with KV31103000.) a: 215 mm (8.46 in) b: 25 mm (0.98 in) dia. c: M12 x 1.5P |
| <pre></pre> | | Measuring turning torque of final drive as- sembly |
| Preload adapter | NT087 | Measuring clearance between side gear and differential case with washer Selecting differential side bearing adjusting shim |
| KV31103200 J34285-A and J34285-87) Clutch spring compressor | a b b c NT423 | Removing and installing clutch return spring a: 320 mm (12.60 in) b: 174 mm (6.85 in) |

[RE4F03B]

| Tool number (Kent-Moore No.) Tool name | | Description |
|--|---|--|
| ST23540000 (J25689-A) Pin punch | a b | Removing and installing parking rod plate, manual plate and differential pinion mate shaft retaining pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia. |
| | NT442 | |
| KV32101000 (J25689-A) Pin punch | a | Installing throttle lever and manual shaft re- taining pins a: 4 mm (0.16 in) dia. |
| | NT410 | |
| ST25710000 (—) Pin punch | a | Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia. |
| | NT410 | |
| ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000 (J8107-2) Adapter | c c c c c c c c c c c c c c c c c c c | Removing differential side bearing inner race a: 39 mm (1.54 in) dia. b: 29.5 mm (1.161 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) e: 120 mm (4.72 in) |
| KV381054S0 (J34286) Puller | a b NT414 | Removing idler gear bearing outer race Removing differential side oil seals Removing differential side bearing outer race Removing needle bearing from bearing retainer a: 250 mm (9.84 in) b: 160 mm (6.30 in) |
| ST27180001 (J25726-B) Puller | NT424 | • Removing idler gear a: 100 mm (3.94 in) b: 110 mm (4.33 in) c: M8 x 1.25P |
| ST30031000 (J22912-O1) Puller | NT411 | Removing reduction gear bearing inner race a: 90 mm (3.54 in) dia. b: 50 mm (1.97 in) dia. |

AT-14

[RE4F03B]

| Tool number (Kent-Moore No.) Tool name | | Description |
|--|-------|---|
| ST35272000 (J26092) Drift | | Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 72 mm (2.83 in) dia. b: 35.5 mm (1.398 in) dia. |
| ST37830000 (—) Drift | NT426 | Installing idler gear bearing outer race a: 62 mm (2.44 in) dia. b: 39 mm (1.54 in) dia. |
| ST35321000 (—) Drift | NT427 | Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia. |
| ST30633000 (—) Drift | | Installing differential side bearing outer race a: 67 mm (2.64 in) dia. b: 49 mm (1.93 in) dia. |
| ST35271000 (J26091) Drift | NT073 | Installing idler gear a: 72 mm (2.83 in) dia. b: 63 mm (2.48 in) dia. |
| ST33400001 (J26082) Drift | NT115 | Installing oil pump housing oil seal a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia. |
| KV38105710 (—) | NT115 | Measuring clearance between side gear and differential case |
| | NT087 | |

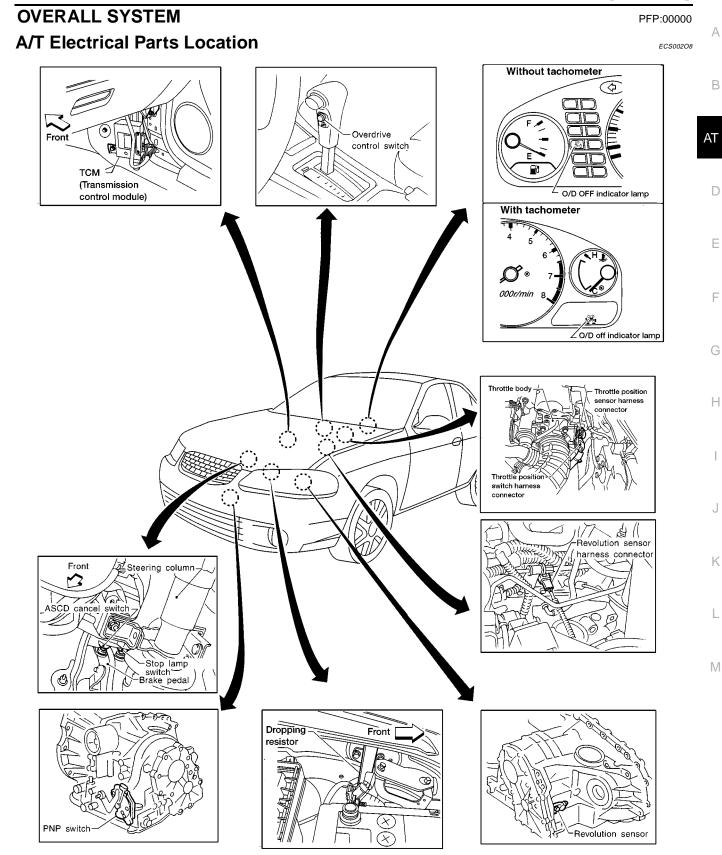
[RE4F03B]

Commercial Service Tools

ECS002NV

| Tool name | | Description |
|-----------|-------|---|
| Puller | NT077 | Removing idler gear bearing inner race Removing and installing band servo pistor snap ring |
| Drift | a | Removing idler gear bearing inner race a: 34 mm (1.34 in) dia. |
| | NT109 | |
| Drift | ab | Installing differential left side bearing a: 86 mm (3.39 in) dia. b: 80 mm (3.15 in) dia. |
| | NT115 | |
| Drift | ab | Installing differential right side bearing a: 46 mm (1.81 in) dia. b: 40 mm (1.57 in) dia. |
| | NT115 | |

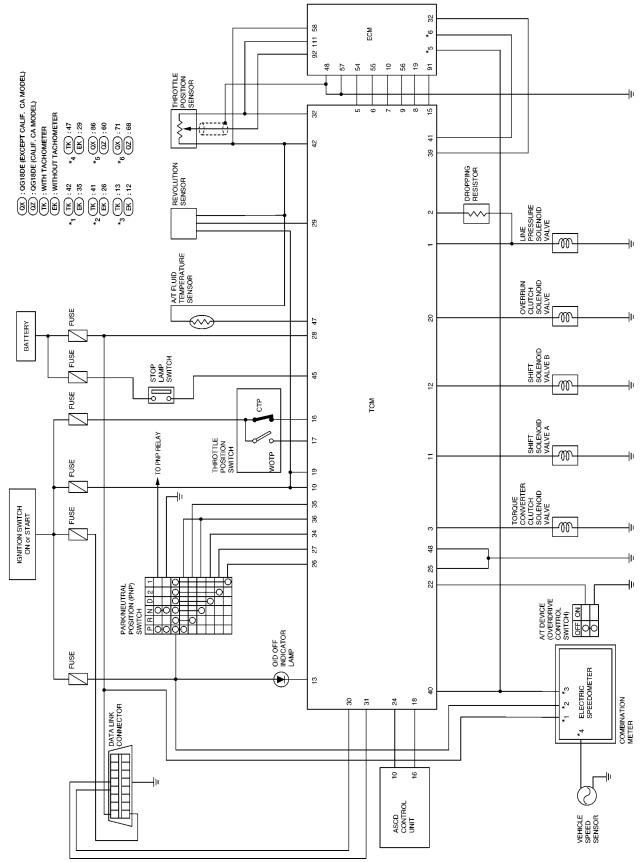
[RE4F03B]



Circuit Diagram

ECS002O9

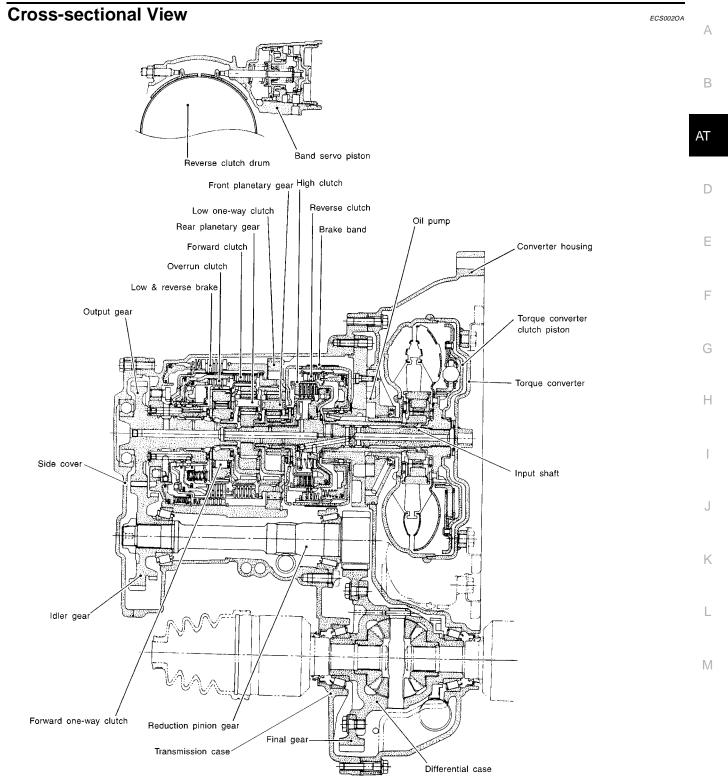
[RE4F03B]



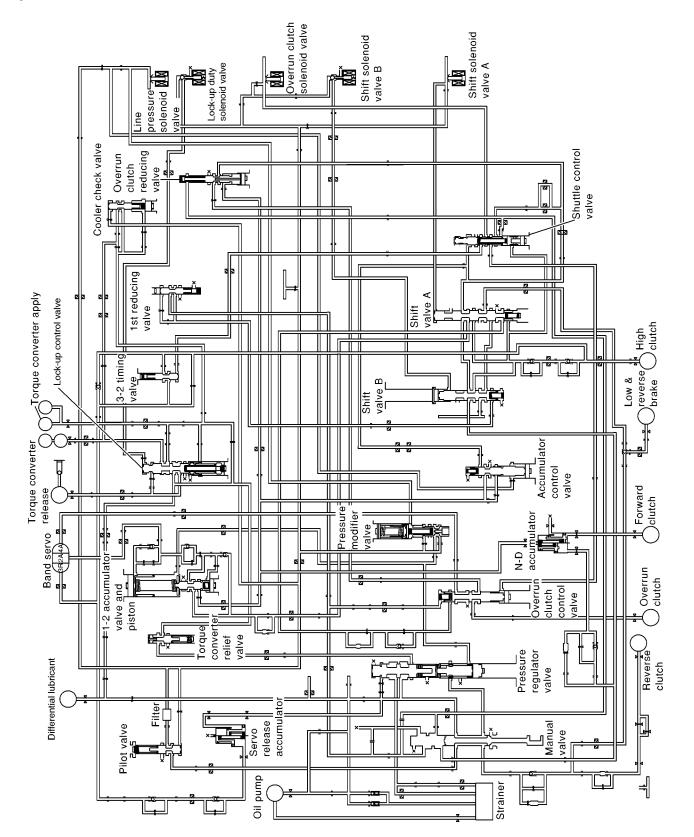
WDWA0001E

AT-18

[RE4F03B]



Hydraulic Control Circuit

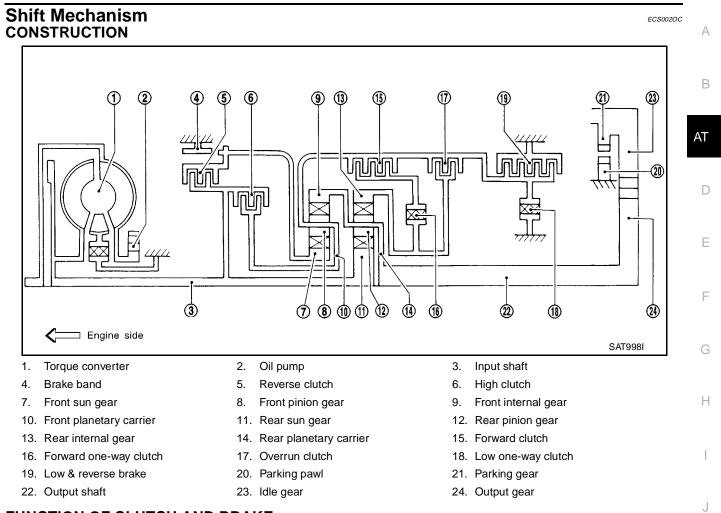


WAT408

[RE4F03B]

ECS002OB

[RE4F03B]



FUNCTION OF CLUTCH AND BRAKE

| Clutch and brake components | Abbr. | Function |
|-----------------------------|---------|---|
| 5 Reverse clutch | R/C | To transmit input power to front sun gear 7. |
| 6 High clutch | H/C | To transmit input power to front planetary carrier 10 . |
| 15 Forward clutch | F/C | To connect front planetary carrier 10 with forward one-way clutch 16 . |
| 17 Overrun clutch | O/C | To connect front planetary carrier 10 with rear internal gear 13 . |
| 4 Brake band | B/B | To lock front sun gear 7. |
| 16 Forward one-way clutch | F/O.C | When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution. |
| 18 Low one-way clutch | L/O.C | To stop front planetary carrier 10 from rotating in opposite direction against engine revolution. |
| 19 Low & reverse brake | L & R/B | To lock front planetary carrier 10 . |

CLUTCH AND BAND CHART

| | Deverse | LUmb | For- | Over- | | Band serve | D | Forward | Low | Low & | | |
|-------------------|------------------------|---------------------|----------------------|----------------------------|--------------|----------------|--------------|--------------------------------|------------------------------------|-------------------------------|-------------|---------------------|
| Shift position | Reverse clutch 5 | High clutch 6 | ward clutch 15 | run clutch 17 | 2nd apply | 3rd release | 4th apply | one-way clutch 16 | one- way clutch 18 | reverse brake 19 | Lock- up | Remarks |
| Р | | | | | | | | | | | | PARK POSITION |
| R | | | | | | | | | | | | REVERSE POSITION |

[RE4F03B]

| | | Davaara | 11: | For- | Over- | | Band serve | D | Forward | Low | Low & | | |
|---------|---------------|-------------------------------|---------------------|----------------------|----------------------------|--------------|----------------|--------------|--------------------------------|------------------------------------|-------------------------------|-------------|--|
| | hift ition | Reverse clutch 5 | High clutch 6 | ward clutch 15 | run clutch 17 | 2nd apply | 3rd release | 4th apply | one-way clutch 16 | one- way clutch 18 | reverse brake 19 | Lock- up | Remarks |
| I | N | | | | | | | | | | | | NEUTRAL POSITION |
| | 1st | | | | *1D | | | | В | В | | | |
| D* 4 | 2n d | | | | *1A | | | | В | | | | Automatic shift $1 \Leftrightarrow 2 \Leftrightarrow 3 \Leftrightarrow$ 4 |
| 4 | 3rd | | | | *1A | *2C | С | | В | | | *5 | |
| | 4th | | | С | | *3C | С | | | | | | - |
| | 1st | | | | D | | | | В | В | | | Automatic |
| 2 | 2n d | | | | A | | | | В | | | | shift 1 ⇔ 2 |
| | 1st | | | | | | | | В | | | | Locks (held stationary) in 1st speed $1 \leftarrow 2$ |
| 1 | 2n d | | | | | | | | В | | | | |

• *1: Operates when overdrive control switch is set in "OFF" position.

• *2: Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

- *3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.
- *4: A/T will not shift to 4th when overdrive control switch is set in "OFF" position.
- *5: Operates when overdrive control switch is "OFF".
- : Operates.
- A: Operates when throttle opening is less than 3/16, activating engine brake.
- B: Operates during "progressive" acceleration.
- C: Operates but does not affect power transmission.
- D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

POWER TRANSMISSION

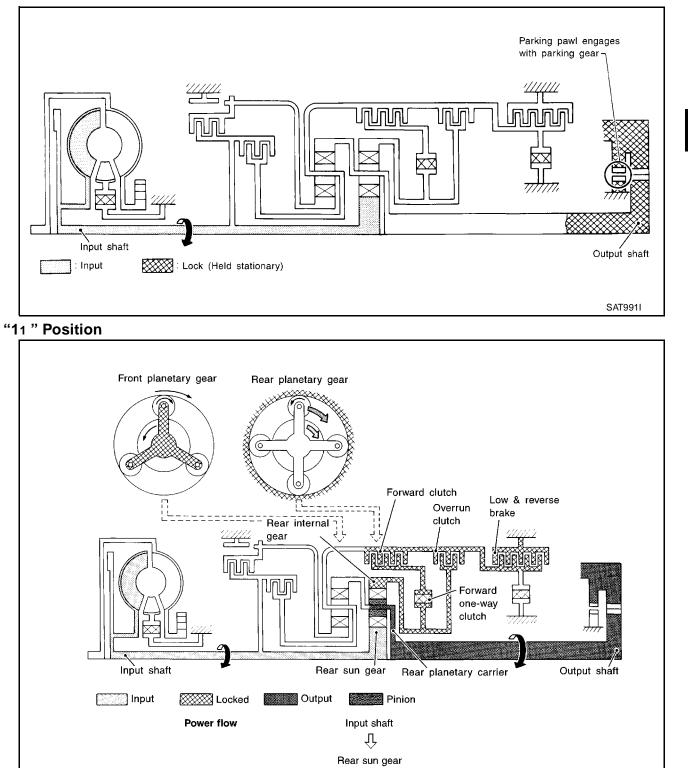
"N" and "P" Positions

- "N" position Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.
- "P" position

Similar to the "N" position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked.

AT-22

[RE4F03B]



SAT374J

Rear planetary gear

⇒

Output shaft

DJ

А

В

AT

D

Е

F

G

Н

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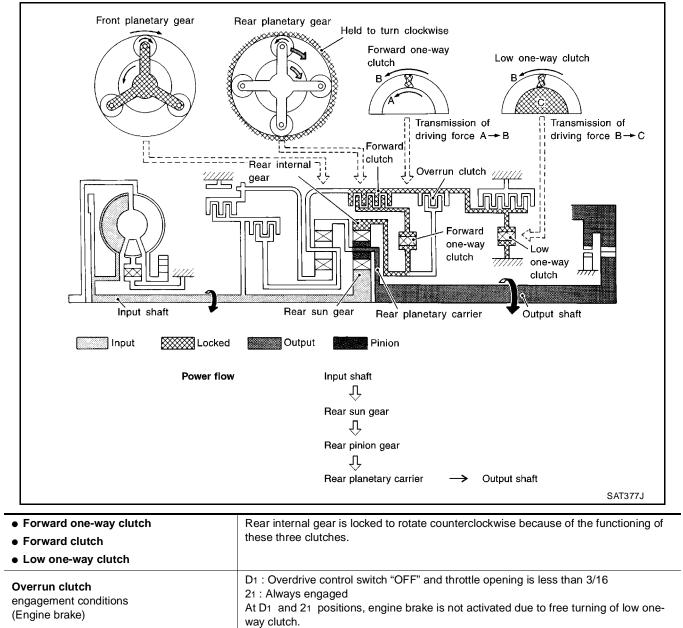
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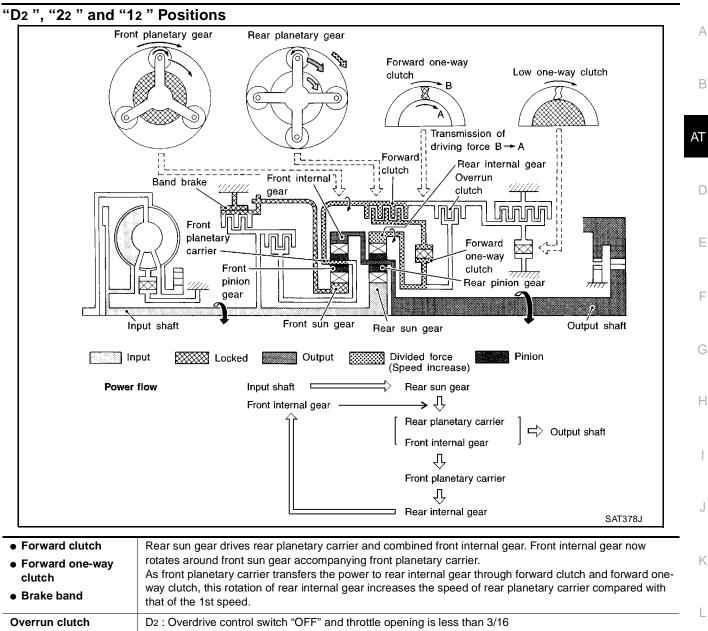
Μ

[RE4F03B]

| Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake | As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D1 and 21. |
|---|---|
| Engine brake | Overrun clutch always engages, therefore engine brake can be obtained when deceler- ating. |

"D1 " and "21 " Positions

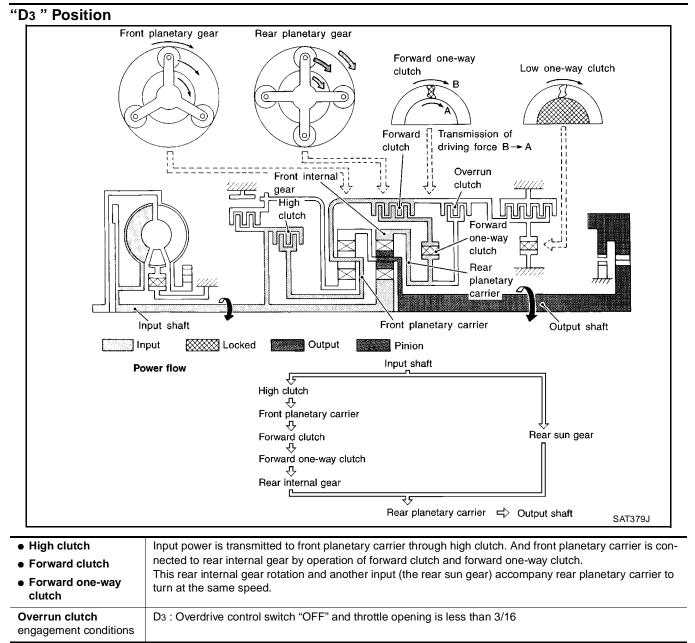




engagement conditions 22 and 12 : Always engaged

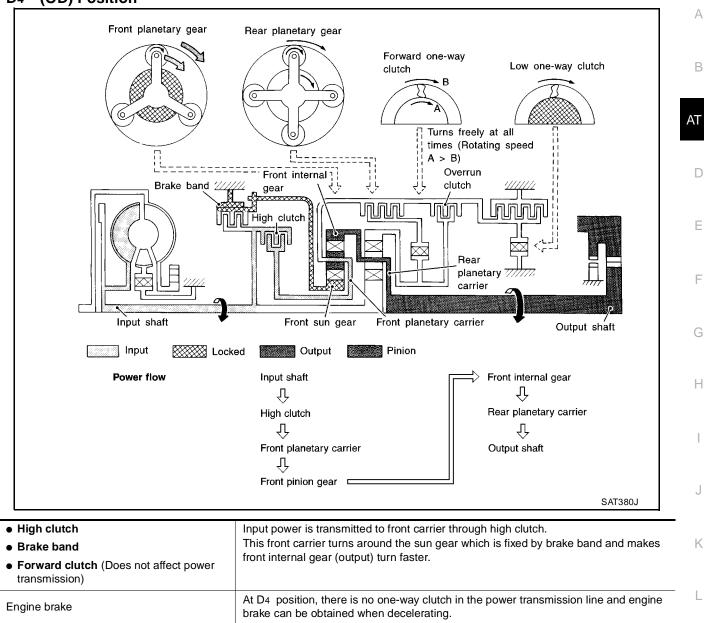
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[RE4F03B]

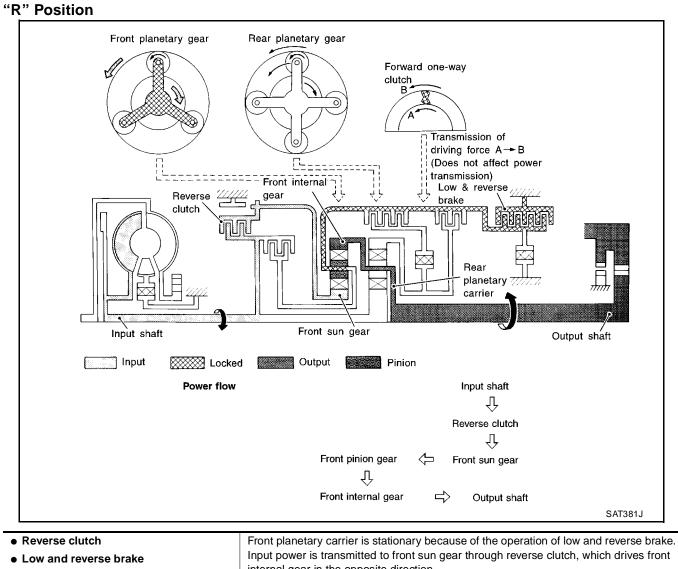


"D4 " (OD) Position

[RE4F03B]



Μ



| | internal gear in the opposite direction. |
|--------------|---|
| Engine brake | As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating. |
| | |

Control System

ECS002OD

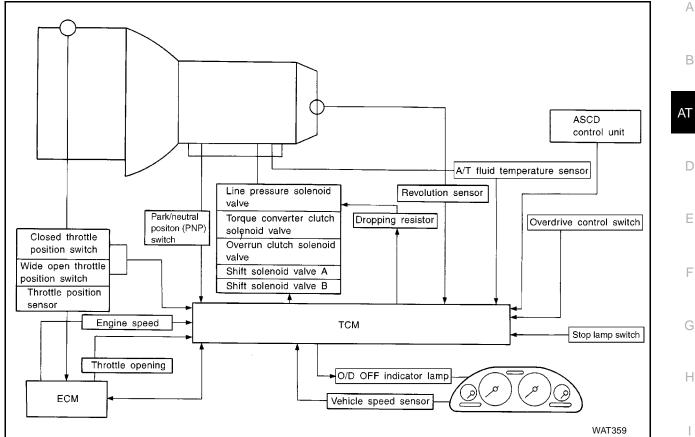
The automatic transaxle senses vehicle operating conditions through various switches and sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

| SWITCHES & SENSORS | ТСМ | ACTUATORS |
|--|---|--|
| PNP switch Throttle position sensor Closed throttle position switch Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit Stop lamp switch | Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line control Duet-EA control | Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp |

CONTROL SYSTEM



Κ



TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

| | Sensors, switches and solenoid valves | Function | |
|--|--|---|--|
| | PNP switch | Detects select lever position and sends a signal to TCM. | |
| | Throttle position sensor | Detects throttle valve position and sends a signal to TCM. | |
| | Closed throttle position switch Detects throttle valve's fully-closed position and sends a signal | | |
| Wide open throttle position switch | | Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM. | |
| | Engine speed signal | From ECM. | |
| A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch | Detects transmission fluid temperature and sends a signal to TCM. | | |
| | Detects output shaft rpm and sends a signal to TCM. | | |
| | Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions. | | |
| | Sends a signal, which prohibits a shift to "D4 " (overdrive) position, to the TCM. | | |
| ASCD control unit | | Sends the cruise signal and "D4" (overdrive) cancellation signal from ASCD control unit to TCM. | |
| | Stop lamp switch Releases lock-up system when depressing pedal in lock-up condition | | |

[RE4F03B]

| | Sensors, switches and solenoid valves | Function |
|--|--|--|
| Shift solenoid valve A/B Selects shifting point suited to driving conditions in relation from TCM. | | Selects shifting point suited to driving conditions in relation to a signal sent from TCM. |
| | Line pressure solenoid valve | Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM. |
| Output | Torque converter clutch solenoid valve | Regulates (or decreases) lock-up pressure suited to driving conditions in rela- tion to a signal sent from TCM. |
| | Overrun clutch solenoid valve | Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM. |
| | O/D OFF indicator lamp | Shows TCM faults, when A/T control components malfunction. |

Control Mechanism LINE PRESSURE CONTROL

ECS002OE

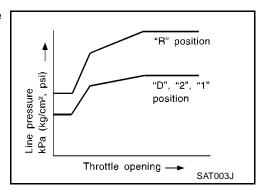
TCM has various line pressure control characteristics to match the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.

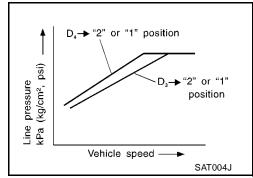
Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.



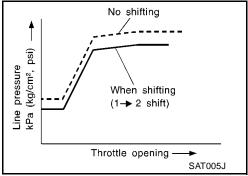
Back-up Control (Engine brake)

If the selector lever is shifted to "2" position while driving in D4 $\,$ (OD) or D₃, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



During Shift Change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

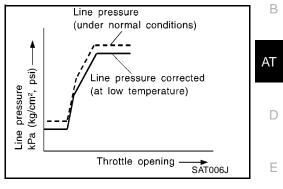


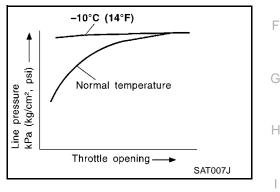
[RE4F03B]

At Low Fluid Temperature

- Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.
- The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.

 Line pressure is increased to a maximum, irrespective of the throttle opening, when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.





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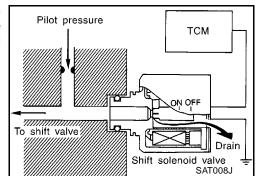
SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

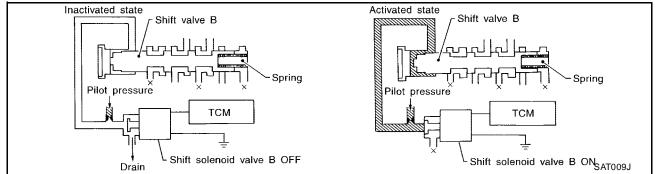
The shift solenoid valve performs simple ON-OFF operation. When set to "ON", the drain circuit closes and pilot pressure is applied to the shift valve.



Relation Between Shift Solenoid Valves A and B and Gear Positions

| Shift solenoid valve | | | Gear position | | |
|----------------------|--------------|--------------|---------------|-------------|-------------|
| | D1 , 21 , 11 | D2 , 22 , 12 | D4 (OD) | N-P | |
| A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) | ON (Closed) |
| В | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) |

Control of Shift Valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the torque converter clutch piston.

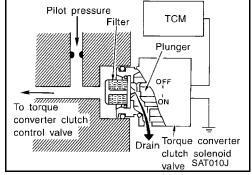
Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

| Overdrive control switch | ON | OFF |
|---------------------------------|------------------------|-----|
| Selector lever | "D" position | |
| Gear position | D4 | D3 |
| Vehicle speed sensor | More than set value | |
| Throttle position sensor | Less than set opening | |
| Closed throttle position switch | OFF | |
| A/T fluid temperature sensor | More than 40°C (104°F) | |

Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the "OFF" period, and opens the circuit during the "ON" period. If the percentage of OFFtime increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.



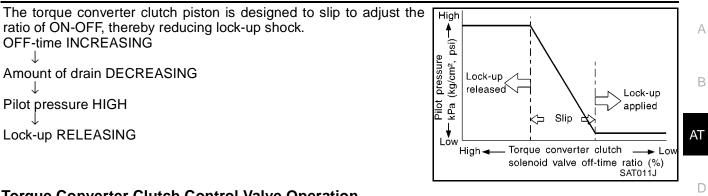
[RE4F03B]

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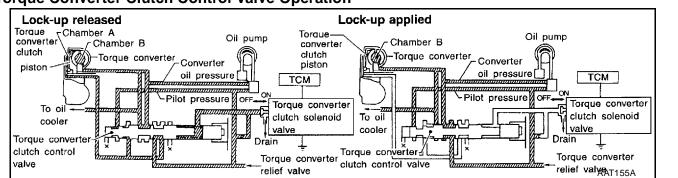
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Torque Converter Clutch Control Valve Operation



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torgue converter clutch piston remains unlocked.

Lock-up applied

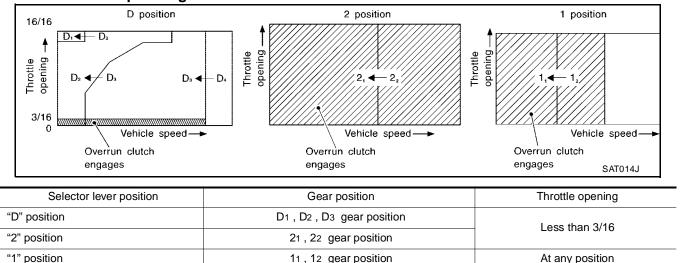
When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective. The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions

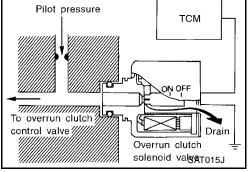


Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is "ON", the pilot pressure drain port closes. When it is "OFF", the drain port opens.

During the solenoid valve "ON", pilot pressure is applied to the end face of the overrun clutch control valve.

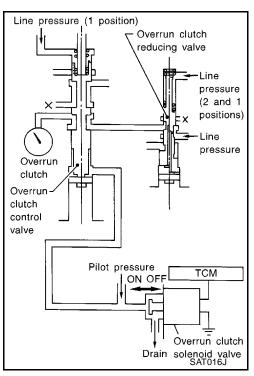


Overrun Clutch Control Valve Operation

When the solenoid valve is "ON", pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is "OFF", pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.



Control Valve FUNCTION OF CONTROL VALVES

ECS002OF

| Valve name | Function | |
|---|---|--|
| Pressure regulator valve, plug and sleeve | Regulates oil discharged from the oil pump to provide optimum line pressure for all driving condi- tions. | |
| Pressure modifier valve and sleeve | Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modi- fier pressure (signal pressure) which controls optimum line pressure for all driving conditions. | |
| Pilot valve | Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mec nism, overrun clutch, shift timing. | |
| Accumulator control valve | Regulates accumulator back-pressure to pressure suited to driving conditions. | |
| Manual valve | Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral. | |
| Shift valve A | Simultaneously switches four oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B. | |
| Shift valve B | Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A. | |

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[RE4F03B]

| Valve name | Function | A |
|--|---|----|
| Overrun clutch control valve | Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D4. (Interlocking occurs if the overrun clutch engages during D4.) | |
| 1st reducing valve | Reduces low & reverse brake pressure to dampen engine-brake shock when down-shifting from the "1" position 12 to 11. | В |
| Overrun clutch reducing valve | Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In "1" and "2" positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability. | AT |
| Torque converter relief valve | Prevents an excessive rise in torque converter pressure. | |
| Torque converter clutch control valve, plug and sleeve | Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system. | D |
| 1-2 accumulator valve and piston | Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting. | |
| 3-2 timing valve | Switches oil pressure with 3-2 timing valve according to throttle opening. | E |
| Shuttle control valve | Reduces shock when down-shifting from 3rd to 2nd and regulates overrun clutch. | |
| Cooler check valve | Regulates oil pressure which causes lock-up when driving at low speeds. | F |

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AT-36

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to <u>AT-41, "SELF-DIAGNOSTIC RESULT TEST MODE"</u>.

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

| Items | MIL | | |
|---|--------------------|--------------------|--|
| liens | One trip detection | Two trip detection | |
| Shift solenoid valve A — DTC: P0750 | X | | |
| Shift solenoid valve B — DTC: P0755 | X | | |
| Throttle position sensor or switch — DTC: P1705 | X | | |
| Except above | | Х | |

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC) HOW TO READ DTC AND 1ST TRIP DTC

DTC and 1st trip DTC can be read by the following methods.

(with CONSULT-II or GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

[RE4F03B] PFP:00000

ECS002NW

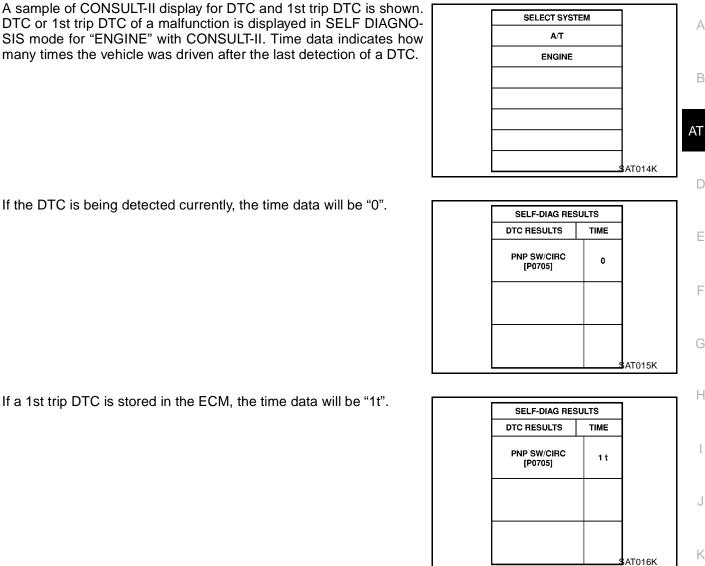
ECS002NX

ECS002NY

ECS002NZ

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If the DTC is being detected currently, the time data will be "0".

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-62, "FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA" [QG18DE (Except Calif. CA Model)] or EC-619, "FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA" (Calif. CA Model)].

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory. 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

| Priority | Items | | | | | |
|----------|----------------------------|--|--|--|--|--|
| 1 | Freeze frame data | a Misfire — DTC: P0300 - P0304 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175 | | | | |
| 2 | | Except the above items (Includes A/T related items) | | | | |
| 3 | 1st trip freeze frame data | | | | | |

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as follows.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to <u>EC-71</u>, "HOW TO ERASE EMISSION-RELATED DIAGNOSTIC INFOR-<u>MATION</u>" [QG18DE (Except Calif. CA Model)] or <u>EC-627</u>, "HOW TO ERASE EMISSION-RELATED DIAG-<u>NOSTIC INFORMATION</u>" [QG18DE (Calif. CA Model)].

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

(B) HOW TO ERASE DTC (WITH CONSULT-II)

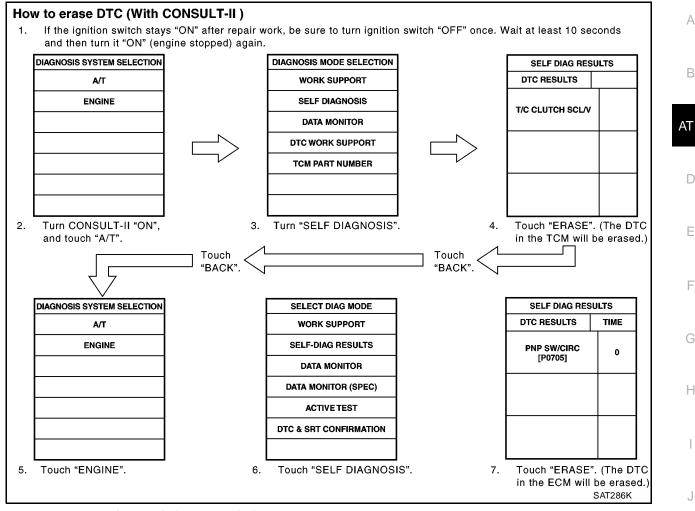
- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 10 seconds and then turn it "ON" (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- 3. Touch "SELF DIAGNOSIS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".
- 7. Touch "ERASE". (The DTC in the ECM will be erased.)

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HOW TO ERASE DTC (WITH GST)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- Perform "OBD-II Self-diagnostic Procedure (No Tools)". Refer to <u>AT-49, "OBD-II Self-diagnostic Procedure</u> (<u>No Tools</u>)". (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- Select Mode 4 with Generic Scan Tool (GST). For details, refer to <u>EC-72, "How to Erase DTC (With GST)"</u> [QG18DE (Except Calif. CA Model)] or <u>EC-628, "How to Erase DTC (With GST)"</u> [QG18DE (Calif. CA Model)].

B HOW TO ERASE DTC (NO TOOLS)

- 1. If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- Perform "TCM Self-diagnostic Procedure (No Tools)". Refer to <u>AT-49, "TCM Self-diagnostic Procedure (No Tools)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

Malfunction Indicator Lamp (MIL)

- 1. The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
 - If the malfunction indicator lamp does not light up, refer to DI-23, "WARNING LAMPS" .

(Or see MIL & CONSULT-II in EC section. Refer to EC-73, "Malfunction Indicator Lamp (MIL)" [QG18DE (Except Calif. CA Model)] or EC-629, "Malfunction Indicator Lamp (MIL)" [QG18DE (Calif. CA Model)], and EC-120, "CONSULT-II Function" (Except Calif. CA Model)] or EC-674, "CONSULT-II Function" [QG18DE (Calif. CA Model)].



2. When the engine is started, the malfunction indicator lamp should ao off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC-59, "Emission-related Diagnostic Information" [QG18DE (Except Calif. CA Model)] or EC-616, "Emission-related Diagnostic Information" [QG18DE (Calif. CA Model)].

CONSULT-II

ECS00201

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-40, "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)"), place check marks for results on the "DIAGNOSTIC WORKSHEET", (AT-55, "DIAGNOSTIC WORKSHEET"). Reference pages are provided following the items.

NOTICE:

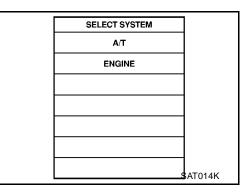
1. The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).

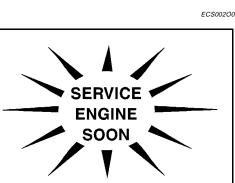
Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

- Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Man-2. ual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is dis-3 played upon completion of shifting (which is computed by TCM).
- Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II 4 unit.

(P) SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

Turn on CONSULT-II and touch "ENGINE" for OBD-II detected 1. items or touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-110, "TROUBLE DIAGNOSIS FOR POWER SUPPLY" . If result is NG, refer to PG-2, "POWER SUPPLY" ROUTING" .





[RE4F03B]

2. Touch "SELF DIAG RESULTS".
 Display shows malfunction experienced since the last erasing operation.
 CONSULT-II performs "REAL TIME DIAG".
 Also, any malfunction detected while in this mode will be displayed at real time.

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SELF-DIAGNOSTIC RESULT TEST MODE

| Detected items | | | TCM self-diagnosis | OBD-II (DTC) |
|---|------------------|---|----------------------|--|
| Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode) "A/T" "ENGINE" | | Malfunction is detected when | Available by O/D OFF | Available by malfunc- tion indicator lamp *2, "ENGINE" on CON- SULT-II or GST |
| PNP switch circuit | PNP SW/CIRC | • TCM does not receive the correct voltage signal (based on the gear position) from the switch. | _ | P0705 |
| Revolution sensor VHCL SPEED | VEH SPD SEN/CIR | TCM does not receive the proper voltage signal from the sensor. | x | P0720 |
| SEN-A/T Vehicle speed sensor VHCL SPEED SEN-MTR | AT (Meter) | • TCM does not receive the proper voltage signal from the sensor. | x | |
| A/T 1st gear function | A/T 1ST GR FNCTN | • A/T cannot be shifted to the 1st gear position even if electrical circuit is good. | | P0731*1 |
| A/T 2nd gear function | A/T 2ND GR FNCTN | • A/T cannot be shifted to the 2nd gear position even if electrical circuit is good. | _ | P0732*1 |
| A/T 3rd gear function | A/T 3RD GR FNCTN | • A/T cannot be shifted to the 3rd gear position even if electrical circuit is good. | _ | P0733*1 |
| A/T 4th gear function | A/T 4TH GR FNCTN | • A/T cannot be shifted to the 4th gear position even if electrical circuit is good. | _ | P0734*1 |
| A/T TCC S/V function (lock-up) A/T TCC S/V A/T TCC S/V FNCTN | | • A/T cannot perform lock-up even if electrical circuit is good. | _ | P0744*1 |
| Shift solenoid valve A SHIFT SOLENOID/V SFT SOL A/CIRC A | | • TCM detects an improper voltage drop when it tries to operate the solenoid valve. | x | P0750 |
| Shift solenoid valve B SHIFT SOLENOID/V SFT SOL B/CIRC B | | • TCM detects an improper voltage drop when it tries to operate the solenoid valve. | x | P0755 |
| Overrun clutch solence OVERRUN CLUTCH S/V | | • TCM detects an improper voltage drop when it tries to operate the solenoid valve. | X | P1760 |

[RE4F03B]

| Detected items (Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode) | | | TCM self-diagnosis | OBD-II (DTC) | |
|--|-----------------------|--|---|---|--|
| | | Malfunction is detected when | Available by O/D OFF | SERVICE ENGINE SOON Available by malfunc- | |
| "A/T" | "ENGINE" | | ゴテ弾にた indicator lamp or "A/T" on CONSULT-II | tion indicator lamp *2, "ENGINE" on CON- SULT-II or GST | |
| T/C clutch solenoid va | alve | • TCM detects an improper voltage | | | |
| T/C CLUTCH SOL/V | TCC SOLENOID/ CIRC | drop when it tries to operate the solenoid valve. | Х | P0740 | |
| Line pressure solenoi | d valve | • TCM detects an improper voltage | | | |
| LINE PRESSURE S/ V | L/PRESS SOL/CIRC | drop when it tries to operate the solenoid valve. | Х | P0745 | |
| Throttle position sense switch | or, Throttle position | TCM receives an excessively low or high voltage from the sensor. | x | Direc | |
| THROTTLE POSI SEN | TP SEN/CIRC A/T | | ~ | P1705 | |
| Engine speed signal | | • TCM does not receive the proper | х | P0725 | |
| ENGINE SPEED SIG | | voltage signal from the ECM. | ~ | | |
| A/T fluid temperature sensor | | TCM receives an excessively low | | | |
| BATT/FLUID TEMP SEN | ATF TEMP SEN/ CIRC | or high voltage from the sensor. | Х | P0710 | |
| TCM (RAM) | | • TCM memory (RAM) is malfunc- | | | |
| CONTROL UNIT (RAM) | _ | tioning. | — | _ | |
| TCM (ROM) | | • TCM memory (ROM) is malfunc- | | | |
| CONTROL UNIT (ROM) | _ | tioning. | — | _ | |
| TCM (EEP ROM) | | • TCM memory (EEP ROM) is mal- | | | |
| CONT UNIT (EEP | | functioning. | — | _ | |
| Initial start | | • This is not a malfunction message | | | |
| INITIAL START | | (Whenever shutting off a power supply to the TCM, this message appears on the screen.) | х | _ | |
| No failure (NO SELF DIAGNOSTIC FAILURE INDI- CATED FURTHER TESTING MAY BE REQUIRED**) | | No failure has been detected. | х | х | |

X: Applicable

-: Not applicable

*1: These malfunctions cannot be displayed by MIL

*2: Refer to <u>EC-73, "Malfunction Indicator Lamp (MIL)"</u> [QG18DE (Except Calif. CA Model)] or <u>EC-629, "Malfunction Indicator Lamp (MIL)"</u> [QG18DE (Calif. CA Model)].

[RE4F03B]

DATA MONITOR MODE (A/T)

| | | Monit | or item | | |
|---|-------------------------------------|---------------------------|-------------------|--|--|
| ltem | Display | TCM input sig- nals | Main sig- nals | Description | Remarks |
| Vehicle speed sensor 1 (A/ T) (Revolution sensor) | VHCL/S SE·A/T [km/h] or [mph] | х | _ | Vehicle speed computed from signal of revolution sensor is displayed. | When racing engine in "N" or "P" position with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph). |
| Vehicle speed sensor 2 (Meter) | VHCL/S SE·MTR [km/h] or [mph] | х | _ | Vehicle speed computed from signal of vehicle speed sensor is dis- played. | Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is sta- tionary. |
| Throttle position sensor | THRTL POS SEN [V] | х | _ | Throttle position sensor signal voltage is dis- played. | |
| A/T fluid temperature sen- sor | FLUID TEMP SE [V] | х | _ | A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. | |
| Battery voltage | BATTERY VOLT [V] | х | _ | Source voltage of TCM is displayed. | |
| Engine speed | ENGINE SPEED [rpm] | х | x | Engine speed, computed from engine speed signal, is displayed. | Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running. |
| Overdrive control switch | OVERDRIVE SW [ON/OFF] | х | _ | ON/OFF state computed from signal of overdrive control SW is displayed. | |
| PN position switch | PN POSI SW [ON/OFF] | х | _ | ON/OFF state computed from signal of PN position SW is displayed. | |
| R position switch | R POSITION SW [ON/OFF] | х | _ | ON/OFF state computed from signal of R position SW is displayed. | |
| D position switch | D POSITION SW [ON/OFF] | х | _ | ON/OFF state computed from signal of D position SW is displayed. | |
| 2 position switch | 2 POSITION SW [ON/OFF] | х | _ | ON/OFF status, com- puted from signal of 2 position SW, is displayed. | |
| 1 position switch | 1 POSITION SW [ON/OFF] | х | _ | ON/OFF status, com- puted from signal of 1 position SW, is displayed. | |
| ASCD cruise signal | ASCD CRUISE [ON/OFF] | х | _ | Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state | This is displayed even when no ASCD is mounted. |

AT-43

[RE4F03B]

| | | Monit | or item | | |
|---|-------------------------------------|---------------------------|-------------------|--|--|
| ltem | Display | TCM input sig- nals | Main sig- nals | Description | Remarks |
| ASCD OD cut signal | ASCD OD CUT [ON/OFF] | x | _ | Status of ASCD OD release signal is dis- played. ON OD released OFF OD not released | This is displayed even when no ASCD is mounted. |
| Kickdown switch | KICKDOWN SW [ON/OFF] | x | _ | ON/OFF status, com- puted from signal of kick- down SW, is displayed. | This is displayed even when no kickdown switch is equipped. |
| Closed throttle position switch | CLOSED THL/ SW [ON/OFF] | х | _ | ON/OFF status, com- puted from signal of closed throttle position SW, is displayed. | |
| Wide open throttle position switch | W/O THRL/P- SW [ON/OFF] | x | _ | ON/OFF status, com- puted from signal of wide open throttle position SW, is displayed. | |
| Gear position | GEAR | _ | х | Gear position data used for computation by TCM, is displayed. | |
| Selector lever position | SLCT LVR POSI | _ | х | • Selector lever position data, used for computation by TCM, is displayed. | • A specific value used for control is displayed if fail- safe is activated due to error. |
| Vehicle speed | VEHICLE SPEED [km/h] or [mph] | _ | х | • Vehicle speed data, used for computation by TCM, is displayed. | |
| Stop lamp switch | BRAKE SW [ON/OFF] | x | _ | ON/OFF status are displayed. ON: Brake pedal is depressed. OFF: Brake pedal is released. | |
| Throttle position | THROTTLE POSI [/8] | _ | х | Throttle position data, used for computation by TCM, is displayed. | • A specific value used for control is displayed if fail- safe is activated due to error. |
| Line pressure duty | LINE PRES DTY [%] | _ | х | Control value of line pres- sure solenoid valve, com- puted by TCM from each input signal, is displayed. | |
| Torque converter clutch solenoid valve duty | TCC S/V DUTY [%] | _ | х | • Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed. | |
| Shift solenoid valve A | SHIFT S/V A [ON/OFF] | _ | х | Control value of shift solenoid valve A, com- puted by TCM from each input signal, is displayed. | Control value of solenoid is displayed even if solenoid circuit is disconnected. The "OFF" signal is dis- |
| Shift solenoid valve B | SHIFT S/V B [ON/OFF] | _ | х | Control value of shift solenoid valve B, com- puted by TCM from each input signal, is displayed. | played if solenoid circuit is shorted. |

[RE4F03B]

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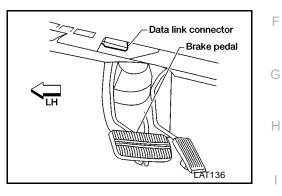
| | | Monitor item | | | | ٨ |
|---|---------------------------|---------------------------|-------------------|--|---------|----|
| Item | Display | TCM input sig- nals | Main sig- nals | Description | Remarks | A |
| Overrun clutch solenoid valve | OVERRUN/C S/ V | | x | Control value of overrun clutch solenoid valve | | В |
| | [ON/OFF] | _ | ~ | computed by TCM from each input signal is dis- played. | | AT |
| Self-diagnosis display lamp (O/D OFF indicator lamp) | SELF-D DP LMP [ON/OFF] | _ | х | • Control status of O/D OFF indicator lamp is dis- played. | | D |

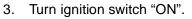
X: Applicable

-: Not applicable

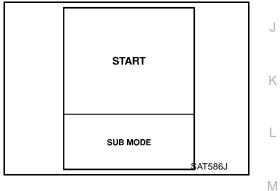
DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT-II to Data link connector which is located in left side lower dash panel.

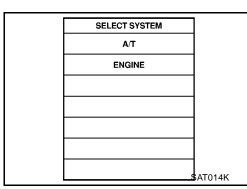




4. Touch "START".



5. Touch "A/T".



[RE4F03B]

6. Touch "DTC WORK SUPPORT".

| SELECT DIAG MODE | |
|-------------------|----|
| SELF-DIAG RESULTS | |
| DATA MONITOR | |
| DTC WORK SUPPORT | |
| TCM PART NUMBER | |
| | |
| | |
| SAT97 | 11 |
| | |

- SELECT WORK ITEM 1ST GR FNCTN P0731 2ND GR FNCTN P0732 3RD GR FNCTN P0733 4TH GRFNCTN P0734 TCC S/V FNCTN P0744 SAT018K
 - 1ST GR FNCTN P0731 THIS SUPPORT FUNCTION IS FOR DTC P0731. SEE THE SERVICE MANUAL ABOUT THE OPERATING CON-DITION FOR THIS DIAGNOSIS.
- 1ST GR FNCTN P0731

 OUT OF CONDTION

 MONITOR

 GEAR
 XXX

 VEHICLE SPEED
 XXXkm/h

 THROTTLE POSI
 XXX

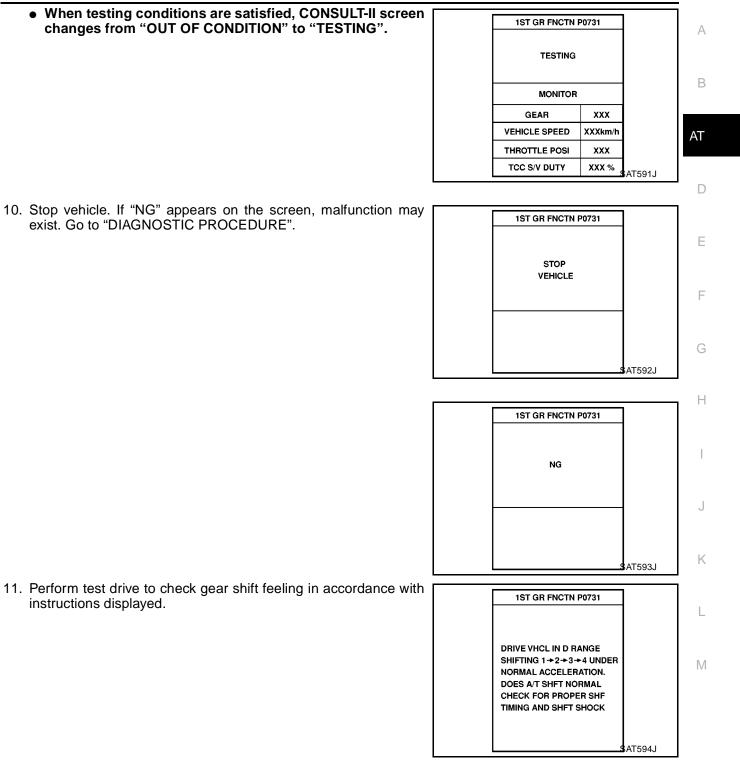
 TCC S/V DUTY
 XXX % SAT019K

7. Touch select item menu (1ST, 2ND, etc.).

8. Touch "START".

9. Perform driving test according to "DTC CONFIRMATION PRO-CEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

[RE4F03B]

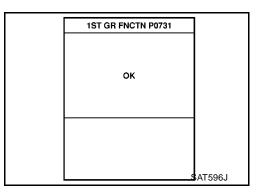


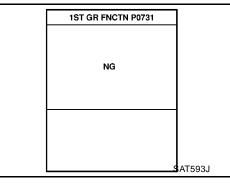
12. Touch "YES" or "NO".

13. CONSULT-II procedure ended.

[RE4F03B]

| 1ST GR FNCTN P0731 | |
|------------------------|--------|
| | |
| DRIVE VHCL IN D RANGE | |
| SHIFTING 1→2→3→4 UNDER | |
| NORMAL ACCELERATION. | |
| DOES A/T SHFT NORMAL | |
| CHECK FOR PROPER SHF | |
| TIMING AND SHFT SHOCK | |
| | |
| | |
| 9 | AT595J |





If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

DTC WORK SUPPORT MODE

| DTC work support item | Description | Check items (Possible cause) |
|-----------------------|--|--|
| 1ST GR FNCTN P0731 | Following items for "A/T 1st gear function (P0731)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) | Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit |
| 2ND GR FNCTN P0732 | Following items for "A/T 2nd gear function (P0732)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) | Shift solenoid valve B Each clutch Hydraulic control circuit |
| 3RD GR FNCTN P0733 | Following items for "A/T 3rd gear function (P0733)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) | Shift solenoid valve A Each clutch Hydraulic control circuit |

AT-48

[RE4F03B]

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| DTC work support item | Description | Check items (Possible cause) | 0 |
|-----------------------|---|---|---|
| 4TH GR FNCTN P0734 | Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) | Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit | B |
| TCC S/V FNCTN P0744 | Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) | Torque converter clutch sole- noid valve Each clutch Hydraulic control circuit | D |

DIAGNOSTIC PROCEDURE WITHOUT CONSULT-II

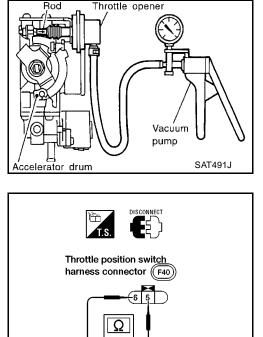
OBD-II Self-diagnostic Procedure (With GST)

Refer to <u>EC-132, "Generic Scan Tool (GST) Function"</u> [QG18DE (Except Calif. CA Model)], <u>EC-686, "Generic Scan Tool (GST)"</u> [QG18DE (Calif. CA Model)].

OBD-II Self-diagnostic Procedure (No Tools)

Refer to <u>EC-73, "Malfunction Indicator Lamp (MIL)"</u> [QG18DE (Except Calif. CA Model)] or <u>EC-629, "Malfunc-</u> tion Indicator Lamp (MIL)" [QG18DE (Calif. CA Model)].

TCM Self-diagnostic Procedure (No Tools)



Preparation

- 1. Turn ignition switch to "OFF" position.
- 2. Connect the handy type vacuum pump to the throttle opener and apply vacuum –25.3 kPa (–190 mmHg, –7.48 inHg).
- 3. Disconnect the throttle position switch harness connector.
- 4. Turn ignition switch to "ON" position.
- 5. Check continuity of the closed throttle position switch.

Continuity should

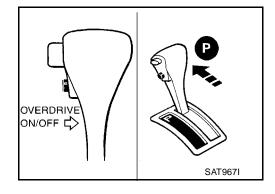
exist.

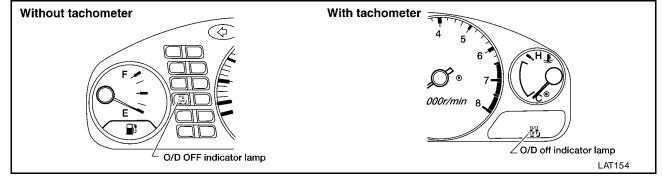
(If continuity does not exist, check throttle opener and closed throttle position switch. Then increase vacuum until closed throttle position switch shows continuity.)

6. Go to test group 1, "CHECK O/D OFF INDICATOR LAMP".

1. CHECK O/D OFF INDICATOR LAMP

- Move A/T selector lever to "P" position. Start the engine. Warm engine to normal operating temperature.
- 2. Turn ignition switch to "OFF" position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?





- Yes >> GO TO 2.
- No >> GO TO AT-216, "1. O/D OFF Indicator Lamp Does Not Come On" .

[RE4F03B]

2. JUDGEMENT PROCEDURE STEP 1 А 1. Turn ignition switch to "OFF" position. 2. Turn ignition switch to "ACC" position. В 3. Move A/T selector lever from "P" to "D" position. 4. Turn ignition switch to "ON" position. (Do not start engine.) AT 5. Depress and hold overdrive control switch (the O/D OFF indicator lamp will be "ON") until directed to release the switch. If O/D OFF indicator lamp does not come on, go to AT-241, "21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)" . D 6. Turn ignition switch to "OFF" position. 7. Turn ignition switch to "ON" position. Ε (Do not start engine.) D 8. Release the overdrive control switch (the O/D OFF indicator lamp will be "OFF"). F 9. Wait 2 seconds. OVERDRIVE 10. Move A/T selector lever to "2" position. ON/OFF 11. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON"). SAT968I Н 12. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be "OFF") until directed to release the switch. >> GO TO 3. OVERDRIVE ON/OFF Κ SAT969I L

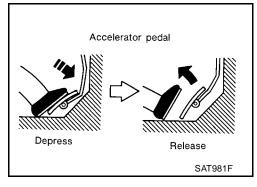
3. JUDGEMENT PROCEDURE STEP 2

- 1. Move A/T selector lever to "1" position.
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "ON").
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be "OFF").
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be "ON") until directed to release the switch.



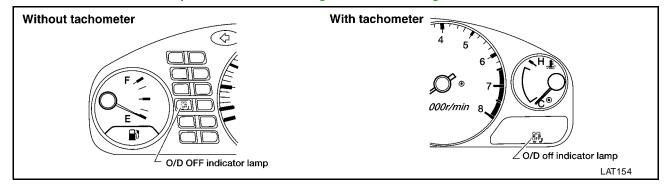
- 6. Depress accelerator pedal fully and release.
- 7. Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash "ON" and "OFF").

>> GO TO 4.



4. CHECK SELF-DIAGNOSIS CODE

Check O/D OFF indicator lamp. Refer to AT-53, "Judgement of Self-diagnosis Code" .



>> DIAGNOSIS END

[RE4F03B]

~Liaht

Shade

WCIA0074E

WCIA0076E

WCIA0078F

WCIA0080E

Shift solenoid valve B circuit is short-circuited or disconnected.

 \Rightarrow Go to AT-180, "DTC P0755 SHIFT SOLENOID VALVE B".

Torque converter clutch solenoid valve circuit is short-circuited or

5th judgement flicker is longer than others.

7th judgement flicker is longer than others.

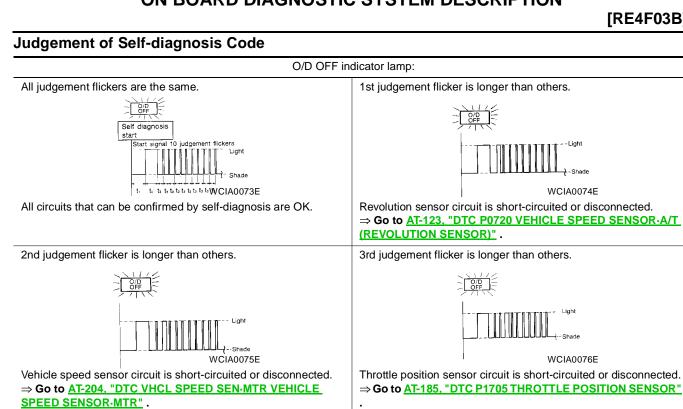
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4th judgement flicker is longer than others.



WCIA0077E

6th judgement flicker is longer than others.

Shift solenoid valve A circuit is short-circuited or disconnected.

 \Rightarrow Go to AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" .



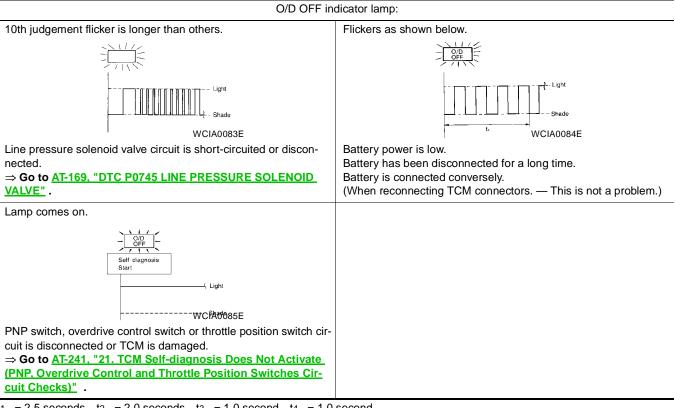
Overrun clutch solenoid valve circuit is short-circuited or disconnected.

⇒ Go to AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID ⇒ Go to AT-155, "DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE" . VALVE". 8th judgement flicker is longer than others. 9th judgement flicker is longer than others. Self-diagnosis WCIA0081F WCIA0082F A/T fluid temperature sensor is disconnected or TCM power Engine speed signal circuit is short-circuited or disconnected. \Rightarrow Go to <u>AT-127, "DTC P0725 ENGINE SPEED SIGNAL"</u>. source circuit is damaged. ⇒ Go to AT-198, "DTC BATT/FLUID TEMP SEN (A/T FLUID

disconnected.

TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)" .

[RE4F03B



t1 = 2.5 seconds t2 = 2.0 seconds t3 = 1.0 second t4 = 1.0 second

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or PNP switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction. etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-59, "Work Flow" .

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-56, "Diagnostic Worksheet") should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.

DIAGNOSTIC WORKSHEET

Information from Customer

KEY POINTS

- WHAT Vehicle & A/T model
- WHEN..... Date, Frequencies
- WHERE..... Road conditions
- HOW..... Operating conditions, Symptoms

| Customer name MR/MS | Model & Year | VIN |
|---------------------|-------------------------------|-----------------|
| Trans. model | Engine | Mileage |
| Incident Date | Manuf. Date | In Service Date |
| Frequency | □ Continuous □ Intermittent (| times a day) |

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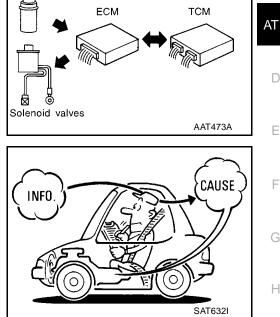
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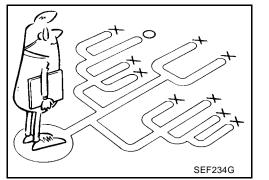
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Sensors



[RE4F03B]

| Symptoms | □ Vehicle does not move. (□ Any position □ Particular position) | | | | | |
|----------------------------------|---|-----------|--|--|--|--|
| | $\square \text{ No up-shift} (\square 1 \text{st} \rightarrow 2 \text{nd} \square 2 \text{nd} \rightarrow 3 \text{rd} \square 3 \text{rd} \rightarrow \text{O/D})$ | | | | | |
| | $\square \text{ No down-shift} (\square \text{ O/D} \rightarrow 3\text{rd} \square \text{ 3rd} \rightarrow 2\text{nd} \square \text{ 2nd} \rightarrow 1\text{st})$ | | | | | |
| | Lockup malfunction | | | | | |
| | □ Shift point too high or too low. | | | | | |
| | □ Shift shock or slip (□ N \rightarrow D □ Lockup □ Any drive position) | | | | | |
| Noise or vibration | | | | | | |
| | | | | | | |
| | | | | | | |
| | Contract Others | | | | | |
| | (|) | | | | |
| O/D OFF indicator lamp | Blinks for about 8 seconds. | | | | | |
| | Continuously lit | D Not lit | | | | |
| Malfunction indicator lamp (MIL) | Continuously lit | Not lit | | | | |

Diagnostic Worksheet

| 1. | Read the "FAIL-SAFE" and listen to custo Read the "FAIL-SAFE" and listen to custo | □ Read the "FAIL-SAFE" and listen to customer complaints. | | | |
|----|--|--|---|--|--|
| 2. | CHECK A/T FLUID | | <u>AT-62, "A/T</u> | | |
| | Leakage (Follow specified procedure) Fluid condition Fluid level | | | | |
| 3. | Perform STALL TEST and LINE PRESSU | JRE TEST. | AT-62, "Stall | | |
| | General Stall test — Mark possible dam | aged components/others. | <u>Test"</u> , <u>AT-66,</u> "Line Pres- | | |
| | Torque converter one-way Reverse clutch Forward clutch Overrun clutch Forward one-way clutch | y clutch Low & reverse brake Low one-way clutch Engine Line pressure is low Clutches and brakes except high clutch and brake band are OK | sure Test" | | |
| | Line Pressure test — Suspecte | ed parts: | | | |

[RE4F03B]

| 4. | | m all ROAD TEST and mark required procedures. | <u>AT-67, "Road</u> <u>Test"</u> | A |
|--|----------|---|-------------------------------------|----|
| | 4-1. | Check before engine is started. | <u>AT-68, "1.</u> | |
| | | SELF-DIAGNOSTIC PROCEDURE — Mark detected items. | CHECK BEFORE | E |
| | | PNP switch, <u>AT-113, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH"</u>. A/T fluid temperature sensor, <u>AT-118, "DTC P0710 A/T FLUID TEMPERATURE SENSOR</u> <u>CIRCUIT</u>. | ENGINE IS STARTED" | L |
| | | □ Vehicle speed sensor A/T (Revolution sensor), <u>AT-123, "DTC P0720 VEHICLE SPEED</u> <u>SENSOR A/T (REVOLUTION SENSOR)</u> ". | | AT |
| | | Engine speed signal, <u>AT-127, "DTC P0725 ENGINE SPEED SIGNAL"</u>. Torque converter clutch solenoid valve, . Line pressure solenoid valve, <u>AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE"</u> | | |
| | | . Shift solenoid valve A, <u>AT-175, "DTC P0750 SHIFT SOLENOID VALVE A"</u>. □ Shift solenoid valve B, <u>AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"</u>. □ Throttle position sensor, <u>AT-185, "DTC P1705 THROTTLE POSITION SENSOR"</u>. | | E |
| | | Overrun clutch solenoid valve, <u>AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID</u> <u>VALVE"</u>. PNP, overdrive control and throttle position switches, <u>AT-241, "21. TCM Self-diagnosis</u> Deep Net Activate (INIP Overdrive Control and Throttle Preising Switches Circuit Chapter)" | | F |
| | | Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)". □ A/T fluid temperature sensor and TCM power source, <u>AT-198</u> , "DTC BATT/FLUID TEMP <u>SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)</u> ". | | |
| | | Vehicle speed sensor-MTR, <u>AT-204, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SENSOR-MTR"</u>. Control unit (RAM), control unit (ROM), <u>AT-208, "DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)</u>". | | (|
| | | Control unit (EEP ROM), <u>AT-210, "DTC CONTROL UNIT (EEP ROM)"</u>. Battery Others | | ŀ |
| · | 4-2. | Check at idle | <u>AT-69, "2.</u> | |
| | | 1. O/D OFF Indicator Lamp Does Not Come On, <u>AT-216, "1. O/D OFF Indicator Lamp Does Not Come On"</u>. 2. Engine Cannot Be Started In "P" And "N" Position, <u>AT-218, "2. Engine Cannot Be Started In</u> | <u>CHECK AT</u> IDLE" | |
| | | "P" and "N" Position" . 3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed, <u>AT-219, "3. In "P" Posi-</u> tion, Vehicle Moves Forward Or Backward When Pushed". | | |
| | | □ 4. In "N" Position, Vehicle Moves, <u>AT-220, "4. In "N" Position, Vehicle Moves"</u>. □ 5. Large Shock. "N" → "R" Position, <u>AT-221, "5. Large Shock. "N" → "R" Position"</u>. □ 6. Vehicle Does Not Creep Backward In "R" Position, <u>AT-222, "6. Vehicle Does Not Creep Back-</u> | | ŀ |
| | | ward In "R" Position". 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position, <u>AT-224, "7. Vehicle Does Not</u> <u>Creep Forward In "D", "2" Or "1" Position"</u> . | | l |
| 4. | 4-3 | Cruise test | <u>AT-72, "3.</u> | |
| (cont'd) | (cont'd) | Part-1 | <u>CRUISE</u> TEST <u>"</u> | N |
| | | □ 8. Vehicle Cannot Be Started From D1 , <u>AT-226, "8. Vehicle Cannot Be Started From D1"</u> . □ 9. A/T Does Not Shift: D1 → D2 Or Does Not Kickdown: D4 → D2 , <u>AT-228, "9. A/T Does Not Shift: D1 → D2 Or Does Not Kickdown: D4 → D2</u> ". □ 10. A/T Does Not Shift: D2 → D3 , <u>AT-230, "10. A/T Does Not Shift: D2 → D3</u> ". □ 11. A/T Does Not Shift: D3 → D4 , <u>AT-232, "11. A/T Does Not Shift: D3 → D4</u> ". | AT-76, "Cruise Test — Part 1" | |
| | | □ 12. A/T Does Not Perform Lock-up, <u>AT-234</u> , "12. A/T Does Not Perform Lock-up". □ 13. A/T Does Not Hold Lock-up Condition, <u>AT-235</u> , "13. A/T Does Not Hold Lock-up Condition". □ 14. Lock-up Is Not Released, <u>AT-237</u> , "14. Lock-up Is Not Released". □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 → D3), <u>AT-237</u> , "15. Engine Speed Does Not Return To Idle (Light Braking D4 → D3). | | |
| | | Part-2 | <u>AT-79,</u> | - |
| LITTID VEDICE DOES NOT STATLEFORD D1 AT-2.39 TO VEDICIE DOES NOT STATLEFORD D1 | | <u>"Cruise Test</u> <u>— Part 2"</u> | | |

[RE4F03B]

| 4. | 4-3 . | Part-3 | <u>AT-80,</u> | |
|----------------|--|---|---|--|
| 4. (cont'd) | 4-3 . (cont'd) | Part-3 □ 17. A/T Does Not Shift: D4 →D3 When Overdrive Control Switch "ON" → "OFF", AT-239, "17. A/T Does Not Shift: D4 → D3, When Overdrive Control Switch "ON" → "OFF"". □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D3), AT-237, "15. Engine Speed Does Not Return To Idle (Light Braking D4 → D3)". □ 18. A/T Does Not Shift: D3 → 22, When Selector Lever "D" → "2" Position, AT-240, "18. A/T Does Not Shift: D3 → 22, When Selector Lever "D" → "2" Position". □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 → D3)". □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 → D2), AT-237, "15. Engine Speed Does Not Return To Idle (Light Braking D4 → D3)". □ 19. A/T Does Not Shift: 22 → 11, When Selector Lever "2" → "1" Position, AT-240, "19. A/T Does Not Shift: 22 → 11, When Selector Lever "2" → "1" Position". □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-241, "20. Vehicle Does Not Decelerate By Engine Brake". □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items. □ PNP switch, AT-113, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH". □ A/T fluid temperature sensor, AT-118, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT". | AT-80. "Cruise Test — Part 3" | |
| | | □ Vehicle speed sensor·A/T (Revolution sensor), AT-123, "DTC P0720 VEHICLE SPEED SENSOR·A/T (REVOLUTION SENSOR)". □ Engine speed signal, AT-127, "DTC P0725 ENGINE SPEED SIGNAL". □ Torque converter clutch solenoid valve, AT-155, "DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE". □ Line pressure solenoid valve, AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" | | |
| | | . Shift solenoid valve A, <u>AT-175, "DTC P0750 SHIFT SOLENOID VALVE A"</u> . □ Shift solenoid valve B, <u>AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"</u> . □ Throttle position sensor, <u>AT-185, "DTC P1705 THROTTLE POSITION SENSOR"</u> . □ Overrun clutch solenoid valve, <u>AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID</u> <u>VALVE"</u> . | | |
| | | PNP, overdrive control and throttle position switches, <u>AT-241, "21. TCM Self-diagnosis</u> <u>Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)"</u>. A/T fluid temperature sensor and TCM power source, <u>AT-198, "DTC BATT/FLUID TEMP</u> <u>SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)"</u>. Vehicle speed sensor-MTR, <u>AT-204, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED</u> <u>SENSOR-MTR"</u>. Control unit (RAM), control unit (ROM), <u>AT-208, "DTC CONTROL UNIT (RAM), CONTROL</u> | | |
| | | UNIT (ROM)" . Control unit (EEP ROM), <u>AT-210, "DTC CONTROL UNIT (EEP ROM)"</u> . Battery Others | | |
| 5. | □ For se | If-diagnosis NG items, inspect each component. Repair or replace the damaged parts. | AT-41, "SELF-DIAG- <u>NOSTIC</u> <u>RESULT</u> TEST MODE" | |
| 6. | Perform all ROAD TEST and re-mark required procedures. | | | |
| 7. | Refer to | m DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. <u>EC-130, "DTC & SRT CONFIRMATION MODE"</u> [QG18DE (Except Calif. CA Model)] or <u>EC-684,</u> <u>SRT CONFIRMATION MODE"</u> [QG18DE (Calif. CA Model)]. DTC (P0731), <u>AT-131, "DTC P0731 A/T 1ST GEAR FUNCTION"</u>. DTC (P0732), <u>AT-137, "DTC P0732 A/T 2ND GEAR FUNCTION"</u>. DTC (P0733), <u>AT-142, "DTC P0733 A/T 3RD GEAR FUNCTION"</u>. DTC (P0734), <u>AT-147, "DTC P0734 A/T 4TH GEAR FUNCTION"</u>. DTC (P0744), <u>AT-160, "DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)"</u>. | EC section | |

[RE4F03B]

| 8. | Perform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. | <u>AT-41,</u> "SELF-DIAG- | А |
|----|--|---------------------------------------|----|
| | Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible symptoms and the component inspection orders.) | NOSTIC RESULT | |
| | | TEST MODE" AT-83, "Symptom | В |
| | | Chart" | |
| 9. | Erase DTC from TCM and ECM memories. | <u>AT-38, "HOW</u> <u>TO ERASE</u> | AT |
| | | DTC" | |

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Work Flow HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, "Information from Customer" (<u>AT-55, "Information from Customer"</u>) and "Diagnostic Worksheet" (<u>AT-56, "Diagnostic Worksheet"</u>), to perform the best troubleshooting possible.

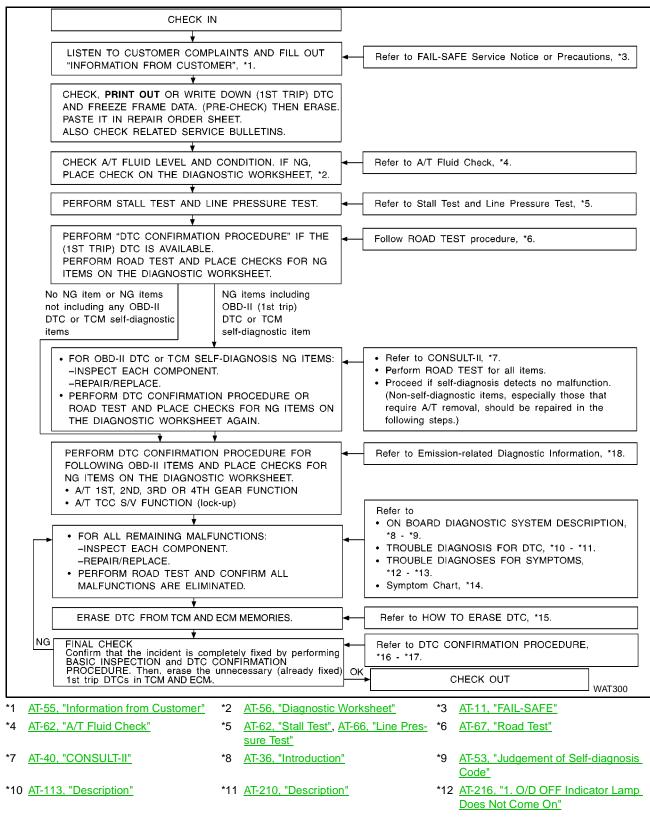
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WORK FLOW CHART

[RE4F03B]



[RE4F03B]

| *13 | AT-241, "21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)" | *14 | AT-83, "Symptom Chart" | *15 | AT-38, "HOW TO ERASE DTC" | A |
|-----|--|-----|--|-----|---|----|
| *16 | AT-113, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PRO- CEDURE" | *17 | AT-210, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PRO- CEDURE" | *18 | EC-59, "EMISSION-RELATED DIAG- NOSTIC INFORMATION ITEMS" [QG18DE (except. Calif. CA Model)] or EC-616, "EMISSION-RELATED | В |
| | | | | | DIAGNOSTIC INFORMATION ITEMS" [QG18DE (Calif. CA Model)]. | AT |
| | | | | | | D |
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TROUBLE DIAGNOSIS — BASIC INSPECTION

A/T Fluid Check FLUID LEAKAGE CHECK

- 1. Clean area suspected of leaking, for example, mating surface of converter housing and transmission case.
- 2. Start engine, apply foot brake, place selector lever in "D" position and wait a few minutes.
- 3. Stop engine.

4. Check for fresh leakage.



| Fluid color | Suspected problem |
|--|---|
| Dark or black with burned odor | Wear of frictional material |
| Milky pink | Water contamination — Road water entering through filler tube or breather |
| Varnished fluid, light to dark brown and tacky | Oxidation — Over or under filling, — Overheating |

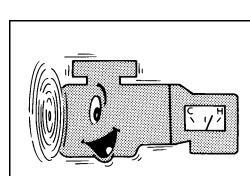
FLUID LEVEL CHECK

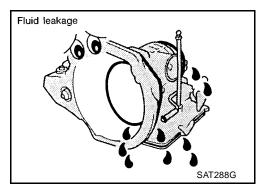
Refer to MA-31, "Checking A/T Fluid" .

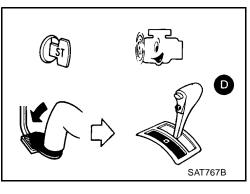
Stall Test STALL TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating tempera- : 50 - 80°C (122 - 176°F) ture







[RE4F03B]

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ECS002O5

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TROUBLE DIAGNOSIS — BASIC INSPECTION

[RE4F03B]

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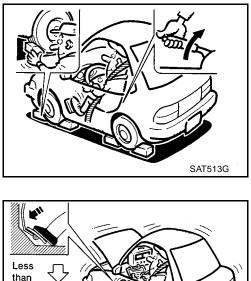
- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
 It is good practice to mark the point of specified engine rpm on indicator.

- 5. Start engine, apply foot brake, and place selector lever in "D" position.
- 6. Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
 - During test, never hold throttle wide open for more than 5 seconds.

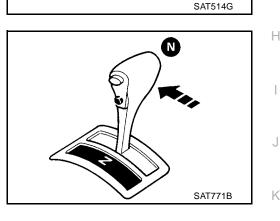
Stall revolution QG18DE

: 2,350 - 2,800 rpm

- 8. Move selector lever to "N" position.
- 9. Cool off ATF.
 - Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in "2", "1" and "R" positions.



5 sec.



JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustrations that follow.

In order to pinpoint the possible damaged components, follow the "Work Flow" shown in <u>AT-59, "Work Flow"</u>. **NOTE:**

Stall revolution is too high in "D", "2" or "1" position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears..... Low one-way clutch slippage
- Slippage occurs in the following gears: 1st through 3rd gears in "D" position and engine brake functions with overdrive control switch set to "OFF". 1st and 2nd gears in "2" position and engine brake functions with accelerator pedal released (fully closed throttle)...... Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in "1" position..... Low & reverse brake slippage
- Engine brake functions in "1" position..... Reverse clutch slippage

Stall revolution within specifications:

 Vehicle does not achieve speed of more than 80 km/h (50 MPH)..... One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

Slippage occurs in 3rd and 4th gears in "D" position..... High clutch slippage

AT-63

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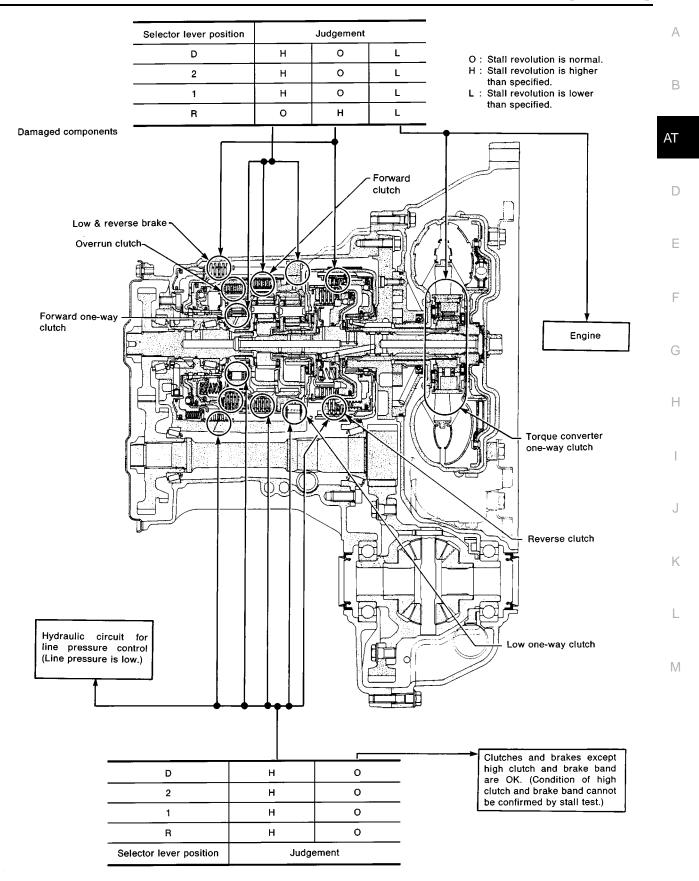
- Slippage occurs in 2nd and 4th gear in "D" position..... Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in "D" position, 2nd gear in "2" position, and 1st gear in "1" position with overdrive control switch set to "OFF".

Stall revolution less than specifications:

• Poor acceleration during starts..... One-way clutch seizure in torque converter

TROUBLE DIAGNOSIS — BASIC INSPECTION

[RE4F03B]

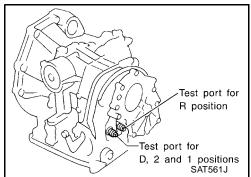


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Line Pressure Test

Location of line pressure test ports are shown in the illustration.

• Always replace pressure plugs as they are self-sealing bolts.

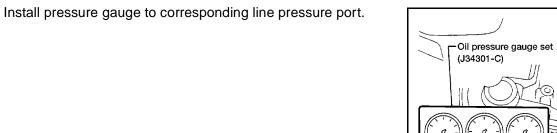


LINE PRESSURE TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid or oil.
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating tempera- : 50 - 80°C (122 - 176°F) ture

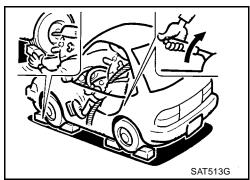
SAT647B



4. Set parking brake and block wheels.

3.

• Continue to depress brake pedal fully while line pressure test is being performed at stall speed.



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TROUBLE DIAGNOSIS — BASIC INSPECTION

[RE4F03B]

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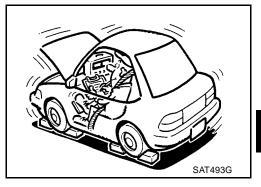
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- 5. Start engine and measure line pressure at idle and stall speed.
 - When measuring line pressure at stall speed, follow the stall test procedure.

Refer to AT-66, "Line Pressure Test" .



JUDGEMENT OF LINE PRESSURE TEST

| | Judgement | Suspected parts | |
|----------|--|---|---|
| | Line pressure is low in all positions. | Oil pump wear | |
| | | Control piston damage | |
| | | Pressure regulator valve or plug sticking | |
| | | Spring for pressure regulator valve damaged | |
| | | • Fluid pressure leakage between oil strainer and pressure regulator valve | |
| | | Clogged strainer | |
| | Line pressure is low in particular posi- | Fluid pressure leakage between manual valve and particular clutch | _ |
| | tion. | • For example, line pressure is: | |
| | | – Low in "R" and "1" positions, but | |
| At idle | | Normal in "D" and "2" positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. | |
| | | Refer to <u>AT-21, "CLUTCH AND BAND CHART"</u> . | |
| | Line pressure is high. | Maladjustment of throttle position sensor | |
| | | A/T fluid temperature sensor damaged | |
| | | Line pressure solenoid valve sticking | |
| | | Short circuit of line pressure solenoid valve circuit | |
| | | Pressure modifier valve sticking | |
| | | Pressure regulator valve or plug sticking | |
| | | Open in dropping resistor circuit | |
| | Line pressure is low. | Maladjustment of throttle position sensor | |
| | | Line pressure solenoid valve sticking | |
| At stall | | Short circuit of line pressure solenoid valve circuit | |
| speed | | Pressure regulator valve or plug sticking | |
| | | Pressure modifier valve sticking | |
| | | Pilot valve sticking | |

Road Test DESCRIPTION

ECS00207

- The purpose of the test is to determine overall performance of the transmission and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle

| RO | AD TEST PROCEDURE |
|------------|---------------------------------|
| 1. | Check before engine is started. |
| | $\overline{\bigcirc}$ |
| 2. | Check at idle. |
| | $\overline{\mathbb{Q}}$ |
| 3. | Cruise test. |
| — — | SAI 786A |

TROUBLE DIAGNOSIS — BASIC INSPECTION

3. Cruise test

- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to <u>AT-36, "ON BOARD DIAGNOSTIC SYSTEM DESCRIP-TION"</u> and <u>AT-212, "TROUBLE DIAGNOSES FOR SYMP-TOMS"</u>.

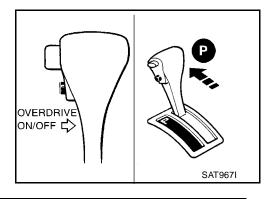


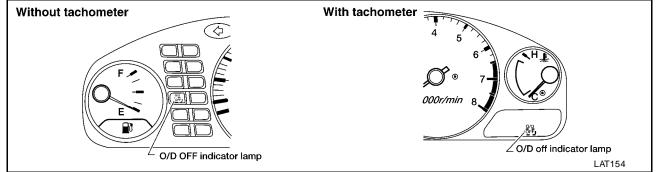
[RE4F03B]

1. CHECK BEFORE ENGINE IS STARTED

1. CHECK O/D OFF INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move A/T selector lever to "P" position.
- 3. Turn ignition switch to "OFF" position. Wait at least 5 seconds.
- 4. Turn ignition switch to "ON" position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?





Yes or No

Yes >> GO TO 2.

No >> Stop ROAD TEST. Go to AT-216, "1. O/D OFF Indicator Lamp Does Not Come On".

[RE4F03B]

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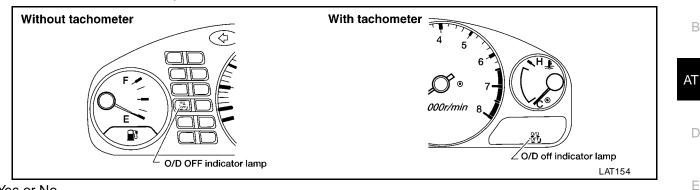
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2. CHECK O/D OFF INDICATOR LAMP

Does O/D OFF indicator lamp flicker for about 8 seconds?



Yes or No

- Yes >> Perform self-diagnosis and check NG items on the <u>AT-56, "Diagnostic Worksheet"</u>. Refer to <u>AT-49, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- No $>> \overline{1}$. Turn ignition switch to "OFF" position.
 - 2. Perform self-diagnosis and note NG items. Refer to AT-49, "TCM Self-diagnostic Procedure (No Tools)".
 - 3. Go to AT-69, "2. CHECK AT IDLE" .

2. CHECK AT IDLE

1. CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Move A/T selector lever to "P" position.
- 3. Turn ignition switch to "OFF" position.
- 4. Turn ignition switch to "START" position.
- 5. Is engine started?

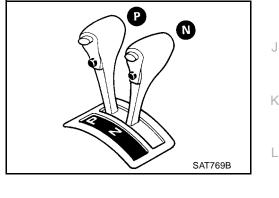
Yes or No

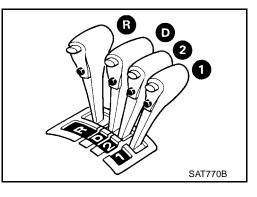
- Yes >> GO TO 2.
- No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-218, "2. Engine Cannot Be Started In "P" and "N" Position" . Continue ROAD TEST.



- 1. Turn ignition switch to "ACC" position.
- 2. Move A/T selector lever to "D", "1", "2" or "R" position.
- 3. Turn ignition switch to "START" position.
- 4. Is engine started?

- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-218, "2. Engine Cannot Be Started In "P" and "N" Position" . Continue ROAD TEST.
- No >> GO TO 3.





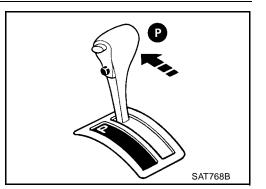
TROUBLE DIAGNOSIS — BASIC INSPECTION

[RE4F03B]

3. CHECK VEHICLE MOVE

- 1. Move A/T selector lever to "P" position.
- 2. Turn ignition switch to "OFF" position.
- 3. Release parking brake.

>> GO TO 4.

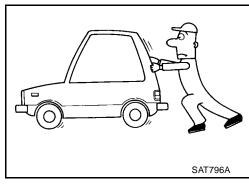


4. CHECK VEHICLE MOVE

- 1. Push vehicle forward or backward.
- 2. Does vehicle move when it is pushed forward or backward?
- 3. Apply parking brake.

Yes or No

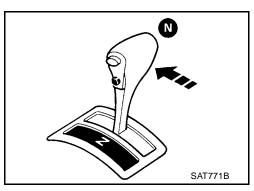
- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-219, "3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed". Continue ROAD TEST.
- No >> GO TO 5.



5. CHECK VEHICLE MOVE

- 1. Start engine.
- 2. Move A/T selector lever to "N" position.
- 3. Release parking brake.
- 4. Does vehicle move forward or backward?

- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-220, "4. In "N" Position, Vehicle Moves" . Continue ROAD TEST.
- No >> GO TO 6.



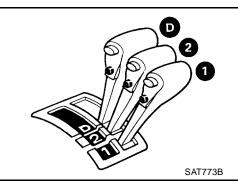
TROUBLE DIAGNOSIS — BASIC INSPECTION

[RE4F03B]

6. CHECK SHIFT SHOCK А 1. Apply foot brake. Brake pedal В AT D SAT797A Ε 2. Move A/T selector lever to "R" position. R 3. Is there large shock when changing from "N" to "R" position? Yes or No F >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to Yes AT-221, "5. Large Shock. "N" \rightarrow "R" Position". Continue ROAD TEST. No >> GO TO 7. Н SAT772B 7. CHECK VEHICLE MOVE 1. Release foot brake for several seconds. Brake pedal 2. Does vehicle creep backward when foot brake is released? Yes or No >> GO TO 8. Yes No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-222, "6. Vehicle Does Not Creep Backward In "R" Κ Position" . Continue ROAD TEST. For several seconds L SAT799A 8. CHECK VEHICLE MOVE Μ 1. Move A/T selector lever to "D", "2" and "1" positions and check if vehicle creeps forward. D

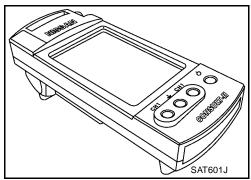
2. Does vehicle creep forward in all three positions?

- Yes >> Go to AT-72, "3. CRUISE TEST".
- No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position" . Continue ROAD TEST.



3. CRUISE TEST

• Check all items listed in Parts 1 through 3 of Diagnostic Worksheet.

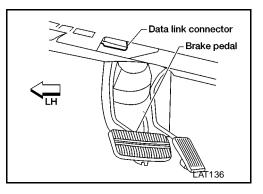


With CONSULT-II

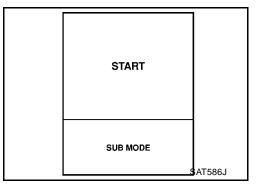
- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

CONSULT-II Setting Procedure

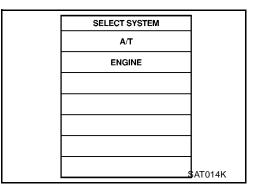
- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT-II to Data link connector which is located in left side lower dash panel.

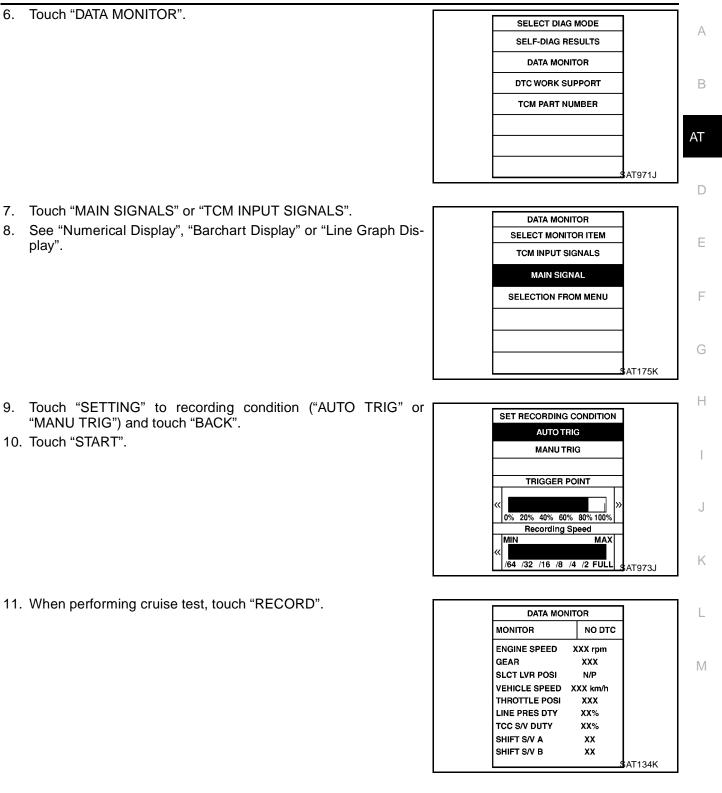


- 3. Turn ignition switch "ON".
- 4. Touch "START".



5. Touch "A/T".

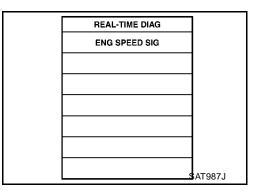




[RE4F03B]

12. After finishing cruise test part 1, touch "STOP".

| DATA MOI | NITOR | |
|----------------|----------|-------|
| Recording Data | | |
| ENGINE SPEED | XXX rpm | |
| GEAR | xxx | |
| SLCT LVR POSI | N/P | |
| VEHICLE SPEED | XXX km/h | |
| THROTTLE POSI | ххх | |
| LINE PRES DTY | XX% | |
| TCC S/V DUTY | XX% | |
| SHIFT S/V A | xx | |
| SHIFT S/V B | хх | |
| | s | AT135 |



| s | YSTEM | \$ BAVE REC DATA | |
|---|-------|------------------------|--------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | AT974J |
| | VHCL | THRTL | |

| Trigge | A/T | VHCL S/SEN MTR | THRTL POSI SEN | |
|--------|------|----------------------|----------------------|--------|
| | km/h | km/h | V | |
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| | | | | AT975J |

13. Touch "STORE" and touch "BACK".

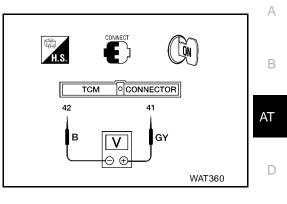
14. Touch "DISPLAY".
 15. Touch "PRINT".

Check the monitor data printed out.
 Continue cruise test part 2 and 3.

[RE4F03B]

Without CONSULT-II

• Throttle position sensor can be checked by voltage across terminals 41 and 42 of TCM.





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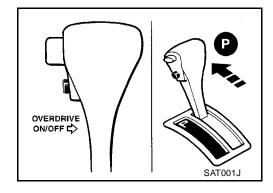
Cruise Test — Part 1

1. CHECK STARTING GEAR (D1) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

ATF operating tempera- : 50 - 80°C (122 - 176°F) ture

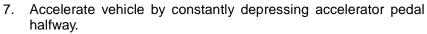
- 2. Park vehicle on flat surface.
- 3. Set overdrive control switch to "ON" position.
- 4. Move A/T selector lever to "P" position.
- 5. Start engine.



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SAT775B

6. Move A/T selector lever to "D" position.

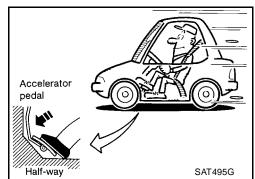


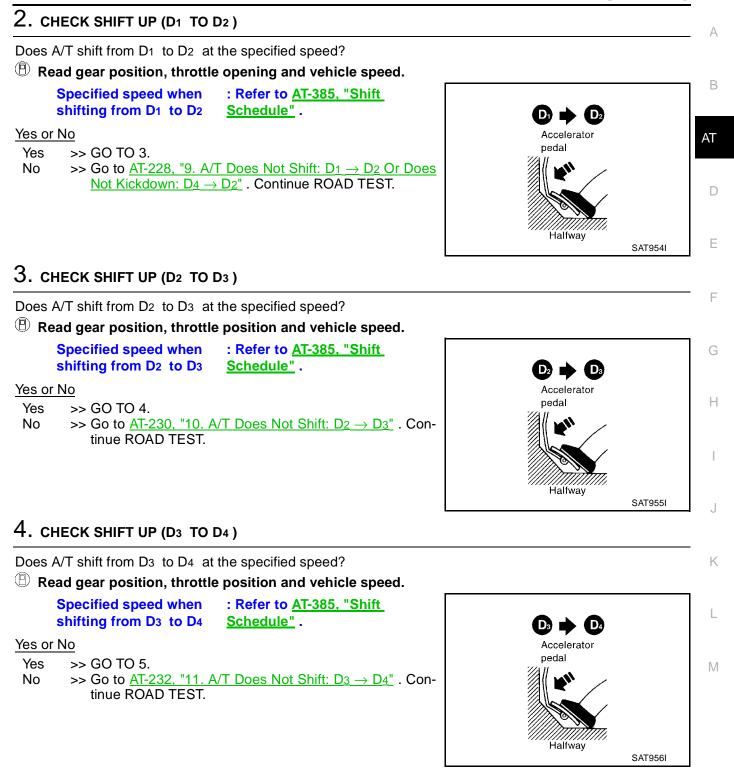
8. Does vehicle start from D1 ?

Read gear position.

Yes or No

- Yes >> GO TO 2.
- No >> Go to <u>AT-226, "8. Vehicle Cannot Be Started From D1"</u>. Continue ROAD TEST.





5. CHECK LOCK-UP (D4 TO D4 L/U)

Does A/T perform lock-up at the specified speed?

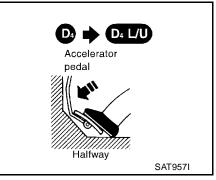
(I) Read vehicle speed, throttle position when lock-up duty becomes 94%.

| Specified speed when | : Refer to AT-385, "Shift |
|----------------------|---------------------------|
| lock-up occurs | Schedule". |

Yes or No

Yes >> GO TO 6.

No >> Go to <u>AT-234, "12. A/T Does Not Perform Lock-up"</u>. Continue ROAD TEST.



6. CHECK HOLD LOCK-UP

Does A/T hold lock-up condition for more than 30 seconds?

Yes or No

Yes >> GO TO 7.

No >> Go to AT-235, "13. A/T Does Not Hold Lock-up Condition".

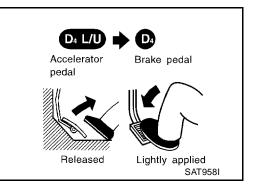
7. CHECK SHIFT DOWN (D4 L/U TO D4)

1. Release accelerator pedal.

2. Is lock-up released when accelerator pedal is released?

Yes or No

- Yes >> GO TO 8.
- No >> Go to <u>AT-237, "14. Lock-up Is Not Released"</u> . Continue ROAD TEST.



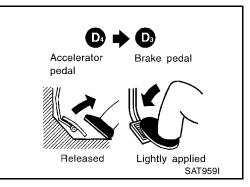
8. CHECK SHIFT DOWN (D4 TO D3)

- 1. Decelerate vehicle by applying foot brake lightly.
- 2. Does engine speed return to idle smoothly when A/T is shifted from D4 to D3 ?

Read gear position and engine speed.

Yes or No

- Yes >> 1. Stop vehicle.
 - 2. Go toAT-79, "Cruise Test Part 2" .
- No >> Go to <u>AT-237</u>, "15. Engine Speed Does Not Return To <u>Idle (Light Braking $D_4 \rightarrow D_3$)"</u>. Continue ROAD TEST.



Cruise Test — Part 2

1. CHECK STARTING GEAR (D1) POSITION

- 1. Confirm overdrive control switch is in "ON" position.
- 2. Confirm A/T selector lever is in "D" position.
- 3. Accelerate vehicle by half throttle again.
- 4. Does vehicle start from D1?

B Read gear position.

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-239, "16. Vehicle Does Not Start From D1"</u> . Continue ROAD TEST.

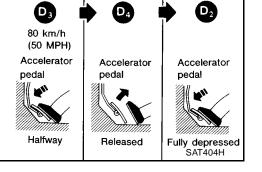


- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.
- 3. Does A/T shift from D4 to D2 as soon as accelerator pedal is depressed fully?

B Read gear position and throttle position.

Yes or No

- Yes >> GO TO 3.
- No >> Go to <u>AT-228</u>, "9. <u>A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does</u> <u>Not Kickdown: $D_4 \rightarrow D_2$ "</u>. Continue ROAD TEST.

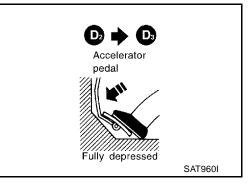


3. CHECK SHIFT UP (D2 TO D3)

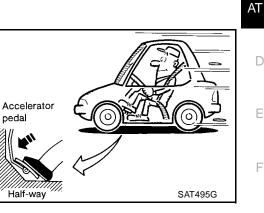
Does A/T shift from D_2 to D_3 at the specified speed?

0 Read gear position, throttle position and vehicle speed.

| | Specified speed when shifting from D2 to D3 | : Refer to <u>AT-385, "Shift</u> <u>Schedule"</u> . |
|-----------|---|--|
| Yes o | r No | |
| Yes No | >> GO TO 4. >> Go to <u>AT-230, "10. A</u> tinue ROAD TEST. | /T Does Not Shift: $D_2 \rightarrow D_3^{"}$. Con- |



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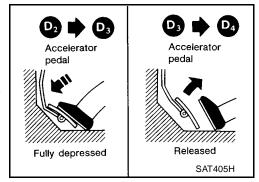
[RE4F03B]

4. CHECK SHIFT UP (D3 TO D4) AND ENGINE BRAKE

Release accelerator pedal after shifting from D_2 to D_3 . Does A/T shift from D_3 to D_4 and does vehicle decelerate by engine brake?

B Read gear position, throttle position and vehicle speed.

Yes or No

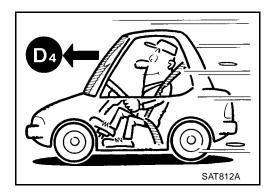


Cruise Test — Part 3

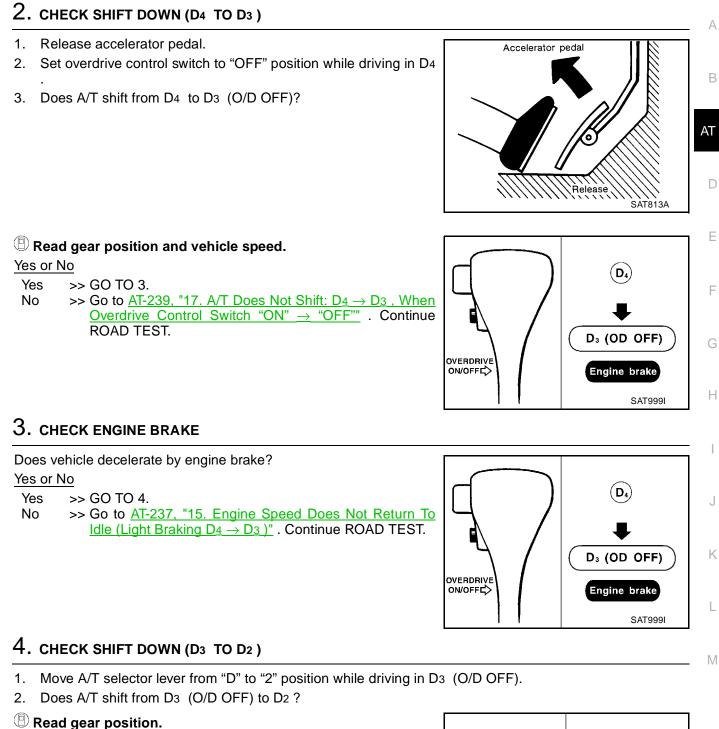
1. VEHICLE SPEED D4 POSITION

- 1. Confirm overdrive control switch is in "ON" position.
- 2. Confirm selector lever is in "D" position.
- 3. Accelerate vehicle using half-throttle to D4 .

>> GO TO 2.

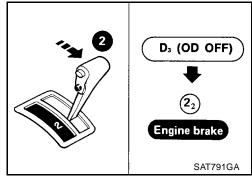


[RE4F03B]



Yes or No

- Yes >> GO TO 5.
- No >> Go to <u>AT-240, "18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position" . Continue ROAD TEST.</u>

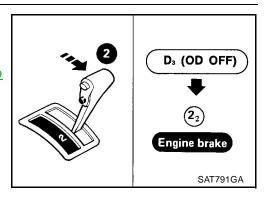


5. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

Yes or No

Yes \rightarrow GO TO 6. No \rightarrow Go to <u>AT-237</u>, "15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3)". Continue ROAD TEST.



6. CHECK SHIFT DOWN

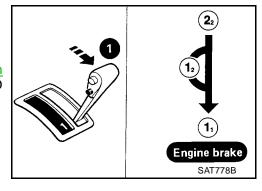
1. Move A/T selector lever from "2" to "1" position while driving in 22 .

2. Does A/T shift from 22 to 11 position?

Read gear position.

Yes or No

- Yes >> GO TO 7. No >> Go to AT-240, "19. A/T Does Not Shift: $22 \rightarrow 11$, When Selector Lever "2" \rightarrow "1" Position" Continue BOAD
 - <u>Selector Lever "2" \rightarrow "1" Position</u>". Continue ROAD TEST.

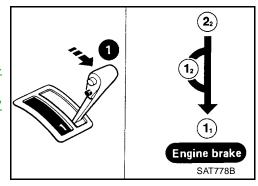


7. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

Yes or No

- Yes >> 1. Stop vehicle.
 - 2. Perform self-diagnosis. Refer to <u>AT-49, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- No >> Go to <u>AT-241, "20. Vehicle Does Not Decelerate By</u> <u>Engine Brake"</u>. Continue ROAD TEST.



Symptom Chart

Numbers are arranged in order of inspection. Perform inspections starting with number one and work up.

| • | • | | - | |
|---|---|--------------------------|--|---|
| | | | | Reference Page |
| Items | Items Symptom | | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) |
| | Engine cannot start in "P" and "N" positions. | | 1. Ignition switch and starter | PG-2, "POWER SUP- PLY ROUTING" and SC-9, "STARTING SYS- TEM" |
| | AT-218, "2. Engine Cannot Be Started In "P" and "N" | ON vehicle | 2. Control cable adjustment | AT-260, "Control Cable Adjustment" |
| Not Used | Position" | | 3. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" |
| | Engine starts in position other than "N" and "P" posi- | | 1. Control cable adjustment | AT-260, "Control Cable Adjustment" |
| tions. AT-218, "2. Engine Cannot Be Started In "P" and "N" Position" | ON vehicle | 2. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" | |
| | | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | | | 2. Line pressure test | AT-66, "Line Pressure Test" |
| NotUsed | | | 3. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0123 TP P0121, P0123 TP SENSOR" SENSOR" |
| | Transaxle noise in "P" and "N" positions. | | 4. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR | AT-123, "DTC P0720 VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- SOR·MTR" |
| | | | 5. Engine speed signal | AT-127, "DTC P0725 ENGINE SPEED SIG- NAL" |
| | | OFF vehicle | 6. Oil pump | AT-291, "Components" |
| | | | 7. Torque converter | AT-270, "Disassembly" |

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| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) | |
| | Vehicle moves when changing into "P" position, | ON vehicle | 1. Control cable adjustment | AT-260, "Control Cable Adjustment" | |
| | or parking gear does not disengage when shifted out of "P" position. <u>AT-219, "3. In "P" Position,</u> <u>Vehicle Moves Forward Or</u> <u>Backward When Pushed"</u> | OFF vehicle | 2. Parking components | AT-265, "Components" | |
| Not Used | | ON vehicle | 1. Control cable adjustment | AT-260, "Control Cable Adjustment" | |
| | Vehicle moves in "N" posi- tion. | | 2. Forward clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | |
| | AT-220, "4. In "N" Position, Vehicle Moves" | OFF vehicle | 3. Reverse clutch | AT-312, "REVERSE CLUTCH" | |
| | | | 4. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | |
| | | | 1. Control cable adjustment | AT-260, "Control Cable Adjustment" | |
| | | | 2. Line pressure test | AT-66, "Line Pressure Test" | |
| | | ON vehicle | 3. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" | |
| | Vehicle will not run in "R" position (but runs in "D", "2" | | 4. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | |
| Slips/Will Not Engage | and "1" positions). Clutch slips. Very poor acceleration. | | 5. Reverse clutch | AT-312, "REVERSE CLUTCH" | |
| | AT-222, "6. Vehicle Does Not Creep Backward In "R" | | 6. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> | |
| | Position" | OFF vehicle | 7. Forward clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | |
| | | | 8. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | |
| | | | 9. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" | |

[RE4F03B]

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|-------------|--|-------------------|--|--|--|--|-------------|
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) | QG18DE (Except Calif. CA Model) | В | |
| | | | 1. Fluid level | | UID LEVEL ECK" | | |
| | | | 2. Control cable adjustment | | ontrol Cable stment" | AT | |
| | | ON vehicle | 3. Line pressure test | | ne Pressure est" | D | |
| | | | 4. Line pressure solenoid valve | LINE PR | DTC P0745 RESSURE ID VALVE" | E | |
| Not Used | Vehicle braked when shift- ing into "R" position. | | 5. Control valve assembly | | CONTROL SSEMBLY" | - | |
| | | | 6. High clutch | | <u>′, "HIGH</u> I <u>TCH"</u> | F | |
| | | | 7. Brake band | <u>AT-347, "C</u> | omponents" | | |
| | | OFF vehicle | 8. Forward clutch | CLUTCH A | FORWARD AND OVER- LUTCH" | G | |
| | | 9. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER RUN CLUTCH" | | Н | | |
| | | | | 1. Engine idling rpm | EC-604, "Idle Speed/ Ignition Timing/ Idle Mix- ture Ratio Adjust- ment" | EC-40, "Idle Speed/ Ignition Timing/Idle Mixture Ratio Adjust- ment" | I J K |
| | Sharp shock in shifting | | 2. Throttle position sensor (Adjustment) | EC-743, "DTC P0121, P0122, P0123 TP SENSOR" | EC-185, "DTC P0121, P0122, P0123 TP SENSOR" | r L | |
| Shift Shock | from "N" to "D" position. | ON vehicle | 3. Line pressure test | | ne Pressure est" | M | |
| | | | 4. A/T fluid temperature sen- sor | T FLUID TURE SE | <u>IC P0710 A/</u> IEMPERA- NSOR CIR- JIT <u>"</u> | | |
| | | | 5. Engine speed signal | ENGINE S | DTC P0725 SPEED SIG- AL" | | |
| | | | 6. Line pressure solenoid valve | LINE PR | DTC P0745 RESSURE ID VALVE" | | |
| | | | 7. Control valve assembly | | CONTROL SSEMBLY" | | |

| | | | | Reference Page | |
|--------------------------|---|-------------|---|---|--|
| Items | Items Symptom Condition | | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) | |
| | | ON vehicle | 8. Accumulator N-D | AT-296, "Components" | |
| Shift Shock | Sharp shock in shifting from "N" to "D" position. | OFF vehicle | 9. Forward clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | |
| | Vehicle will not run in "D" and "2" positions (but runs | ON vehicle | 1. Control cable adjustment | AT-260, "Control Cable Adjustment" | |
| | in "1" and "R" positions). | OFF vehicle | 2. Low one-way clutch | AT-265, "Components" | |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" | |
| | | | 2. Line pressure test | AT-66, "Line Pressure <u>Test"</u> | |
| | | ON vehicle | 3. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" | |
| Slips/Will Not Engage | Vehicle will not run in "D", | | 4. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | |
| 0.0 | "1", "2" positions (but runs in "R" position). Clutch slips. Very poor accelera- tion. | | 5. Accumulator N-D | AT-296, "Components" | |
| | | OFF vehicle | 6. Reverse clutch | AT-312, "REVERSE CLUTCH" | |
| | | | 7. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> | |
| | | | 8. Forward clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | |
| | | | 9. Forward one-way clutch | AT-336, "Components" | |
| | | | 10. Low one-way clutch | AT-265, "Components" | |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" | |
| | | ON vehicle | 2. Control cable adjustment | AT-260, "Control Cable Adjustment" | |
| Slips/Will Not Engage | Clutches or brakes slip somewhat in starting. | | 3. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0122, P0123 TP P0123 TP SENSOR" SENSOR" | |
| | , , , , , , , , , , , , , , , , , , , | | 4. Line pressure test | AT-66, "Line Pressure <u>Test"</u> | |
| | | | 5. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" | |
| | | | 6. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | |
| | | | 7. Accumulator N-D | AT-296, "Components" | |

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| Items Symptom Condition Diagnostic Item Reference Feage Slips/Will Not Clutches or brakes slip somewhat in starting. PF vehicle 8. Forward clutch AT323_TORWARD, CLUTCH AND OVER- RUN CLUTCH Slips/Will Not Clutches or brakes slip somewhat in starting. PF vehicle 8. Forward clutch AT323_TOWARD, CLUTCH AND OVER- RUN CLUTCH Not Used Excessive creep. OFF vehicle 1. Our & reverse brake AT321_TOL PUMP* AT323_TOWARD, CLUTCH Not Used Excessive creep. ON vehicle 1. Engine idling rpm AT323_TOWARD, AT321_TOL PUMP* AT323_TOWARD, CLUTCH AND OVER- RUN CLUTCH No creep at all. AT322_TO_CLUTCH ON vehicle 1. Engine idling rpm AT325_TORWARD, Timing/Neb aduate No creep at all. AT322_TO_CLUTCH ON vehicle 1. Fluid level AT426_TULD LEVEL, CLUTCH AND OVER- Ballon; No Creep at all. AT322_TORVARD (CLUTCH AND OVER- Ward In 'D', '2' O' '1' Bestion', AT4224_T, Yebin Engage AT426_TULD LEVEL CLUTCH AND OVER- Ward In 'D', '2' O' '1' Bestion', AT422_T, 'Yebin At122_BE CONTROL AT426_TORWARD, CLUTCH AND OVER- Ballon; AT422_T, 'Yebin At123_TORWARD, CLUTCH AND OVER- Ward In 'D', '2' O' '1' Bestion', AT422_T, 'Yebin At123_TORVARD, CLUTCH AND OVER- Ballon; 'T' '1' 'D' '2' O' '1' 4. Forward clutch AT426_TORWARD, CLUTCH AND OVER- Ballon; 'T' '1' 'D' '2' O' '1' | | | 1 | | | |
|--|-------------|--|-------------|-------------------------------|---|--|
| ItemsSymptomConditionDiagnostic ItemCdF180-c (Call: CA Model)Cercept Call: CA Model)Silps/Will Not EngageClutches or brakes slip somewhat in starting.PFF vehicle8. Forward clutchAT-32. TFC/WARD. CLUTCH AND OVER- RUN CLUTCH0. Lutches EngageClutches or brakes slip somewhat in starting.9. Feverse clutchAT-33. T-COW & CLUTCH AND OVER- RUN CLUTCH10. Low & reverse brakeAT-33. T-COW & REVERSE BRAKE11. Oil pumpAT-291. 'Oil, PUMP' 12. Torque converterAT-33. T-COW & REVERSE BRAKENot UsedExcessive creep.ON vehicle1. Engine iding rpmAT-32. T-COW & REVERSE BRAKENot UsedExcessive creep.ON vehicle1. Engine iding rpmAT-33. T-COW & Reverse brakeSilps/Will Not EngageNo croep at all. AT-222. 'S. Vehicle Does Not Creep Brakemant In TRIP de Does Not Creep For- mard In D. ', 'Z' 'O'.''ON vehicle1. Fluid levelAT-33. 'CON INOL. 'Matter AT-226. 'CONTROL 'Matter AT-226. 'CONTROL 'MALE ASSTEMEL'YNo Up ShiftFailure to change gear from 'D1 " to 'D2.''.'ON vehicle4. Forward clutchAT-226. 'CONTROL 'MALE AST 'S CONTROL 'MALE AST 'S CONTROL 'MALE AST 'S CONTROL 'MALE AST 'S CONTROL 'MALE ASTNo Up ShiftFailure to change gear from 'D1 " to 'D2.''.''ON vehicle4. Forward clutchAT-226. 'CONTROL 'MALE AST 'S CONTROL 'MALE AST 'S CONTROL 'MALE AST< | | | | | Reference Page | |
| Slips/Will Not EngageClutches or brakes slip somewhat in starting.OFF vehicle8. Forward clutchCLUTCH AND OVER- BUN CLUTCH*9. Reverse clutchAT-312_TREVERSE CLUTCH*10. Low & reverse brakeAT-312_TREVERSE CLUTCH*11. Oil pumpAT-317_TREVERSE CLUTCH*12. Torque converterAT-317_TOW & REVERSE BRAKE*11. Oil pumpAT-231_COmponents* Table12. Torque converterAT-235_TO_DROMENT* TableNot UsedExcessive creep.ON vehicle11. Engine idling rpmImage StateSlips/Will Not EngageNo creep at all. AT-222_TS_Vehicle Does. No Creep TableON vehicle11. Fluid levelAT-66_Tlue Pressure Test21. Ine pressure testAT-66_Tlue Pressure Test22. Line pressure testAT-66_TCONTROL CHECKX23. Control valve assemblyAT-282_TCONTROL VALVE ASSEMBLY*No Up ShiftFailure to change gear from "D1 "to "D2"."No Up ShiftFailure to change gear from "D1 "to "D2"."< | Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) (Except Calif. CA | |
| Slips/Will Not Engage Cutches or brakes slip somewhat in starting. OFF vehicle S. Reverse cutch Cutches 10. Low & reverse brake AT:33, "LOW & REVERSE RAKE" AT:33, "LOW & REVERSE RAKE" REVERSE RAKE" 11. Oil pump AT:265, "Components" 1.00 AT:265, "Components" 12. Torque converter AT:265, "Components" 1.00 1.00 Not Used Excessive creep. ON vehicle 1. Engine idling rpm Ec.66.04, Lide, Speed, Ignition, Timing/die Balan, Atust, ment Ec.66.04, Lide, Speed, Igniton, Timing/die Balan, Atust, ment Ec.66.04, Lide, Speed, Igniton, Timing/die Speed, Igniton, Timing/die Speed, Igniton, Timing/die Speed, Igniton, Timing/die Speed, Igniton, Timing/die Speed, Igniton, Timing/die Speed, Igniton, Igniton, Timing/die Speed, Igniton, Igniton, Timing/die Speed, Igniton, Igniton, Igniton, Igniton, Igniton, Igniton, Igniton, Igniton, Igniton, Ig | | | | 8. Forward clutch | CLUTCH AND OVER- | |
| Not Used Excessive creep. ON vehicle 1. Engine idling rpm AF291_1_OUL PUMP* AF291OUL PUMP* Not Used Excessive creep. ON vehicle 1. Engine idling rpm Ec.40. 1/de 1/de Not Used Excessive creep. ON vehicle 1. Engine idling rpm Ec.40. 1/de 1/de Not Used No creep at all. AF222_*6. Vehicle Does. Not Creep Eackward In "R" Position.* ON vehicle 1. Fluid level AF26_*CLUD LEVEL CHECK* Slips/Will Not Engage No creep at all. AF222_*6. Vehicle Does. Not Creep Eackward In "R" Position.* ON vehicle 1. Fluid level AF26_*CLUD LEVEL CHECK* 3. Control valve assembly AF26_*CLUD LEVEL CLUC HADD OVER- RUN CLUTCH AF28_*CONTROL VALVE ASSEMBLY* AF28_*CONTROL VALVE ASSEMBLY* Position.* OFF vehicle 6. Forward clutch AF28_*CONTROL VALVE ASSEMBLY* No Up Shift Failure to change gear from "D1" to "D2". ON vehicle 1. PNP switch adjustment AF28_*CONTROL VALVE ASSEMBLY* No Up Shift Failure to change gear from "D1" to "D2". ON vehicle 1. PNP switch adjustment AF28_*CONTROL VALVE ASSEMBLY* No Up Shift Failure to change gear from "D1" to "D2". ON vehicle 1. PNP switch adjustment AF28_*CONTROL VALVE ASSEMBLY* No Up Shift Failure to change gear from "D1" to "D2". ON vehicle 5. Vehicle speed sensor-ATT | | | OFF vehicle | 9. Reverse clutch | | |
| Not UsedExcessive creep.ON vehicleI. Engine idling rpmEcc.40, 1/1de, Speed/, Ignition, Ignitio | Engage | somewhat in starting. | | 10. Low & reverse brake | | |
| Not Used Excessive creep. ON vehicle 1. Engine idling rpm EC-60, Tide Speed/ [dintion, Idle Max ment' EC-40, Tabularian (dintion, Idle Max Max Adust ment' Slips/Will Not Engage No creep at all. AT-222, '6. Vehicle Does. No Creep Backward in "R" Position', AT224, 7. Vehicle Engage ON vehicle 1. Fluid level AT-26, "FLUD LEVEL, CHECK" 3. Control valve assembly AT-26, "CONTROL CHECK" AT-26, "CONTROL CHECK" AT-26, "CONTROL CHECK" 4. Forward clutch CHECK" AT-26, "CONTROL CHECK" AT-26, "CONTROL CHECK" 9. Or vehicle OFF vehicle 3. Control valve assembly AT-26, "CONTROL CLUTCH AND OVER" 9. OFF vehicle OFF vehicle 6. Forward clutch AT-265, "Components' AT-260, "Control cable Adjustment' 1. PNP switch adjustment AT-261, "OTEPUTS, "Switch Adjustment' AT-260, "Control Cable Adjustment' 1. PNP switch adjustment AT-260, "Control Cable Adjustment' AT-260, "Control Cable Adjustment' 3. Shift solenoid valve A AT-123, "DTC P0750 SHIET SOLENOD VALVE ASSEMBLY" 4. Control valve assembly AT-123, "DTC P0750 SINCH SOR ATT (REVOLU- TION SELNSOR), AT- SOR ATT (REVOLU- SOR ATT (R | | | | 11. Oil pump | AT-291, "OIL PUMP" | |
| Not UsedExcessive creep.ON vehicleI. Engine idling rpm'Idle Speed' Speed' Ignition. Immodile Ignition. Immodile Ignition. Immodile Idle Mixture. Ratio. Adjust: ment''Idle Speed' Speed' Mixture. Matter Ratio. Adjust: ment''Idle Speed' Speed' Mixture. Idle Mixture. Mixture. Idle Mixture. Ratio. Adjust: ment''Idle Speed' Mixture. Matter Ratio. Adjust: ment''Idle Speed' Mixture. Mixture. Idle Mixture. Idle Mixture. Idle Mixture. | | | | 12. Torque converter | AT-265, "Components" | |
| Slips/Will Not Engage No creep at all. AT-222, "6. Vehicle Does Not Creep Backward In "R", Vehicle cle Does Not Creep For- ward In "D", "2" Or "1" Position" ON vehicle 2. Line pressure test AT-66, "Line Pressure Test" 3. Control valve assembly AT-296, "CONTROL VALVE ASSEMBLY" 0 FF vehicle 0 FF vehicle 0 OFF vehicle 1. Forward clutch 4. Forward clutch AT-323, "FORWARD, CLUTCH AND OVER- RUN CLUTCH" 0 FF vehicle 0 FF vehicle 1. PNP switch adjustment AT-260, "Park/Neutral Position" 1. PNP switch adjustment AT-260, "Control Cable Adjustment" 2. Control cable adjustment AT-260, "Control Cable Adjustment" 2. Control cable adjustment AT-260, "Control Cable Adjustment" 3. Shift solenoid valve A AT-266, "Control Cable Adjustment" 4. Control valve assembly AT-266, "Control Cable Adjustment" 4. Control valve assembly AT-266, "Control AT-266, "Control Adjustment" 4. Control valve assembly AT-266, "Control AT-266, "Control VALVE ASSEEMBLY" 5. Vehicle speed sensor-ATT (Revolution sensor) and vehic- cle speed sensor-MTR AT-23, "DTC PO720 VEHICLE SPEED SEN- SOR-MTR" | Not Used | Excessive creep. | ON vehicle | 1. Engine idling rpm | "Idle"IdleSpeed/Speed/IgnitionIgnitionTiming/Timing/IdleIdle Mix-Mixtureture RatioRatioAdjust-Adjust- | |
| No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 2. Life pressure test Test" No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 2. Life pressure test Test" No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 4. Forward clutch AT-295, "CONTROL VALVE ASSEMBLY" No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 4. Forward clutch AT-295, "CONTROL CLUTCH" State AT-295, "CONTROL VALVE ASSEMBLY" 4. Forward clutch AT-291, "OIL PUMP" 6. Torque converter AT-265, "Components" 1. PNP switch adjustment Position (PNP) Switch Adjustment 2. Control cable adjustment AT-260, "Control Cable Adjustment" 3. Shift solenoid valve A Shift Solenoid valve A Shift Solenoid valve A Shift Solenoid valve A Sor.AT (REVOLU-TION SENSOR)", AT-224, "DTC PO720 VEHICLE SPEED SEN-SOR.MTR SOR.ATT (REVOLU-TION SENSOR)", AT-204, "DTC VHCL Sor.ATTR | | | | 1. Fluid level | | |
| Slips/Will Not EngageNot Creep Backward In "R" Position", AT-224, "T. Vehi- de Does Not Creep For- ward In "D", "2" Or "1" Position"3. Control valve assemblyAT-296, "CONTROL VALVE ASSEMBLY" AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH"0FF vehicle0FF vehicle4. Forward clutchCLUTCH AND OVER- RUN CLUTCH"0FF vehicle6. Torque converterAT-265, "Components" AT-265, "Components"1. PNP switch adjustmentAT-260, "Park/Neutral Position (PNP) Switch Adjustment"0 N up ShiftFailure to change gear from "D1 " to "D2 ".0N vehicle0 N vehicle0. Shift solenoid valve AAT-266, "Control Cable Adjustment"3. Shift solenoid valve AAT-266, "Control Cable Adjustment"AT-266, "Control Cable Adjustment"4. Control valve assemblyAT-266, "Control Cable Adjustment"AT-266, "Control Cable Adjustment"0. Vehicle0. Vehicle0. Shift solenoid valve AAT-266, "Control Cable Adjustment"0. Vehicle0. Vehicle0. VehicleAT-296, "CONTROL VALVE A."0. Vehicle0. Vehicle0. Shift solenoid valve AAT-296, "CONTROL VALVE A."0. Vehicle5. Vehicle speed sensor-ATT (Revolution sensor) and vehi- cle speed sensor-MTRAT-123, "DTC P0720, VEHICLE SPEED SEN- SOR-ATT (REVOLU- TION SENSOR)", AI- 204, "DTC VHCL SOR-MTR" | | | ON vehicle | 2. Line pressure test | AT-66, "Line Pressure | |
| De Does Not Creep roi- ward in "D", "2" Or "1" A. Forward clutch AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" Position" 0FF vehicle 5. Oil pump AT-265, "Components" Image: Second Creep roi- ward in "D", "2" Or "1" 6. Torque converter AT-265, "Components" Image: Second Creep roi- RUN CLUTCH 6. Torque converter AT-260, "Park/Neutral Position (PNP) Switch Adjustment" Image: Second Creep roi- RUN CLUTCH 1. PNP switch adjustment AT-260, "Control Cable Adjustment" Image: Second Creep roi- RUN CLUTCH 3. Shift solenoid valve A AT-260, "Control Cable Adjustment" Image: Second Creep roi- RUN CLUTCH 0N vehicle 0N vehicle 4. Control valve assembly AT-260, "Control AT-260, "Control Valve A" Image: Second Creep roi- Run Clut roi "D2". 0N vehicle 5. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR AT-123, "DTC P0720, VEHICLE SPEED SEN- SOR-AT (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN- SOR-MTR" | - | Not Creep Backward In "R" | | 3. Control valve assembly | | |
| No Up ShiftFailure to change gear from "D1 " to "D2 ".ON vehicleSo With speed sensor-ATT (Revolution sensor) and vehi- cle speed sensor-MTRAT-260, "Park/Neutral Position (PNP) Switch Adjustment"No Up ShiftFailure to change gear from "D1 " to "D2 ".ON vehicle1. PNP switch adjustmentAT-260, "Control Cable Adjustment"So Control cable adjustmentAT-260, "Control Cable Adjustment"AT-260, "Control Cable Adjustment"So Control cable adjustmentAT-270, "Control Cable Adjustment"So Control cable adjustmentAT-175, "DTC P0750 SHIFT SOLENOID VALVE A"So Control valve assemblyAT-296, "CONTROL VALVE ASSEMBLY"So Control valve assemblyAT-123, "DTC P0720 VEHICLE SPEED SEN- SOR-ATT (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SEN- SOR-MTR" | Engage | cle Does Not Creep For- ward In "D", "2" Or "1" | | 4. Forward clutch | CLUTCH AND OVER- | |
| No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 1. PNP switch adjustment AT-260, "Park/Neutral Position (PNP) Switch Adjustment" No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 1. PNP switch adjustment AT-260, "Control Cable Adjustment" S. Shift solenoid valve A AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" 4. Control valve assembly AT-296, "CONTROL VALVE A" VALVE ASSEMBLY" 5. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR AT-123, "DTC P0720 VEHICLE SPEED SEN-SOR", AT-204, "DTC VHCL SPEED SEN-SOR-MTR" SOR-A/T (REVOLU-TION SENSOR)", AT-204, "DTC VHCL SPEED SEN-SOR-MTR" | | | | 5. Oil pump | AT-291, "OIL PUMP" | |
| No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 1. PNP switch adjustment Position (PNP) Switch Adjustment" 3. Shift solenoid valve A AT-260, "Control Cable Adjustment" AT-175, "DTC P0750 3. Shift solenoid valve A SHIFT SOLENOID VALVE A" 4. Control valve assembly AT-296, "CONTROL VALVE A" 5. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR AT-123, "DTC P0720 VEHICLE SPEED SEN-SOR-MTR | | | | 6. Torque converter | AT-265, "Components" | |
| No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 2. Control cable adjustment Adjustment" AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" 3. Shift solenoid valve A AT-296, "CONTROL VALVE A" VALVE ASSEMBLY" 5. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR AT-123, "DTC P0720 VEHICLE SPEED SEN-SOR-A/T (Revolution sensor) and vehicle speed sensor-MTR SOR-A/T (REVOLU-TION SENSOR)", AT-204, "DTC VHCL | | | | 1. PNP switch adjustment | Position (PNP) Switch | |
| No Up Shift Failure to change gear from "D1 " to "D2 ". ON vehicle 3. Shift solenoid valve A SHIFT SOLENOID VALVE A" VALVE A." VALVE A." VALVE A." VALVE ASSEMBLY." 4. Control valve assembly AT-296, "CONTROL VALVE ASSEMBLY." SHIFT SOLENOID VALVE ASSEMBLY." VALVE ASSEMBLY." Sector of the speed sensor of the sp | | | | 2. Control cable adjustment | | |
| No Up Shift Failure to change gear from "D1 " to "D2 ". 4. Control valve assembly VALVE ASSEMBLY" 4. Control valve assembly VALVE ASSEMBLY" AT-123, "DTC P0720 VEHICLE SPEED SEN- SOR-A/T (Revolution sensor) and vehi- cle speed sensor-MTR AT-123, "DTC P0720 VEHICLE SPEED SEN- SOR-A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN- VEHICLE SPEED SEN- SOR-MTR" | | | | 3. Shift solenoid valve A | SHIFT SOLENOID | |
| 5. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR VEHICLE SPEED SEN- SOR-A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SEN- SOR-MTR" | No Up Shift | | ON vehicle | 4. Control valve assembly | | |
| OFF vehicle 6. Brake band AT-347. "Components" | | | | (Revolution sensor) and vehi- | VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- | |
| | | | OFF vehicle | 6. Brake band | AT-347, "Components" | |

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| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) | Calif. CA Model) |
| | | | 1. PNP switch adjustment | Position (P | ark/Neutral NP) Switch tment" |
| | | | 2. Control cable adjustment | | ontrol Cable_ tment" |
| | | | 3. Shift solenoid valve B | SHIFT S | <u>DTC P0755</u> <u>DLENOID</u> / <u>E B"</u> |
| | Failure to change gear | ON vehicle | 4. Control valve assembly | | CONTROL SEMBLY |
| No Up Shift | Failure to change gear from "D3" to "D4". | | 5. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor.MTR | | PEED SEN- (REVOLU- ISOR)", AT- IC VHCL SEN-MTR PEED SEN- |
| | | OFF vehicle | 6. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> | |
| | | | 7. Brake band | AT-347, "Components" | |
| | | | 1. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" | |
| | | | 2. Control cable adjustment | | ontrol Cable_ tment" |
| | | | 3. Shift solenoid valve A | SHIFT S | DTC P0750 OLENOID /E A" |
| No Up Shift | | ON vehicle | 4. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR | VEHICLE S SOR·A/T TION SEN 204, "D SPEED S VEHICLE S | DTC P0720 PEED SEN- (REVOLU- ISOR)", AT- IC VHCL SEN-MTR PEED SEN- MTR" |
| | | | 5. A/T fluid temperature sen- sor | AT-118, "DTC P0710 A/ T FLUID TEMPERA- TURE SENSOR CIR- CUIT" | |
| | | OFF vehicle | 6. Brake band | <u>AT-347, "C</u> | omponents" |

Reference Page QG18DE QG18DE Items Symptom Condition **Diagnostic Item** (Except (Calif. CA Calif. CA Model) Model) <u>EC-743,</u> EC-185, <u>"DTC</u> <u>"DTC</u> 1. Throttle position sensor P0121, <u>P0121,</u> AT (Adjustment) P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" Too high a gear change point from "D1 " to "D2 ", AT-204, "DTC VHCL from "D2 " to "D3 ", from SPEED SEN-MTR "D3 " to "D4 ". VEHICLE SPEED SEN-2. Vehicle speed sensor A/T AT-228, "9. A/T Does Not SOR·MTR" or AT-123, (Revolution sensor) and vehi-Shift: $D_1 \rightarrow D_2$ Or Does Not **ON** vehicle "DTC P0720 VEHICLE cle speed sensor·MTR <u>Kickdown: $D_4 \rightarrow D_2$ ", AT-</u> SPEED SENSOR A/T 230, "10. A/T Does Not Improper Shift (REVOLUTION SEN-Shift: $D_2 \rightarrow D_3$ ", AT-232 Timing SOR)" "11. A/T Does Not Shift: D3 AT-175, "DTC P0750 $\rightarrow \underline{D4}"$ 3. Shift solenoid valve A SHIFT SOLENOID VALVE A" AT-180, "DTC P0755 4. Shift solenoid valve B SHIFT SOLENOID VALVE B" Н AT-62, "FLUID LEVEL 1. Fluid level ON vehicle CHECK" Gear change directly from "D1 " to "D3 " occurs. 2. Accumulator servo release AT-296, "Components" OFF vehicle 3. Brake band AT-347, "Components" EC-604, EC-40, "Idle <u>"Idle</u> Speed/ Speed/ Ignition Ignition 1. Engine idling rpm Timing/Idle Timing/ Idle Mix-Mixture ture Ratio Ratio Adjust-Adjust-Engine stops when shifting **ON** vehicle ment" ment" lever into "R", "D", "2" and Not Used "1". AT-155, "DTC P0740 2. Torque converter clutch **TORQUE CON**solenoid valve VERTER CLUTCH SOLENOID VALVE Μ AT-296, "CONTROL 3. Control valve assembly VALVE ASSEMBLY" OFF vehicle 4. Torque converter AT-265, "Components"

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| Items | Items Symptom Condition | | Diagnostic Item | QG18DE (Calif. CA Model) | QG18DE (Except Calif. CA Model) |
| | | | 1. Throttle position sensor (Adjustment) | EC-743, "DTC P0121, P0122, P0123 TP SENSOR" | EC-185, "DTC P0121, P0122, P0123 TP SENSOR" |
| | Too sharp a shock in | ON vehicle | 2. Line pressure test | | <u>e Pressure_</u> <u>st"</u> |
| Shift Shock | change from "D1 " to "D2 ". | | 3. Accumulator servo release | <u>AT-296, "Co</u> | omponents" |
| | | | 4. Control valve assembly | | CONTROL SEMBLY |
| | | | 5. A/T fluid temperature sen- sor | AT-118, "DTC P0710 A T FLUID TEMPERA- TURE SENSOR CIR- CUIT" | |
| | | OFF vehicle | 6. Brake band | <u>AT-347, "Co</u> | omponents" |
| | Too sharp a shock in change from "D2 " to "D3 ". | ON vehicle | 1. Throttle position sensor (Adjustment) | EC-743, "DTC P0121, P0122, P0123 TP SENSOR" | EC-185, "DTC P0121, P0122, P0123 TP SENSOR" |
| Shift Shock | | | 2. Line pressure test | AT-66, "Line Pressure Test" | |
| | | | 3. Control valve assembly | | CONTROL SEMBLY |
| | | OFF vehicle | 4. High clutch | AT-317, "HIGH <u>CLUTCH"</u> | |
| | | | 5. Brake band | <u>AT-347, "Co</u> | omponents" |
| | | ON vehicle | 1. Throttle position sensor (Adjustment) | EC-743, "DTC P0121, P0122, P0123 TP SENSOR" | <u>EC-185,</u> <u>"DTC</u> <u>P0121,</u> <u>P0122,</u> <u>P0123 TP</u> <u>SENSOR"</u> |
| Shift Shock | Too sharp a shock in change from "D3 " to "D4 ". | | 2. Line pressure test | AT-66, "Line Pressure Test" | |
| | | | 3. Control valve assembly | | CONTROL SEMBLY |
| | | | 4. Brake band | <u>AT-347, "Co</u> | omponents" |
| | | OFF vehicle | 5. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | |

Reference Page QG18DE QG18DE Items Symptom Condition **Diagnostic Item** (Except (Calif. CA Calif. CA Model) Model) AT-62, "FLUID LEVEL 1. Fluid level CHECK" <u>EC-743,</u> <u>EC-185,</u> "DTC "DTC 2. Throttle position sensor P0121, P0121, (Adjustment) P0122, P0122, P0123 TP P0123 TP Almost no shock or **ON** vehicle Slips/Will Not SENSOR" SENSOR" clutches slipping in change Engage from "D1 " to "D2 ". AT-66, "Line Pressure 3. Line pressure test Test" 4. Accumulator servo release AT-296, "Components" AT-296, "CONTROL 5. Control valve assembly VALVE ASSEMBLY" OFF vehicle 6. Brake band AT-347, "Components" AT-62, "FLUID LEVEL 1. Fluid level CHECK" EC-743, EC-185, <u>"DTC</u> <u>"DTC</u> 2. Throttle position sensor <u>P0121,</u> P0121, (Adjustment) P0122, P0122, **ON** vehicle P0123 TP P0123 TP Almost no shock or slipping SENSOR" SENSOR" Slips/Will Not in change from "D2 " to "D3 Engage AT-66, "Line Pressure ". 3. Line pressure test Test" AT-296, "CONTROL 4. Control valve assembly VALVE ASSEMBLY" AT-317, "HIGH 5. High clutch CLUTCH" OFF vehicle 6. Brake band AT-347, "Components" AT-62, "FLUID LEVEL 1. Fluid level CHECK" EC-743, EC-185, "DTC "DTC 2. Throttle position sensor P0121, P0121, (Adjustment) P0122, P0122, **ON** vehicle P0123 TP P0123 TP Almost no shock or slipping SENSOR" SENSOR" Slips/Will Not in change from "D3" to "D4 Engage AT-66, "Line Pressure ". 3. Line pressure test Test" AT-296, "CONTROL 4. Control valve assembly VALVE ASSEMBLY" AT-317, "HIGH 5. High clutch CLUTCH" OFF vehicle AT-347, "Components" 6. Brake band

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| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) |
| | | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | | | 2. Reverse clutch | AT-312, "REVERSE CLUTCH" |
| | Vehicle braked by gear change from "D1 " to "D2 ". | OFF vehicle | 3. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" |
| | | | 4. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> |
| | | | 5. Low one-way clutch | AT-265, "Components" |
| Not Used | Vehicle braked by gear | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | change from "D2 " to "D3 ". | OFF vehicle | 2. Brake band | AT-347, "Components" |
| | | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL <u>CHECK"</u> |
| | Vehicle braked by gear change from "D3 " to "D4 ". | OFF vehicle | 2. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |
| | | | 3. Forward one-way clutch | AT-336, "Components" |
| | | | 4. Reverse clutch | AT-312, "REVERSE CLUTCH" |
| | | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL <u>CHECK"</u> |
| | | | 2. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" |
| | | | 3. Shift solenoid valve A | AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" |
| | | | 4. Shift solenoid valve B | AT-180, "DTC P0755 SHIFT SOLENOID VALVE B" |
| Not Used | Maximum speed not attained. Acceleration poor. | | 5. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | | | 6. Reverse clutch | AT-312, "REVERSE CLUTCH" |
| | | | 7. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> |
| | | OFF vehicle | 8. Brake band | AT-347, "Components" |
| | | - | 9. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" |
| | | | 10. Oil pump | AT-291, "OIL PUMP" |
| | | | 11. Torque converter | AT-265, "Components" |

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| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) | A |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" | |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" | AT D |
| | | ON vehicle | 3. Overrun clutch solenoid valve | AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE" | Е |
| No Down Shift | Failure to change gear from "D4 " to "D3 ". | | 4. Shift solenoid valve A | AT-175. "DTC P0750 SHIFT SOLENOID VALVE A" | F |
| | | | 5. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" | G |
| | | | 6. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | |
| | | OFF vehicle | 7. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" | Η |
| | | | 8. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | Ι |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" | J |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, EC-185, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" | K |
| No Down Shift | Failure to change gear from "D3 " to "D2 " or from "D4 " to "D2 ". | ON vehicle | 3. Shift solenoid valve A | AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" | L |
| | | | 4. Shift solenoid valve B | AT-180, "DTC P0755 SHIFT SOLENOID VALVE B" | Μ |
| | | | 5. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | |
| | | OFF vehicle | 6. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> | |
| | | | 7. Brake band | AT-347, "Components" | |

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| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" |
| No Down Shift | Failure to change gear from "D2 " to "D1 " or from | ON vehicle | 3. Shift solenoid valve A | AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" |
| Shint | "D3 " to "D1 ". | | 4. Shift solenoid valve B | AT-180. "DTC P0755 SHIFT SOLENOID VALVE B" |
| | | | 5. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | | | 6. Low one-way clutch | AT-265, "Components" |
| | | OFF vehicle | 7. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> |
| | | | 8. Brake band | AT-347, "Components" |
| | Gear change shock felt | ON vehicle | 1. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" |
| Shift Shock | during deceleration by releasing accelerator | | 2. Line pressure test | AT-66, "Line Pressure Test" |
| | pedal. | | 3. Overrun clutch solenoid valve | AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE" |
| | | | 4. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | Too high a change point from "D4" to "D3", from "D3 " to "D2", from "D2" to "D1 ". | ON vehicle | 1. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0122, P0123 TP P0123 TP SENSOR" SENSOR" |
| Improper Shift Timing | | | 2. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR | AT-123, "DTC P0720 VEHICLE SPEED SEN- SOR-A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SEN- SOR-MTR" |

Reference Page А QG18DE QG18DE Items Symptom Condition **Diagnostic Item** (Except (Calif. CA Calif. CA Model) Model) В <u>EC-743,</u> EC-185, <u>"DTC</u> "DTC 1. Throttle position sensor P0121, <u>P0121,</u> AT (Adjustment) P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" D AT-123, "DTC P0720 VEHICLE SPEED SEN-SOR-A/T (REVOLU-Kickdown does not operate 2. Revolution sensor and vehi-TION SENSOR)", AT-Improper Shift when depressing pedal in Ε **ON** vehicle 204, "DTC VHCL cle speed sensor Timing "D4 " within kickdown vehi-SPEED SEN-MTR cle speed. VEHICLE SPEED SEN-SOR-MTR" F AT-175, "DTC P0750 3. Shift solenoid valve A SHIFT SOLENOID VALVE A" AT-180, "DTC P0755 4. Shift solenoid valve B SHIFT SOLENOID VALVE B" Н AT-123, "DTC P0720 VEHICLE SPEED SEN-SOR·A/T (REVOLU-1. Vehicle speed sensor A/T TION SENSOR)", AT-(Revolution sensor) and vehi-204, "DTC VHCL cle speed sensor-MTR SPEED SEN-MTR VEHICLE SPEED SEN-SOR·MTR" Kickdown operates or EC-743, EC-185, engine overruns when "DTC "DTC Improper Shift depressing pedal in "D4 " **ON** vehicle 2. Throttle position sensor P0121, P0121, Timing Κ beyond kickdown vehicle (Adjustment) P0122, P0122, speed limit. P0123 TP P0123 TP SENSOR" SENSOR" L AT-175, "DTC P0750 3. Shift solenoid valve A SHIFT SOLENOID VALVE A" AT-180, "DTC P0755 Μ SHIFT SOLENOID 4. Shift solenoid valve B VALVE B"

| | | | | Reference Page |
|--------------------------|--|-------------|---|---|
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | | ON vehicle | 2. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0123 TP P0123 TP P0123 TP SENSOR" SENSOR" |
| Slips/Will Not | Races extremely fast or slips in changing from "D4" | | 3. Line pressure test | AT-66, "Line Pressure Test" |
| Engage | to "D3" when depressing pedal. | | 4. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" |
| | | | 5. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | | OFF vehicle | 6. High clutch | AT-317, "HIGH CLUTCH" |
| | | | 7. Forward clutch | AT-323. "FORWARD CLUTCH AND OVER- RUN CLUTCH" |
| | | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" |
| | Races extremely fast or | | 3. Line pressure test | AT-66, "Line Pressure Test" |
| Slips/Will Not Engage | slips in changing from "D4" to "D2" when depressing pedal. | | 4. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" |
| | | | 5. Shift solenoid valve A | AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" |
| | | | 6. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | | | 7. Brake band | AT-347, "Components" |
| | | OFF vehicle | 8. Forward clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |

[RE4F03B]

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|----------------|---|-------------|---|--|---|
| | | | | Referer | nce Page |
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) | QG18DE (Except Calif. CA Model) |
| | | | 1. Fluid level | | UID LEVEL ECK" |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, <u>"DTC</u> <u>P0121,</u> <u>P0122,</u> <u>P0123 TP</u> <u>SENSOR"</u> | EC-185, "DTC P0121, P0122, P0123 TP SENSOR" |
| | | ON vehicle | 3. Line pressure test | | ne Pressure est" |
| Slips/Will Not | Races extremely fast or slips in changing from "D3" | | 4. Line pressure solenoid valve | LINE PR | DTC P0745 ESSURE ID VALVE" |
| Engage | to "D2 " when depressing pedal. | | 5. Control valve assembly | | CONTROL SSEMBLY" |
| | | | 6. A/T fluid temperature sen- sor | T FLUID T TURE SEI | <u>IC P0710 A/</u> IEMPERA- NSOR CIR- JIT <u>"</u> |
| | | OFF vehicle | 7. Brake band | <u>AT-347, "C</u> | omponents" |
| | | | 8. Forward clutch | CLUTCH A | FORWARD AND OVER- LUTCH" |
| | | | 9. High clutch | | <u>", "HIGH</u> TCH" |
| | | ON vehicle | 1. Fluid level | | UID LEVEL ECK" |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, <u>"DTC</u> <u>P0121,</u> <u>P0122,</u> <u>P0123 TP</u> <u>SENSOR</u> " | EC-185, "DTC P0121, P0122, P0123 TP SENSOR" |
| Slips/Will Not | Races extremely fast or slips in changing from "D4" | | 3. Line pressure test | | ne Pressure est" |
| Engage | or "D3 " to "D1 " when depressing pedal. | | 4. Line pressure solenoid valve | LINE PR | DTC P0745 ESSURE ID VALVE" |
| | | | 5. Control valve assembly | | CONTROL SSEMBLY" |
| | | OFF vehicle | 6. Forward clutch | CLUTCH A | ORWARD AND OVER- LUTCH" |
| | | | 7. Forward one-way clutch | <u>AT-336, "C</u> | omponents" |
| | | | 8. Low one-way clutch | AT-265, "C | omponente" |

| | | | | Reference Page |
|------------------|---|-------------|---|---|
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | | | 2. Control cable adjustment | AT-260, "Control Cable Adjustment" |
| | | ON vehicle | 3. Line pressure test | AT-66, "Line Pressure Test" |
| Slips/Will Not | Vehicle will not run in any | | 4. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" |
| Engage | position. | | 5. Oil pump | AT-291, "OIL PUMP" |
| | | | 6. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> |
| | | OFF vehicle | 7. Brake band | AT-347, "Components" |
| | | | 8. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" |
| | | | 9. Torque converter | AT-265, "Components" |
| | | | 10. Parking components | AT-265, "Components" |
| Not Used | Transmission noise in "D", "2", "1" and "R" positions. | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" |
| | | OFF vehicle | 2. Torque converter | AT-265, "Components" |
| | Failure to change from "D3 " to "22 " when changing lever into "2" position. AT-240, "18. A/T Does Not | ON vehicle | 1. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0123 TP P0123 TP P0123 TP SENSOR" SENSOR" |
| No Down Shift | | | 3. Overrun clutch solenoid valve | AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE" |
| | $\frac{\text{Shift: } D_3 \rightarrow 22, \text{ When}}{\text{Selector Lever "D"} \rightarrow "2"}$ $\frac{\text{Position"}}{\text{Position"}}$ | | 4. Shift solenoid valve B | AT-180, "DTC P0755 SHIFT SOLENOID VALVE B" |
| | | | 5. Shift solenoid valve A | AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" |
| | | | 6. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | | | 7. Control cable adjustment | AT-260, "Control Cable Adjustment" |
| | Failure to change from "D3 | | 8. Brake band | AT-347, "Components" |
| No Down Shift | " to "22 " when changing lever into "2" position. AT-240, "18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position" | OFF vehicle | 9. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |

[RE4F03B]

| | | | | Reference Page | | |
|--------------------------|---|-------------|---|---|---|---|
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) | A | |
| Improper Shift Timing | Gear change from "22 " to "23 " in "2" position. | ON vehicle | 1. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" | AT | |
| | | | 1. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" | | |
| | | | 2. Control cable adjustment | AT-260, "Control Cable Adjustment" | D | |
| | Engine brake does not | ON vehicle | 3. Throttle position sensor (Adjustment) | EC-743, EC-185, "DTC "DTC P0121, P0121, P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" | F | |
| Not Used | operate in "1" position. <u>AT-240, "19. A/T Does Not</u> <u>Shift: $22 \rightarrow 11$, When</u> <u>Selector Lever "2" \rightarrow "1" <u>Position</u>"</u> | | ON vehicle | vehicle 4. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR | AT-123, "DTC P0720 VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- SOR·MTR" | G |
| | | | 5. Shift solenoid valve A | AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" | I | |
| | | | 6. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | | |
| | Engine brake does not operate in "1" position. | ON vehicle | 7. Overrun clutch solenoid valve | AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE" | k | |
| Not Used | $\frac{\text{AT-240, "19. A/T Does Not}}{\text{Shift: } 2_2 \rightarrow 1_1 \text{, When}}$ $\frac{\text{Selector Lever "2"} \rightarrow "1"}{\text{Selector Lever "2"} \rightarrow "1"}$ | OFF vehicle | 8. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" | | |
| | Position" | | 9. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" | L | |
| Improper Shift | Gear change from "11 " to | ON vehicle | 1. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" | N | |
| Timing | "12 " in "1" position. | | 2. Control cable adjustment | AT-260, "Control Cable Adjustment" | | |

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|------------------|---|-------------|--|---|
| | | | | Reference Page |
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) |
| | | | 1. PNP switch adjustment | AT-260, "Park/Neutral Position (PNP) Switch Adjustment" |
| | Does not change from "12 " to "11 " in "1" position. | ON vehicle | 2. Vehicle speed sensor·A/T (Revolution sensor) and vehi- cle speed sensor·MTR | AT-123, "DTC P0720 VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- SOR·MTR" |
| No Down Shift | | | 3. Shift solenoid valve A | AT-175, "DTC P0750 SHIFT SOLENOID VALVE A" |
| | | | 4. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | | | 5. Overrun clutch solenoid valve | AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE" |
| | | OFF vehicle | 6. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |
| | | | 7. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" |
| Shift Shock | Large shock changing from | ON vehicle | 1. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" |
| | "12 " to "11 " in "1" position. | OFF vehicle | 2. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" |

[RE4F03B]

Reference Page А QG18DE QG18DE Items Symptom Condition **Diagnostic Item** (Except (Calif. CA Calif. CA Model) Model) В AT-62, "FLUID LEVEL 1. Fluid level CHECK" AT EC-604, <u>EC-40,</u> "Idle "Idle Speed/ Speed/ Ignition Ignition D 2. Engine idling rpm Timing/Idle Timing/ Idle Mix-Mixture ture Ratio Ratio <u>Adjust-</u> Adjust-Ε ment" ment" EC-743. EC-185, **ON** vehicle "DTC "DTC P<u>0121,</u> F 3. Throttle position sensor P0121, (Adjustment) P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" AT-66, "Line Pressure 4. Line pressure test Test" AT-169, "DTC P0745 5. Line pressure solenoid Н LINE PRESSURE Not used Transaxle overheats. valve SOLENOID VALVE AT-296, "CONTROL 6. Control valve assembly VALVE ASSEMBLY" 7. Oil pump AT-291, "OIL PUMP" AT-312, "REVERSE 8. Reverse clutch CLUTCH" AT-317, "HIGH 9. High clutch CLUTCH" Κ 10. Brake band AT-347, "Components" AT-323, "FORWARD OFF vehicle 11. Forward clutch **CLUTCH AND OVER-**L RUN CLUTCH" AT-323, "FORWARD **CLUTCH AND OVER-**12. Overrun clutch RUN CLUTCH" Μ AT-331, "LOW & 13. Low & reverse brake **REVERSE BRAKE** 14. Torque converter AT-265, "Components"

| | | | | Reference Page |
|----------|--|-------------|------------------------|--|
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) |
| | | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL <u>CHECK"</u> |
| | | | 2. Reverse clutch | AT-312, "REVERSE CLUTCH" |
| | | | 3. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> |
| | ATF shoots out during operation. White smoke | | 4. Brake band | AT-347, "Components" |
| | emitted from exhaust pipe during operation. | OFF vehicle | 5. Forward clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |
| | | | 6. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |
| | | | 7. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" |
| Not Used | | ON vehicle | 1. Fluid level | AT-62, "FLUID LEVEL <u>CHECK"</u> |
| | | | 2. Torque converter | AT-265, "Components" |
| | | | 3. Oil pump | AT-291, "OIL PUMP" |
| | | | 4. Reverse clutch | AT-312, "REVERSE <u>CLUTCH"</u> |
| | Offensive smell at fluid | | 5. High clutch | <u>AT-317, "HIGH</u> <u>CLUTCH"</u> |
| | charging pipe. | OFF vehicle | 6. Brake band | AT-347, "Components" |
| | | | 7. Forward clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |
| | | | 8. Overrun clutch | AT-323, "FORWARD CLUTCH AND OVER- RUN CLUTCH" |
| | | | 9. Low & reverse brake | AT-331, "LOW & REVERSE BRAKE" |

| | TROUBLE DIAG | NU313 — 1 | GENERAL DESCRIP | TION | [RE4F03 | 3B] |
|--------------------------|---------------------------------------|-------------|--|--|---|-----|
| | | | | Referer | nce Page | |
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) | QG18DE (Except Calif. CA Model) | A |
| | | | 1. Throttle position sensor (Adjustment) | EC-743, "DTC P0121, P0122, P0123 TP SENSOR" | EC-185, "DTC P0121, P0122, P0123 TP SENSOR" | AT |
| | | | | | DTC P0720 PEED SEN- | D |
| | Torque converter is not locked up. | ON vehicle | 2. Vehicle speed sensor-A/T (Revolution sensor) and vehi- cle speed sensor-MTR | SOR·A/T TION SEN 204, "D SPEED VEHICLE S | (REVOLU- ISOR)", AT- IC VHCL SEN-MTR SPEED SEN- MTR" | Е |
| | | | 3. PNP switch adjustment | <u>AT-260, "F</u> | ark/Neutral | F |
| No Lockup Engagement/ | | | | | <u>'NP) Switch</u> tment" | 0 |
| TCC Inopera- tive | | | 4. Engine speed signal | ENGINE S | DTC P0725 PEED SIG- AL" | G |
| | | | 5. A/T fluid temperature sen- sor | T FLUID | <u>IC P0710 A/</u> I <u>EMPERA-</u> NSOR CIR- JIT <u>"</u> | Н |
| | | | 6. Line pressure test | AT-66, "Lir | ne Pressure_ est" | I |
| | | | 7. Torque converter clutch solenoid valve | TORQL VERTER | DTC P0740 JE CON- CLUTCH ID VALVE" | J |
| | | | 8. Control valve assembly | | CONTROL SSEMBLY" | K |
| | | OFF vehicle | 9. Torque converter | <u>AT-265, "C</u> | omponents" | I |

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| | | | | Reference Page | |
|-----------------------------|--|-------------|--|---|--|
| Items | Symptom | Condition | Diagnostic Item | QG18DE (Calif. CA Model) QG18DE (Except Calif. CA Model) | |
| | | | 1. Fluid level | AT-62, "FLUID LEVEL CHECK" | |
| | | | 2. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0123 TP P0123 TP P0123 TP SENSOR" SENSOR" | |
| | Torque converter clutch | ON vehicle | 3. Line pressure test | AT-66, "Line Pressure Test" | |
| | piston slip. | | 4. Torque converter clutch solenoid valve | AT-155, "DTC P0740 TORQUE CON- VERTER CLUTCH SOLENOID VALVE" | |
| | | | 5. Line pressure solenoid valve | AT-169, "DTC P0745 LINE PRESSURE SOLENOID VALVE" | |
| No Lockup | | | 6. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | |
| Engagement/ TCC Inopera- | | OFF vehicle | 7. Torque converter | AT-265, "Components" | |
| tive | Lock-up point is extremely high or low. | ON vehicle | 1. Throttle position sensor (Adjustment) | EC-743, "DTC EC-185, "DTC P0121, P0122, P0121, P0123 TP P0123 TP P0123 TP SENSOR" SENSOR" | |
| | | | 2. Vehicle speed sensor A/T (Revolution sensor) and vehi- cle speed sensor MTR | AT-123, "DTC P0720 VEHICLE SPEED SEN- SOR·A/T (REVOLU- TION SENSOR)", AT- 204, "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN- SOR·MTR" | |
| | | | 3. Torque converter clutch solenoid valve | AT-155, "DTC P0740 TORQUE CON- VERTER CLUTCH SOLENOID VALVE" | |
| | | | 4. Control valve assembly | AT-296, "CONTROL VALVE ASSEMBLY" | |

[RE4F03B]

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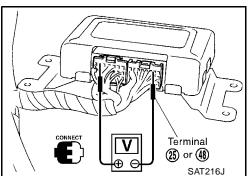
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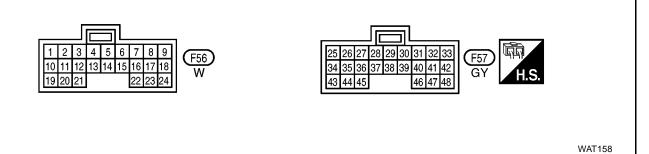
Reference Page QG18DE QG18DE Items Symptom Condition **Diagnostic Item** (Except (Calif. CA Calif. CA Model) Model) <u>EC-743,</u> EC-185, <u>"DTC</u> <u>"DTC</u> 1. Throttle position sensor P0121, <u>P0121,</u> (Adjustment) P0122, P0122, P0123 TP P0123 TP SENSOR" SENSOR" AT-260, "Park/Neutral Position (PNP) Switch 2. PNP switch adjustment Adjustment" AT-123, "DTC P0720 VEHICLE SPEED SEN-SOR-A/T (REVOLU-3. Vehicle speed sensor-A/T TION SENSOR)", AT-(Revolution sensor) and vehi-204, "DTC VHCL cle speed sensor·MTR SPEED SEN-MTR VEHICLE SPEED SEN-**ON** vehicle SOR·MTR" A/T does not shift to "D4 " AT-175, "DTC P0750 No Up Shift when driving with overdrive 4. Shift solenoid valve A SHIFT SOLENOID control switch "ON". VALVE A" AT-193, "DTC P1760 5. Overrun clutch solenoid OVERRUN CLUTCH valve SOLENOID VALVE AT-296, "CONTROL 6. Control valve assembly VALVE ASSEMBLY" AT-118, "DTC P0710 A/ 7. A/T fluid temperature sen-T FLUID TEMPERA-TURE SENSOR CIRsor CUIT" AT-66, "Line Pressure 8. Line pressure test Test" 9. Brake band AT-347, "Components" AT-323, "FORWARD OFF vehicle 10. Overrun clutch **CLUTCH AND OVER-**RUN CLUTCH" AT-62, "FLUID LEVEL 1. Fluid level CHECK" AT-155, "DTC P0740 2. Torque converter clutch **TORQUE CON**solenoid valve VERTER CLUTCH SOLENOID VALVE" AT-180, "DTC P0755 Engine is stopped at "R", Not Used **ON** vehicle "D", "2" and "1" positions. 3. Shift solenoid valve B SHIFT SOLENOID VALVE B" AT-175, "DTC P0750 4. Shift solenoid valve A SHIFT SOLENOID VALVE A" AT-296, "CONTROL 5. Control valve assembly VALVE ASSEMBLY"

TCM Terminals and Reference Value PREPARATION

Measure voltage between each terminal and terminal 25 or 48 • by following "TCM INSPECTION TABLE".



TCM HARNESS CONNECTOR TERMINAL LAYOUT



TCM INSPECTION TABLE (Data are reference values.)

Termi-

| Termi- nal No. | Wire color | ltem | | dard (Approx.) | |
|-------------------|--|------------------------------|------------------------------------|--|-----------------|
| 1 | 1 R/W Line p | | | When releasing accelerator pedal after warming up engine. | 1.5 - 3.0V |
| | 10.00 | solenoid valve | ((Con)) | When depressing accelerator pedal fully after warming up engine. | 0V |
| 2 | P/B | Line pressure solenoid valve | \$ \$ \$ | When releasing accelerator pedal after warming up engine. | 4 - 14V |
| 2 | 170 | (with dropping resistor) | n | When depressing accelerator pedal fully after warming up engine. | 0V |
| | GY/R | | | When A/T performs lock-up. | 8 - 15V |
| 3 | 3 (Calif. CA Model) Y/G (exc. Calif. CA Model) | | When A/T does not perform lock-up. | 0V | |
| 5 *2 | Y/R | _ | | _ | — |
| 6 *2 | Y/G | — | | | _ |
| 7 *2 | Y/B | — | | | _ |
| 8*2 | BR/W | — | | _ | — |
| 9*2 | G/Y | — | | | _ |
| | | | | When turning ignition switch to "ON". | Battery voltage |
| 10 BR/R | BR/R | Power source | | When turning ignition switch to "OFF". | 0V |

ECS002OH

[RE4F03B]

Judgement stan-

| Termi- nal No. | Wire color | Item | Condition | | Judgement stan- dard (Approx.) | A |
|-------------------|------------|---|-----------|--|--------------------------------------|--------|
| 11 | L/W | Shift solenoid valve A | | When shift solenoid valve A oper- ates. (When driving in "D1 " or "D4 ".) | Battery voltage | В |
| | | | | When shift solenoid valve A does not operate. (When driving in "D2" or "D3".) | 0V | AT |
| 12 | LY | Shift solenoid valve B | | When shift solenoid valve B oper- ates. (When driving in "D1 " or "D2 ".) | Battery voltage | D |
| | | | | When shift solenoid valve B does not operate. (When driving in "D3" or "D4".) | 0V | E |
| 13 | G/R | O/D OFF indicator lamp | | When setting overdrive control switch in "OFF" position. | 0V | |
| 15 | | | | When setting overdrive control switch in "ON" position. | Battery voltage | F |
| 15 *2 | PU | OBD-II | | _ | | |
| 16 | Y/PU | Closed throttle position switch (in throttle position switch) | | When releasing accelerator pedal after warming up engine. Refer to <u>AT-49, "TCM Self-diagnostic</u> <u>Procedure (No Tools)"</u> . | Battery voltage | G H |
| | | | | When depressing accelerator pedal after warming up engine. Refer to <u>AT-49, "TCM Self-diagnostic</u> <u>Procedure (No Tools)"</u> . | 0V | |
| 17 | LG | Wide open throttle position switch (in throttle position switch) | | When depressing accelerator pedal more than half-way after warming up engine. | Battery voltage | J |
| | | | | When releasing accelerator pedal after warming up engine. | 0V | |
| | OR | ASCD cruise switch | | When ASCD cruise is being per- formed. ("CRUISE" light comes on.) | Battery voltage | K |
| 18 | | | | When ASCD cruise is not being per- formed. ("CRUISE" light does not comes on.) | 0V | L |
| | BR/R | Power source | | When turning ignition switch to "ON". | Battery voltage | |
| 19 | | | | When turning ignition switch to "OFF". | OV | Μ |
| 20 | L/B | Overrun clutch solenoid valve | | When overrun clutch solenoid valve operates. | Battery voltage | |
| | | | | When overrun clutch solenoid valve does not operate. | OV | |
| 22 | OR/B | Overdrive control switch | | When setting overdrive control switch in "ON" position | Battery voltage | |
| | | | | When setting overdrive control switch in "OFF" position | ΟV | |

| Termi- nal No. | Wire color | ltem | Condition | | Judgement stan- dard (Approx.) |
|-------------------|---|---|------------|---|--------------------------------------|
| 24 | OR/L (Calif. CA Model) W/PU (exc. Calif. CA Model) | ASCD OD cut sig- nal | | When "ACCEL" set switch on ASCD cruise is in "D4" position. | 5 - 10V |
| | | | COMUNDE | When "ACCEL" set switch on ASCD cruise is in "D3 " position. | Less than 2V |
| 25 | В | Ground | | | 0V |
| 26 | BR/Y | PNP switch "1" position | | When setting selector lever to "1" position. | Battery voltage |
| 20 | | | | When setting selector lever to other positions. | 0V |
| | L (Calif. CA Model) B/W (exc. Calif. CA Model) | PNP switch "2" position | | When setting selector lever to "2" position. | Battery voltage |
| 27 | | | | When setting selector lever to other positions. | 0V |
| 28 | R/B | Power source (Memory back-up) | Or OFF) | When turning ignition switch to "OFF". | Battery voltage |
| | | | | When turning ignition switch to "ON". | Battery voltage |
| 29 | w | Revolution sensor | | When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item. | 150Hz |
| | | | | When vehicle parks. | Under 1.3V or over 4.5V |
| 30 *3 | G/B | Data link connec- tor | | _ | — |
| 31 *3 | GY/L | Data link connec- tor | | _ | _ |
| | R | Throttle position sensor (Power source) | | When turning ignition switch to "ON". | 4.5 - 5.5V |
| 32 | | | | When turning ignition switch to "OFF". | 0V |
| 34 | W/G | PNP switch "D" position | | When setting selector lever to "D" position. | Battery voltage |
| 34 | | | | When setting selector lever to other positions. | 0V |
| 35 | G/W | PNP switch "R" position | | When setting selector lever to "R" position. | Battery voltage |
| | | | | When setting selector lever to other positions. | 0V |
| 36 | G | PNP switch "N" or "P" position | | When setting selector lever to "N" or "P" position. | Battery voltage |
| | | | | When setting selector lever to other positions. | 0V |

TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

[RE4F03B]

| Termi- nal No. | Wire color | Item | | Condition | Judgement stan- dard (Approx.) | A |
|-------------------|------------|---|-----|---|--|------|
| 39 | L/OR | Engine speed sig- nal | | Refer to <u>EC-113, "ECM INSPEC-</u> <u>TION TABLE"</u> [QG18DE (except Calif. CA Model)] or <u>EC-666, "ECM</u> <u>INSPECTION TABLE"</u> [QG18DE (Calif. CA Model)]. | | AT |
| 40 | PU/R | Vehicle speed sensor | | When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more. | Voltage varies between less than 1V and more than 4.5V | |
| 41 | GY | Throttle position sensor | | When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.) | Fully-closed throttle: 0.5 - 0.7V Fully-open throt- tle: 4V | F |
| 42 | В | Throttle position sensor (Ground) | Con | _ | OV | G |
| 45 | R/G | Stop lamp switch | | When depressing brake pedal. | Battery voltage | |
| -10 | | | R | When releasing brake pedal. | 0V | - - |
| 47 | BR | A/T fluid tempera- | | When ATF temperature is 20°C (68°F). | 1.5V | |
| 47 | | ture sensor | | When ATF temperature is 80°C (176°F). | 0.5V | · |
| 48 | В | Ground | | _ | 0V | |

*2: This terminal is connected to the ECM.

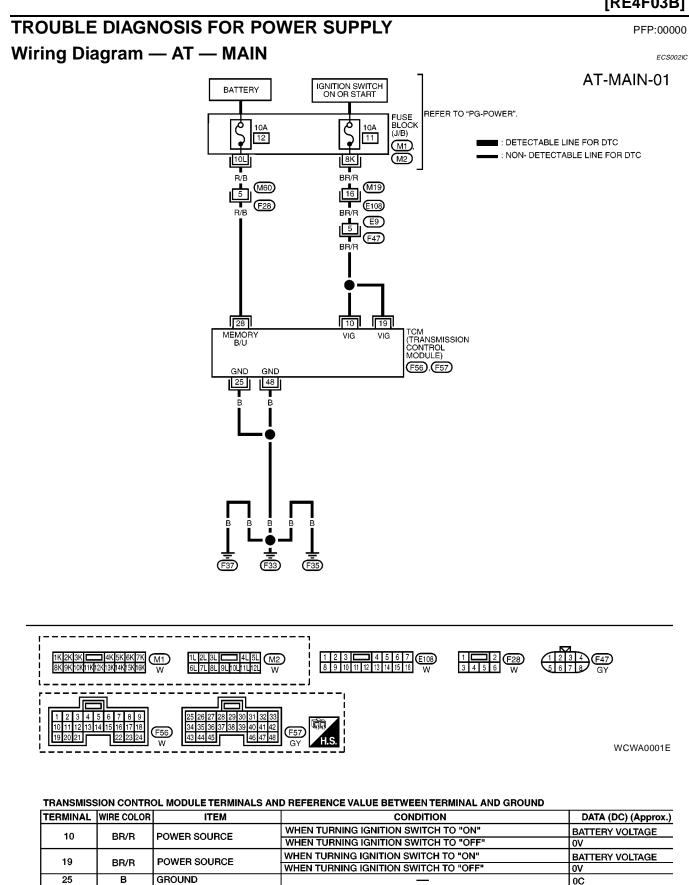
*3: These terminals are connected to the Data link connector.

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[RE4F03B]



BATTERY VOLTAGE

BATTERY VOLTAGE

0V

AT-110

WHEN TURNING IGNITION SWITCH TO "ON"

POWER SOURCE (MEMORY WHEN TURNING IGNITION SWITCH TO "OFF"

28

48

R/B

в

BACKUP)

GROUND

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Diagnostic Procedure

[RE4F03B]

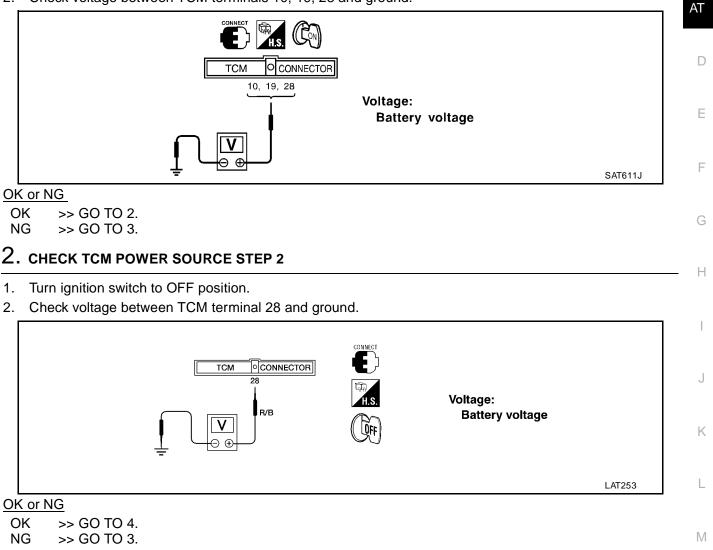
ECS002ID



В

1. CHECK TCM POWER SOURCE STEP 1

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.



3. DETECT MALFUNCTIONING ITEM

• Check the following items:

- Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness)

- Fuse
- Ignition switch

Refer to PG-2, "POWER SUPPLY ROUTING".

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

4. CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between TCM terminals 25, 48 and ground. Refer to <u>AT-110, "Wiring Diagram AT MAIN"</u>.

Continuity should exist.

If OK, check harness for short to ground and short to power.

OK or NG

OK >> INSPECTION END

NG >> Repair open circuit or short to ground or short to power in harness connectors.

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

Description

- The PNP switch assembly includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|---------------------------|---|--|
| : PNP SW/CIRC : P0705 | TCM does not receive the correct voltage signal from the switch based on the gear position. | Harness or connectors (The PNP switch circuit is open or shorted.) PNP switch |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

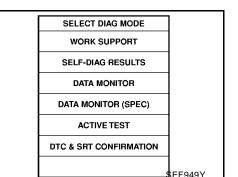
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

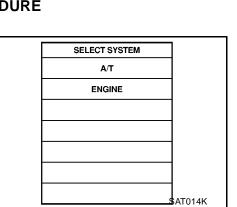
After the repair, perform the following procedure to confirm the malfunction is eliminated.

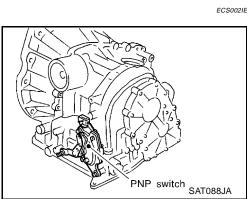
- With CONSULT-II
- 1. Turn ignition switch "ON".
- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 5 consecutive seconds.
 VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (OD "ON" or "OFF")

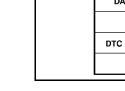
With GST

Follow the procedure "With CONSULT-II".









PFP:32006

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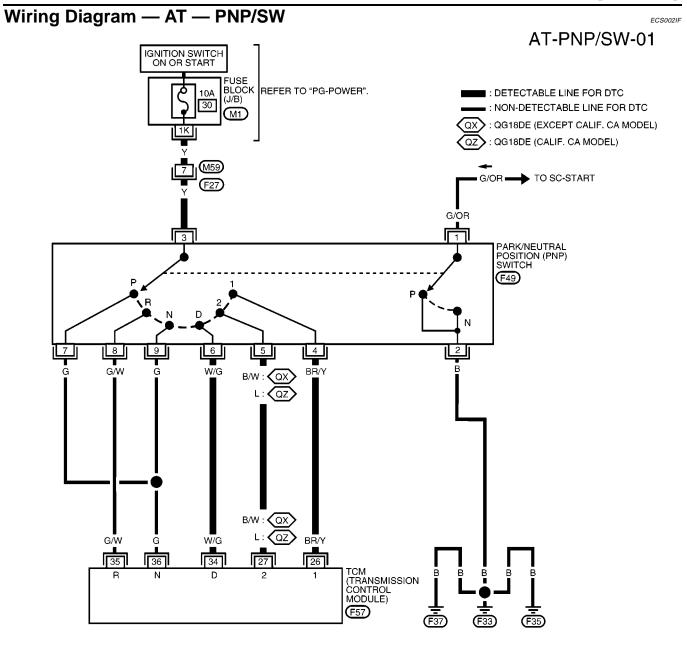
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PFP:3200

[RE4F03B]

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

[RE4F03B]





WCWA0002E

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

[RE4F03B]

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ECS002IG

| TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND GROUND | | | | | | |
|---|------------|-------------------------|---|-----------------|----|--|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | Α | |
| 26 | BR/Y | PNP SWITCH "1" POSITION | WHEN SETTING SELECTOR LEVER TO "1" POSITION | BATTERY VOLTAGE | - | |
| 20 | DR/ I | FINE SWITCH T FOSITION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | В | |
| 27 | L or B/W | PNP SWITCH "2" POSITION | WHEN SETTING SELECTOR LEVER TO "2" POSITION | BATTERY VOLTAGE | AT | |
| 21 | | FINE SWITCH 2 FOSHION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | _ | |
| 34 | W/G | PNP SWITCH "D" POSITION | WHEN SETTING SELECTOR LEVER TO "D" POSITION | BATTERY VOLTAGE | D | |
| 34 | W/G | FINE SWITCH D FOSTION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | E | |
| 35 | G/W | PNP SWITCH "R" POSITION | WHEN SETTING SELECTOR LEVER TO "R" POSITION | BATTERY VOLTAGE | - | |
| 35 | G/W | FINE SWITCH K FOSITION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | F | |
| 36 | 6 | PNP SWITCH "N" OR "P" | WHEN SETTING SELECTOR LEVER TO "N" OR "P" POSITION | BATTERY VOLTAGE | G | |
| 30 | G | POSITION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | | |

Diagnostic Procedure

1. CHECK PNP SWITCH CIRCUIT (WITH CONSULT-II)

With CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

| | Read out "P/N", "R", "D", "2" and "1" position switches moving sele | ector leve | r to each posi | tion. | | K |
|----|---|------------|----------------|-------|---|---|
| | Check the signal of the selector lever position is indicated prop- erly. | | DATA MONI | TÖR |] | |
| | or NG | | MONITORING | | | |
| OK | >> GO TO 3. | | PN POSI SW | OFF | | L |
| NG | >> Check the following items: | | R POSITION SW | OFF | | |

- PNP switch Refer toAT-117, "Component Inspection" .
- Harness for short or open between ignition switch and PNP switch (Main harness)
- Harness for short or open between PNP switch and TCM (Main harness)
- Ignition switch and fuse Refer to PG-2, "POWER SUPPLY ROUTING" .

| DATA MON | ITOR | |
|---------------|------|---------|
| MONITORING | | |
| PN POSI SW | OFF | |
| R POSITION SW | OFF | |
| D POSITION SW | OFF | |
| 2 POSITION SW | ON | |
| 1 POSITION SW | OFF | |
| | | SAT701J |

2. CHECK PNP SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each position.

| Lever position | Terminal No. | | | | | |
|----------------|--------------|----|----|----|----|--|
| | 36 | 35 | 34 | 27 | 26 | |
| P, N | В | 0 | 0 | 0 | 0 | |
| R | 0 | В | 0 | 0 | 0 | |
| D | 0 | 0 | В | 0 | 0 | |
| 2 | 0 | 0 | 0 | В | 0 | |
| 1 | 0 | 0 | 0 | 0 | В | |

Voltage

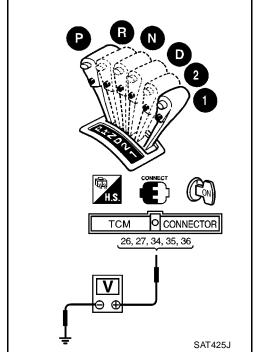
- B 0

: Battery voltage

: **0V**

OK or NG

- OK >> GO TO 3.
- NG >> Check the following items:
 - PNP switch Refer to <u>AT-117, "Component Inspection"</u>.
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)
 - Ignition switch and fuse Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.



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Perform AT-113, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE". OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

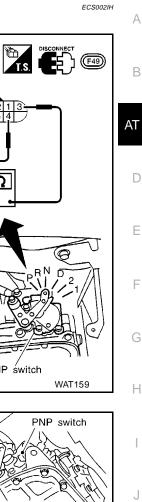
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

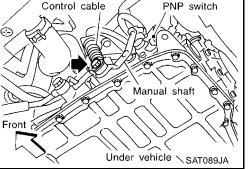
Component Inspection PARK/NEUTRAL POSITION SWITCH

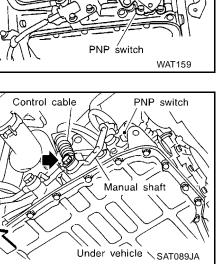
1. Check continuity between terminals 1 and 2 and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

| Lever position | Termi | nal No. |
|----------------|-------|---------|
| Р | 3-7 | 1 — 2 |
| R | 3-8 | |
| Ν | 3 — 9 | 1 — 2 |
| D | 3-6 | |
| 2 | 3-5 | |
| 1 | 3-4 | |

- 2. If NG, check again with control cable disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust control cable. Refer to AT-260, "Control Cable Adjustment"
- 4. If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to AT-260, "Park/Neutral Position (PNP) Switch Adjustment" .
- 6. If NG on step 4, replace PNP switch.







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DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (Approx.) | | |
|------------------------------|--------------------|----------------------------|--------|--|
| A/T fluid temperature sensor | Cold [20°C (68°F)] | 1.5V | 2.5 kΩ | |
| | ↓ | ↓ | ↓ | |
| | Hot [80°C (176°F)] | 0.5V | 0.3 kΩ | |

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) | | |
|---------------------------------|--|--|--|--|
| : ATF TEMP SEN/CIRC : P0710 | TCM receives an excessively low or high voltage from the sensor. | Harness or connectors (The sensor circuit is open or shorted.) A/T fluid temperature sensor | | |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

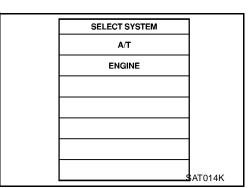
CAUTION:

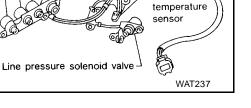
Always drive vehicle at a safe speed.

NOTE:

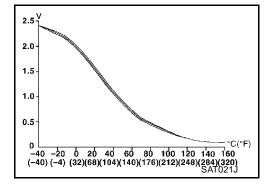
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.





A/T fluid

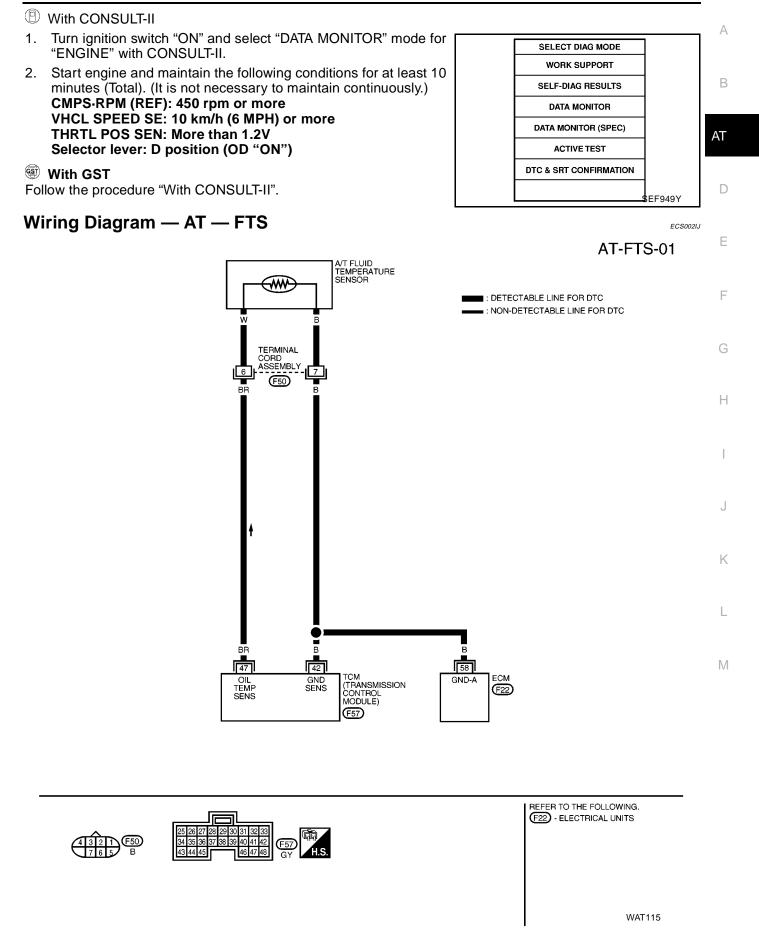


Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B

[RE4F03B] PFP:31940

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F03B]



[RE4F03B]

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| | TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|---|----------|------------|-------------------------------------|---|---------------------|
| | 42 | | THROTTLE POSITON SENSOR (GROUND) | — | ov |
| 1 | 47 | BR | | WHEN ATF TEMPERATURE IS 20 ° C (68° F) | 1.5V |
| | 47 | DR | SENSOR | WHEN ATF TEMPERATURE IS 80 ° C (176° F) | 0.5V |

Diagnostic Procedure

WAT340

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1. INSPECTION START

Do you have CONSULT-II?

Yes or No

Yes >> GO TO 2. No >> GO TO 3.

2. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

| DATA MON | ITOR | | |
|---------------|----------|--|---------|
| MONITORING | | | |
| VHCL/S SE-A/T | XXX km/h | | |
| VHCL/S SE-MTR | XXX km/h | | |
| THRTL POS SEN | XXX V | | |
| FLUID TEMP SE | XXX V | | |
| BATTERY VOLT | xxx v | | |
| | | | SAT614J |

Voltage

Hot [80°C (176°F)]

Cold [20°C (68°F)] \rightarrow : Approximately 1.5V \rightarrow 0.5V

OK or NG

OK >> GO TO 4. NG >> GO TO 5.

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F03B]

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3. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II) А **Without CONSULT-II** Start engine. 1. В 2. Check voltage between TCM terminal 47 and ground while warming up A/T. AT тсм O CONNECTOR 47 D BR V đ Е SAT937J Voltage F Cold [20°C (68°F)] → : Approximately 1.5V \rightarrow Hot [80°C (176°F)] 0.5V 3. Turn ignition switch to "OFF" position. 4. Disconnect TCM harness connector. 5. Check continuity between terminal 42 and ground. Н **Continuity should** exist. O CONNECTOR If OK, check harness for short to ground and short to power. тсм OK or NG 42 OK >> GO TO 4. в Ω NG >> GO TO 5. Κ

4. CHECK DTC

Perform AT-118, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT" .

OK or NG

>> INSPECTION END OK

NG >> 1. Perform TCM input/output signal inspection.

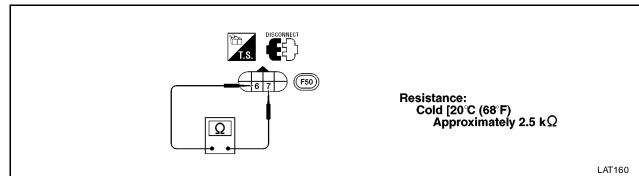
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

[RE4F03B]

5. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminals 6 and 7 when A/T is cold.



4. Reinstall any part removed.

OK or NG

OK (With CONSULT-II)>> GO TO 2.

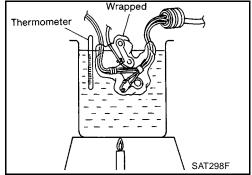
OK (Without CONSULT-II)>> GO TO 3.

- NG >> 1. Remove oil pan.
 - 2. Check the following items:
 - A/T fluid temperature sensor
 - Refer to AT-122, "Component Inspection" .
 - Harness of terminal cord assembly for short or open

Component Inspection A/T FLUID TEMPERATURE SENSOR

- For removal, refer to <u>AT-257, "Control Valve Assembly and Accumulators"</u>.
- Check resistance between two terminals while changing temperature as shown at left.

| Temperature °C (°F) | Resistance (Approx.) |
|---------------------|-------------------------|
| 20 (68) | 2.5 kΩ |
| 80 (176) | 0.3 kΩ |



ECS0021L

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F03B]

DTC P0720 VEHICLE SPEED SENSOR A/T (REVOLUTION SENSOR)

Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|----------------------------------|---|---|
| : VEH SPD SEN/CIR AT : P0720 | TCM does not receive the proper voltage signal from the sensor. | Harness or connectors (The sensor circuit is open or shorted.) Revolution sensor |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE **CAUTION:**

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

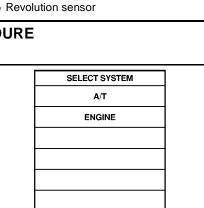
After the repair, perform the following procedure to confirm the malfunction is eliminated.

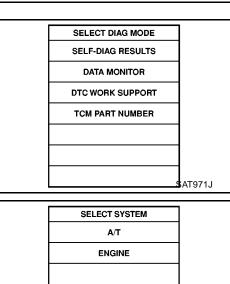
With CONSULT-II

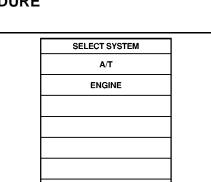
- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Drive vehicle and check for an increase of "VHCL/S SE-MTR" value increase. If the check result is NG, go to AT-123, "DIAGNOSTIC TROU-BLE CODE (DTC) CONFIRMATION PROCEDURE". If the check result is OK, go to following step.
- Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II. 3
- 4. Start engine and maintain the following conditions for at least 5 consecutive seconds.

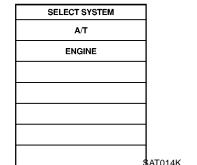
VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON") Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to AT-125, "Diagnostic Procedure" .











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Revolution sensor SAT357H

PFP:32702 ECS002IM

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DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RE4F03B]

If the check result is OK, go to following step. SELECT DIAG MODE 5. Maintain the following conditions for at least 5 consecutive sec-WORK SUPPORT onds. SELF-DIAG RESULTS CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V DATA MONITOR Selector lever: D position (OD "ON") DATA MONITOR (SPEC) Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions ACTIVE TEST required for this test. **DTC & SRT CONFIRMATION** (In the second s SEF949Y Follow the procedure "With CONSULT-II". Wiring Diagram — AT — VSSA/T ECS002IN AT-VSSA/T-01 IGNITION SWITCH ON OR START FUSE BLOCK (J/B) REVOLUTION SENSOR REFER TO "PG-POWER". 10A 11 (M1) VIGN VOUT GND <u>8</u>K ■ : DETECTABLE LINE FOR DTC BR/R M19 SINCE STATES IN THE STATES IN THE STATES IN THE STATE IN THE STATES INTENDED IN THE STATES INTERNET. INTERNET INTERS INTERNET INTERS IN 16 (E108) BR/R 2 3 (F44) BR/R w E9 5 (F47 BR/R ī Б B BR/R w 10 29 42 58 тсм ECM V IG VSP1 GND GND-A (TRANSMISSION SENS (F22) CONTROL MODULE) (F56) , (F57 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 W □ 4K 5K 6K 7K REFER TO THE FOLLOWING. (M1) 3 4 (F47) F44) (321)10K11K12K13K14K15K16K BR 7 8 F22 - ELECTRICAL UNITS w W GY 5 4 9 31 32 33 38 39 40 41 42 10 11 12 13 14 16 17 18 34 (F57) (F56) 46 47 48 15 w GY WCWA0003E

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR) [RÉ4F03B]

| | AL WIRE COLO | R ITEM | CONDITION | DATA (DC) (Approx.) |
|---------------------------------------|--------------------------------------|--------------------------------------|--|---------------------|
| 10 | BR/R | | WHEN TURNING IGNITION SWITCH TO "ON" | BATTERY VOLTAGE |
| 10 | BR/R | POWER SOURCE | WHEN TURNING IGNITION SWITCH TO "OFF" | 0V |
| 29 | w | REVOLUTION SENSOR | WHEN MOVING AT 20 KM/H (12 MPH), USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION | 150 Hz |
| 42 | В | THROTTLE POSITION SENSOR (GROUND) | — | ov |
| | | | | |
| | | | | WAT341 |
| | tia Dree | a du na | | |
| gnos | stic Proc | eaure | | ECSO |
| | | | | |
| HEC | K INPUT S | GNAL (WITH CONS | SULT-II) | |
| | | (| | |
| C | ONSULT-II | | | |
| | | | | |
| | | | | |
| | engine. | | | |
| Start | engine. | JT SIGNALS" in "DA | TA MONITOR" mode for "A/T" with CONSULT-I | I. |
| Start (Selec | engine. "TCM INPU | | | Ι. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. | l. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | | T" while driving. | I. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. | l. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. driving speed. | I. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. o driving speed. DATA MONITOR MONITORING | I. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. b driving speed. | l. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. o driving speed. DATA MONITOR MONITORING | l. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. o driving speed. DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h | I. |
| Start o Selec [:] Read | engine. "TCM INPL out the valu | e of "VHCL/S SE·A/ | T" while driving. b driving speed. DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h | I. |
| Start o Selec [:] Read | engine. "TCM INPl out the valu | e of "VHCL/S SE·A/ | T" while driving. o driving speed. DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V | l. |
| Start o Selec [:] Read | engine. "TCM INPl out the valu | e of "VHCL/S SE·A/ | T" while driving. o driving speed. DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h | l. |
| Start o Selec [:] Read | engine. "TCM INPl out the valu | e of "VHCL/S SE·A/ | T" while driving. o driving speed. DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V | I. |

>> GO TO 3. >> GO TO 2. ΟK

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2. CHECK REVOLUTION SENSOR (WITH CONSULT-II)

- With CONSULT-II
- 1. Start engine.

| Condition | Judgement standard (Approx.) | |
|--|---------------------------------|--|
| When moving at 20 km/h (12 MPH, use the CONSULT-II pulse frequency measuring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item. | 150 Hz | |
| When vehicle is not moving | Under 1.3V or over 4.5V | |

 Harness for short or open between TCM, ECM and revolution sensor (Main harness). Refer to <u>AT-124</u>, <u>"Wiring Diagram — AT — VSSA/T"</u>.

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

3. снеск отс

Perform AT-123, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 4.

4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P0725 ENGINE SPEED SIGNAL

DTC P0725 ENGINE SPEED SIGNAL

Description

The engine speed signal is sent from the ECM to the TCM.

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check item (Possible cause) | _ |
|---|---|---|---|
| | TCM does not receive the proper voltage | Harness or connectors | |
| E P0725 E | signal from ECM. | (The sensor circuit is open or shorted.) | _ |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

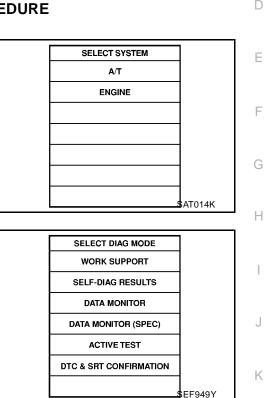
After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT-II

- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2. Start engine and maintain the following conditions for at least 10 consecutive seconds. VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

With GST

Follow the procedure "With CONSULT-II".





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DTC P0725 ENGINE SPEED SIGNAL

[RE4F03B] Wiring Diagram — AT — ENGSS ECS002IQ AT-ENGSS-01 ECM F22 SETECTABLE LINE FOR DTC • : NON-DETECTABLE LINE FOR DTC тасно 32 L/OR L/OR - TO DI-METER L/OR 39 TCM (TRANSMISSION CONTROL MODULE) TACHO (F57) REFER TO THE FOLLOWING. F22 - ELECTRICAL UNITS 29 30 31 32 33 40 41 42 (F5) 43 44 45 WCWA0004E TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND TERMINAL WIRE COLOR ITEM CONDITION DATA (DC) (Approx.) 39 L/OR ENGINE SPEED SIGNAL REFER TO ECM INSPECTION TABLE

DTC P0725 ENGINE SPEED SIGNAL

Diagnastia Brazadura

[RE4F03B]

| Diagnostic Procedure | ECS002IR | А |
|--|---|----|
| 1. снеск отс with есм | | |
| Perform diagnostic test mode II (self-diagnostic results) for engine co tion. | ntrol. Check ignition signal circuit condi- | В |
| OK or NG OK (With CONSULT-II)>> GO TO 2. | | AT |
| OK (Without CONSULT-II)>> GO TO 3. NG >> Check ignition signal circuit for engine control. Refer <u>CHART</u> [QG18DE (except Calif. CA Model)] or <u>EC-60</u> (Calif. CA Model)]. | | D |
| 2. CHECK INPUT SIGNAL (WITH CONSULT-II) | | Е |
| With CONSULT-II Start engine. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/ Read out the value of "ENGINE SPEED". | T" with CONSULT-II. | F |
| Check engine speed changes according to throttle position. OK or NG | | G |
| OK >> GO TO 4. NG >> Check the following items: • Harness for short or open between TCM and ECM | ENGINE SPEED XXX rpm TURBINE REV XXX rpm | Н |
| Resistor and ignition coil Refer to <u>EC-37</u>, "SYSTEM DESCRIPTION" [QG18DE (except Calif. CA Model)] or <u>EC-601</u>, "SYS- | OVERDRIVE SW ON PN POSI SW OFF | I |
| TEM DESCRIPTION" [QG18DE (Calif. CA Model)]. | R POSITION SW OFF | 1 |

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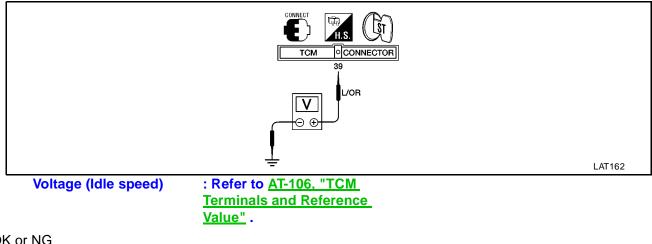
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3. CHECK INPUT SIGNAL (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 39 and ground.



OK or NG

- OK >> GO TO 4. NG
 - >> Check the following items:
 - Harness for short or open between TCM and ECM
 - Resistor and ignition coil Refer to EC-37, "SYSTEM DESCRIPTION" [QG18DE (except Calif. CA Model)] or EC-601, "SYSTEM DESCRIPTION" [QG18DE (Calif. CA Model)].

4. CHECK DTC

Perform AT-127, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

DTC P0731 A/T 1ST GEAR FUNCTION

DTC P0731 A/T 1ST GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

| Gear position | 1 | 2 | 3 | 4 | |
|------------------------|-------------|-------------|------------|-------------|---|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) | D |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) | |

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

| Gear position supposed by TCM | 1 | 2 | 3 | 4 |
|---|----|---|---|---|
| In case of gear position with no malfunctions | 1 | 2 | 3 | 4 |
| In case of gear position with shift solenoid valve A stuck open | 2* | 2 | 3 | 3 |
| In case of gear position with shift solenoid valve B stuck open | 4* | 3 | 3 | 4 |

*: P0731 is detected.

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) | - |
|-------------------------|---|--|---|
| () : A/T 1ST GR FNCTN | | Shift solenoid valve A | |
| | A/T cannot be shifted to the 1st gear posi- | Shift solenoid valve B | |
| I P0731 | | Each clutch | |
| | | Hydraulic control circuit | L |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

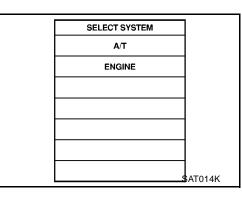
- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.



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DTC P0731 A/T 1ST GEAR FUNCTION

[RE4F03B]

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

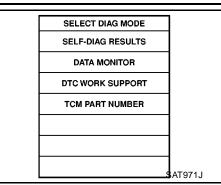
- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.
 FLUID TEMP SEN: 0.4 - 1.5V

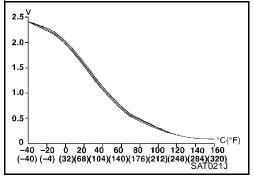
If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "2" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.)





If the check result NG appears on CONSULT-II screen, go to <u>AT-134, "Diagnostic Procedure"</u>. If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.

- Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
|-----------------------|---|
| No malfunction exists | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0731 | $2 \rightarrow 2 \rightarrow 3 \rightarrow 3$ |
| exists. | $4 \rightarrow 3 \rightarrow 3 \rightarrow 4$ |

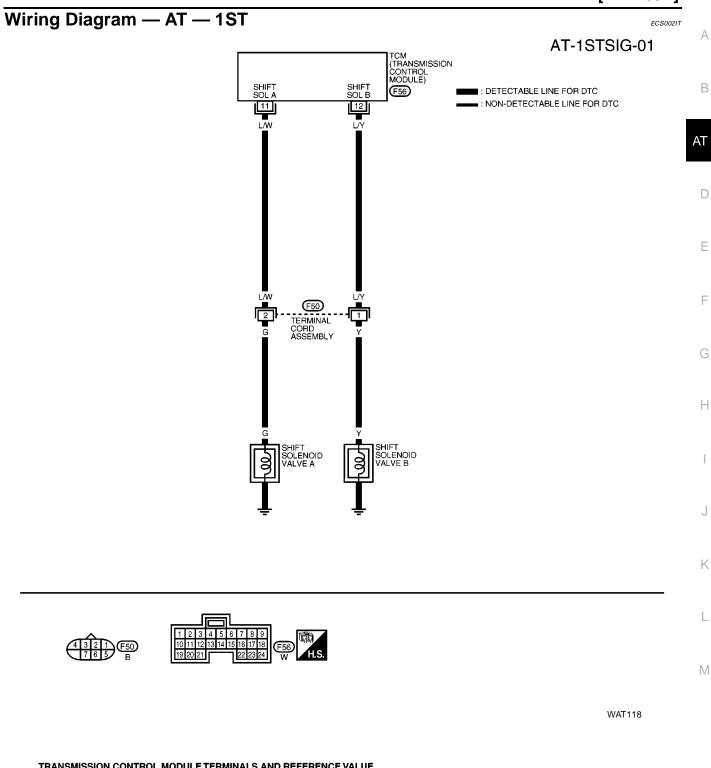
 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "Diagnostic Procedure".) Refer to <u>AT-134, "Diagnostic Procedure"</u>. Refer to <u>AT-385, "Shift Schedule"</u>.

With GST

Follow the procedure "With CONSULT-II".

DTC P0731 A/T 1ST GEAR FUNCTION

[RE4F03B]



TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) | |
|----------|------------|------------------------|--|--|----|
| 11 | L/W | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A OPERATES | BATTERY VOLTAGE | |
| | L/W | L/ W | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A DOES NOT OPERATE | 0V |
| 10 | | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B OPERATES | BATTERY VOLTAGE | |
| 12 | L/Y | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B DOES NOT OPERATE | 0V | |

WAT343

Diagnostic Procedure

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[RE4F03B]

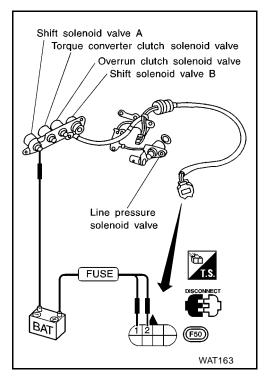
1. CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A
- Shift solenoid valve B

Refer to AT-135, "Component Inspection" .

OK or NG

- OK >> GO TO 2.
- NG >> Repair or replace shift solenoid valve assembly.

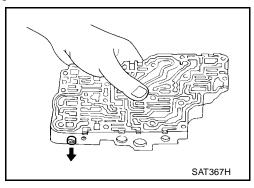


2. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-296, "Disassembly" .
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



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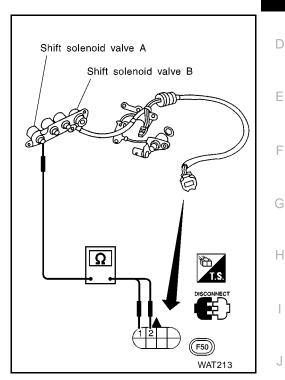
Perform AT-131, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

- OK >> INSPECTION END
- NG >> Check control valve again. Repair or replace control valve assembly.

Component Inspection SHIFT SOLENOID VALVE A AND B

• Refer to AT-257, "Control Valve Assembly and Accumulators".



Resistance Check

Check resistance between two terminals.

| Solenoid valve | Termi | Resistance (Approx.) | |
|------------------------|-------|-------------------------|----------|
| Shift solenoid valve A | 2 | Ground | 20 - 30Ω |
| Shift solenoid valve B | 1 | Ground | 5 - 20Ω |

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[RE4F03B]

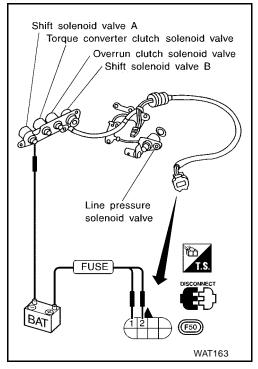
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Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



DTC P0732 A/T 2ND GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction AT such as control valve sticking, improper solenoid valve operation, etc.

| Gear position | 1 | 2 | 3 | 4 | |
|------------------------|-------------|-------------|------------|-------------|---|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) | D |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) | |

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

- B: Engine speed signal from ECM
- C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck open

| | Sit op on | | |
|-------------------------------|-----------|---|---|
| Gear position supposed by TCM | 1 | 2 | 3 |
| | | | |

| Gear position supposed by TCM | 1 | 2 | 3 | 4 |
|---|---|----|---|---|
| In case of gear position with no malfunctions | 1 | 2 | 3 | 4 |
| In case of gear position with shift solenoid valve B stuck open | 4 | 3* | 3 | 4 |
| * P0722 is detected | | | | |

: P0732 is detected.

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) | J |
|-------------------------|--|------------------------------|---|
| 🖲 : A/T 2ND GR FNCTN | A/T server at his shifts dide this Original as an | Shift solenoid valve B | - |
| | A/T cannot be shifted to the 2nd gear position even if electrical circuit is good. | Each clutch | |
| · P0732 | position even il electrical circuit is good. | Hydraulic control circuit | K |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

| SELECT SYSTEM |] |
|---------------|---------|
| A/T | |
| ENGINE | |
| | 1 |
| | |
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| | |
| | |
| | SAT014K |

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[RE4F03B]

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT-II

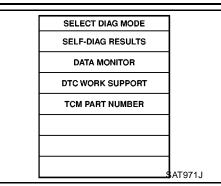
- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.
 FLUID TEMP SEN: 0.4 - 1.5V

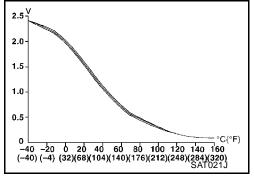
If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 50 to 55 km/h (31 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 50 to 55 km/h (31 to 34 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.)





If the check result NG appears on CONSULT-II screen, go to <u>AT-140, "Diagnostic Procedure"</u>. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

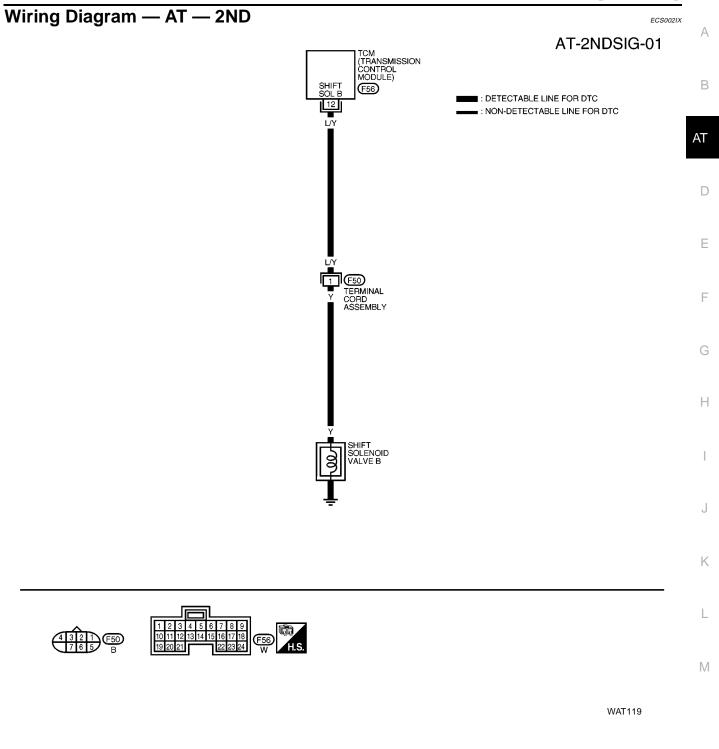
| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
|-------------------------------|---|
| No malfunction exists | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0732 exists. | $4 \rightarrow 3 \rightarrow 3 \rightarrow 4$ |

 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-140, "Diagnostic Procedure"</u>. Refer to <u>AT-385, "Shift Schedule"</u>.

With GST

Follow the procedure "With CONSULT-II".

[RE4F03B]



TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|----------|------------|------------------------|--|---------------------|
| 10 | | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B OPERATES | BATTERY VOLTAGE |
| 12 | LY | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B DOES NOT OPERATE | 0V |

Diagnostic Procedure

ECS002IY

[RE4F03B]

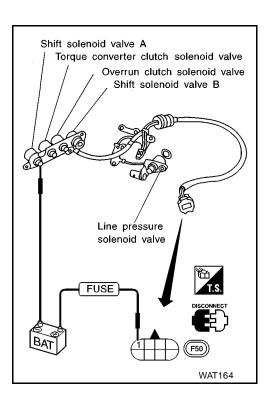
1. CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-257, "REMOVAL"</u>.
- Check shift solenoid valve operation.
 Shift solenoid valve B

Refer to AT-141, "Component Inspection" .

OK or NG

- OK >> GO TO 2.
- NG >> Repair or replace shift solenoid valve assembly.

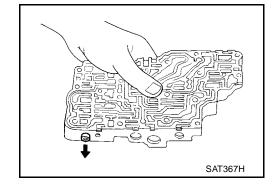


2. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-296, "Disassembly" .
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



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Perform AT-137, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

- OK >> INSPECTION END
- NG >> Check control valve again. Repair or replace control valve assembly.

AT-140

Component Inspection SHIFT SOLENOID VALVE B

Refer to AT-257, "Control Valve Assembly and Accumulators" .

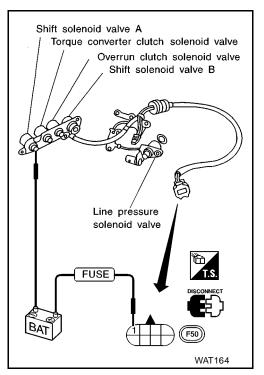
Resistance Check

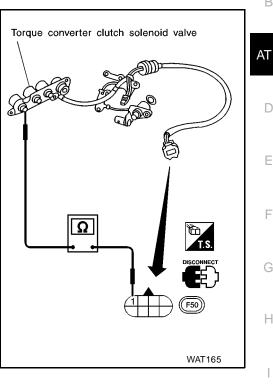
Check resistance between two terminals.

| Solenoid valve | Termi | nal No. | Resistance (Approx.) |
|---------------------------|-------|---------|-------------------------|
| Shift solenoid valve B | 1 | Ground | 5 - 20Ω |

Operation Check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.





[RE4F03B]

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DTC P0733 A/T 3RD GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

| Gear position | 1 | 2 | 3 | 4 |
|------------------------|-------------|-------------|------------|-------------|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) |

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

| Gear position supposed by TCM | 1 | 2 | 3 | 4 |
|---|---|---|----|---|
| In case of gear position with no malfunctions | 1 | 2 | 3 | 4 |
| In case of gear position with shift solenoid valve A stuck closed | 1 | 1 | 4* | 4 |

*: P0733 is detected.

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|--------------------------------|---|--|
| : A/T 3RD GR FNCTN : P0733 | A/T cannot be shifted to the 3rd gear posi- tion even if electrical circuit is good. | Shift solenoid valve AEach clutchHydraulic control circuit |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

| SELECT SYSTEM | |
|---------------|--------|
| A/T | |
| ENGINE | |
| | |
| | |
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| | AT014K |
| | |

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[RE4F03B]

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After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT-II

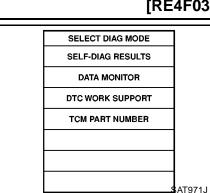
- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below. FLUID TEMP SEN: 0.4 - 1.5V

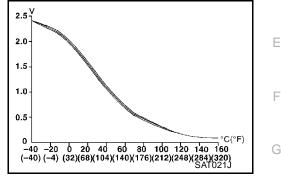
If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- 5. Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROT-TLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to AT-145, "Diagnostic Procedure".





If "STOP VEHICLE" appears on CONSULT-II screen, go to following step. Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE

- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.

POSI".

7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

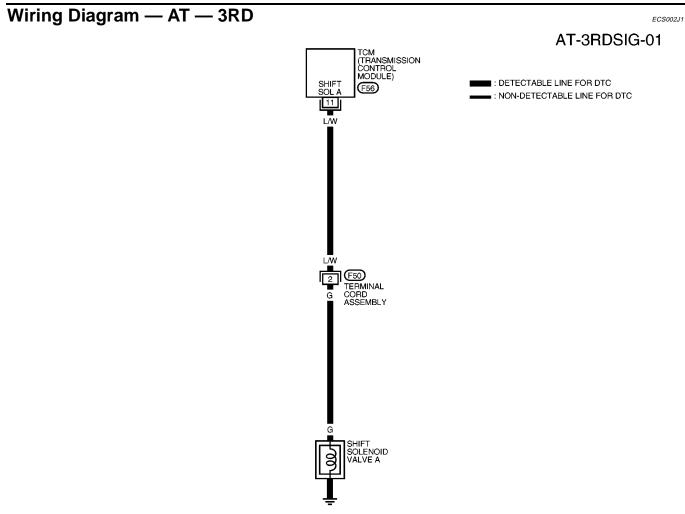
| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$ |
|-------------------------------|---|
| No malfunction exists. | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0733 exists. | $1 \rightarrow 1 \rightarrow 4 \rightarrow 4$ |

8. Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to AT-145, "Diagnostic Procedure" . Refer to AT-385, "Shift Schedule" .

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Follow the procedure "With CONSULT-II".

[RE4F03B]





WAT120

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|----------|------------|--------------------------|--|---------------------|
| 11 | L/W | I SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A OPERATES | BATTERY VOLTAGE |
| | | | WHEN SHIFT SOLENOID VALVE A DOES NOT OPERATE | 0V |

Diagnostic Procedure

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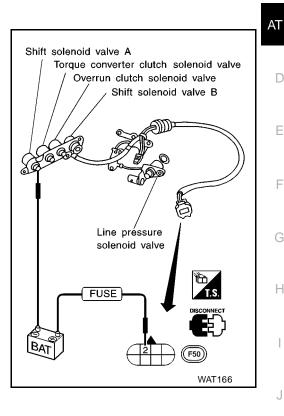
Μ

1. CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-257, "REMOVAL"</u>.
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A Refer to "Component Inspection".

OK or NG

- OK >> GO TO 2.
- NG >> Repair or replace shift solenoid valve assembly.

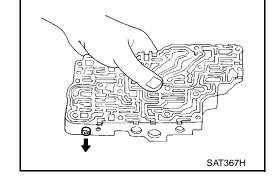


2. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-296, "Disassembly" .
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



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Perform AT-142, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END

NG >> Check control valve again. Repair or replace control valve assembly.

AT-145

DTC P0733 A/T 3RD GEAR FUNCTION

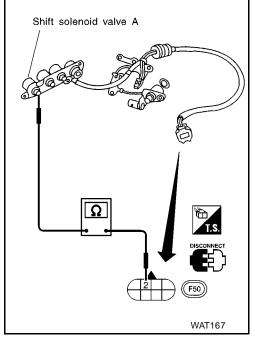
Component Inspection SHIFT SOLENOID VALVE A

• Refer to <u>AT-257, "REMOVAL"</u>.

Resistance Check

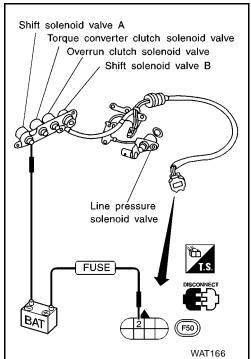
• Check resistance between two terminals.

| Solenoid valve | Terminal No. | | Resistance (Approx.) |
|------------------------|--------------|--------|-------------------------|
| Shift solenoid valve A | 2 | Ground | 20 - 30Ω |



Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



ECS002J3

DTC P0734 A/T 4TH GEAR FUNCTION

DTC P0734 A/T 4TH GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits AT open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torgue converter clutch, etc.

| Gear position | 1 | 2 | 3 | 4 | D |
|------------------------|-------------|-------------|------------|-------------|---|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) | |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) | |

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (Approx.) | F |
|-----------------------------------|--|----------------------------|---|
| Line pressure solenoid valve duty | Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure) | 24% ↓ 95% | G |

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

| Gear position supposed by TCM | 1 | 2 | 3 | 4 |
|---|---|---|---|----|
| In case of gear position with no malfunctions | 1 | 2 | 3 | 4 |
| In case of gear position with shift solenoid valve B stuck closed | 1 | 2 | 2 | 1* |

*: P0734 is detected.

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) | |
|---|---|--|--|
| E A/T 4TH GR FNCTN E P0734 | A/T cannot be shifted to the 4th gear posi- tion even if electrical circuit is good. | Shift solenoid valve A Shift solenoid valve B Line pressure solenoid valve Each clutch Hydraulic control circuit | |

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[RE4F03B]

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 45 to 55 km/h (28 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4) Selector lever: D position (OD "ON")

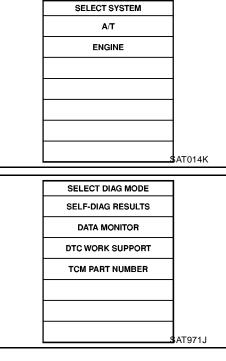
- Check that "GEAR" shows "3" after releasing pedal.
- Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROTTLE POSI" from a speed of 45 to 55 km/h (28 to 34 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

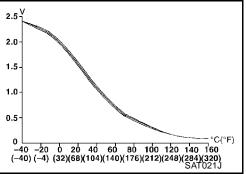
If the check result NG appears on CONSULT-II screen, go to <u>AT-150, "Diagnostic Procedure"</u>. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAGNOSIS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$ |
|-------------------------------|---|
| No malfunction exists | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0734 exists. | $1 \rightarrow 2 \rightarrow 2 \rightarrow 1$ |

 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "Diagnostic Procedure".) Refer to <u>AT-150, "Diagnostic Procedure"</u>. Refer to <u>AT-385, "Shift Schedule"</u>.





DTC P0734 A/T 4TH GEAR FUNCTION

[RE4F03B]

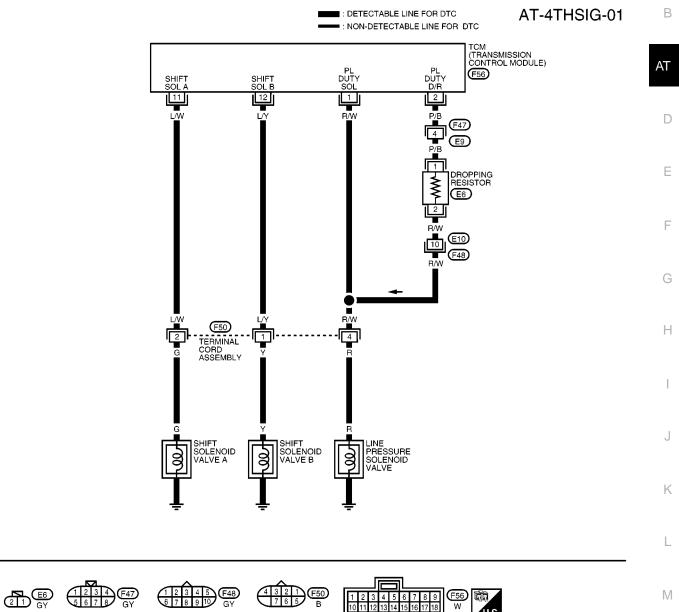
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Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — 4TH



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[RE4F03B]

| TRANSMISS | SION CONTRO | OL MODULE TERMINALS ANI | D REFERENCE VALUE BETWEEN TERMINAL AND GROUND | |
|-----------|-------------|--|---|---------------------|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
| 1 | R/W | LINE PRESSURE | WHEN RELEASING ACCELERATOR PEDAL (ENGINE WARM) | 1.5 - 2.5V |
| 1 | n/w | SOLENOID VALVE | WHEN DEPRESSING ACCELERATOR PEDAL (ENGINE WARM) | 0V |
| 2 | P/B | LINE PRESSURE SOLENOID VALVE (WITH DROPPING | WHEN RELEASING ACCELERATOR PEDAL (ENGINE WARM) | 5 - 14V |
| - | 170 | RESISTOR) | WHEN DEPRESSING ACCELERATOR PEDAL (ENGINE WARM) | 0.5V OR LESS |
| 11 | L/W | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A OPERATES | BATTERY VOLTAGE |
| | | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A DOES NOT OPERATE | 0V |
| 12 | 1.04 | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B OPERATES | BATTERY VOLTAGE |
| 12 | L/Y | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B DOES NOT OPERATE | 0V |

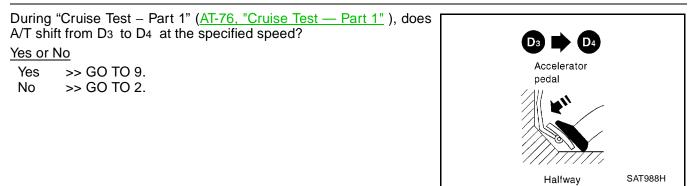
WAT346

LAT236

Diagnostic Procedure

ECS002J6

1. CHECK SHIFT UP (D3 TO D4)



2. CHECK LINE PRESSURE

Perform line pressure test. Refer to <u>AT-66, "Line Pressure Test"</u>.

| Engine aneed mm | Line pressure kF | Pa (kg/cm², psi) |
|------------------|----------------------|-------------------|
| Engine speed rpm | D, 2 and 1 positions | R position |
| Idle | 500 (5.1, 73) | 778 (7.9, 113) |
| Stall | 1,167 (11.9, 169) | 1,816 (18.5, 263) |

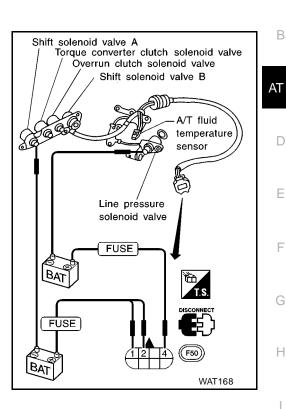
OK or NG

OK >> GO TO 3. NG >> GO TO 6.

DTC P0734 A/T 4TH GEAR FUNCTION

3. CHECK SOLENOID VALVES

- 1. Remove control valve assembly. Refer to <u>AT-257, "REMOVAL"</u>.
- 2. Refer to AT-153, "SOLENOID VALVES".
- OK or NG
- OK >> GO TO 4.
- NG >> Replace solenoid valve assembly.

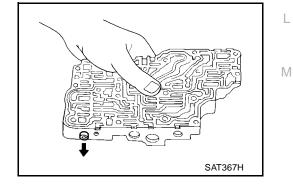


4. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-296, "Disassembly"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 5.
- NG >> Repair control valve.



5. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

OK or NG

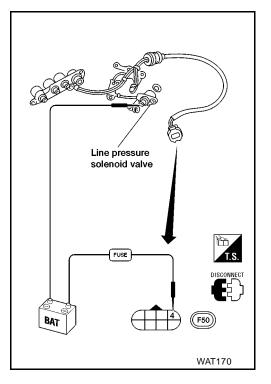
- OK >> GO TO 9.
- NG >> Check control valve again. Repair or replace control valve assembly.

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6. CHECK LINE PRESSURE SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-257, "REMOVAL"</u>.
- 2. Refer to AT-153, "Component Inspection" .
- OK or NG
- OK >> GO TO 7.
- NG >> Replace solenoid valve assembly.

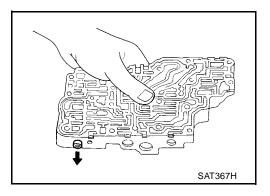


7. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-296, "Disassembly"</u>.
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

OK or NG

- OK >> GO TO 8.
- NG >> Repair control valve.



8. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D₃ to D₄ at the specified speed? Yes or No

- Yes >> GO TO 9.
- No >> Check control valve again. Repair or replace control valve assembly.

9. CHECK DTC

Perform AT-148, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END NG >> Perform "Cruise Tes

>> Perform "Cruise Test — Part 1" (<u>AT-76, "Cruise Test — Part 1"</u>) again and return to the start point of this test group.

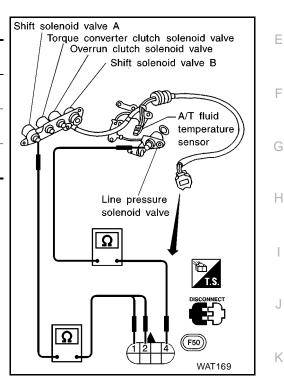
Component Inspection SOLENOID VALVES

• Refer to <u>AT-257, "REMOVAL"</u>.

Resistance Check

• Check resistance between two terminals.

| Solenoid valve | Terminal No. | | Resistance (Approx.) |
|------------------------------|--------------|--------|-------------------------|
| Shift solenoid valve A | 2 | | 20 - 30Ω |
| Shift solenoid valve B | 1 | Ground | 5 - 20Ω |
| Line pressure solenoid valve | 4 | - | 2.5 - 5Ω |



AT-153

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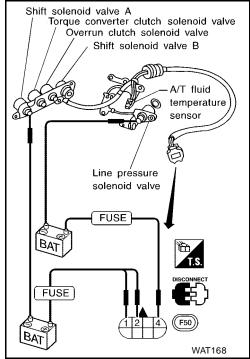
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Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description

The torque converter clutch solenoid valve is activated, with the gear in "D4", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B AT A/T fluid temperature sensor Line pressure solenoid valve WAT237

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Monitor item Condition | | F | |
|---|------------------------------------|----------------|---|--|
| Torque converter clutch solenoid valve duty | Lock-up "OFF" ↓ Lock-up "ON" | 4% ↓ 94% | G | |

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) | Н |
|-------------------------|--|--|----|
| (I) : TCC SOLENOID/CIRC | TCM detects an improper voltage drop | Harness or connectors (The solenoid circuit is open or shorted.) | 11 |
| E P0740 | when it tries to operate the solenoid valve. | • T/C clutch solenoid valve | I |

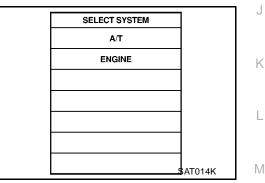
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

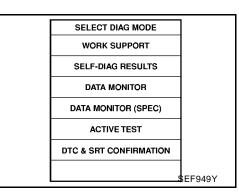
1. Turn ignition switch "ON".



2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II and wait at least 1 second.

With GST

Follow the procedure "With CONSULT-II".



ECS002.18

[RE4F03B]

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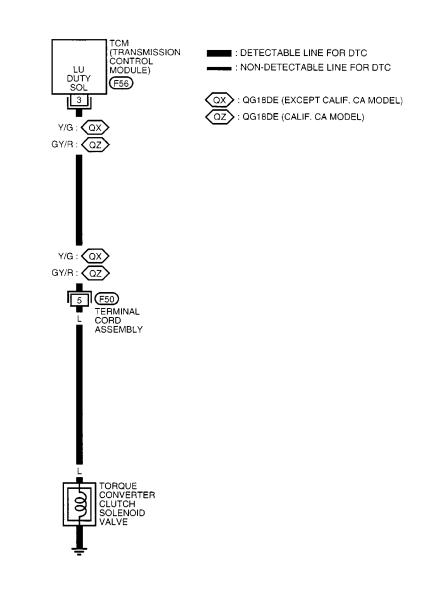
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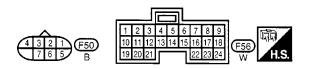
DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F03B]

Wiring Diagram — AT — TCV

ECS002J9

AT-TCV-01





WCWA0007E

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

[RE4F03B]

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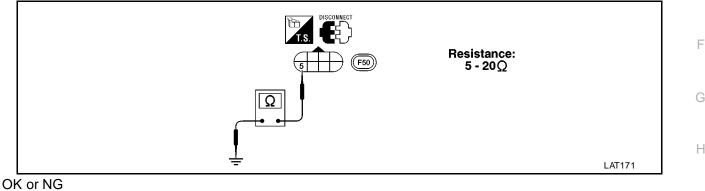
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| TERMINAL WIRE COLOR | ITEM | CONDITION | DATA (DC) | А |
|---------------------|--------------------|--|-----------|---|
| 3 GY/R or Y/G TORC | | WHEN A/T PERFORMS LOCK- UP | 8 - 15V | |
| | ICH SOLENOID VALVE | WHEN A/T DOES NOT PER- FORM LOCK-UP | 0V | В |

Diagnostic Procedure

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 5 and ground.



OK >> GO TO 2.

- NG >> 1. Remove oil pan. Refer to <u>AT-257, "REMOVAL"</u>.
 - 2. Check the following items:
 - Torque converter clutch solenoid valve Refer to <u>AT-158, "TORQUE CONVERTER CLUTCH SOLENOID VALVE"</u>.
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector F56.
- Check continuity between terminal cord assembly F50 terminal 5 GY/R (Calif. CA Model) or Y/G (exc. Calif. CA Model) and TCM harness connector terminal 3 GY/R (Calif. CA Model) or Y/ G (exc. Calif. CA Model).

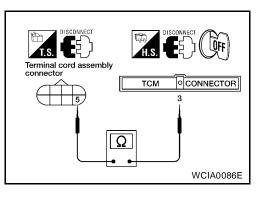
Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

- OK >> GO TO 3.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.



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Perform AT-155, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END NG

>> 1. Perform TCM input/output signal inspection.

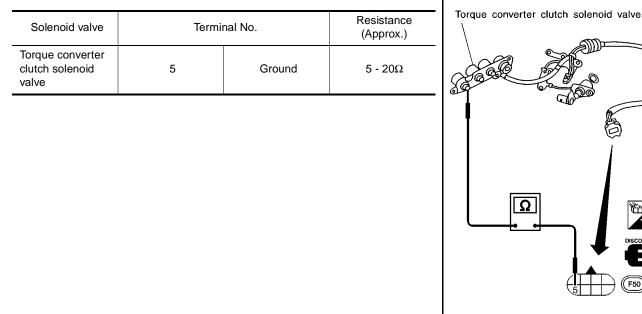
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection TORQUE CONVERTER CLUTCH SOLENOID VALVE

Refer to AT-257, "REMOVAL" . •

Resistance Check

Check resistance between two terminals.



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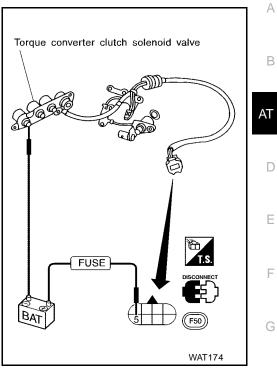
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DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F03B]

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



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DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (Approx.) |
|---|------------------------------------|----------------------------|
| Torque converter clutch solenoid valve duty | Lock-up "OFF" ↓ Lock-up "ON" | 4% ↓ 94% |

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

- A: Output shaft revolution signal from revolution sensor
- B: Engine speed signal from ECM
- C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

| Gear position supposed by TCM | 1 | 2 | 3 | 4 |
|---|---|---|---|----|
| In case of gear position with no malfunctions | 1 | 2 | 3 | 4 |
| In case of gear position with shift solenoid valve B stuck closed | 1 | 2 | 2 | 1* |

*: P0744 is detected.

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|-------------------------|---|--|
| (B) : A/T TCC S/V FNCTN | A/T cannot perform lock-up even if electri- | Torque converter clutch solenoid valve Line pressure solenoid valve |
| I P0744 | cal circuit is good. | Each clutch |
| | | |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION: Always drive vehicle

Always drive vehicle at a safe speed.

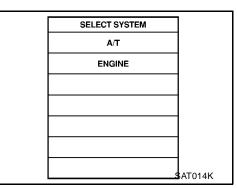
NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

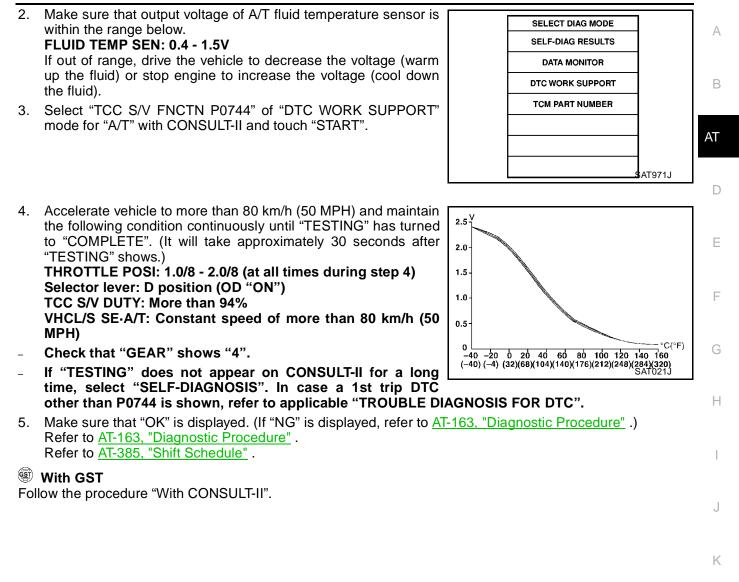
1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.



PFP:31940

DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

[RE4F03B]



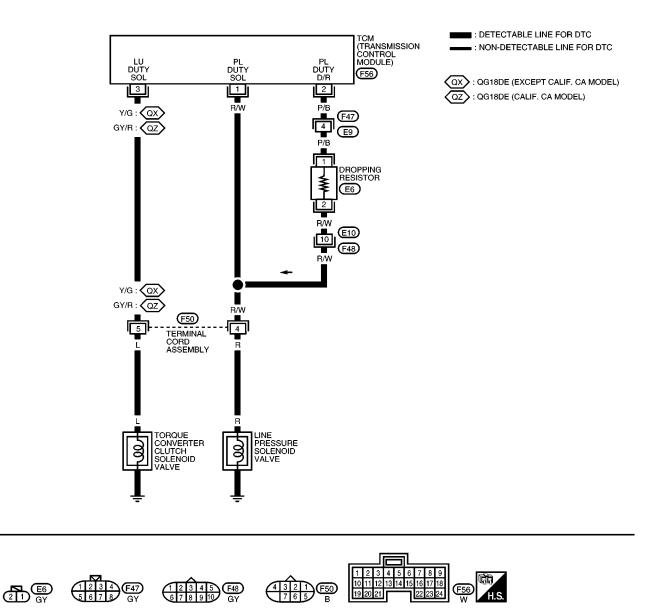
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[RE4F03B]

Wiring Diagram — AT — TCCSIG

ECS002JD

AT-TCCSIG-01



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DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

[RE4F03B]

| TERMIN | _ | | CONDITION | | |
|----------|-------------|--|--|--------------|---|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | |
| 1 | R/W | LINE PRESSURE SOLENOID | WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM) | 1.5 - 2.5V | |
| I | 10.00 | VALVE | WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM) | 0.5V OR LESS | |
| 2 | P/B | LINE PRESSURE SOLENOID VALVE (WITH DROPPING | WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM) | 5 - 14V | A |
| Z | F/D | RESISTOR) | WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM) | 0.5V OR LESS | |
| 3 | GY/R or Y/G | TORQUE CONVERTER | WHEN A/T PERFORMS LOCK- UP | 8 - 14V | |
| 5 | GT/K 01 1/G | CLUTCH SOLENOID VALVE | WHEN A/T DOES NOT PER- FORM LOCK-UP | 0V | |

Diagnostic Procedure

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Halfway

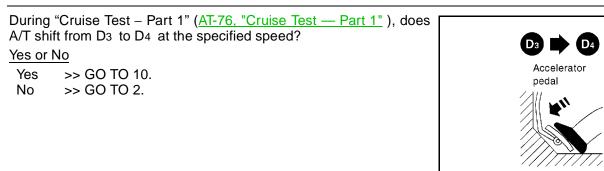
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1. CHECK SHIFT UP (D₃ TO D₄)



2. CHECK LINE PRESSURE

Perform line pressure test. Refer to <u>AT-66</u>, "Line Pressure Test".

| Engine speed rpm D, 2 and 1 positions R position | Endine speed rom | | | kPa (kg/cm², psi) | |
|--|---|------------|-------|-------------------|--|
| | ldle 500 (5.1, 73) 778 (7.9, 113) | Engine spe | ed mm | | |
| | Stall 1,167 (11.9, 169) 1,816 (18.5, 263) | Idle | | | |
| | | Stal | | | |

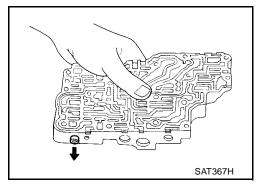
OK >> GO TO 3. NG >> GO TO 6.

3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-296, "Disassembly"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 4.
- NG >> Repair control valve.



4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 5.

No >> Check control valve again. Repair or replace control valve assembly.

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Perform AT-160, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

- OK >> INSPECTION END
- NG >> GO TO 10. Check lock-up condition.

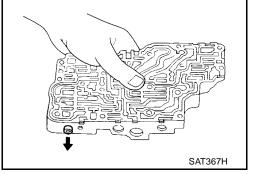
[RE4F03B]

6. CHECK LINE PRESSURE SOLENOID VALVE А 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" . Check line pressure solenoid valve operation. В 2. Refer to AT-172, "Component Inspection" . OK or NG AT OK >> GO TO 7. NG >> Replace solenoid valve assembly. D Ε Line préssure solenoid valve F FUSE Н F50) WAT175 7. CHECK CONTROL VALVE 1. Disassemble control valve assembly. Refer to AT-296, "Disassembly" . 2. Check line pressure circuit valves for sticking. Pressure regulator valve _ Κ Pilot valve

Pressure modifier valve

OK or NG

- OK >> GO TO 8.
- NG >> Repair control valve.



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8. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 9.

>> Check control valve again. Repair or replace control valve assembly. No

9. CHECK DTC

Perform AT-160, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

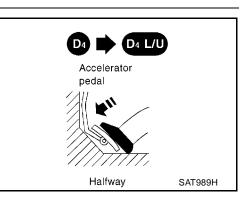
- OK >> INSPECTION END
- NG >> GO TO 10. Check for proper lock-up.

10. CHECK LOCK-UP CONDITION

During "Cruise Test – Part 1" (<u>AT-76, "Cruise Test – Part 1"</u>), does A/T perform lock-up at the specified speed?

Yes or No

- Yes >> Perform "Cruise Test Part 1" (<u>AT-76, "Cruise Test -</u> <u>Part 1"</u>) again and return to the start point of this test group.
- No >> GO TO 11.

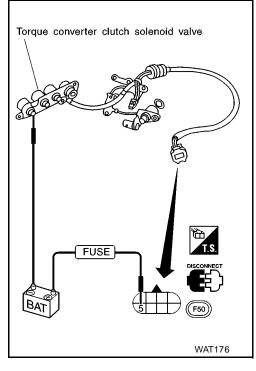


11. CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-257, "REMOVAL"</u>.
- Check torque converter clutch solenoid valve operation. Refer to <u>AT-158, "TORQUE CONVERTER CLUTCH SOLENOID VALVE"</u>

OK or NG

- OK >> GO TO 12.
- NG >> Replace solenoid valve assembly.



DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

[RE4F03B]

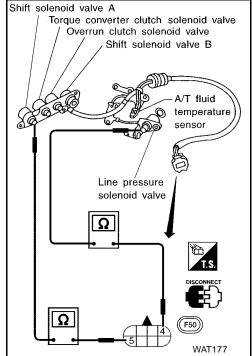
12. CHECK CONTROL VALVE А 1. Disassemble control valve assembly. Refer to AT-296, "Disassembly" . 2. Check control valves for sticking. В Torque converter clutch control valve Torque converter clutch relief valve AT OK or NG OK >> GO TO 13. NG >> Repair control valve. D Е SAT367H F 13. CHECK LOCK-UP CONDITION Does A/T perform lock-up at the specified speed? Yes or No Yes >> GO TO 14. No >> Check control valve again. Repair or replace control valve assembly. Н 14. снеск отс Perform AT-160, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" . OK or NG OK >> INSPECTION END NG >> Perform "Cruise Test - Part 1" (AT-76, "Cruise Test - Part 1") again and return to the start point of this test group. **Component Inspection** ECS002JF Κ SOLENOID VALVES Refer to AT-257, "REMOVAL" . L

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Resistance Check

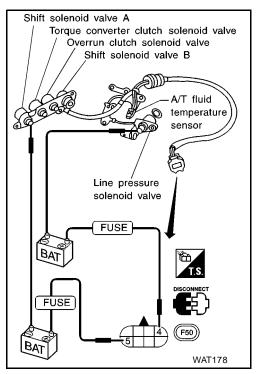
• Check resistance between two terminals.

| Solenoid valve | Termi | nal No. | Resistance (Approx.) |
|--|-------|---------|-------------------------|
| Line pressure solenoid valve | 4 | | 2.5 - 5Ω |
| Torque converter clutch solenoid valve | 5 | Ground | 5 - 20Ω |



Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



DTC P0745 LINE PRESSURE SOLENOID VALVE

Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (Approx.) | |
|-----------------------------------|--|----------------------------|---|
| Line pressure solenoid valve duty | Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure) | 24% ↓ 95% | (|

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) | |
|--------------------------------|---|--|---|
| : L/PRESS SOL/CIRC : P0745 | TCM detects an improper voltage drop when it tries to operate the solenoid valve. | Harness or connectors (The solenoid circuit is open or shorted.) Line pressure solenoid valve | , |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

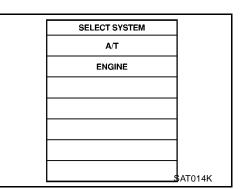
NOTE:

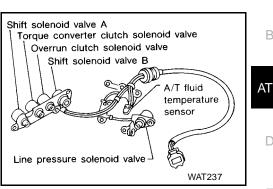
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT-II

Turn ignition switch "ON" and select "DATA MONITOR" mode for 1 "ENGINE" with CONSULT-II.







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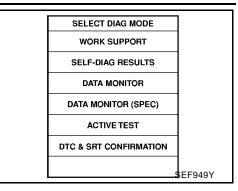
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DTC P0745 LINE PRESSURE SOLENOID VALVE

[RE4F03B]

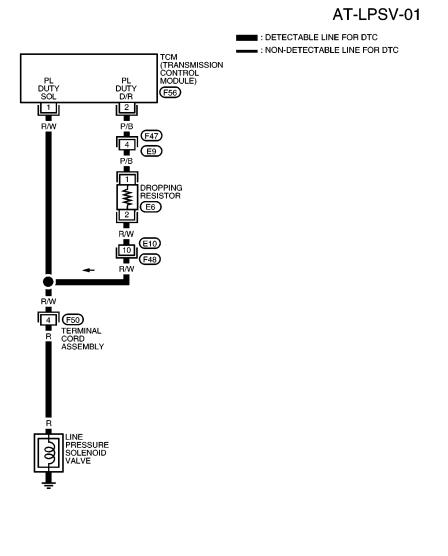
- 2. Depress accelerator pedal completely and wait at least 1 second.
- With GST

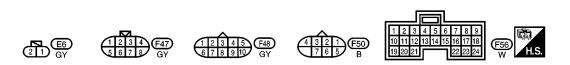
Follow the procedure "With CONSULT-II".



Wiring Diagram — AT — LPSV

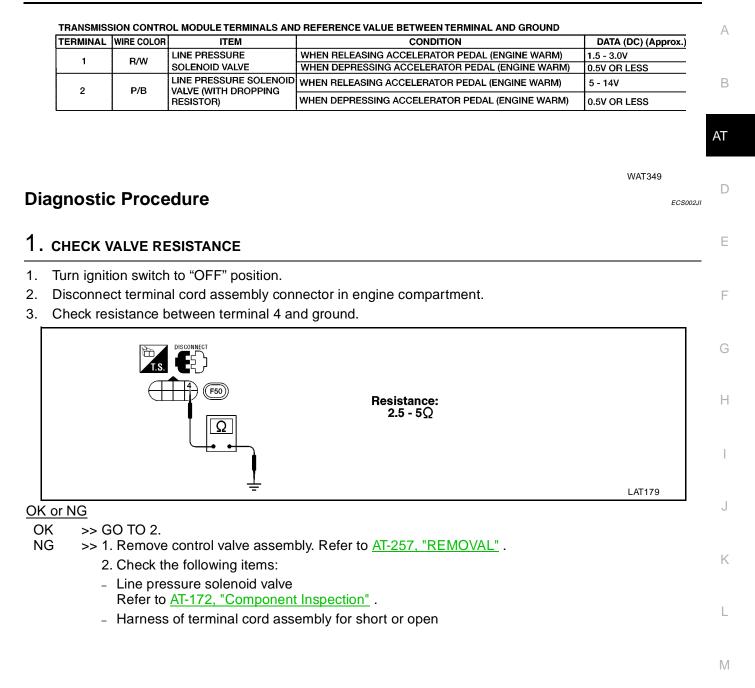






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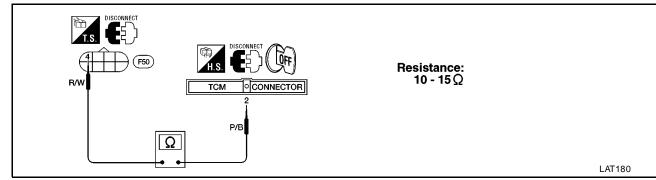
[RE4F03B]



DTC P0745 LINE PRESSURE SOLENOID VALVE

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal 4 and TCM harness connector terminal 2.



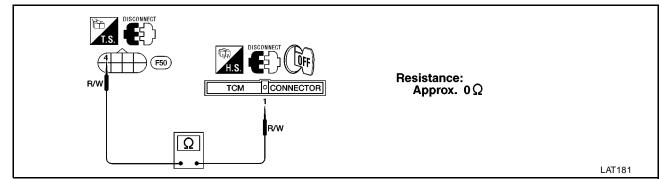
OK or NG

OK >> GO TO 3.

- NG >> Check the following items:
 - Dropping resistor
 - Refer to AT-174, "DROPPING RESISTOR" .
 - Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness)

3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Check resistance between terminal 4 and TCM harness connector terminal 1.



If OK, check harness for short to ground and short to power.

3. Reinstall any part removed.

OK or NG

- OK >> GO TO 4.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

4. CHECK DTC

Perform AT-169, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END

- NG >> 1. Perform TCM input/output signal inspection.
 - 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection LINE PRESSURE SOLENOID VALVE

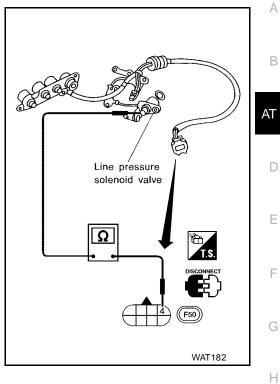
• Refer to <u>AT-257, "REMOVAL"</u>.

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DTC P0745 LINE PRESSURE SOLENOID VALVE

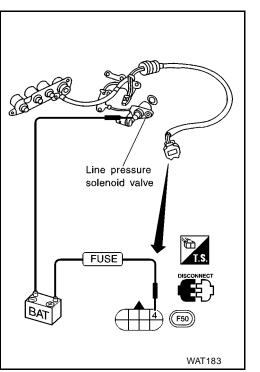
Resistance Check

| Solenoid valve | Terminal No. | | Resistance (Approx.) |
|------------------------------|--------------|--|-------------------------|
| Line pressure solenoid valve | 4 Ground | | 2.5 - 5Ω |



Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



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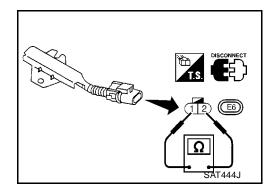
[RE4F03B]

DROPPING RESISTOR

• Check resistance between two terminals.

Resistance

: **10 - 15Ω**



Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

1

ON (Closed)

ON (Closed)

A/T fluid temperature sensor Line pressure solenoid valve WAT237 3 4 OFF (Open) ON (Closed) OFF (Open) OFF (Open)

Torque converter clutch solenoid valve

Overrun clutch solenoid valve Shift solenoid valve B

Shift solenoid valve A

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|---|---|--|
| E SFT SOL A/CIRC E P0750 | TCM detects an improper voltage drop when it tries to operate the solenoid valve. | Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve A |

2

OFF (Open)

ON (Closed)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Gear position

Shift solenoid valve A

Shift solenoid valve B

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

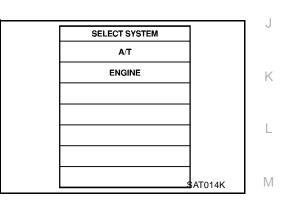
After the repair, perform the following procedure to confirm the malfunction is eliminated.

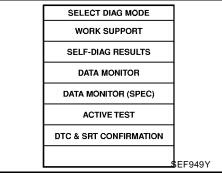
With CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.
- 2. Start engine.
- Drive vehicle in D position and allow the transmission to shift "1" 3. \rightarrow "2" ("GEAR").

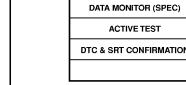
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Follow the procedure "With CONSULT-II".





[RE4F03B]



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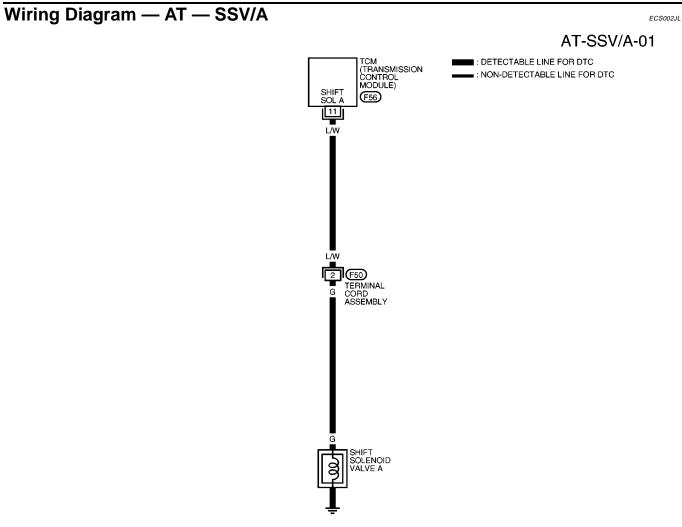
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[RE4F03B]





WAT125

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|----------|------------|------------------------|--|---------------------|
| 11 | L/W | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A OPERATES | BATTERY VOLTAGE |
| 1 | | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A DOES NOT OPERATE | 0V |

Diagnostic Procedure

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[RE4F03B] ECS002JM А 1. CHECK VALVE RESISTANCE 1. Turn ignition switch to "OFF" position. 2. Disconnect terminal cord assembly connector in engine compartment. 3. Check resistance between terminal 2 and ground. AT **Resistance:** F50) 20 - 30 () Ω Е F LAT184 OK or NG OK >> GO TO 2. NG >> 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" . 2. Check the following items: - Shift solenoid valve A Н Refer to AT-178, "Component Inspection" . - Harness of terminal cord assembly for short or open 2. CHECK POWER SOURCE CIRCUIT Turn ignition switch to "OFF" position. Disconnect TCM harness connector. Check continuity between terminal 2 and TCM harness connector terminal 11. Κ 5) -) (F50) Continuity should exist. L L/W тсм • CONNECTOR

If OK, check harness for short to ground and short to power.

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- 4. Reinstall any part removed.
- OK or NG

1.

2.

3.

>> GO TO 3. OK

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

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Perform AT-175, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM inpu

>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection SHIFT SOLENOID VALVE A

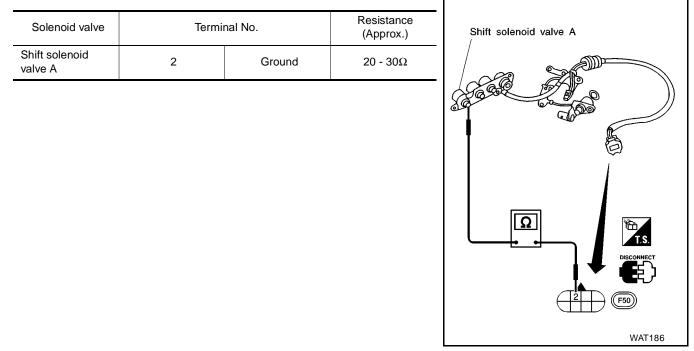
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[RE4F03B]

• Refer to AT-178, "Component Inspection".

Resistance Check

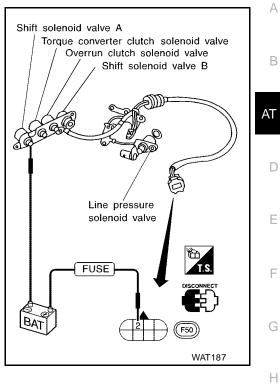
• Check resistance between two terminals.



[RE4F03B]

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



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Description

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor Line pressure solenoid valve WAT237

| Gear position | 1 | 2 | 3 | 4 |
|------------------------|-------------|-------------|------------|-------------|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) |

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|------------------------------|---|--|
| : SFT SOL B/CIRC : P0755 | TCM detects an improper voltage drop when it tries to operate the solenoid valve. | Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve B |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

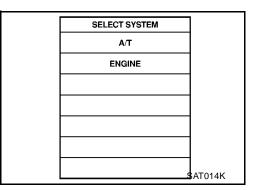
CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

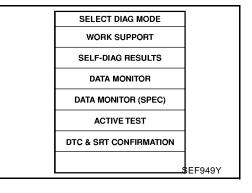


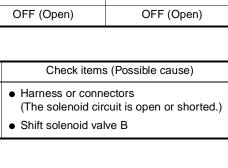
With CONSULT-II

- Turn ignition switch "ON" and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.
- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 \rightarrow 3 ("GEAR").

(In the second s

Follow the procedure "With CONSULT-II".





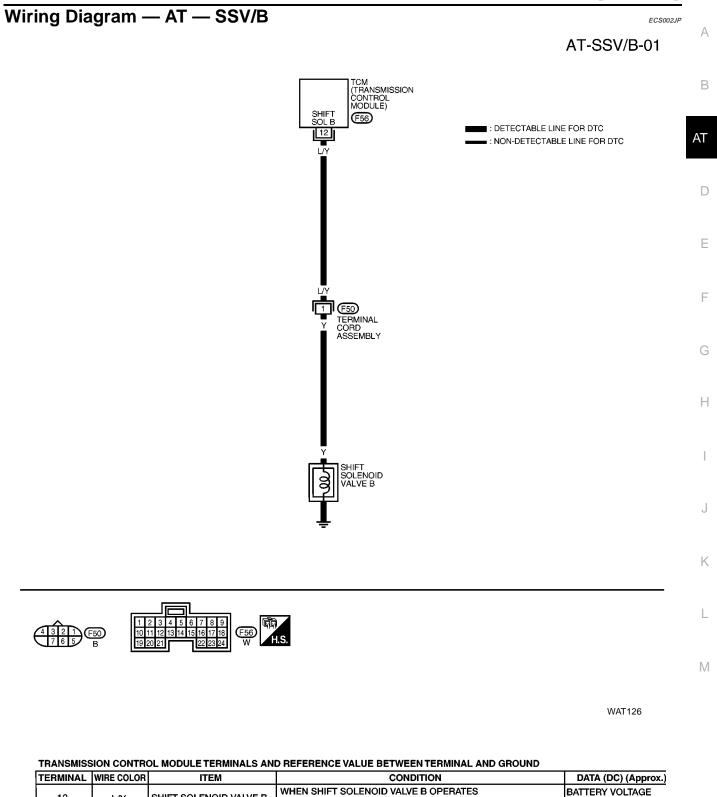
[RE4F03B]

PFP:31940

ECS002JO

DTC P0755 SHIFT SOLENOID VALVE B

[RE4F03B]



0V

WHEN SHIFT SOLENOID VALVE B DOES NOT OPERATE

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SHIFT SOLENOID VALVE B

DTC P0755 SHIFT SOLENOID VALVE B

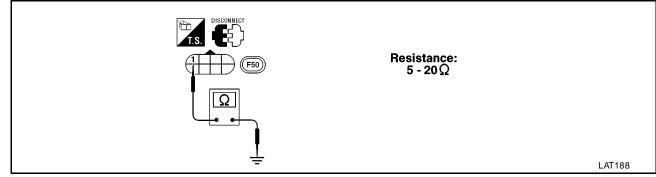
Diagnostic Procedure

ECS002JQ

[RE4F03B]

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 1 and ground.

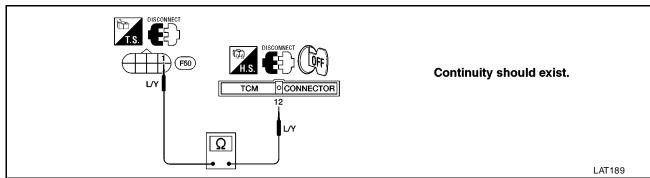


OK or NG

- OK >> GO TO 2.
- NG >> 1. Remove control valve assembly. Refer to <u>AT-257, "REMOVAL"</u>.
 - 2. Check the following items:
 - Shift solenoid valve B
 - Refer to AT-183, "Component Inspection".
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between terminal 1 and TCM harness connector terminal 12.



If OK, check harness for short to ground and short to power.

- 4. Reinstall any part removed.
- OK or NG
- OK >> GO TO 3.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

3. снеск отс

Perform AT-180, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM input

>> 1. Perform TCM input/output signal inspection.

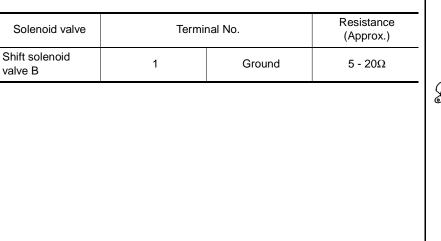
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

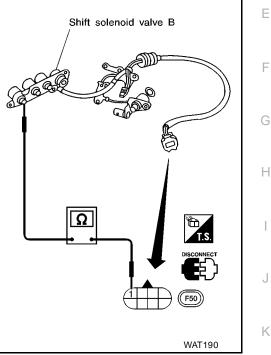
Component Inspection SHIFT SOLENOID VALVE B

• Refer to AT-257, "REMOVAL" .

Resistance Check

Check resistance between two terminals.





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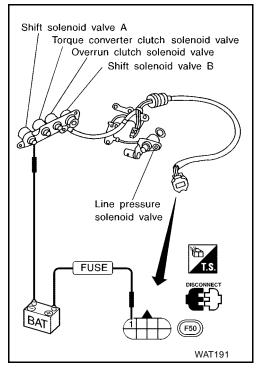
AT

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ECS002JR

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



DTC P1705 THROTTLE POSITION SENSOR

Description

- Throttle position sensor The throttle position sensor detects the throttle valve position and sends a signal to the TCM.
- Throttle position switch Consists of a wide open throttle position switch and a closed throttle position switch. The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the

TCM when the throttle valve is fully closed.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (Approx.) | |
|--------------------------|-----------------------|----------------------------|--|
| Throttle position sensor | Fully-closed throttle | 0.5V | |
| | Fully-open throttle | 4V | |

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|-------------------------|---|--|
| E : TP SEN/CIRC A/T | TCM receives an excessively low or high | Harness or connectors (The sensor circuit is open or shorted.) |
| 🗐 : P1705 | voltage from the sensor. | Throttle position sensor |
| | | Throttle position switch |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

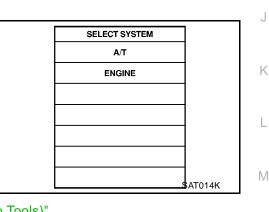
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

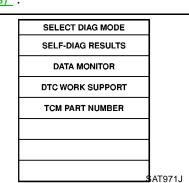
After the repair, perform the following procedure to confirm the malfunction is eliminated.

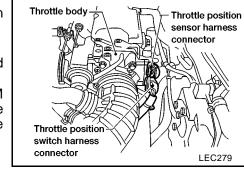
With CONSULT-II

- Apply vacuum to the throttle opener, then check the following. Refer to steps from 1 to 5 of "Preparation", "TCM Self-diagnostic Procedure (No Tools)", AT-49, "TCM Self-diagnostic Procedure (No Tools)".
- 2. Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Check the following.

| Accelerator pedal condition | THRTL POS SEN | CLOSED THL/SW | W/O THRL/P·SW |
|-----------------------------|----------------|---------------|---------------|
| Fully released | Less than 4.7V | ON | OFF |
| Partially depressed | 0.1 - 4.6V | OFF | OFF |
| Fully depressed | 1.9 - 4.6V | OFF | ON |







[RE4F03B]

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[RE4F03B]

If the check result is NG, go to <u>AT-188, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.

- 4. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 5. Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

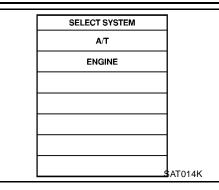
VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less Selector lever: D position (OD "ON")

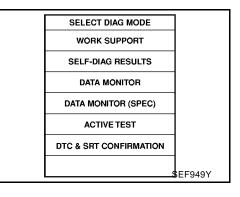
If the check result is NG, go to <u>AT-188, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.

 Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.
 VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (OD "ON")

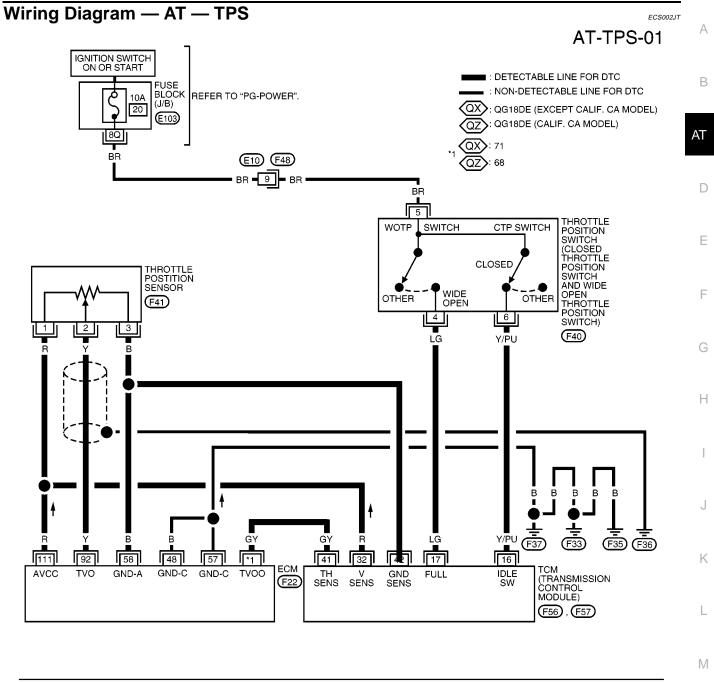
With GST

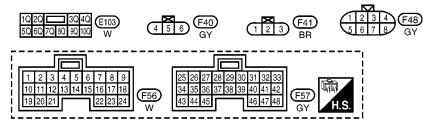
Follow the procedure "With CONSULT-II".





[RE4F03B]





REFER TO THE FOLLOWING. (F22) - ELECTRICAL UNITS

WCWA0010E

[RE4F03B]

| TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND GROUND | | | | |
|---|------------|--|--|--|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 16 | Y/PU | CLOSED THROTTLE POSI- | WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM) | BATTERY VOLTAGE |
| 10 | 1/20 | TION SWITCH | WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM) | 0V |
| 17 | LG | WIDE OPEN THROTTLE POSITION SWITCH | WHEN DEPRESSING ACCELER- ATOR PEDAL MORE THAN HALF-WAY (ENGINE WARM) | BATTERY VOLTAGE |
| | | POSITION SWITCH | WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM) | 0V |
| 32 | R | THROTTLE POSITION SEN- | WHEN TURNING IGNITION SWITCH TO "ON" | 4.5 - 5.5V |
| 52 | K | SOR (POWER SOURCE) | WHEN TURNING IGNITION SWITCH TO "OFF" | 0V |
| 41 | GY | THROTTLE POSITION SEN- SOR | WHEN DEPRESSING ACCELER- ATOR PEDAL SLOWLY (ENGINE WARM) | CLOSED: APPROX. 0.5V OPEN: APPROX. 4V |
| 42 | В | GROUND (THROTTLE POSI- TION SENSOR) | _ | 0V |

Diagnostic Procedure

ECS002JU

1. CHECK DTC WITH ECM

Perform diagnostic test mode II (self-diagnostic results) for engine control. Refer to <u>EC-73</u>, "<u>Malfunction Indicator Lamp (MIL)</u>" [QG18DE (except Calif. CA Model)] or <u>EC-629</u>, "<u>Malfunc-</u> tion Indicator Lamp (<u>MIL)</u>" [QG18DE (Calif. CA Model)].

OK or NG

OK (With CONSULT-II)>>GO TO 2.

OK (Without CONSULT-II)>>GO TO 3.

NG >> Check throttle position sensor circuit for engine control. Refer to <u>EC-185</u>, "<u>DTC P0121, P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (except Calif. CA Model)] or <u>EC-743</u>, "<u>DTC P0121, P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (Calif. CA Model)].

[RE4F03B]

| 2. | CHECK INPUT SIGNAL (WITH CONSULT-II) | А |
|-----------------------------------|---|----|
| (1)(2) | With CONSULT-II Apply vacuum to the throttle opener then check the following. Refer to steps 1 through 5 of "TCM Self- diagnostic Procedure (No Tools)", <u>AT-49, "TCM Self-diagnostic Procedure (No Tools)"</u> . Turn ignition switch to "ON" position. | В |
| 3. | (Do not start engine.) Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. | AT |
| 4. | Read out the value of "THRTL POS SEN". | |
| Ī | DATA MONITOR | D |
| | MONITORING | |
| | VHCL/S SE-A/T XXX km/h | Е |
| | VHCL/S SE-MTR XXX km/h | |
| | THRTL POS SEN XXX V | |
| | FLUID TEMP SE XXX V | F |
| | BATTERY VOLT XXX V | |
| L | SAT614J | G |
| | Voltage Fully-closed throttle : Approximately 0.5V Fully-open throttle : Approximately 4V | Н |
| O N | K >> GO TO 4. G >> Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness) | I |
| <u> </u> | CHECK INPUT SIGNAL (WITHOUT CONSULT-II) | J |
| 8 | Without CONSULT-II | |
| 1. | Apply vacuum to the throttle opener then check the following. Refer to steps 1 through 5 of "TCM Self-diagnostic Procedure (No Tools)", <u>AT-49</u> , "TCM Self-diagnostic Procedure (No Tools)". | Κ |
| | Turn ignition switch to "ON" position. (Do not start engine.) | L |
| 3. | Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly. | |
| | Voltage Fully-closed throttle : Approximately 0.5V valve | Μ |
| | Fully-open throttle : Approximately 4V valve | |
| | (Voltage rises gradually in response to throttle position) | |
| 0 | K or NG WK >> GO TO 5. G >> Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness) TCM ○ CONNECTOR GY GY GY GY GY SAT453J | |

4. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITH CONSULT-II)

With CONSULT-II

- 1. Apply vacuum to the throttle opener, then check the following. Refer to steps 1 through 5 of "TCM Selfdiagnostic Procedure (No Tools)", <u>AT-49, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 4. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.

| Accelerator pedal position | Data monitor | |
|----------------------------|---------------|---------------|
| | CLOSED THL/SW | W/O THRL/P-SW |
| Released | ON | OFF |
| Fully depressed | OFF | ON |

OK or NG

OK >> GO TO 6.

- NG >> Check the following items:
 - Throttle position switch Refer to <u>AT-192, "Compo-nent Inspection"</u>.
- CLOSED THL/SW OFF W/O THRL/P-SW OFF HOLD SW OFF BRAKE SW ON SAT702J

MONITORING POWERSHIFT SW

DATA MONITOR

OFF

- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)

[RE4F03B]

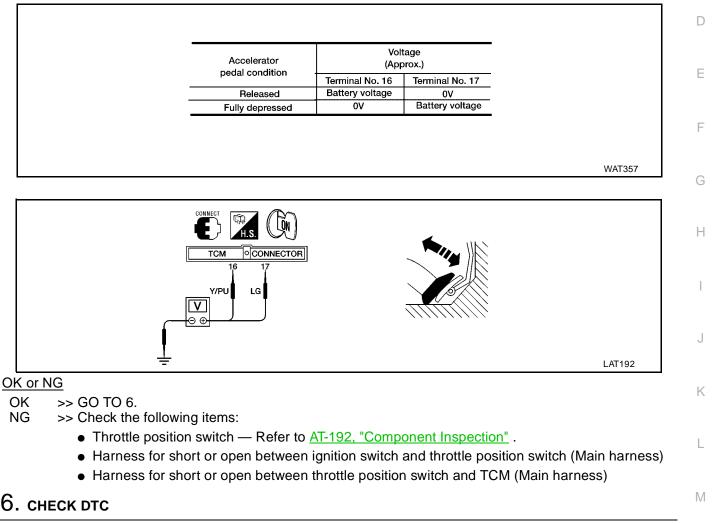
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5. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- Apply vacuum to the throttle opener, then check the following. Refer to steps 1 through 5 of "TCM Selfdiagnostic Procedure (No Tools)", <u>AT-49</u>, "TCM Self-diagnostic Procedure (No Tools)".
- 2. Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)



Perform AT-185, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection THROTTLE POSITION SWITCH **Closed Throttle Position Switch (Idle position)**

Check continuity between terminals 5 and 6. • [Refer to "TCM Self-diagnostic Procedure (No Tools)", AT-49, "TCM Self-diagnostic Procedure (No Tools)" .]

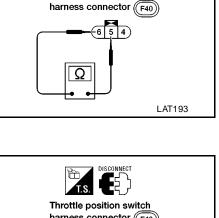
| Accelerator pedal condition | Continuity |
|-----------------------------|------------|
| Released | Yes |
| Depressed | No |

To adjust closed throttle position switch, refer to EC-419, "DTC • P0510 CTP SWITCH" [QG18DE (except Calif. CA Model)] or EC-964, "DTC P0510 CTP SWITCH" [QG18DE (Calif. CA Model)].

Wide Open Throttle Position Switch

Check continuity between terminals 4 and 5.

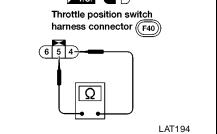
| Accelerator pedal condition | Continuity |
|-----------------------------|------------|
| Released | No |
| Depressed | Yes |



DISCONNECT

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T.S. Throttle position switch



ECS002JV

[RE4F03B]

Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the inhibitor switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|----------------------------------|--|---|
| : O/R CLTCH SOL/CIRC : P1760 | TCM detects an improper voltage drop when it tries to operate the solenoid valve. | Harness or connectors (The solenoid circuit is open or shorted.) Overrun clutch solenoid valve |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

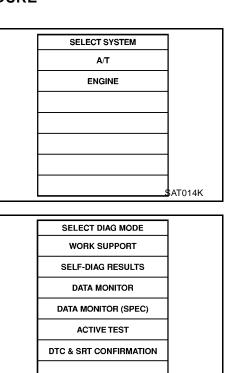
Always drive vehicle on a level road to improve accuracy of test. After the repair, perform the following procedure to confirm the malfunction is eliminated.

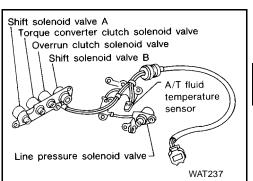
With CONSULT-II

- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2. Start engine.
- 3. Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with "D" position (OD "ON").
- 4. Release accelerator pedal completely with "D" position (OD "OFF").

With GST

Follow the procedure "With CONSULT-II".





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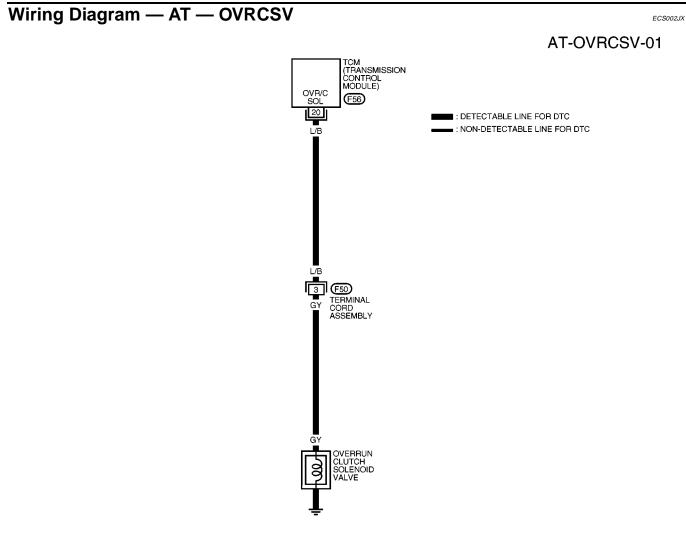
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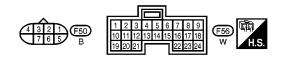
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[RE4F03B]





WAT128

TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx. |
|----------|------------|----------------|---|--------------------|
| 20 | 1/0 | OVERRUN CLUTCH | WHEN OVERRUN CLUTCH SOLENOID VALVE OPERATES | BATTERY VOLTAGE |
| 20 | UB | SOLENOID VALVE | WHEN OVERRUN CLUTCH SOLENOID VALVE DOES NOT OPERATE | 0V |

[RE4F03B]

Diagnostic Procedure ECS002JY А 1. CHECK VALVE RESISTANCE 1. Turn ignition switch to "OFF" position. Disconnect terminal cord assembly connector in engine compartment. 2. 3. Check resistance between terminal 3 and ground. AT **Resistance:** (F50) 20 - 30Q Ω Ε F LAT195 OK or NG OK >> GO TO 2. NG >> 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" . 2. Check the following items: - Overrun clutch solenoid valve Н Refer to AT-196, "Component Inspection" . - Harness of terminal cord assembly for short or open 2. CHECK POWER SOURCE CIRCUIT Turn ignition switch to "OFF" position. 1. 2. Disconnect TCM harness connector. 3. Check continuity between terminal 3 and TCM harness connector terminal 20. Κ) (F50) L Continuity should exist. L/B TCM CONNECTOR 20 Μ ĽВ Ω LAT196

If OK, check harness for short to ground and short to power.

- 4. Reinstall any part removed.
- OK or NG
 - >> GO TO 3. OK

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

3. СНЕСК ДТС

Perform AT-193, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM inp

>> 1. Perform TCM input/output signal inspection.

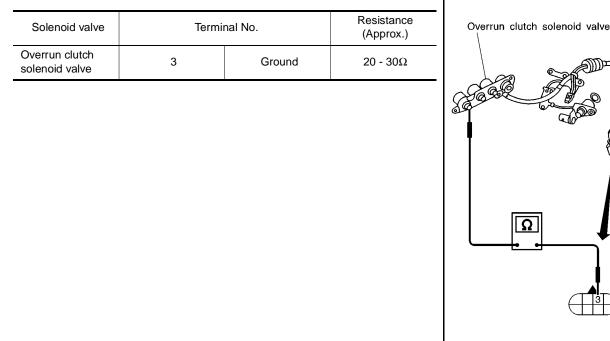
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection OVERRUN CLUTCH SOLENOID VALVE

• Refer to AT-196, "Component Inspection".

Resistance Check

• Check resistance between two terminals.



ECS002JZ

(F50)

WAT197

AT-197

[RE4F03B]

J

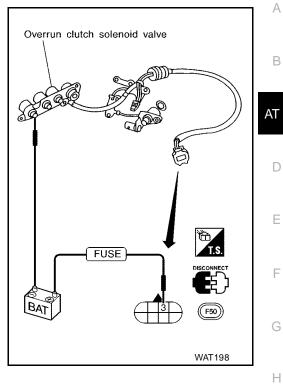
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Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

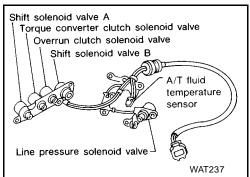
[RE4F03B]

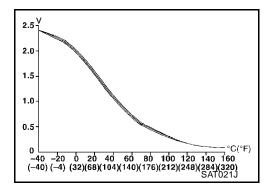
ECS002K0

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE) PFP:31940

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.





CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (Approx.) | |
|------------------------------|--------------------|----------------------------|--------|
| A/T fluid temperature sensor | Cold [20°C (68°F)] | 1.5V | 2.5 kΩ |
| | ↓ | ↓ | ↓ |
| | Hot [80°C (176°F)] | 0.5V | 0.3 kΩ |

ON BOARD DIAGNOSIS LOGIC

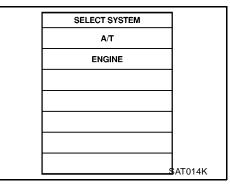
| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|--|--|--|
| BATT/FLUID TEMP SEN 8th judgement flicker | TCM receives an excessively low or high voltage from the sensor. | Harness or connectors (The sensor circuit is open or shorted.) A/T fluid temperature sensor |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH).
- **®** Without CONSULT-II
- 1. Start engine.



DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

[RE4F03B]

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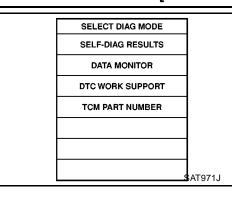
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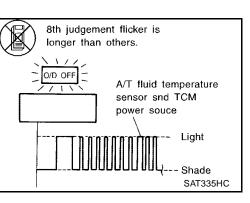
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F

 Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 20 km/h (12 MPH).



 Perform self-diagnosis. Refer to TCM Self-diagnostic Procedure (No Tools), <u>AT-49</u>, <u>"TCM Self-diagnostic Procedure (No Tools)"</u>.





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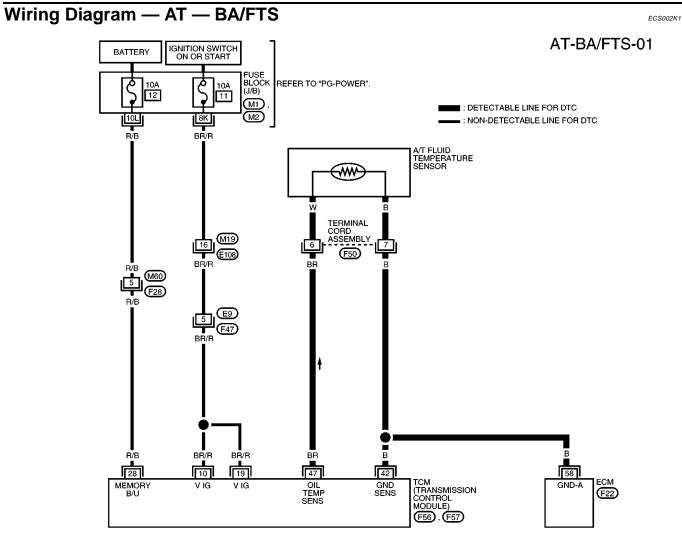
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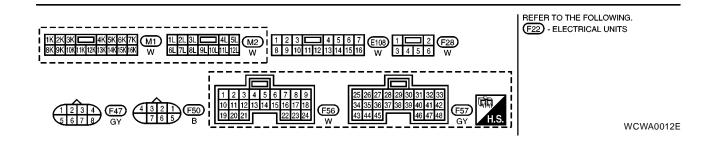
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DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

[RE4F03B]





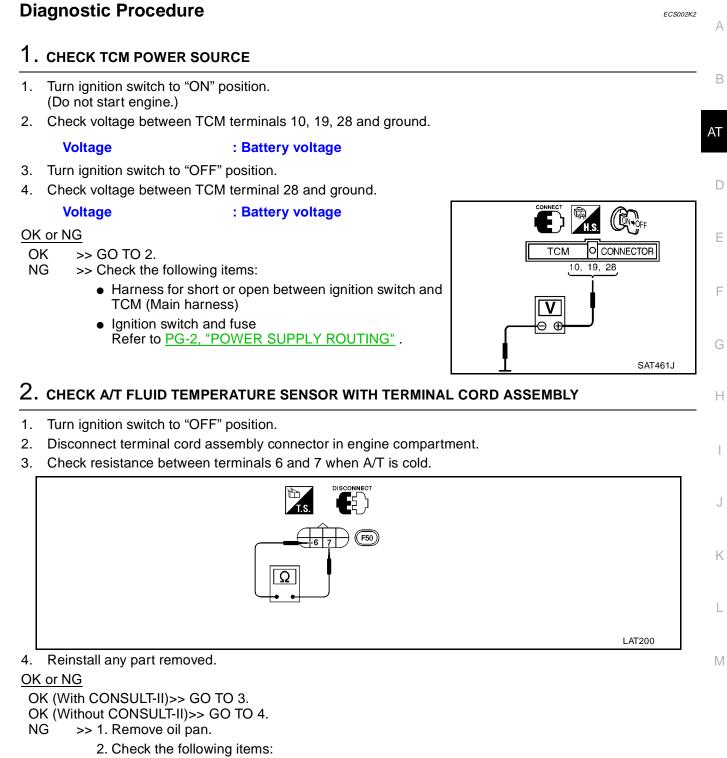
TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|----------|------------|--|---|---------------------|
| 10 | BR/R | POWER SOURCE | WHEN TURNING IGNITION SWITCH TO "ON" | BATTERY VOLTAGE |
| 10 | DR/R | SR/R POWER SOURCE | WHEN TURNING IGNITION SWITCH TO "OFF" | 0V |
| 19 | BR/R | POWER SOURCE | WHEN TURNING IGNITION SWITCH TO "ON" | BATTERY VOLTAGE |
| 19 | BR/R | FOWER SOURCE | WHEN TURNING IGNITION SWITCH TO "OFF" | ov |
| 28 | B/B | POWER SOURCE | WHEN TURNING IGNITION SWITCH TO "OFF" | BATTERY VOLTAGE |
| 20 | 100 | (MEMORY BACK-UP) | WHEN TURNING IGNITION SWITCH TO "ON" | BATTERY VOLTAGE |
| 42 | В | GROUND (A/T FLUID TEMPERATURE SENSOR) | — | ov |
| 47 | 80 | A/T FLUID TEMPERATURE | WHEN ATF TEMPERATURE IS 20 ° C (68° F) | APPROX. 1.5V |
| 47 | BR | SENSOR | WHEN ATF TEMPERATURE IS 80 ° C (176° F) | APPROX. 0.5V |
| | | | | 14/ATOFO |

AT-200

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

[RE4F03B]



- A/T fluid temperature sensor
 Refer to <u>AT-203, "Component Inspection"</u>.
- Harness of terminal cord assembly for short or open

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

[RE4F03B]

3. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

| DATA MON | IITOR |
|---------------|----------|
| MONITORING | |
| VHCL/S SE-A/T | XXX km/h |
| VHCL/S SE-MTR | XXX km/h |
| THRTL POS SEN | xxx v |
| FLUID TEMP SE | xxx v |
| BATTERY VOLT | xxx v |
| | |

Voltage

: Approximately 1.5V \rightarrow 0.5V

OK or NG

- OK >> GO TO 5.
- NG >> Check the following items:

Cold [20°C (68°F)] \rightarrow

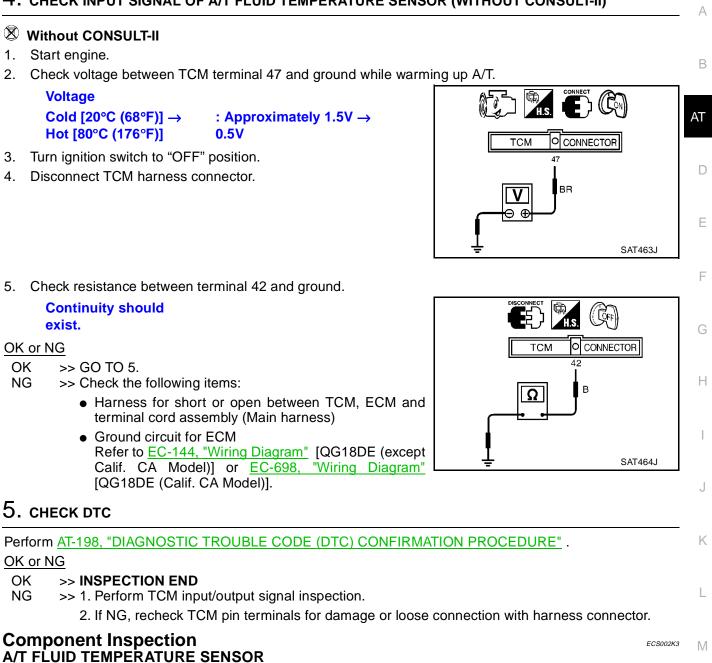
Hot [80°C (176°F)]

- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM Refer to <u>EC-144, "Wiring Diagram"</u> [QG18DE (except Calif. CA Model)] or <u>EC-698, "Wiring</u> <u>Diagram"</u> [QG18DE (Calif. CA Model)].

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM **POWER SOURCE**)

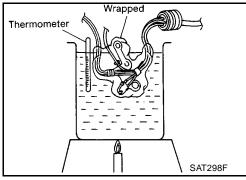
[RE4F03B]

4. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)



- Refer to AT-257, "REMOVAL" .
- Check resistance between two terminals while changing temperature as shown.

| Temperature °C (°F) | Resistance (approx.) |
|---------------------|----------------------|
| 20 (68) | 2.5 kΩ |
| 80 (176) | 0.3 kΩ |



DTC VHCL SPEED SEN·MTR VEHICLE SPEED SENSOR·MTR

Description

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

ON BOARD DIAGNOSIS LOGIC

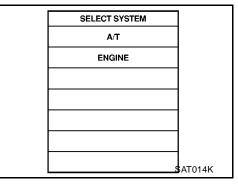
| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|---------------------------|---|--|
| | TCM does not receive the proper voltage | Harness or connectors (The sensor circuit is open or shorted.) |
| 🛞 : 2nd judgement flicker | signal from the sensor. | Vehicle speed sensor |

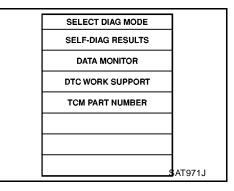
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- (I) With CONSULT-II
- Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).
- Without CONSULT-II
- 1. Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" and vehicle speed higher than 25 km/h (16 MPH).





[RE4F03B] PFP:24814

LAT199

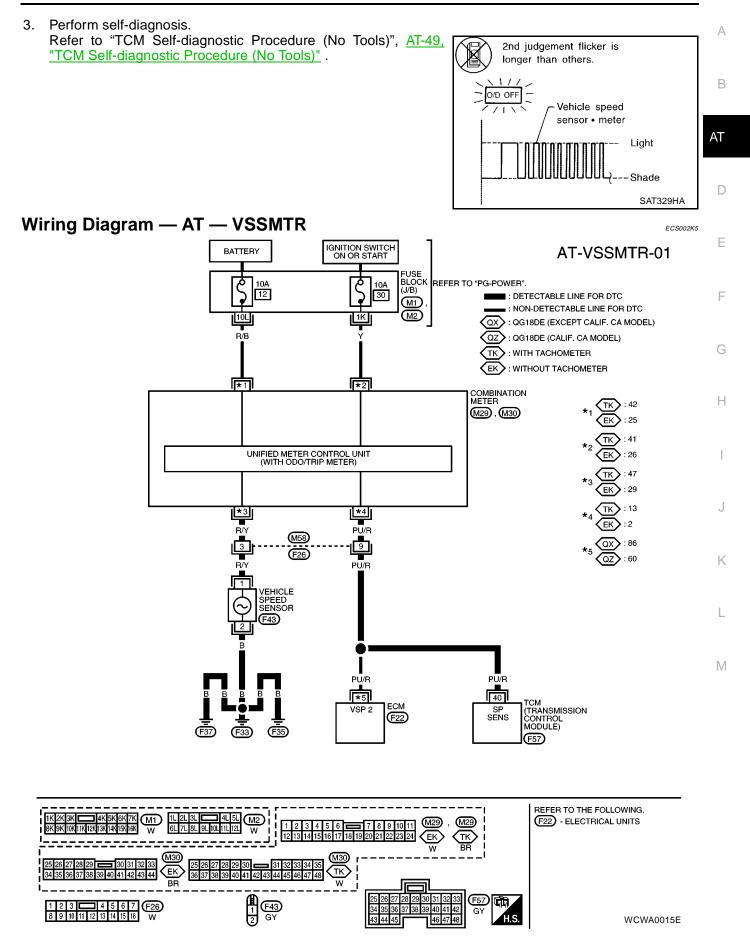
Without tachometer

With tachometer

ECS002K4

DTC VHCL SPEED SEN-MTR VEHICLE SPEED SENSOR-MTR

[RE4F03B]



TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx. |
|----------|------------|----------------------|---|--|
| 40 | PU/R | VEHICLE SPEED SENSOR | WHEN MOVING VEHICLE AT 2 TO 3 KM/H (1 TO 2 MPH) FOR 1 m (3 ft) OR MORE | VOLTAGE VARIES FROM GREATER THAN 1V TO LESS THAN 4.5V |

Diagnostic Procedure

WAT353

ECS002K6

1. CHECK INPUT SIGNAL

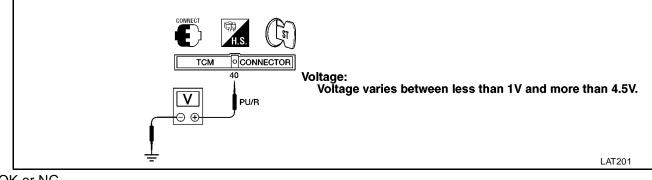
With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

| DATA MO | ONITOR | | |
|---------------|----------|----|---------|
| MONITORING | i | | |
| VHCL/S SE-A/T | XXX km/h | 'n | |
| VHCL/S SE-MTR | XXX km/h | 'n | |
| THRTL POS SEN | ı xxx v | | |
| FLUID TEMP SE | xxx v | | |
| BATTERY VOLT | xxx v | | |
| | | | SAT614J |

Without CONSULT-II

- 1. Start engine.
- Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



OK or NG

- OK >> GO TO 2.
- NG >> Check the following items:
 - Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to <u>DI-22</u>, "VEHICLE SPEED SENSOR SIGNAL CHECK".
 - Harness for short or open between TCM and vehicle speed sensor (Main harness)

AT-206

DTC VHCL SPEED SEN-MTR VEHICLE SPEED SENSOR-MTR

[RE4F03B]

L

Μ

| 2. c | HECK DTC | |
|--------------|--|---|
| Perfor | m AT-204, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" . | |
| <u>OK or</u> | | |
| OK NG | >> INSPECTION END >> 1. Perform TCM input/output signal inspection. | |
| | 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. | A |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

ON BOARD DIAGNOSIS LOGIC

| Diagnostic Trouble Code No. | Malfunction is detected when | Check Item (Possible Cause) |
|---|---|-----------------------------|
| I CONTROL UNIT (RAM), CONTROL UNIT (ROM) | TCM memory (RAM) or (ROM) is malfunc- tioning. | • TCM |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

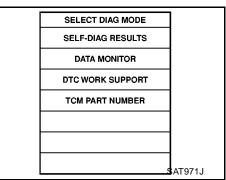
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

- With CONSULT-II
- 1. Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.

Run engine for at least 2 seconds at idle speed.

2. Start engine.

3.

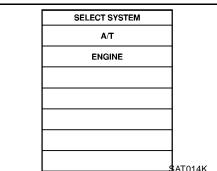


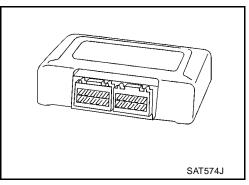
Diagnostic Procedure

1. INSPECTION START (WITH CONSULT-II)

- With CONSULT-II
- 1. Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.
- 2. Touch "ERASE".

>> GO TO 2.





[RE4F03B]

PFP:31036

ECS002K7

ECS002K8

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

[RE4F03B]

| 2. снеск отс | A |
|--|----|
| Perform AT-208, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCE | |
| >> GO TO 3. | В |
| 3. CHECK DTC AGAIN | |
| Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again? | AT |
| Yes or No Yes >> Replace TCM. No >> INSPECTION END | D |
| | E |
| | F |
| | G |
| | Н |
| | I |
| | L |
| | K |
| | L |

M

AT-210

DTC CONTROL UNIT (EEP ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

ON BOARD DIAGNOSIS LOGIC

| Diagnostic trouble code | Malfunction is detected when | Check item (Possible cause) |
|---------------------------|--|-----------------------------|
| (E) : CONT UNIT (EEP ROM) | TCM memory (EEP ROM) is malfunction- ing. | • TCM |

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

With CONSULT-II

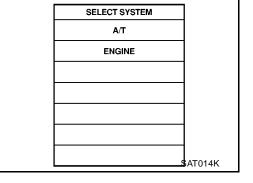
1. Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.

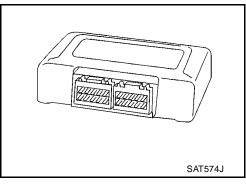
Run engine for at least 2 seconds at idle speed.

2. Start engine.

3.

SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER





[RE4F03B]

PFP:31036 ECS002K9

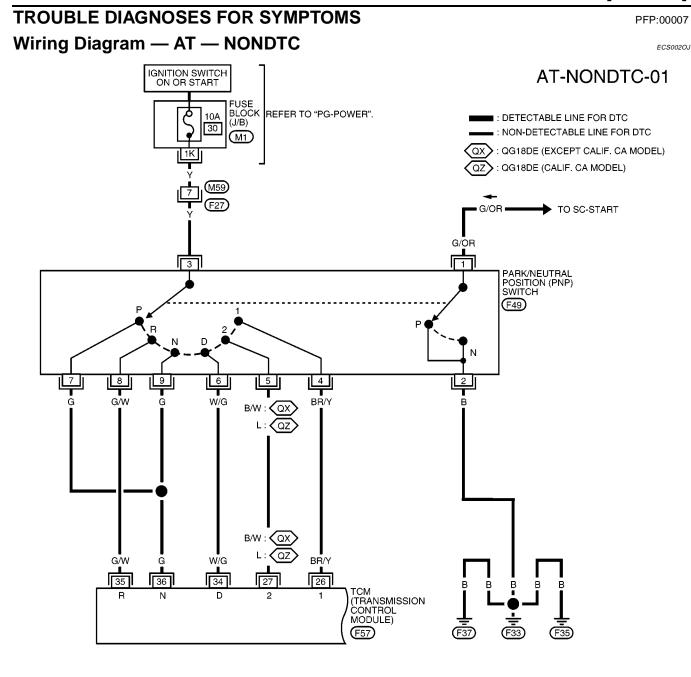
DTC CONTROL UNIT (EEP ROM)

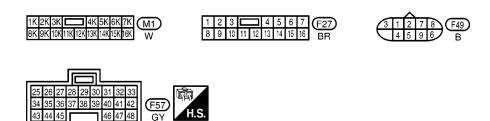
[RE4F03B]

| Diagnostic Procedure | ECS002KA | А |
|--|----------|----|
| 1. снеск отс | | |
| With CONSULT-II | | В |
| Turn ignition switch "ON" and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II. Move selector lever to "R" position. Depress accelerator pedal (Full throttle position). | | AT |
| Touch "ERASE". Turn ignition switch "OFF" position for 10 seconds. Perform <u>AT-210, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE"</u>. | | D |
| Is the "CONT UNIT (EEP ROM)" displayed again? Yes >> Replace TCM. No >> INSPECTION END | | E |
| | | F |
| | | G |
| | | Н |
| | | I |
| | | J |
| | | K |
| | | L |

M

[RE4F03B]





[RE4F03B]

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | | | |
|----------|------------|------------------------------|---|---|---|----|--|
| 26 | 55.4 | BR/Y PNP SWITCH "1" POSITION | WHEN SETTING SELECTOR LEVER TO "1" POSITION | BATTERY VOLTAGE | | | |
| 20 | DR/1 | FINE SWITCH T FOSITION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | | | |
| 27 | L or B/W | PNP SWITCH "2" POSITION | WHEN SETTING SELECTOR LEVER TO "2" POSITION | BATTERY VOLTAGE | | | |
| 21 | L OF B/W | L OF B/VV | | | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | |
| 34 | W/G | PNP SWITCH "D" POSITION | WHEN SETTING SELECTOR LEVER TO "D" POSITION | BATTERY VOLTAGE | | | |
| 54 | | W/G | W/G FNF SWITCH D FOSHION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | | |
| 35 | G/W | PNP SWITCH "R" POSITION | WHEN SETTING SELECTOR LEVER TO "R" POSITION | BATTERY VOLTAGE | | | |
| 35 | G/W | G/W FINE SWITCH IX FOSHION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | 0V | | | |
| 36 | 0 | PNP SWITCH "N" OR "P" | WHEN SETTING SELECTOR LEVER TO "N" OR "P" POSITION | BATTERY VOLTAGE | | | |
| | G POSITION | POSITION | WHEN SETTING SELECTOR LEVER TO OTHER POSITIONS | OV | | | |

Н

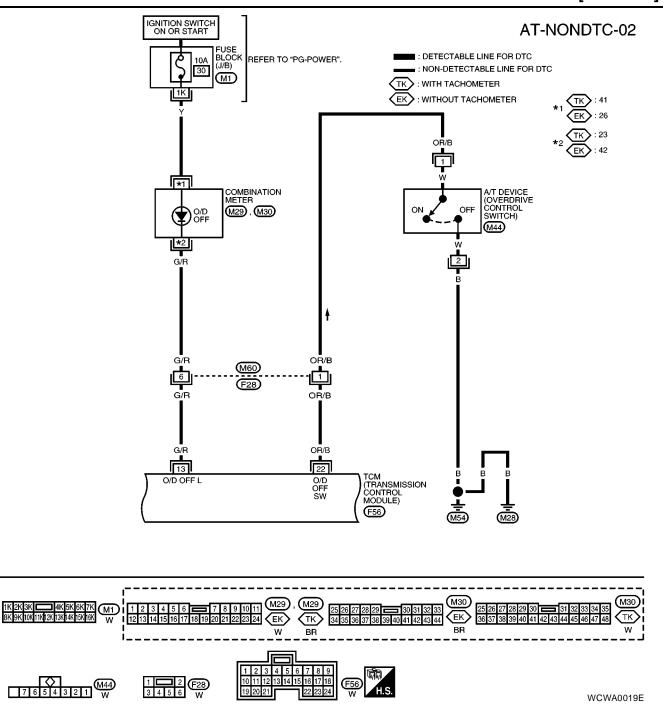
J

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L

Μ

[RE4F03B]

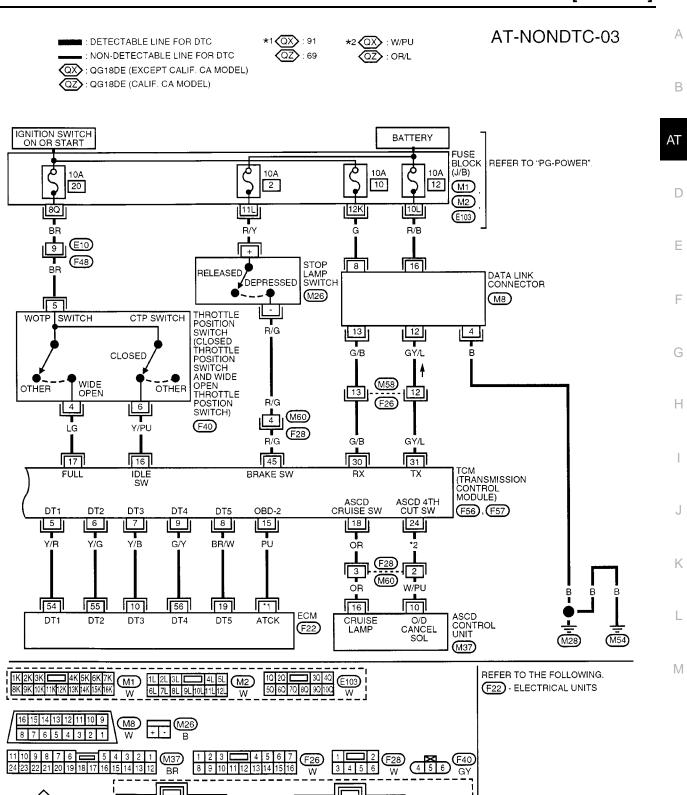


TRANSMISSION CONTROL MODULE TERMINALS AND REFERENCE VALUE BETWEEN TERMINAL AND GROUND

| TE | RMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|----|--------|------------|-------------------|---|---------------------|
| | 13 | G/R | O/D OFF INDICATOR | WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF" | ov |
| | | | LAMP | WHEN SETTING OVERDRIVE CONTROL SWITCH "ON" | BATTERY VOLTAGE |
| | 22 | OR/B | OVERDRIVE CONTROL | WHEN SETTING OVERDRIVE CONTROL SWITCH "ON" | BATTERY VOLTAGE |
| | | | SWITCH | WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF" | ov |

WAT355

[RE4F03B]



WCWA0020E

AT-215

34

HS

43 44 45

29 30 3

46 47 48

37 38 3

ū.

HS

F57

GY

3 4

9 10

6 7 8

5

(F48)

GY

1 2 3 4 5 6

13 14 15

10 11 12

19 20 21

7 8 9

16 17 18

22 23 24

(F56

W

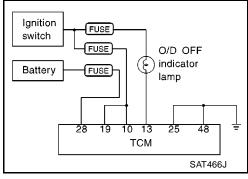
[RE4F03B]

| TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND GROUND | | | | | | | | |
|---|--------------|---------------------------------------|--|-----------------|--|--|--|--|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | | | | |
| 5 | Y/R | — | _ | _ | | | | |
| 6 | Y/G | _ | | _ | | | | |
| 7 | Y/B | _ | | _ | | | | |
| 8 | BR/W | _ | _ | _ | | | | |
| 9 | G/Y | _ | — | _ | | | | |
| 15 | PU | — | | _ | | | | |
| 16 | Y/PU | CLOSED THROTTLE POSI- | WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM) | BATTERY VOLTAGE | | | | |
| 10 | | TION SWITCH | WHEN DEPRESSING ACCELER- ATOR PEDAL (ENGINE WARM) | ٥V | | | | |
| 17 | LG | WIDE OPEN THROTTLE POSITION SWITCH | WHEN DEPRESSING ACCELER- ATOR PEDAL MORE THAN HALF-WAY (ENGINE WARM) | BATTERY VOLTAGE | | | | |
| | | POSITION SWITCH | WHEN RELEASING ACCELERA- TOR PEDAL (ENGINE WARM) | 0V | | | | |
| 18 | OR | ASCD CRUISE SWITCH | WHEN ASCD CRUISE IS BEING PERFORMED | BATTERY VOLTAGE | | | | |
| 10 | OK | | WHEN ASCD CRUISE IS NOT BEING PERFORMED | ٥V | | | | |
| 24 | W/PU or OR/L | ASCD OD CUT SIGNAL | WHEN "ACCEL" SET SWITCH ON ASCD CRUISE IS IN "D4 " | 5 - 10V | | | | |
| 24 | | ASCD OD CUT SIGNAL | WHEN "ACCEL" SET SWITCH ON ASCD CRUISE IS IN "D3 " | LESS THAN 2V | | | | |
| 30 | G/B | — | | _ | | | | |
| 31 | GY/L | _ | _ | _ | | | | |
| 45 | R/G | STOP LAMP SWITCH | WHEN DEPRESSING BRAKE PEDAL | BATTERY VOLTAGE | | | | |
| | 170 | | WHEN RELEASING BRAKE PEDAL | ٥V | | | | |

1. O/D OFF Indicator Lamp Does Not Come On

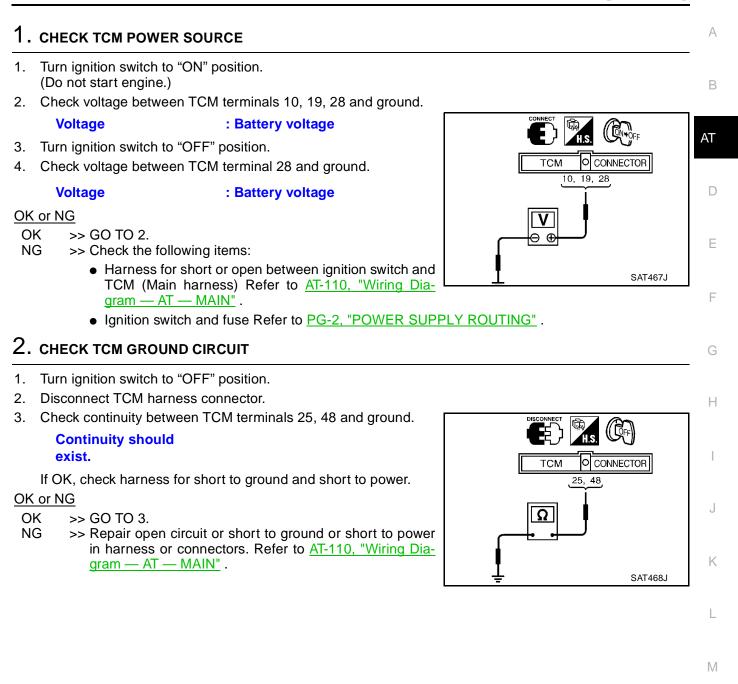
SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to "ON".



ECS002OK

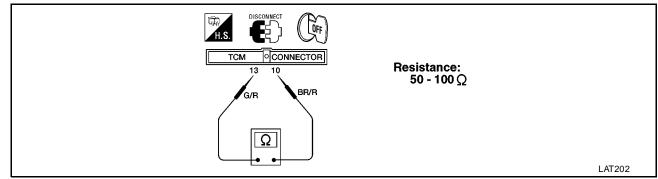
[RE4F03B]



[RE4F03B]

3. CHECK LAMP CIRCUIT

- 1. Turn ignition switch to "OFF" position.
- 2. Check resistance between TCM terminals 13 and 10.



3. Reinstall any part removed.

OK or NG

OK >> GO TO 4.

- NG >> Check the following items:
 - O/D OFF indicator lamp.
 - Refer to DI-23, "WARNING LAMPS" .
 - Harness and fuse for short or open between ignition switch and O/D OFF indicator lamp (Main harness)
 Refer to <u>PG-2</u>, "<u>POWER SUPPLY ROUTING</u>".
 - Harness for short or open between O/D OFF indicator lamp and TCM.

4. СНЕСК ЗУМРТОМ

Check again.

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM inpu

>> 1. Perform TCM input/output signal inspection.

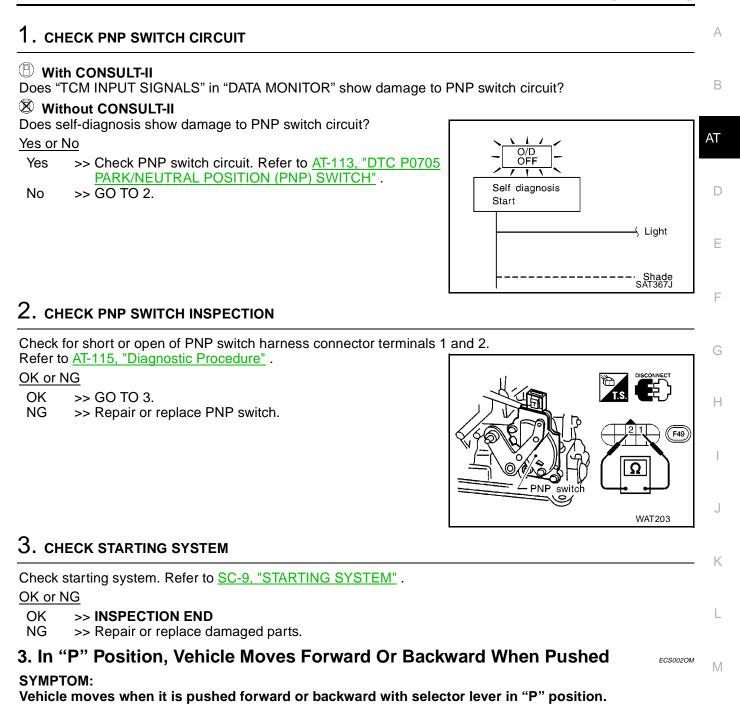
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

2. Engine Cannot Be Started In "P" and "N" Position

ECS002OL

SYMPTOM:

- Engine cannot be started with selector lever in "P" or "N" position.
- Engine can be started with selector lever in "D", "2", "1" or "R" position.

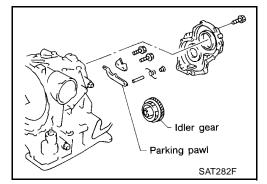


1. CHECK PARKING COMPONENTS

Check parking components. Refer to $\underline{\text{AT-265, "Components"}}$. $\underline{\text{OK or NG}}$

OK >> INSPECTION END

NG >> Repair or replace damaged parts.



AT-219

4. In "N" Position, Vehicle Moves

SYMPTOM:

Vehicle moves forward or backward when selecting "N" position.

1. CHECK PNP SWITCH CIRCUIT

With CONSULT-II

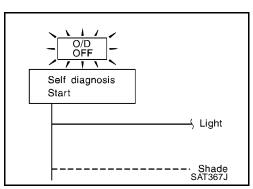
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

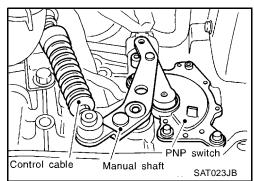
- Yes >> Check PNP switch circuit. Refer to <u>AT-113, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.
- No >> GO TO 2.



2. CHECK CONTROL CABLE

Check control cable. Refer to <u>AT-260, "Control Cable Adjustment"</u>. OK or NG

- OK >> GO TO 3.
- NG >> Adjust control cable. Refer to <u>AT-260, "Control Cable</u> <u>Adjustment"</u>.

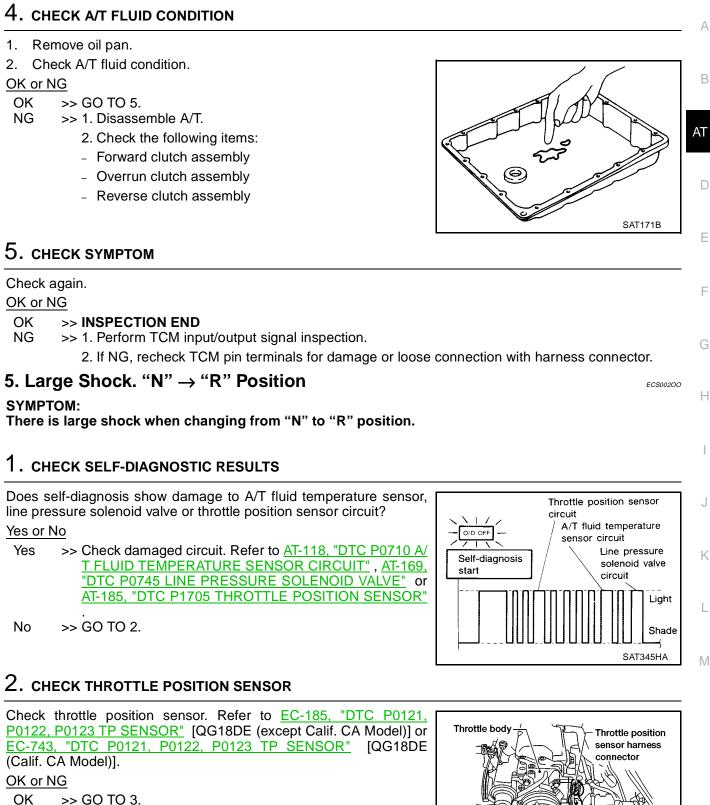


3. CHECK A/T FLUID LEVEL

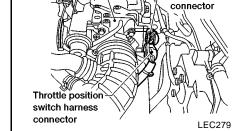
Check A/T fluid level again. <u>OK or NG</u> OK >> GO TO 4. NG >> Refill ATF.



[RE4F03B]



NG >> Repair or replace throttle position sensor.



3. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in "D" position. Refer to $\underline{\text{AT-66}, "Line Pressure Test"}$.

OK or NG

OK >> GO TO 4.

- NG >> 1. Remove control valve assembly. Refer to <u>AT-257</u>, <u>"REMOVAL"</u>.
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve

4. СНЕСК ЗҮМРТОМ

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

6. Vehicle Does Not Creep Backward In "R" Position

SYMPTOM:

Vehicle does not creep backward when selecting "R" position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level again. <u>OK or NG</u> OK >> GO TO 2.

NG >> Refill ATF.





ECS002OP

2. CHECK STALL TEST

Check stall revolution with selector lever in "1" and "R" positions. OK or NG

OK >> GO TO 3.

OK in "1" position, NG in "R" position>>1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .

- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

NG in both "1" and "R" positions>> GO TO 6.

3. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in "R" position. Refer to AT-66, "Line Pressure Test" .

OK or NG

OK >> GO TO 4.

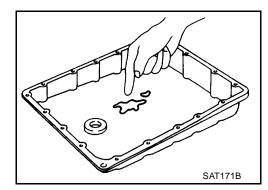
- NG >> 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve
 - 3. Disassemble A/T.
 - 4. Check the following item:
 - Oil pump assembly

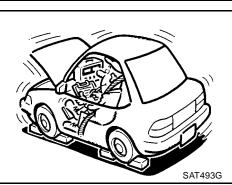
4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 5. NG >> GO TO 6.







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[RE4F03B]

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5. снеск зумртом

Check again.

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM inpu

>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

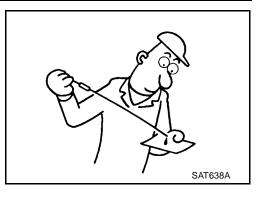
7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position

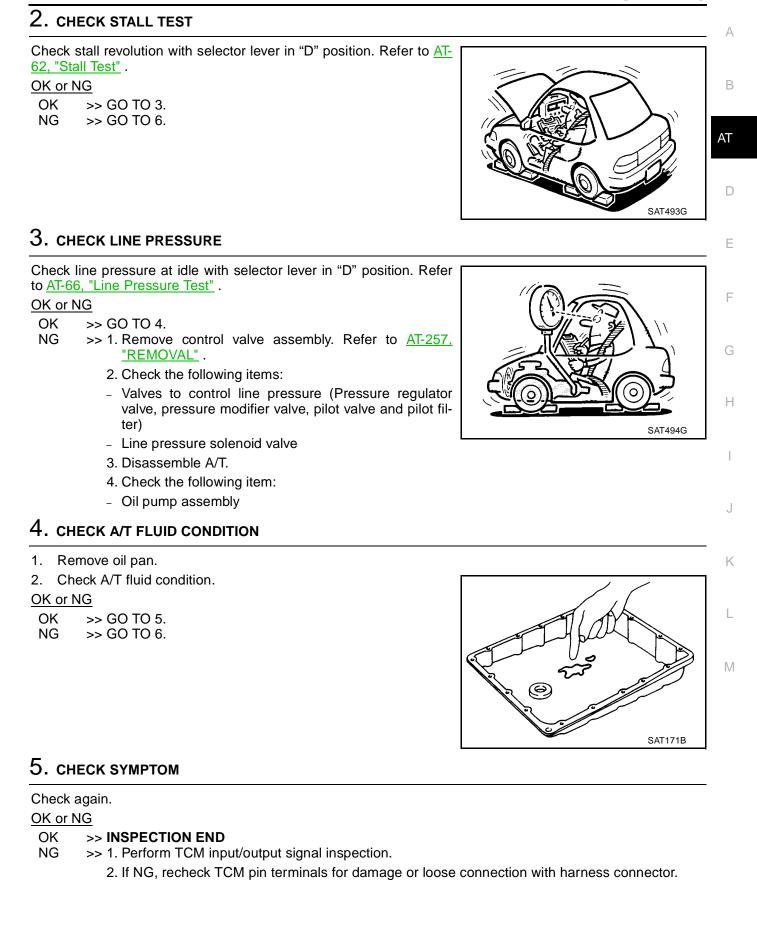
SYMPTOM:

Vehicle does not creep forward when selecting "D", "2" or "1" position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level again. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.





6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

8. Vehicle Cannot Be Started From D1

SYMPTOM:

Vehicle cannot be started from D1 on Cruise Test — Part 1.

1. СНЕСК ЗУМРТОМ

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> GO TO 2.

No >> Go to AT-222, "6. Vehicle Does Not Creep Backward In "R" Position".

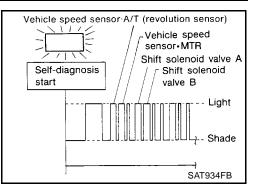
2. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after cruise test?

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-123, "DTC P0720</u> VEHICLE SPEED SENSOR·A/T (REVOLUTION SEN-SOR)", <u>AT-175, "DTC P0750 SHIFT SOLENOID VALVE</u> <u>A"</u>, <u>AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"</u> or <u>AT-204, "DTC VHCL SPEED SEN·MTR VEHICLE</u> <u>SPEED SENSOR·MTR"</u>.

No >> GO TO 3.



3. CHECK THROTTLE POSITION SENSOR А Check throttle position sensor. Refer to EC-185, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE (except Calif. CA Model)] or Throttle body Throttle position EC-743, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE sensor harness В connector (Calif. CA Model)]. OK or NG OK >> GO TO 4. AT >> Repair or replace throttle position sensor. NG Throttle position D switch harness connector LEC279 4. CHECK LINE PRESSURE Ε Check line pressure at stall point with selector lever in "D" position. Refer to AT-66, "Line Pressure Test" . F OK or NG OK >> GO TO 5. NG >> GO TO 8. Н SAT494G 5. CHECK A/T FLUID CONDITION 1. Remove oil pan. 2. Check A/T fluid condition. OK or NG >> GO TO 6. OK Κ NG >> GO TO 8. L Μ SAT171B 6. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" . 2. Check the following items:

- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

7. СНЕСК ЗҮМРТОМ

Check again.

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM inpu

>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

8. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- High clutch assembly
- Torque converter
- Oil pump assembly

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

9. A/T Does Not Shift: D1 \rightarrow D2 Or Does Not Kickdown: D4 \rightarrow D2

ECS002OS

SYMPTOM:

A/T does not shift from D1 to D2 at the specified speed.

A/T does not shift from D4 to D2 when depressing accelerator pedal fully at the specified speed.

1. СНЕСК ЗУМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position"</u>, <u>AT-226, "8. Vehicle Cannot Be Started From D1"</u>.

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2. CHECK PNP SWITCH CIRCUIT

(II) With CONSULT-II

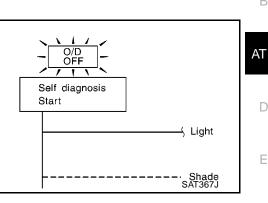
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

- Yes >> Check PNP switch circuit. Refer to AT-113, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH" .
- >> GO TO 3. No



3. CHECK VEHICLE SPEED SENSOR A/T AND CHECK VEHICLE SPEED SENSOR MTR CIRCUIT

Check vehicle speed sensor A/T (revolution sensor) and vehicle speed sensor MTR circuit. Refer to AT-123, "DTC P0720 VEHICLE SPEED SENSOR A/T (REVOLUTION SENSOR)", AT-204, "DTC VHCL SPEED SEN-MTR VEHICLE SPEED SENSOR-MTR".

OK or NG

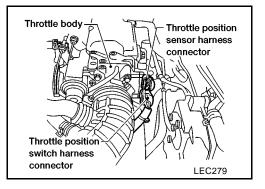
- OK >> GO TO 4.
- >> Repair or replace vehicle speed sensor A/T (revolution sensor) and vehicle speed sensor MTR NG circuits.

4. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to EC-185, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE (except Calif. CA Model)] or EC-743, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE (Calif. CA Model)].

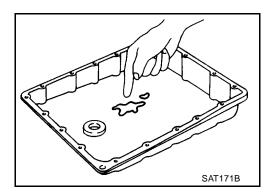
OK or NG

- OK >> GO TO 5.
- NG >> Repair or replace throttle position sensor.



5. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.
- OK or NG
- OK >> GO TO 6.
- NG >> GO TO 8.



6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift solenoid valve A
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

7. СНЕСК ЗУМРТОМ

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

8. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift solenoid valve A
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Oil pump assembly

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

10. A/T Does Not Shift: D2 \rightarrow D3

SYMPTOM:

A/T does not shift from D2 to D3 at the specified speed.

1. СНЕСК ЗУМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position", AT-226, "8. Vehicle Cannot Be Started From D1".

2. CHECK PNP SWITCH CIRCUIT

(I) With CONSULT-II

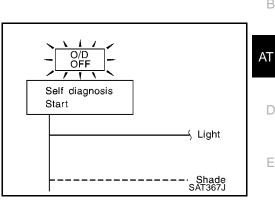
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

Without CONSULT-II

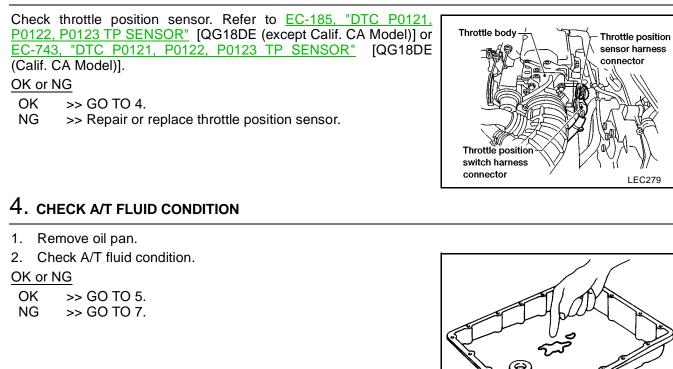
Does self-diagnosis show damage to PNP switch circuit?

Yes or No

- Yes >> Check PNP switch circuit. Refer to AT-113, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH" .
- >> GO TO 3. No



3. CHECK THROTTLE POSITION SENSOR



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5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.

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Check again.

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM input

>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- High clutch assembly
- Oil pump assembly

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

11. A/T Does Not Shift: D₃ \rightarrow D₄

SYMPTOM:

- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.

1. СНЕСК ЗУМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-224, "7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position"</u>, <u>AT-226, "8. Vehicle Cannot Be Started From D1"</u>.

ECS002OU

2. CHECK SELF-DIAGNOSTIC RESULTS

With CONSULT-II

Does self-diagnosis, after cruise test, show damage to any of the following circuits?

- PNP switch
- Overdrive control switch
- A/T fluid temperature sensor
- Vehicle speed sensor A/T (revolution sensor)
- Shift solenoid valve A or B
- Vehicle speed sensor MTR

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-113, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>, <u>AT-118,</u> "DTC P0710 A/T FLUID TEMPERATURE SENSOR <u>CIRCUIT"</u>, <u>AT-123, "DTC P0720 VEHICLE SPEED</u> <u>SENSOR·A/T (REVOLUTION SENSOR)"</u>, <u>AT-175,</u> "DTC P0750 SHIFT SOLENOID VALVE A", <u>AT-180,</u> "DTC P0755 SHIFT SOLENOID VALVE B", <u>AT-204,</u> "DTC VHCL SPEED SEN·MTR VEHICLE SPEED SEN-<u>SOR·MTR"</u>.

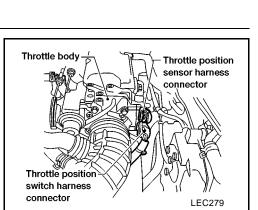
No >> GO TO 3.

3. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to <u>EC-185</u>, "<u>DTC P0121</u>, <u>P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (except Calif. CA Model)] or <u>EC-743</u>, "<u>DTC P0121</u>, <u>P0122</u>, <u>P0123 TP SENSOR</u>" [QG18DE (Calif. CA Model)].

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor.



Vehicle speed sensor A/T (revolution sensor)

O/D OFF

Self-diagnosis

start

Vehicle speed sensor•MTR

Shift solenoid valve B

A/T fluid temperature

- Light

Shade

Light SAT363HC

Shift solenoid valve A

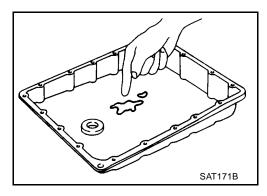
sensor

4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 5. NG >> GO TO 7.



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5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

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Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL".
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Torque converter
- Oil pump assembly

OK or NG

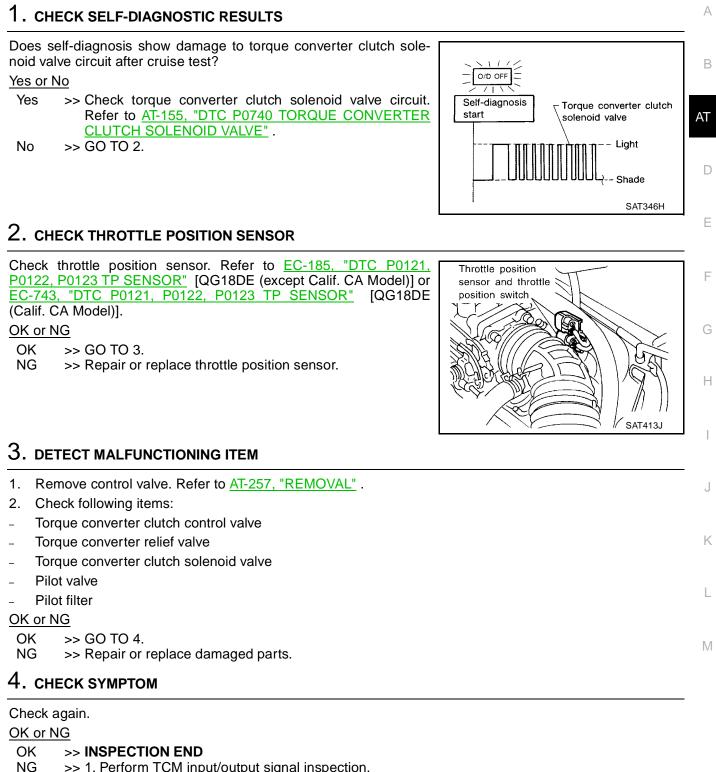
- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.

12. A/T Does Not Perform Lock-up

SYMPTOM:

A/T does not perform lock-up at the specified speed.

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>> 1. Perform TCM input/output signal inspection.

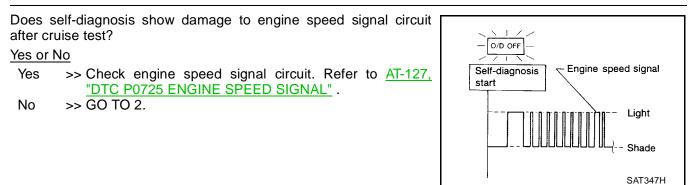
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

13. A/T Does Not Hold Lock-up Condition

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.

1. CHECK DIAGNOSTIC RESULTS



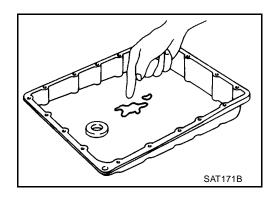
2. CHECK A/T FLUID CONDITION

1. Remove oil pan.

2. Check A/T fluid condition.

OK or NG

OK >> GO TO 3. NG >> GO TO 5.



3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Torque converter clutch control valve
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 4. NG >> Repair or replace damaged parts.

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4. СНЕСК ЗҮМРТОМ

Check again.

OK or NG

- OK >> INSPECTION END
- NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

[RE4F03B] 5. DETECT MALFUNCTIONING ITEM А 1. Remove control valve assembly. Refer to AT-257, "REMOVAL". 2. Check the following items: Torque converter clutch control valve Pilot valve Pilot filter AT 3. Disassemble A/T. 4. Check torque converter and oil pump assembly. OK or NG OK >> GO TO 4. NG >> Repair or replace damaged parts. 14. Lock-up Is Not Released Ε ECS002OX SYMPTOM: Lock-up is not released when accelerator pedal is released. 1. CHECK THROTTLE POSITION SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to closed throttle position switch circuit? Without CONSULT-II Н Does self-diagnosis show damage to closed throttle position switch circuit? O/D Yes or No OFF Yes >> Check closed throttle position switch circuit. Refer to AT-Self diagnosis 113. "DTC P0705 PARK/NEUTRAL POSITION (PNP) Start SWITCH". No >> GO TO 2. 🔾 Light Κ SAT367J 2. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

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15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3)

SYMPTOM:

- Engine speed does not smoothly return to idle when A/T shifts from D4 to D3.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from "D" to "2" position.

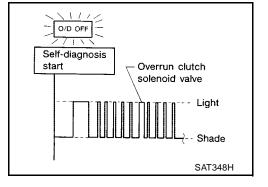
1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to overrun clutch solenoid valve circuit after cruise test?

Yes or No

Yes >> Check overrun clutch solenoid valve circuit. Refer to AT-193, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE". >> GO TO 2.

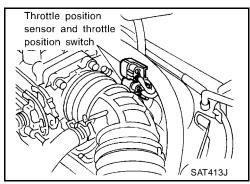
No



2. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to EC-185, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE (except Calif. CA Model)] or EC-743, "DTC P0121, P0122, P0123 TP SENSOR" [QG18DE position switch (Calif. CA Model)]. OK or NG OK >> GO TO 3.

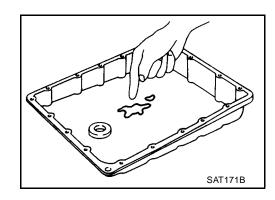
>> Repair or replace throttle position sensor. NG



3. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.
- OK or NG

| OK | >> GO TO 4. |
|----|-------------|
| NG | >> GO TO 6. |



4. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-257, "REMOVAL" .
- 2. Check the following items:
- Overrun clutch control valve
- Overrun clutch reducing valve
- Overrun clutch solenoid valve

OK or NG

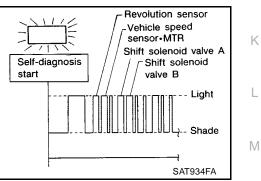
- OK >> GO TO 5.
- NG >> Repair or replace damaged parts.

[RE4F03B]

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|--|--------|
| 5. снеск зумртом | _ |
| Check again. | - |
| DK or NG | |
| OK >> INSPECTION END | |
| NG >> 1. Perform TCM input/output signal inspection. | |
| 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. | |
| D. DETECT MALFUNCTIONING ITEM | A |
| . Remove control valve assembly. Refer to AT-257, "REMOVAL". | - |
| . Check the following items: | |
| Overrun clutch control valve | |
| Overrun clutch reducing valve | |
| Overrun clutch solenoid valve | |
| Disassemble A/T. | |
| Check the following items: | |
| Overrun clutch assembly | |
| Oil pump assembly | |
| K or NG | |
| DK >> GO TO 5. | |
| NG >> Repair or replace damaged parts. | |
| 6. Vehicle Does Not Start From D1 Ecsoperatory Ecsoperato | Z |
| YMPTOM: | |
| ehicle does not start from D1 on Cruise test — Part 2. | |
| | |
| . CHECK SELF-DIAGNOSTIC RESULTS | |
| Does self-diagnosis show damage to vehicle speed sensor A/T (rev- | -] |
| plution sensor), shift solenoid valve A, B or vehicle speed sen- | |

Yes or No

| Yes | >> Check damaged circuit. Refer to AT-123, "DTC P0720 |
|-----|---|
| | VEHICLE SPEED SENSOR A/T (REVOLUTION SEN- |
| | SOR)", AT-175, "DTC P0750 SHIFT SOLENOID VALVE |
| | <u>A"</u> , <u>AT-180, "DTC P0755 SHIFT SOLENOID VALVE B"</u> , |
| | AT-204, "DTC VHCL SPEED SEN-MTR VEHICLE |
| | SPEED SENSOR MTR . |
| No | >> GO TO 2 |



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>> GO 10 2.

2. СНЕСК ЅҮМРТОМ

Check again.

OK or NG

OK >> Go to AT-226, "8. Vehicle Cannot Be Started From D1" .

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

17. A/T Does Not Shift: D4 \rightarrow D3 , When Overdrive Control Switch "ON" \rightarrow "OFF"

SYMPTOM:

A/T does not shift from D4 to D3 when changing overdrive control switch to "OFF" position.

AT-239

1. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to overdrive control switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to overdrive control switch circuit?

<u>Yes or No</u>

Yes >> Check overdrive control switch circuit. Refer to <u>AT-247</u>, <u>"Overdrive Control Switch"</u>.

No \implies Go to AT-230, "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ ".

| O/D OFF | |
|-------------------------|---------|
| Self-diagnosis start | |
| | Light |
| | |
| | SAT344H |

18. A/T Does Not Shift: D₃ \rightarrow 22, When Selector Lever "D" \rightarrow "2" Position ECSODP1 SYMPTOM:

A/T does not shift from D₃ to 2₂ when changing selector lever from "D" to "2" position.

1. CHECK PNP SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to PNP switch circuit?

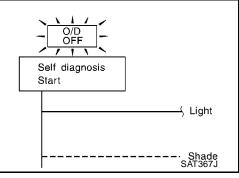
Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

Yes >> Check PNP switch circuit. Refer to <u>AT-113, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.

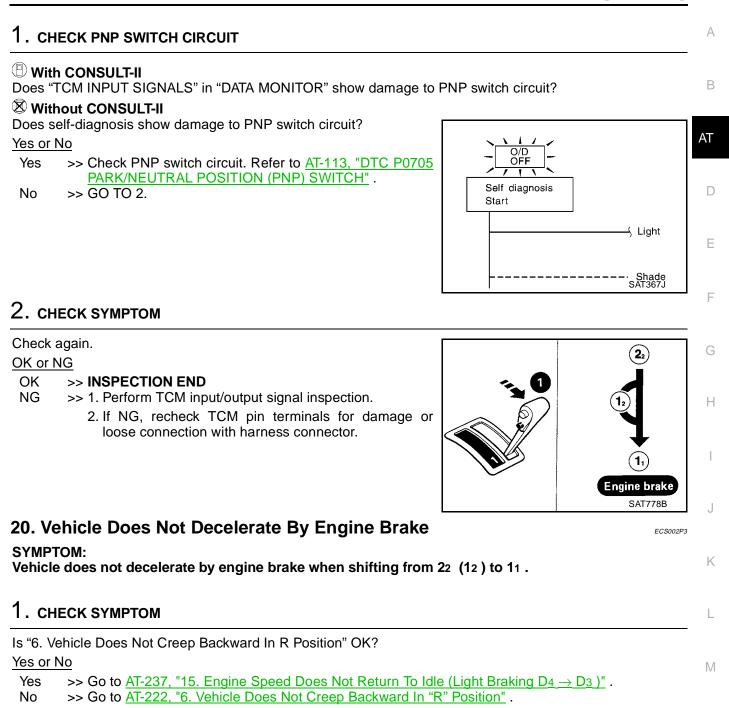
No >> Go to AT-228, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ ".



19. A/T Does Not Shift: 22 \rightarrow 11, When Selector Lever "2" \rightarrow "1" Position ECSOD2P2

SYMPTOM:

A/T does not shift from 22 to 11 when changing selector lever from "2" to "1" position.

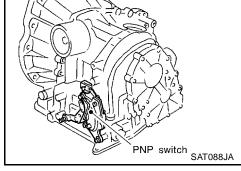


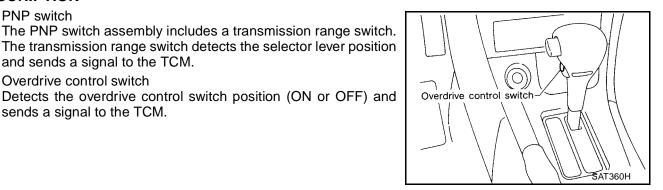
21. TCM Self-diagnosis Does Not Activate (PNP, Overdrive Control and Throttle Position Switches Circuit Checks)

SYMPTOM:

[RE4F03B]

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.





Throttle position switch

and sends a signal to the TCM.

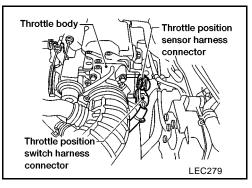
Overdrive control switch

sends a signal to the TCM.

DESCRIPTION PNP switch

> Consists of a wide open throttle position switch and a closed throttle position switch.

> The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.



DIAGNOSTIC PROCEDURE

1. CHECK PNP SWITCH CIRCUIT (WITH CONSULT-II)

With CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out "PN", "R", "D", "2" and "1" position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

OK or NG

- OK >> GO TO 3.
- NG >> Check the following items:
 - PNP switch (Refer to AT-247, "PNP Switch" .)
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)

| DATA MON | DATA MONITOR | |
|---------------|--------------|---------|
| MONITORING | | |
| PN POSI SW | OFF | |
| R POSITION SW | OFF | |
| D POSITION SW | OFF | |
| 2 POSITION SW | ON | |
| 1 POSITION SW | OFF | |
| | | SAT701J |

[RE4F03B]

2. CHECK PNP SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminals 26, 27, 34, 35, 36 and ground while moving selector lever through each position.

| | | Terminals | | | | |
|----------------|----|-----------|----|----|----|---|
| Lever position | | | | | | D |
| | 36 | 35 | 34 | 27 | 26 | |
| P, N | В | 0 | 0 | 0 | 0 | F |
| R | 0 | В | 0 | 0 | 0 | |
| D | 0 | 0 | В | 0 | 0 | - |
| 2 | 0 | 0 | 0 | В | 0 | F |
| 1 | 0 | 0 | 0 | 0 | В | - |

Voltage

В

: Battery voltage

OK or NG

0

OK >> GO TO 4.

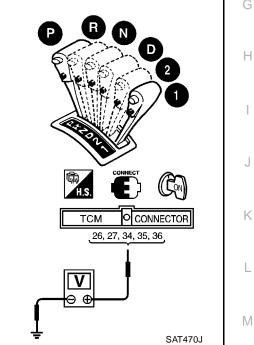
NG >> Check the following items:

• PNP switch (Refer to AT-247, "PNP Switch" .)

: **0V**

• Harness for short or open between ignition switch and PNP switch (Main harness)

• Harness for short or open between PNP switch and TCM (Main harness)



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3. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (WITH CONSULT-II)

With CONSULT-II

- Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out "OVERDRIVE SW". Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch "ON" displayed on CONSULT-II means overdrive "OFF".)

OK or NG

OK >> GO TO 5.

- NG >> Check the following items:
 - Overdrive control switch (Refer to <u>AT-247, "Overdrive</u> <u>Control Switch"</u>.)
 - Harness for short or open between TCM and overdrive control switch (Main harness)
 - Harness of ground circuit for overdrive control switch (Main harness) for short or open

| DATA MONIT | | |
|---------------|---------|---------|
| MONITORING | | |
| ENGINE SPEED | (XX rpm | |
| TURBINE REV | XX rpm | |
| OVERDRIVE SW | ON | |
| PN POSI SW | OFF | |
| R POSITION SW | OFF | |
| | | SAT645J |

4. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (WITHOUT CONSULT-II)

® Without CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminal 22 and ground when overdrive control switch is "ON" and "OFF".

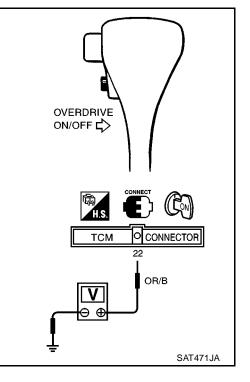
Voltage

Switch position "ON": Battery voltageSwitch position "OFF": 1V or less

OK or NG

OK >> GO TO 6.

- NG >> Check the following items:
 - Overdrive control switch (Refer to <u>AT-247, "Overdrive</u> <u>Control Switch"</u>.)
 - Harness for short or open between TCM and overdrive control switch (Main harness)
 - Harness of ground circuit for overdrive control switch (Main harness) for short or open



[RE4F03B]

| 5. | CHECK THROTTLE POSIT | ION SWITCH CIRCUIT (WITH | H CONSULT-II) | 4 |
|-------------|--|--|--|---|
| \square | With CONSULT-II | | | |
| 1. | | opener, then check the follow ", <u>AT-49, "TCM Self-diagnostic</u> | ring. Refer to step 1 through 5 of "TCM Self-diag- <u>c Procedure (No Tools)"</u> . | 3 |
| 2. | Turn ignition switch to "ON" (Do not start engine.) | position. | AT | |
| 3. | | LS" in "DATA MONITOR" mod | | |
| 4. | | V" and "W/O THRL/P-SW" dep position switch is indicated pro | pressing and releasing accelerator pedal. operly. |) |
| | Accelerator pedal posit | ion | Data monitor | |
| | | CLOSED THL/SW | W/O THRL/P-SW | = |
| | Released | ON | OFF | |
| | Fully depressed | OFF | ON | _ |
| | | | DATA MONITOR | |
| | | | MONITORING | |
| | | | POWERSHIFT SW OFF | 3 |
| | | | CLOSED THL/SW OFF | |
| | | | W/O THRL/P-SW OFF | - |
| | | | HOLD SW OFF | |
| | | | BRAKE SW ON | |
| | | | AT702J | |
| 0 0 N | | items: | J | J |
| | | witch — Refer to AT-248, "Th | rottle Position Switch". | |
| | Harness for short | or open between ignition swit | tch and throttle position switch (Main harness) kition switch and TCM (Main harness) | (|

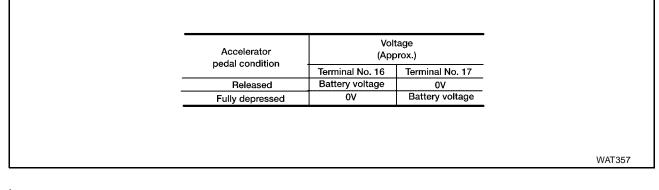
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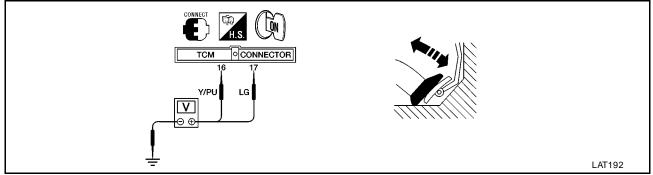
L

6. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Apply vacuum to the throttle opener, then check the following. Refer to step 1 through 5 of "TCM Self-diagnostic Procedure (No Tools)", <u>AT-49, "TCM Self-diagnostic Procedure (No Tools)"</u>.
- 2. Turn ignition switch to "ON" position. (Do not start engine.)
- 3. Check voltage between TCM terminals 16, 17 and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)





OK or NG

OK >> GO TO 7.

- NG >> Check the following items:
 - Throttle position switch Refer to AT-248, "Throttle Position Switch" .
 - Harness for short or open between ignition switch and throttle position switch (Main harness)
 - Harness for short or open between throttle position switch and TCM (Main harness)

7. СНЕСК DTC

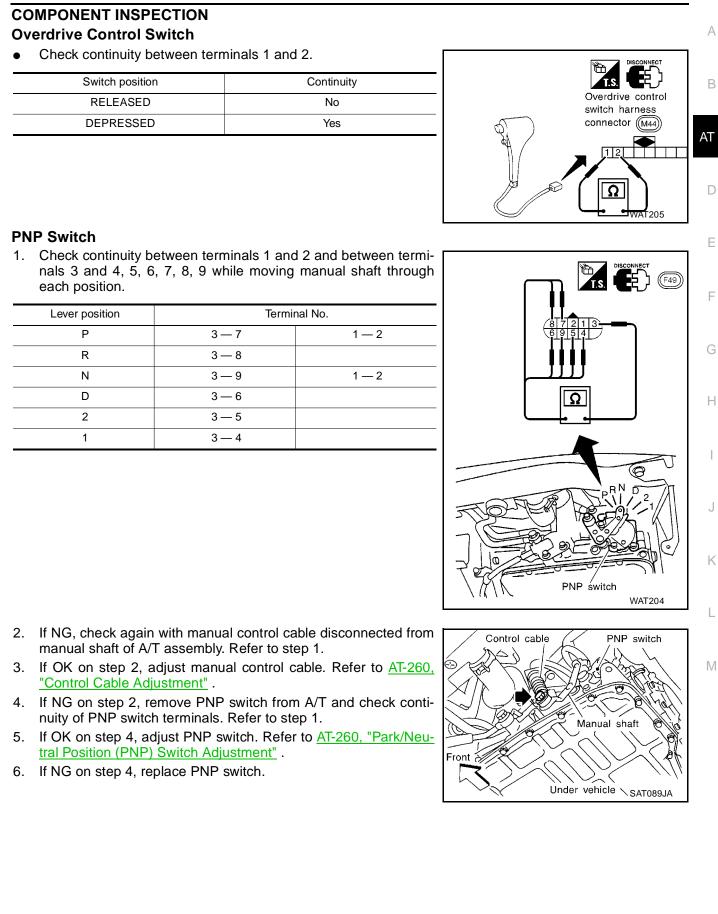
Perform AT-242, "DIAGNOSTIC PROCEDURE"

OK or NG

OK >> INSPECTION END

- NG >> Perform TCM input/output signal inspection.
 - If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

[RE4F03B]



Throttle Position Switch

Closed throttle position switch (idle position)

Check continuity between terminals 5 and 6. • Refer to "Preparation", "TCM Self-diagnostic Procedure (No Tools)", AT-49, "TCM Self-diagnostic Procedure (No Tools)"

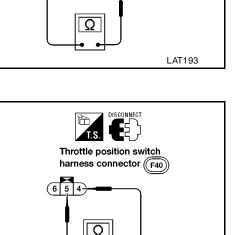
| Accelerator pedal condition | Continuity | |
|-----------------------------|------------|--|
| Released | Yes | |
| Depressed | No | |
| | | |

To adjust closed throttle position switch, refer to EC-419, "DTC P0510 CTP SWITCH" [QG18DE (except Calif. CA Model)] or EC-964, "DTC P0510 CTP SWITCH" [QG18DE (Calif. CA Model)].

Wide open throttle position switch

Check continuity between terminals 4 and 5.

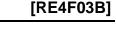
| Accelerator pedal condition | Continuity |
|-----------------------------|------------|
| Released | No |
| Depressed | Yes |



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T.S. Throttle position switch harness connector (F40) (654)



LAT194

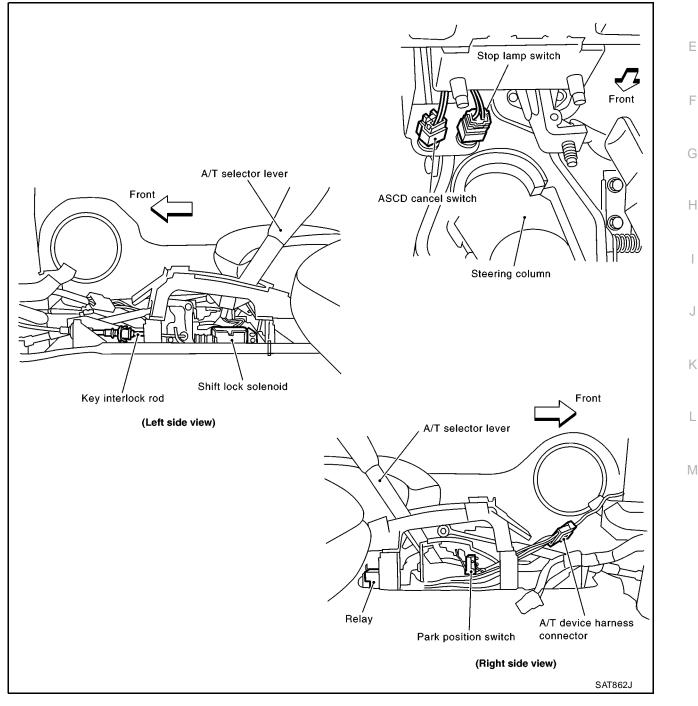
A/T SHIFT LOCK SYSTEM

A/T SHIFT LOCK SYSTEM

Description

- The mechanical key interlock mechanism also operates as a shift lock: With the key switch turned to ON, the selector lever cannot be shifted from "P" (parking) to any other posi-В tion unless the brake pedal is depressed. With the key removed, the selector lever cannot be shifted from "P" to any other position. The key cannot be removed unless the selector lever is placed in "P".
- AT The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder.

Shift Lock System Electrical Parts Location



PFP:34950

ECS002KY

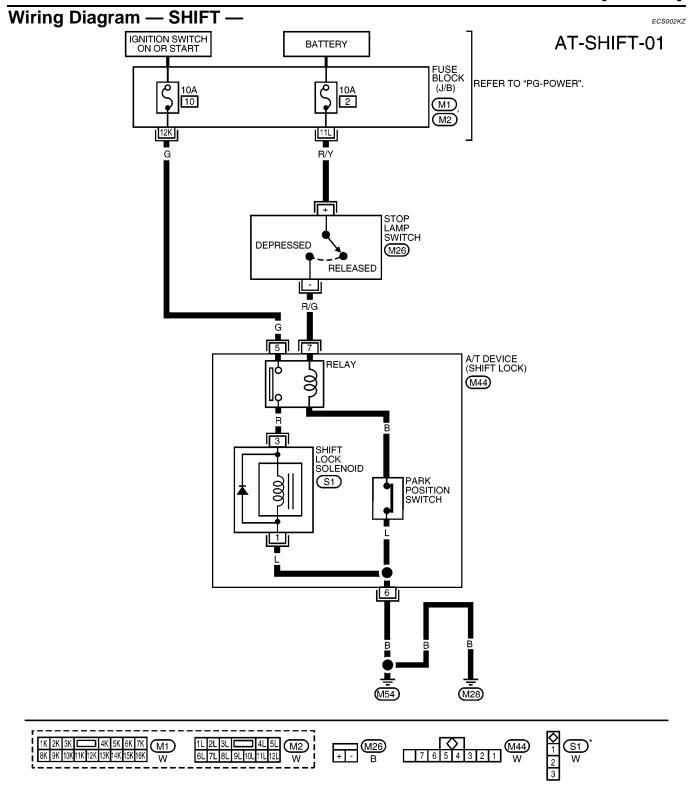
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A/T SHIFT LOCK SYSTEM

[RE4F03B]



*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

WCWA0030E

A/T SHIFT LOCK SYSTEM

Diagnostic Procedure

SYMPTOM 1:

- Selector lever cannot be moved from "P" position with key in ON position and brake pedal applied.
- Selector lever can be moved from "P" position with key in ON position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder.

SYMPTOM 2:

Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when AT selector lever is set to any position except "P".

1. CHECK KEY INTERLOCK CABLE D Check key interlock cable for damage. OK or NG Ε OK >> GO TO 2. NG >> Repair key interlock cable. Refer to AT-255, "Components" . F 2. CHECK SELECTOR LEVER POSITION Check selector lever position for damage. OK or NG OK >> GO TO 3. NG >> Check selector lever. Refer to AT-260, "Control Cable Adjustment" . Н 3. CHECK POWER SOURCE 1. Turn ignition switch to "ON" position. (Do not start engine.) 2. Check voltage between stop lamp switch harness connector M26 terminal + (R/Y) and ground. Voltage : Battery voltage Stop lamp switch connecto OK or NG Κ OK >> GO TO 4. NG >> Check the following items: 1. Harness for short or open between battery and stop L lamp switch harness terminal + 2. 10A fuse No. 2 [located in the fuse block (J/B)] WCIA0087E

3. Ignition switch. Refer to PG-2, "POWER SUPPLY **ROUTING**"

[RE4F03B1

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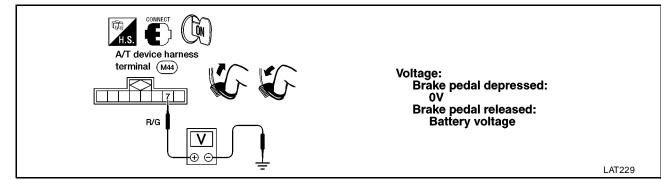
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4. CHECK INPUT SIGNAL (A/T DEVICE)

Turn ignition switch to "ON" position. (Do not start engine.)

• Check voltage between A/T device harness terminal 7 and ground.



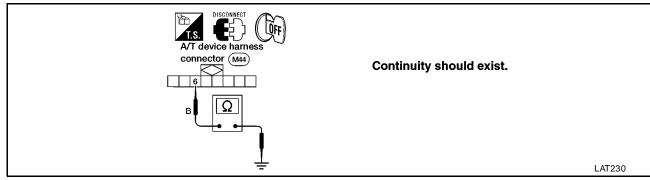
OK or NG

OK >> GO TO 5.

- NG >> Check the following items:
 - 1. Harness for short and open between battery and stop lamp switch harness connector 1
 - 2. Harness for short or open between stop lamp switch harness connector 2 and A/T device harness connector 7
 - 3. Fuse
 - 4. Stop lamp switch. Refer to AT-254, "STOP LAMP SWITCH"

5. CHECK GROUND CIRCUIT

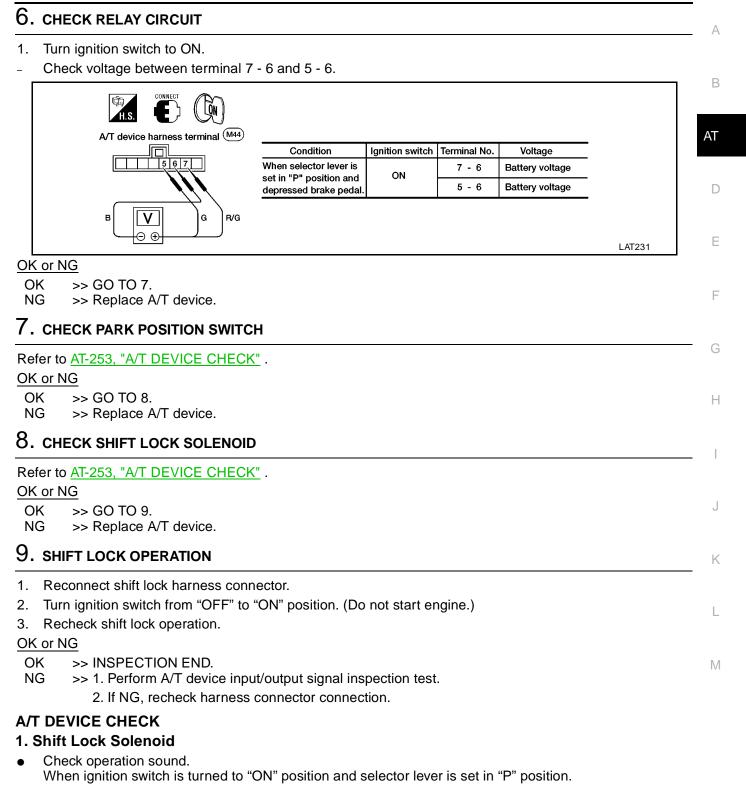
- 1. Turn ignition switch to "OFF" position.
- 2. Disconnect A/T device harness connector.
- 3. Check continuity between A/T device harness terminal 6 and ground. If OK, check harness for short to ground and short to power.



OK or NG

- OK >> GO TO 6.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

A/T SHIFT LOCK SYSTEM

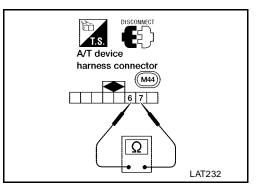


| Brake pedal | Operation sound |
|-------------|-----------------|
| Depressed | No |
| Released | Yes |

2. Park Position Switch

• Check resistance between A/T device harness terminal 6 and 7.

| Condition | Resistance |
|--|------------|
| When selector lever is set in "P" position and selector lever button is released | 111Ω |
| Except above | 0Ω |

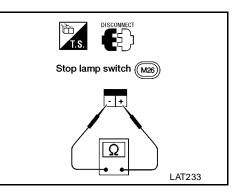


STOP LAMP SWITCH

• Check continuity between terminals + and -.

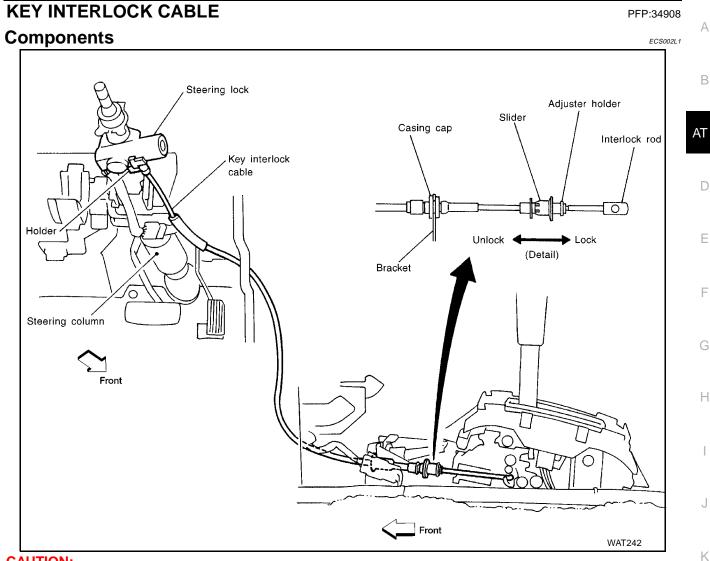
| Condition | Continuity |
|-------------------------------|------------|
| When brake pedal is depressed | No |
| When brake pedal is released | Yes |

Check stop lamp switch after adjusting brake pedal — refer to BR-12, "Adjustment".



KEY INTERLOCK CABLE

[RE4F03B]

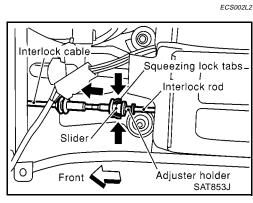


CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are L firmly secured in their positions.

Removal

1. Unlock slider by squeezing lock tabs on slider from adjuster holder and remove interlock rod from cable.

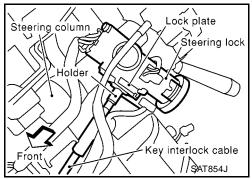


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KEY INTERLOCK CABLE

[RE4F03B]

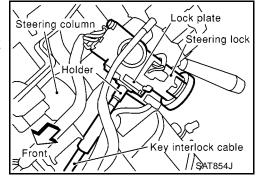
2. Remove lock plate from steering lock assembly and remove key interlock cable.



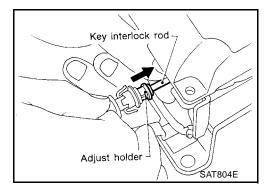
ECS002L3

Installation

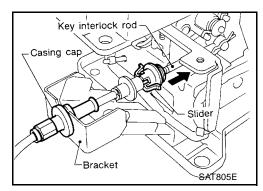
- 1. Turn ignition key to lock position.
- 2. Set A/T selector lever to "P" position.
- 3. Set key interlock cable to steering lock assembly and install lock plate.
- 4. Clamp cable to steering column and attach to control cable with band.



5. Insert interlock rod into adjuster holder.



- 6. Install casing cap to bracket.
- 7. Move slider in order to connect adjuster holder to interlock rod.



ON-VEHICLE SERVICE

ON-VEHICLE SERVICE

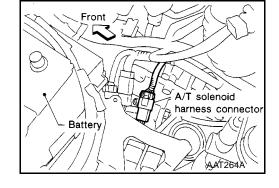
Control Valve Assembly and Accumulators REMOVAL

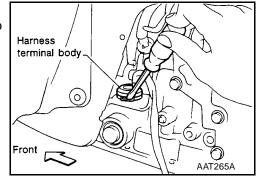
- 1. Drain ATF from transaxle.
- 2. Remove oil pan and gasket.
 - Always replace oil pan bolts as they are self-sealing bolts.

3. Disconnect A/T solenoid valve harness connector.

- 4. Remove stopper ring from A/T solenoid harness terminal body.
- 5. Remove A/T solenoid harness by pushing terminal body into transmission case.

6







[RE4F03B]

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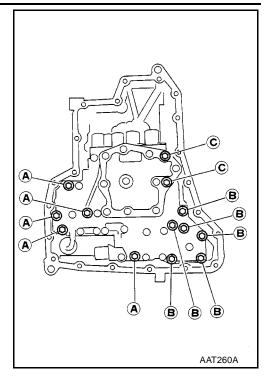
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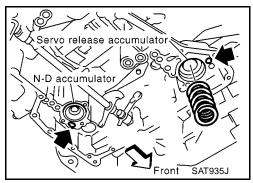
6. Remove control valve assembly mounting bolts A, B and C.



Bolt length, number and location:

| Bolt symbol | А | В | С |
|-----------------|-----------------------|-----------------------|-----------------------|
| Bolt length "l" | 40.0 mm (1.575 in) | 33.0 mm (1.299 in) | 43.5 mm (1.713 in) |
| Number of bolts | 5 | 6 | 2 |

- Be careful not to drop manual valve and servo release accumulator return springs.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to AT-296, "Components" .
- 8. Remove servo release and N-D accumulators by applying compressed air if necessary.
 - Hold each piston with a clean, lint-free towel.



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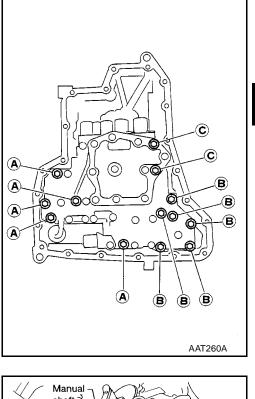
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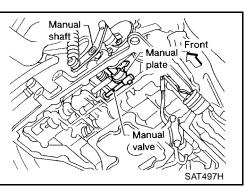
L

INSTALLATION

- Tighten mounting bolts A, B and C to specification.
 - : 7 9 N·m (0.7 0.9 kg-m, 61 78 in-lb)



- Set manual shaft in Neutral position, then align manual plate with groove in manual valve.
- After installing control valve assembly to transmission case, make sure that selector lever can be moved to all positions.



Control Cable Adjustment

[RE4F03B]

Move selector lever from the "P" position to the "1" position. You should be able to feel the detents in each position. If the detents cannot be felt or if the pointer indicating the position is improperly aligned, the control cable needs adjustment.

- 1. Place selector lever in "P" position.
- 2. Loosen control cable lock nut and place manual shaft in "P" position.
- 3. Push control cable, by specified force, in the direction of the arrow shown in the illustration.

: 9.8 N (1.0 kg, 2.2 lb) **Specified force**

- 4. Release control cable in the opposite direction of the arrow for 1.0 mm (0.039 in).
- 5. Tighten control cable lock nut by hand.
- Tighten control cable lock nut. 6.

C : 11.8 - 14.7 N·m (1.20 - 1.50 kg-m, 8.7 - 10.8 ft-lb)

- 7. Move selector lever from "P" to "1" position again. Make sure that selector lever moves smoothly.
- Apply grease to contacting areas of selector lever and control 8. cable. Install any part removed.

Park/Neutral Position (PNP) Switch Adjustment

Insert the pin straight into the manual shaft adjustment hole.

6. Remove pin from adjustment hole after adjusting PNP switch.

Remove control cable end from manual shaft. 1.

4. Use a 4 mm (0.157 in) pin for this adjustment.

- 2. Set manual shaft in "N" position.
- Loosen PNP switch fixing bolts. 3.

hole in PNP switch.

5. Tighten PNP switch fixing bolts.

Reinstall any part removed.

a.

b.

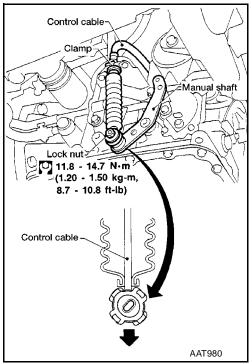
7.

8.

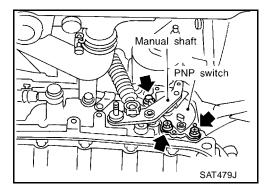
9.

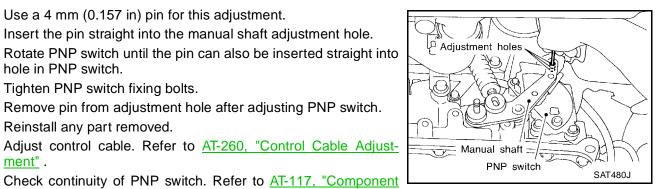
ment".

Inspection".



ECS002L6



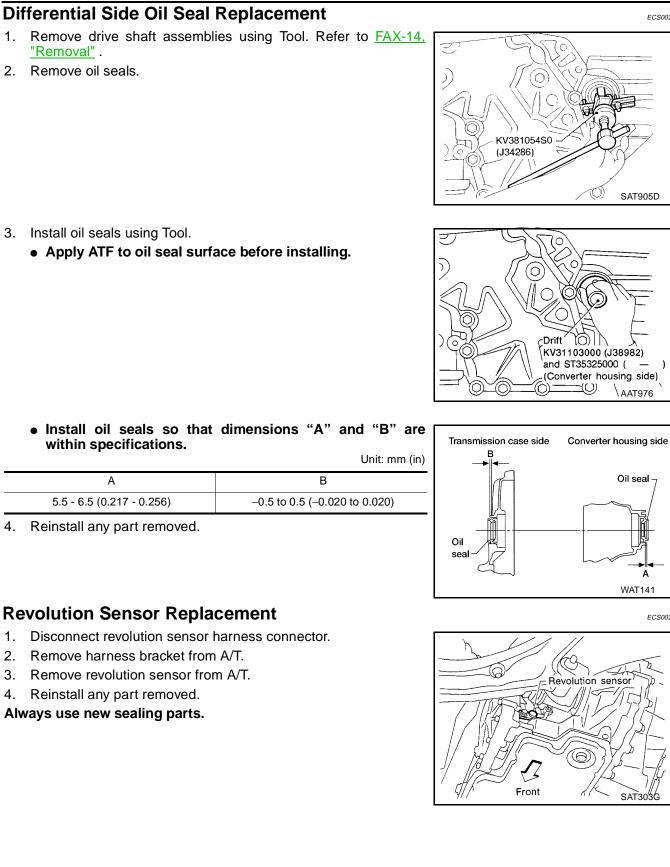


ECS002L5

ON-VEHICLE SERVICE

[RE4F03B]

ECS002L7



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AAT976

• Install oil seals so that dimensions "A" and "B" are within specifications.

| | Onit: Initi (III |
|---------------------------|-------------------------------|
| A | В |
| 5.5 - 6.5 (0.217 - 0.256) | -0.5 to 0.5 (-0.020 to 0.020) |

4. Reinstall any part removed.

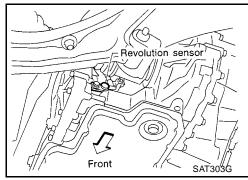
"Removal".



- 1. Disconnect revolution sensor harness connector.
- 2. Remove harness bracket from A/T.
- 3. Remove revolution sensor from A/T.
- 4. Reinstall any part removed.

Always use new sealing parts.

Oil seal А WAT141 ECS002L8



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REMOVAL AND INSTALLATION

Removal

CAUTION:

Before separating transaxle from engine, remove the crankshaft position sensor (OBD) from transaxle. Be careful not to damage sensor.

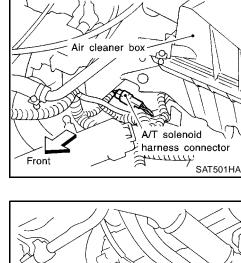
- 1. Remove battery and bracket.
- 2. Remove air duct between throttle body and air cleaner.
- 3. Disconnect terminal cord assembly, PNP switch harness connector and revolution sensor harness connector.

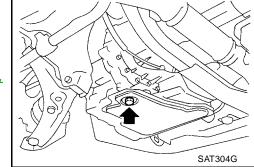
- 4. Drain ATF from transaxle.
- 5. Disconnect control cable from transaxle.
- 6. Disconnect oil cooler hoses.
- 7. Remove drive shafts. Refer to FAX-14, "Removal" .
- 8. Remove the intake manifold support bracket. Refer to <u>EM-15</u>, <u>"Removal and Installation"</u>.
- 9. Remove starter motor from transaxle.

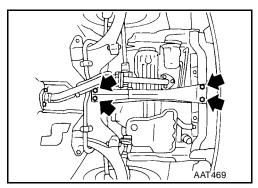
Tighten bolts to specified torque.

C : 33.3 - 46.1 N·m (3.4 - 4.7 kg-m, 25 - 34 ft-lb)

- 10. Remove upper bolts fixing transaxle to engine.
- 11. Support transaxle with a jack.
- 12. Remove center member.
 - Tighten center member fixing bolts to specified torque, Refer to <u>EM-59</u>, "Installation".







PFP:00000

[RE4F03B]

PNP switch

PNP switch

harness connector

ECS002L9

REMOVAL AND INSTALLATION

13. Remove rear plate cover.

16. Support engine with a jack.

1. Check drive plate runout.

Maximum allowable

"REMOVAL".

Installation

CAUTION:

gear teeth.

runout

gear.

Distance "A"

14. Remove torque converter bolts.

Rotate crankshaft to gain access to securing bolts.

17. Remove rear transaxle mount. Refer to EM-56.

18. Remove lower bolts fixing transaxle to engine. 19. Lower transaxle while supporting it with a jack.

15. Remove rear transaxle to engine bracket. Refer to EM-57,

Do not allow any magnetic materials to contact the ring

• If this runout is out of allowance, replace drive plate with ring

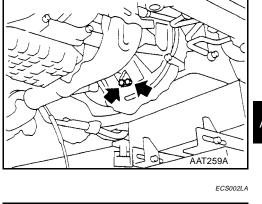
2. When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

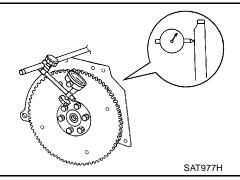
:EM-69, "Flywheel

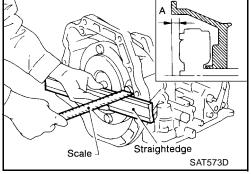
: 21.1 mm (0.831 in)

Runout" .

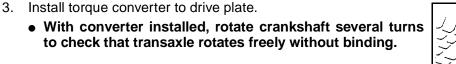
[RE4F03B]



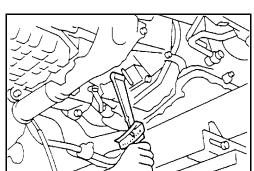








AT-263





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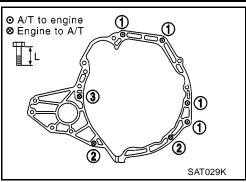
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AT2664

REMOVAL AND INSTALLATION

[RE4F03B]

| 4. | 4. Lighten bolts fixing transaxie. | | |
|----|------------------------------------|--|-----------------------------|
| | Bolt No. | Tightening torque N⋅m (kg-m, ft-lb) | Bolt length "I " mm (in) |
| | 1 | 30 - 40 (3.1 - 4.1, 23 - 29) | 50 (1.97) |
| | 2 | 16 - 20 (1.6 - 2.1, 12 - 15) | 25 (0.98) |
| | 3 | 31 - 40 (3.1 - 4.1, 23 - 29) | 30 (1.18) |

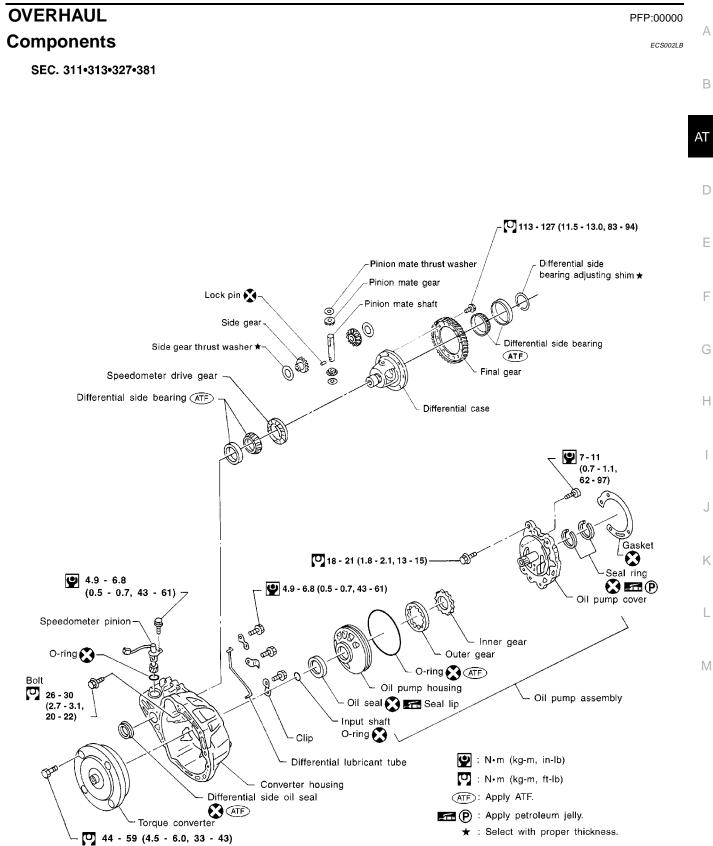


5. Reinstall any part removed.

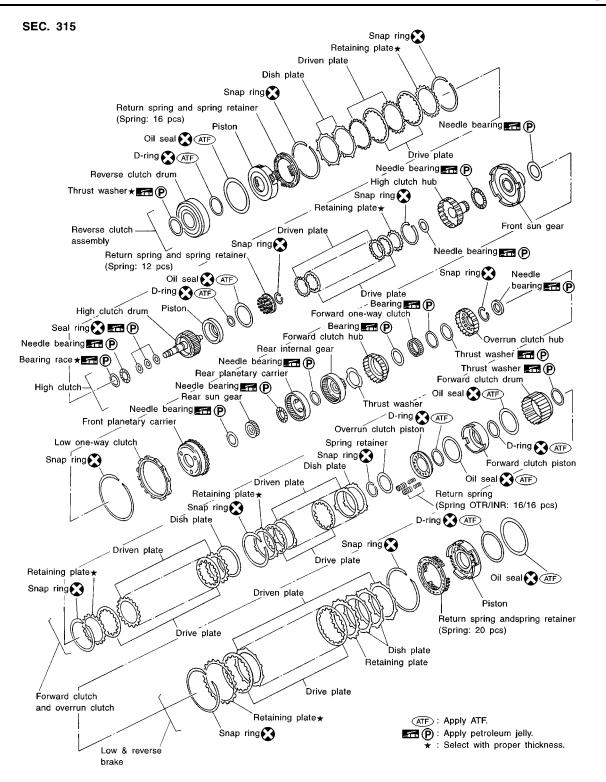
The base of the Contrast frame and a

- 6. Adjust control cable. Refer to <u>AT-260, "Control Cable Adjust-ment"</u>.
- 7. Check continuity of PNP switch. Refer to <u>AT-117, "PARK/NEU-TRAL POSITION SWITCH"</u>.
- 8. Refill transaxle with ATF and check fluid level.
- 9. Move selector lever through all positions to be sure that transaxle operates correctly. With parking brake applied, idle engine. Move selector lever through "N" to "D", to "2", to "1" and "R" positions. A slight shock should be felt through the hand gripping the selector each time the transaxle is shifted.
- 10. Perform road test. Refer to AT-67, "Road Test" .





OVERHAUL



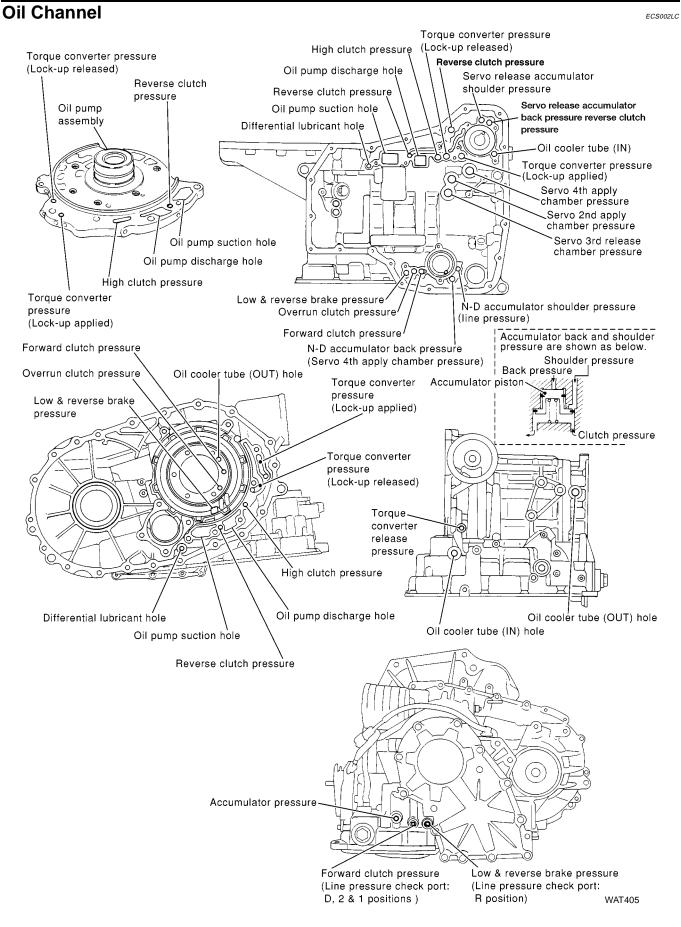
SEC. 310+315+317+319



WAT406

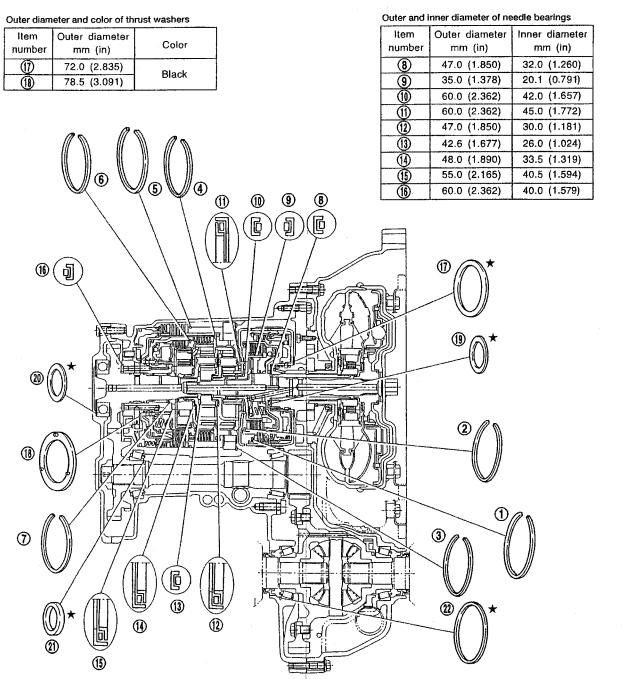
OVERHAUL

[RE4F03B]



AT-268

Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings



★ : Select proper thickness.

Outer and inner diameter of bearing race and adjusting shims

| ltem number | Outer diameter mm (in) | Inner diameter mm (in) |
|----------------|---------------------------|---------------------------|
| (19) | 48.0 (1.890) | 33.0 (1.299) |
| 20 | 72.0 (2.835) | 61.0 (2.402) |
| (2) | 34.5 (1.358) | 26.1 (1.028) |
| 22 | 68.0 (2.677) | 60.0 (2.362) |

Outer diameter of snap rings

| ltem number | Outer diameter mm (in) |
|----------------|---------------------------|
| 1 | 142.0 (5.59) |
| 2 | 113.0 (4.45) |
| 3 | 162.4 (6.39) |
| 4 | 135.4 (5.33) |
| (5) | 162.3 (6.39) |
| 6 | 126.0 (4.96) |
| \bigcirc | 40.5 (1.594) |

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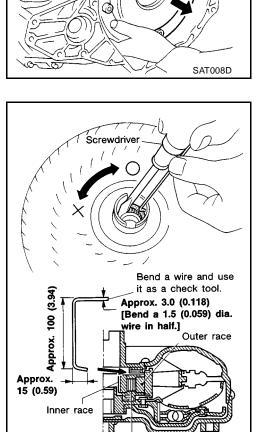
Oil pan

Disassembly

1. Drain ATF through drain plug.

2. Remove torque converter.

- 3. Check torque converter one-way clutch using check tool as shown.
- a. Insert check tool into the groove of bearing support built into one-way clutch outer race.
- b. While fixing bearing support with check tool, rotate one-way clutch spline using flat-bladed screwdriver.
- c. Check to make sure the inner race rotates clockwise only. If not, replace torque converter assembly.



One-way clutch

SAT009D

Unit: mm (in)

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Drain tray



Gasket Drain plug

WAT247

OVERHAUL

Oil

charging pipe

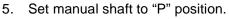
Control cable

[RE4F03B]

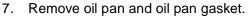
switch

SAT023JB

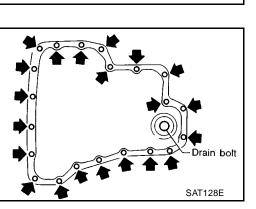
4. Remove oil charging pipe and oil cooler tube.



6. Remove PNP switch.



- Always replace oil pan bolts as they are self-sealing bolts.
- 8. Check foreign materials in oil pan to help determine cause of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.
 - If frictional material is detected, replace radiator after repair of A/T. Refer to <u>CO-14, "Removal and Installation"</u>.
- 9. Remove control valve assembly according to the following procedures.



Manual shaft

Washer O-ring Washer Oil cooler tube SAT586H

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Remove control valve assembly mounting bolts A, B and C. a.

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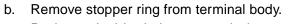
> > Stopper ring

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Terminal body

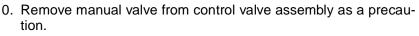
A/T solenoid harness

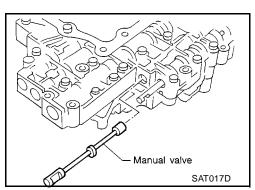
AAT262A

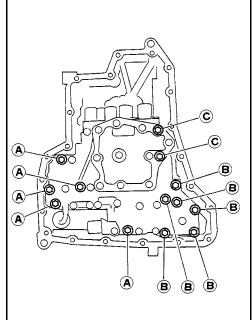


Push terminal body into transmission case and draw out solec. noid harness.

10. Remove manual valve from control valve assembly as a precaution.









OVERHAUL

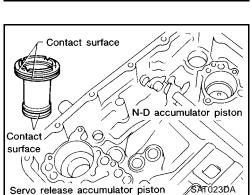
11. Remove return spring from servo release accumulator piston.

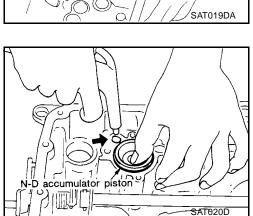
- 12. Remove servo release accumulator piston with compressed air.
- 13. Remove O-rings from servo release accumulator piston.

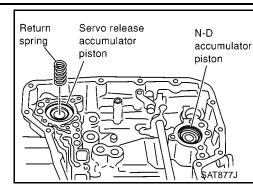
- 14. Remove N-D accumulator piston and return spring with compressed air.
- 15. Remove O-rings from N-D accumulator piston.

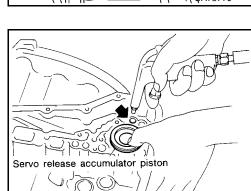
- 16. Check accumulator pistons and contact surface of transmission case for damage.
- 17. Check accumulator return springs for damage and free length.

Return springs : Refer to AT-393, "RETURN SPRING"









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[RE4F03B]

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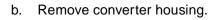
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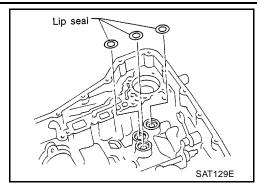
18. Remove lip seals from band servo oil port.

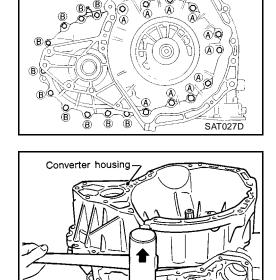


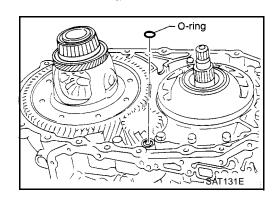
a. Remove converter housing mounting bolts A and B.



c. Remove O-ring from differential oil port.







Soft hammer-

C

SAT028

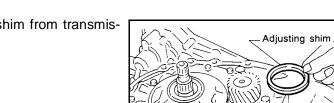
OVERHAUL

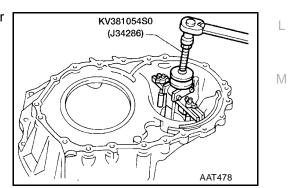
20. Remove final drive assembly from transmission case.

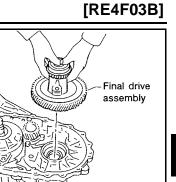
21. Remove differential side bearing outer race from transmission case using Tool.

22. Remove differential side bearing adjusting shim from transmission case.

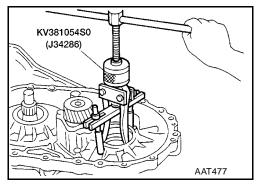
23. Remove differential side bearing outer race from converter housing using Tool.







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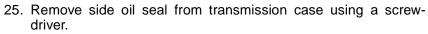
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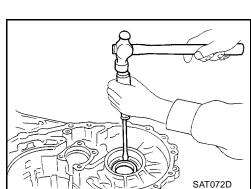
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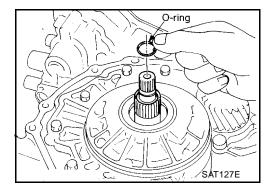
- 24. Remove oil seal from converter housing using a screwdriver.
 - Be careful not to damage case.





Oil seal

Clamp Oil tube Oil tube SAT134EA



26. Remove oil tube from converter housing.

- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.

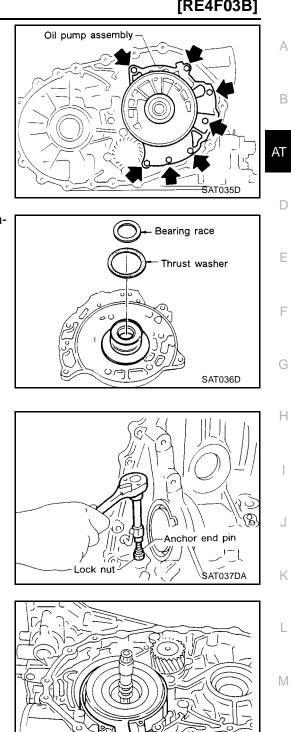
b. Remove oil pump assembly from transmission case.

c. Remove thrust washer and bearing race from oil pump assembly.

- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
 - Do not reuse anchor end pin.

Remove brake band from transmission case. b.





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• To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing

the brake band, always secure it with a clip as shown.

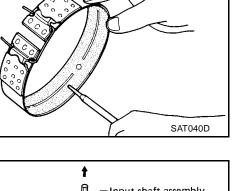
OVERHAUL

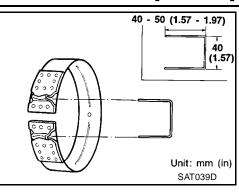
Check brake band facing for damage, cracks, wear or burns. c.

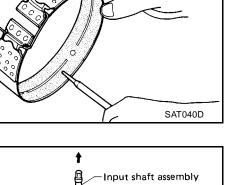
29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.

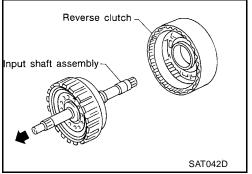
- Remove input shaft assembly (high clutch) with reverse clutch. a.
- Remove input shaft assembly (high clutch) from reverse clutch. b.
- Reverse clutch

SAT041D

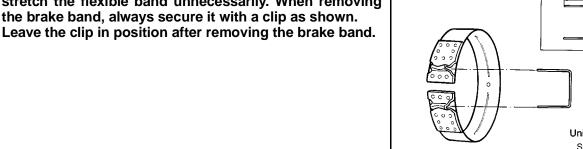










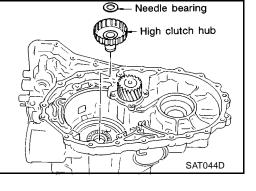


- c. Remove needle bearing from high clutch drum.
- d. Check input shaft assembly and needle bearing for damage or wear.

- 30. Remove high clutch hub and needle bearing from transmission case.
- 31. Check high clutch hub and needle bearing for damage or wear.

- 32. Remove front sun gear and needle bearings from transmission case.
- 33. Check front sun gear and needle bearings for damage or wear.

- 34. Remove front planetary carrier assembly and low one-way clutch according to the following procedures.
- a. Remove snap ring using a screwdriver.



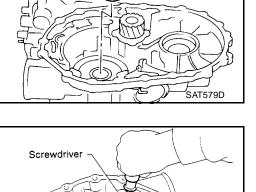
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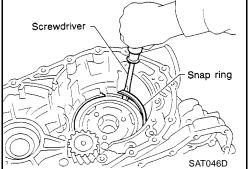
Needle bearing

High clutch

Front

sun gear





[RE4F03B]

SAT043D

Needle

bearing

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b. Remove front planetary carrier with low one-way clutch.

c. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.

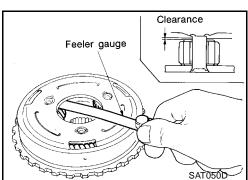
- d. Remove low one-way clutch from front planetary carrier by rotating it in the direction of unlock.
- e. Remove needle bearing from front planetary carrier.

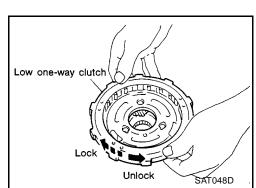
- f. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.
- g. Check clearance between pinion washer and planetary carrier using feeler gauge.

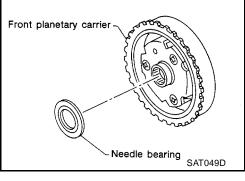
 Standard clearance
 : 0.15 - 0.70 mm (0.0059 - 0.0276 in)

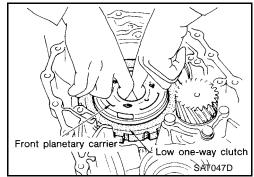
 Allowable limit
 : 0.80 mm (0.0315 in)

Replace front planetary carrier if the clearance exceeds allowable limit.









d. Check rear planetary carrier, rear sun gear and needle bearings

for damage or wear.e. Check clearance between pinion washer and rear planetary carrier using feeler gauge.

Remove needle bearings from rear planetary carrier assembly.

 Standard clearance
 : 0.15 - 0.70 mm (0.0059 - 0.0276 in)

 Allowable limit
 : 0.80 mm (0.0315 in)

Replace rear planetary carrier if the clearance exceeds allowable limit.

OVERHAUL

35. Remove rear planetary carrier assembly and rear sun gear Rear planetary carrier according to the following procedures.

Remove rear planetary carrier assembly from transmission case.

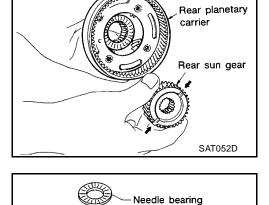
Remove rear sun gear from rear planetary carrier.

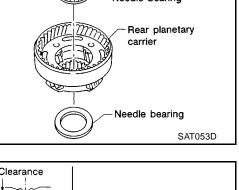
a.

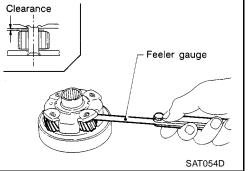
b.

c.

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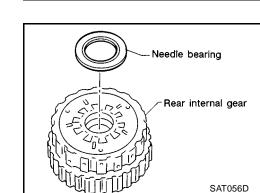
OVERHAUL

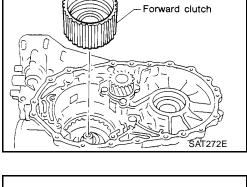
36. Remove rear internal gear from transmission case.

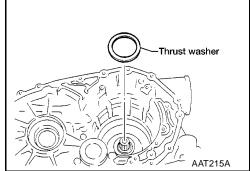
- 37. Remove needle bearing from rear internal gear.
 - Check needle bearing for damage or wear.

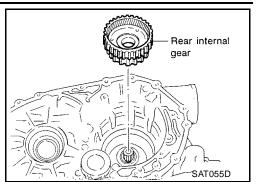
38. Remove forward clutch assembly from transmission case.

39. Remove thrust washer from transmission case.









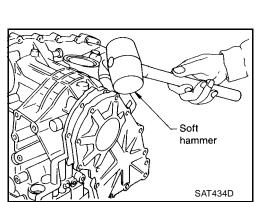
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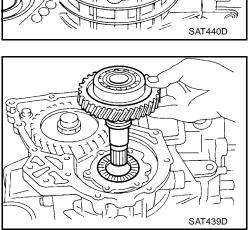
40. Remove output shaft assembly according to the following procedures.

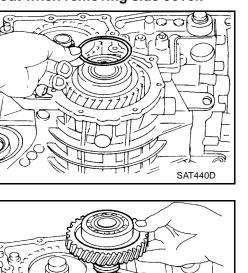
- Remove side cover bolts. a.
- Remove side cover by lightly tapping it with a soft hammer. b.

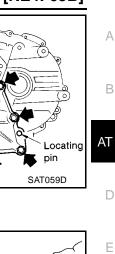
- Be careful not to drop output shaft assembly. It might come out when removing side cover.
- c. Remove adjusting shim.

d. Remove output shaft assembly.









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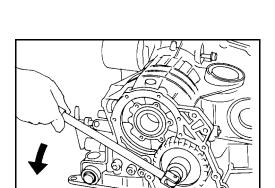
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• If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.

e. Remove needle bearing.

41. Disassemble reduction pinion gear according to the following procedures.

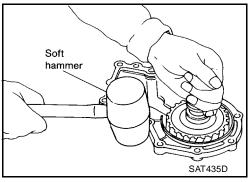
- a. Set manual shaft to position "P" to fix idler gear.
- b. Unlock idler gear lock nut using a pin punch.
- c. Remove idler gear lock nut.
 - Do not reuse idler gear lock nut.

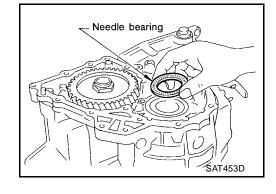


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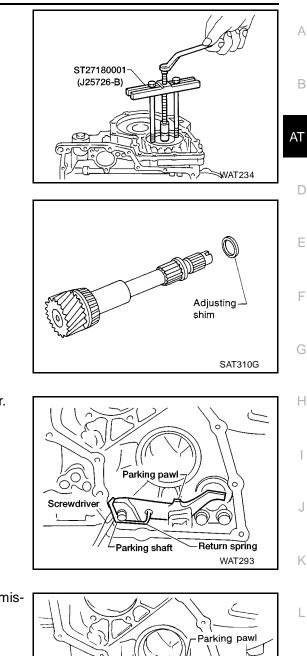
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Remove reduction pinion gear. e.

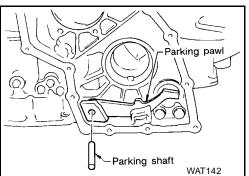
d.

Remove adjusting shim from reduction pinion gear. f.

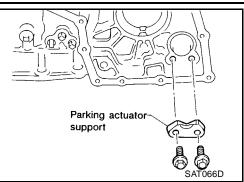
Remove idler gear with puller using Tool.

42. Remove return spring from parking shaft using a screwdriver.

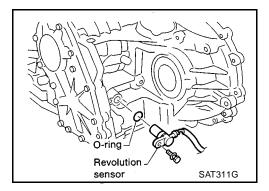
- 43. Draw out parking shaft and remove parking pawl from transmission case.
- 44. Check parking pawl and shaft for damage or wear.



- 45. Remove parking actuator support from transmission case.
 - Check parking actuator support for damage or wear.

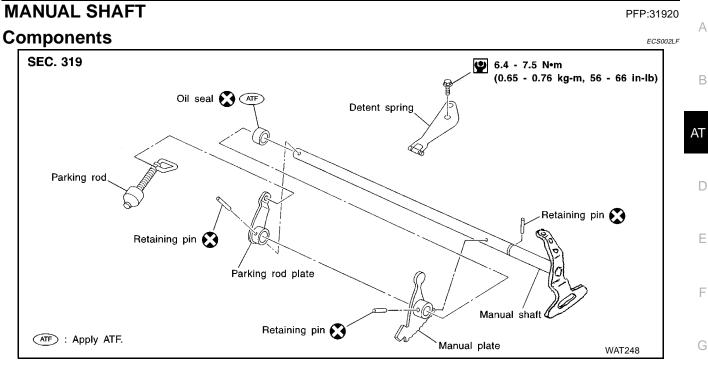


46. Remove revolution sensor from transmission case.



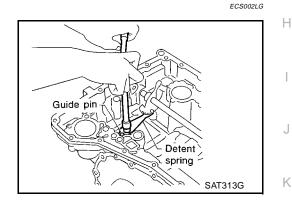
MANUAL SHAFT

[RE4F03B]

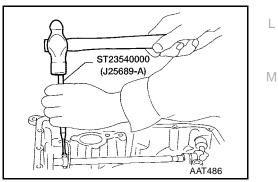


Removal

1. Remove detent spring from transmission case.



2. Drive out manual plate retaining pin using Tool.



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MANUAL SHAFT

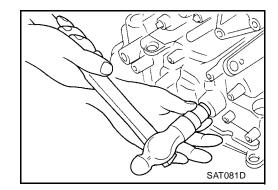
- 3. Drive and pull out parking rod plate retaining pin using Tool.
- 4. Remove parking rod plate from manual shaft.
- 5. Draw out parking rod from transmission case.

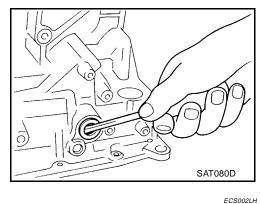
6. Pull out manual shaft retaining pin.

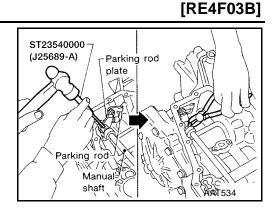
- 7. Remove manual shaft and manual plate from transmission case.
- 8. Remove manual shaft oil seal.

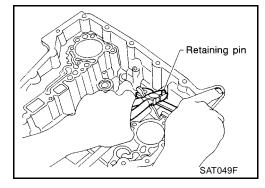
Inspection
Check component parts for wear or damage. Replace if necessary.

- Installation
- 1. Install manual shaft oil seal using a suitable tool.
 - Apply ATF to outer surface of oil seal.





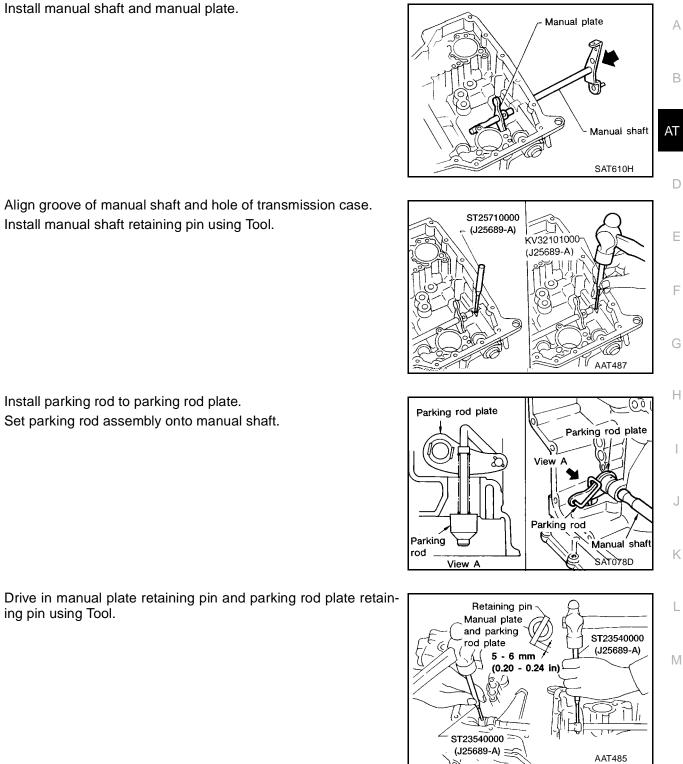




ECS002LI

MANUAL SHAFT

[RE4F03B]



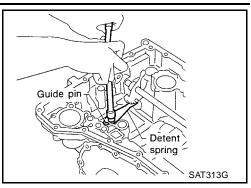
- Align groove of manual shaft and hole of transmission case. 3.
- Install manual shaft retaining pin using Tool. 4.

2.

- 5. Install parking rod to parking rod plate.
- Set parking rod assembly onto manual shaft. 6.

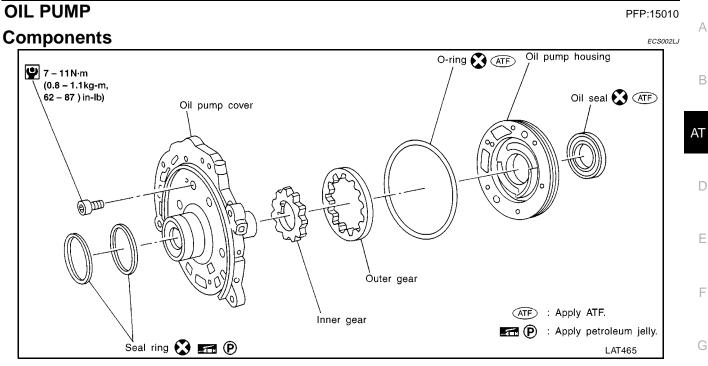
7. Drive in manual plate retaining pin and parking rod plate retaining pin using Tool.

- 8. Install detent spring.
 - 🕑 : 6.4 7.5 N·m (0.65 0.76 kg-m, 56.4 66.0 in-lb)



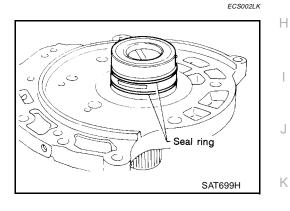
OIL PUMP

[RE4F03B]

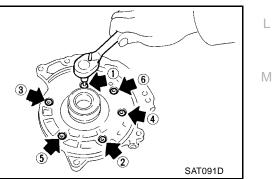


Disassembly

1. Remove seal rings.



2. Loosen bolts in numerical order and remove oil pump cover.



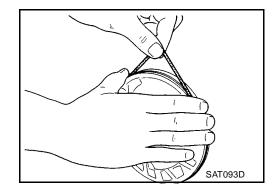
SAT094D

ECS002LL

3. Remove inner and outer gear from oil pump housing.

OIL PUMP

Inner gear Outer gear GP 50 Ĺ Oil pump housing SAT092D



Screwdriver

Remove oil pump housing oil seal. 5.

Remove O-ring from oil pump housing.

4.

Inspection OIL PUMP HOUSING, OIL PUMP COVER, INNER GEAR AND OUTER GEAR

Check for wear or damage.

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SIDE CLEARANCES

 Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified range.

Standard clearance : 0.02 - 0.04 mm (0.0008 - 0.0016 in)

• If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear

: Refer to <u>AT-293, "SIDE</u> CLEARANCES".

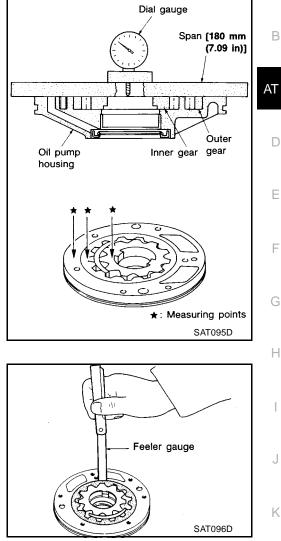
• If clearance is more than standard, replace whole oil pump assembly except oil pump cover.

Measure clearance between outer gear and oil pump housing.

 Standard clearance
 : 0.08 - 0.15 mm (0.0031 - 0.0059 in)

 Allowable limit
 : 0.15 mm (0.0059 in)

 If not within allowable limit, replace whole oil pump assembly except oil pump cover.



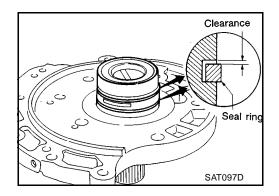
SIDE RING CLEARANCE

- Install new seal rings onto oil pump cover.
- Measure clearance between seal ring and ring groove.

 Standard clearance
 : 0.1 - 0.25 mm (0.0039 - 0.0098 in)

 Allowable limit
 : 0.25 mm (0.0098 in)

• If not within allowable limit, replace oil pump cover assembly.



ECS002LM

Assembly

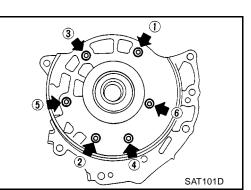
1. Install oil seal on oil pump housing using Tool.

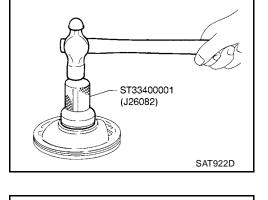
- 2. Install O-ring on oil pump housing.
 - Apply ATF to O-ring.

- 3. Install inner and outer gears on oil pump housing.
 - Take care with the direction of the inner gear.

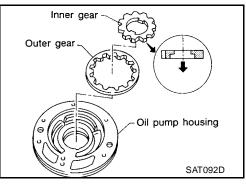
- 4. Install oil pump cover on oil pump housing.
- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in numerical order.



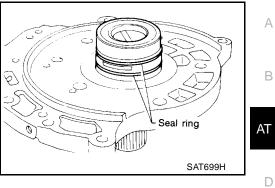




SAT093D



- 5. Install new seal rings carefully after packing ring groove with petroleum jelly.
 - Do not spread gap of seal ring excessively while installing. It may deform the ring.



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CONTROL VALVE ASSEMBLY

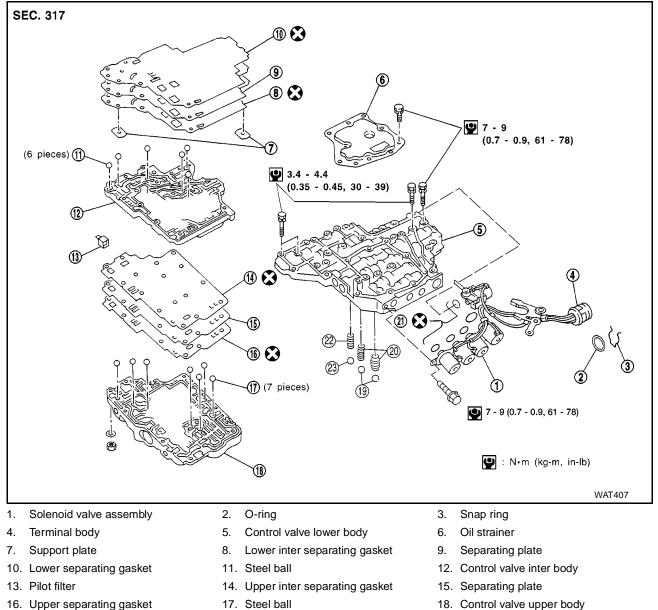
CONTROL VALVE ASSEMBLY

[RE4F03B]

Components

PFP:31705

ECS002LN



- 19. Check ball
- 22. T/C pressure holding spring

Disassembly

Disassemble upper, inter and lower bodies.

- 18. Control valve upper body
- 21. O-ring

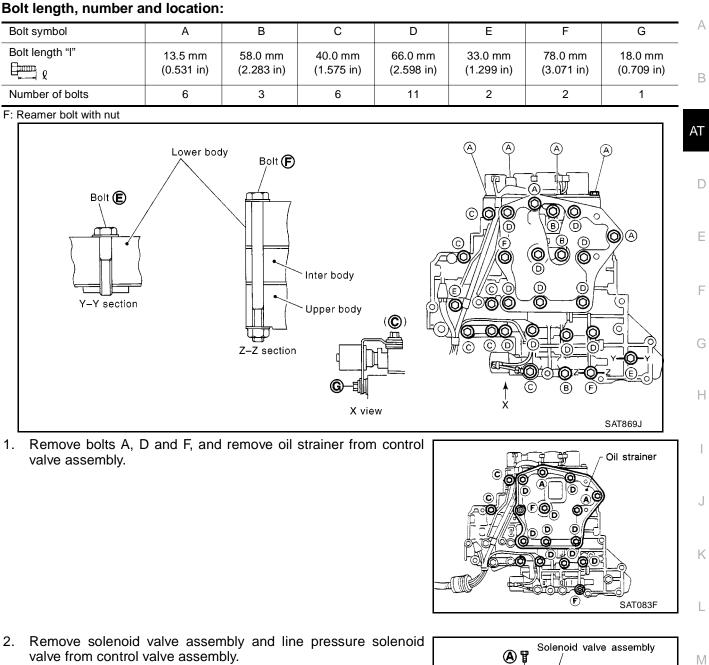
ECS002LO

20. Oil cooler relief valve spring

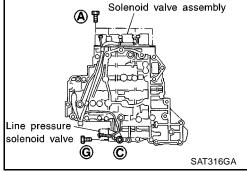
23. Check ball

CONTROL VALVE ASSEMBLY

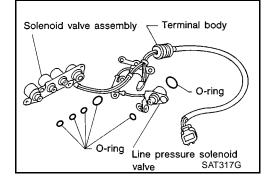
[RE4F03B]

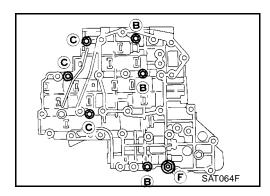


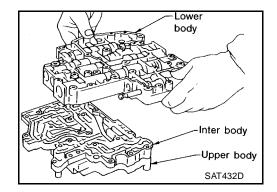
• Be careful not to lose the line pressure solenoid valve spring.

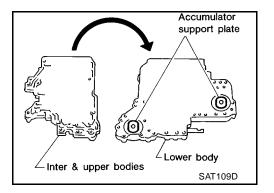


3. Remove O-rings from solenoid valves and terminal body.









4. Place upper body face down, and remove bolts B, C and F.

5. Remove lower body from inter body.

6. Turn over lower body, and accumulator support plates.

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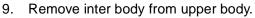
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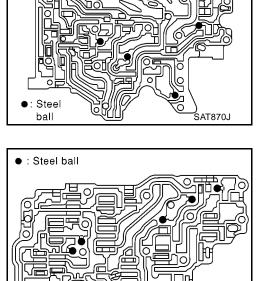
- 7. Remove bolts E, separating plate and separating gaskets from lower body.
- 8. Remove check balls, oil cooler relief valve springs and T/C pressure holding spring from lower body.
 - Be careful not to lose steel balls and relief valve springs.

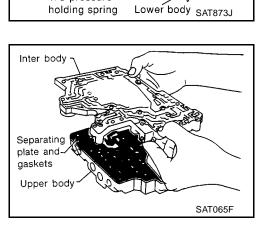


10. Remove pilot filter, separating plate and gaskets from upper body.

- 11. Check to see that steel balls are properly positioned in inter body and then remove them.
 - Be careful not to lose steel balls.

- 12. Check to see that steel balls are properly positioned in upper body and then remove them.
 - Be careful not to lose steel balls.





Oil cooler

spring

relief valve

Section B-B

Check ball

Section A-A

T/C préssure

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SAT871J

CONTROL VALVE ASSEMBLY

Inspection LOWER AND UPPER BODIES

• Check to see that retainer plates are properly positioned in lower body.

• Check to see that retainer plates are properly positioned in upper body.

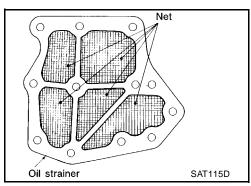
OIL STRAINER

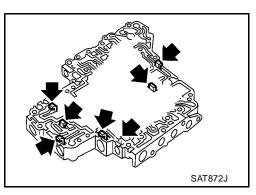
• Check wire netting of oil strainer for damage.

SHIFT SOLENOID VALVES A AND B, LINE PRESSURE SOLENOID VALVE, TORQUE CON-VERTER CLUTCH SOLENOID VALVE AND OVERRUN CLUTCH SOLENOID VALVE

• Refer to <u>AT-178, "Resistance Check"</u>, <u>AT-183, "Resistance Check"</u>, <u>AT-173, "Resistance Check"</u>, <u>AT-158, "Resistance Check"</u>, <u>AT-158, "Resistance Check"</u>.

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor Line pressure solenoid valve WAT237







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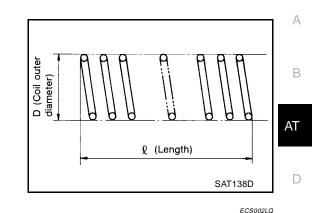
SAT871J

OIL COOLER RELIEF VALVE SPRING

- Check springs for damage or deformation.
- Measure free length and outer diameter.

Inspection standard

: Refer to <u>AT-388, "Clutch and</u> <u>Brake Return Springs"</u>

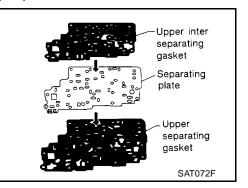


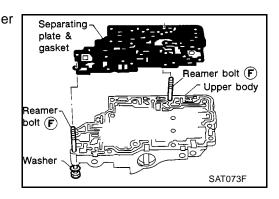
: Steel ball

Assembly

1. Install upper, inter and lower body.

- a. Place oil circuit of upper body face up. Install steel balls in their proper positions.
- b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.





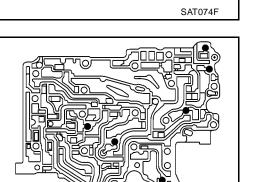
- Always use new gaskets.
- c. Install reamer bolts **F** from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.

d. Install pilot filter.

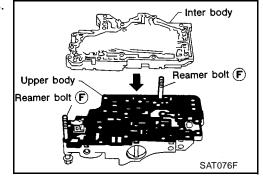
e. Place inter body as shown in the illustration. Install steel balls in their proper positions.

f. Install inter body on upper body using reamer bolts F as guides.

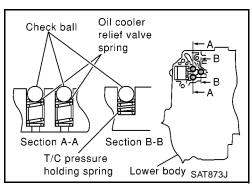
- Be careful not to dislocate or drop steel balls.
- g. Install steel balls, oil cooler relief valve springs and T/C pressure holding spring in their proper positions in lower body.

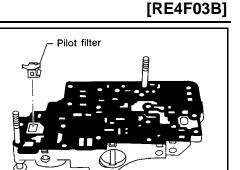


, SAT870J



Steel ball





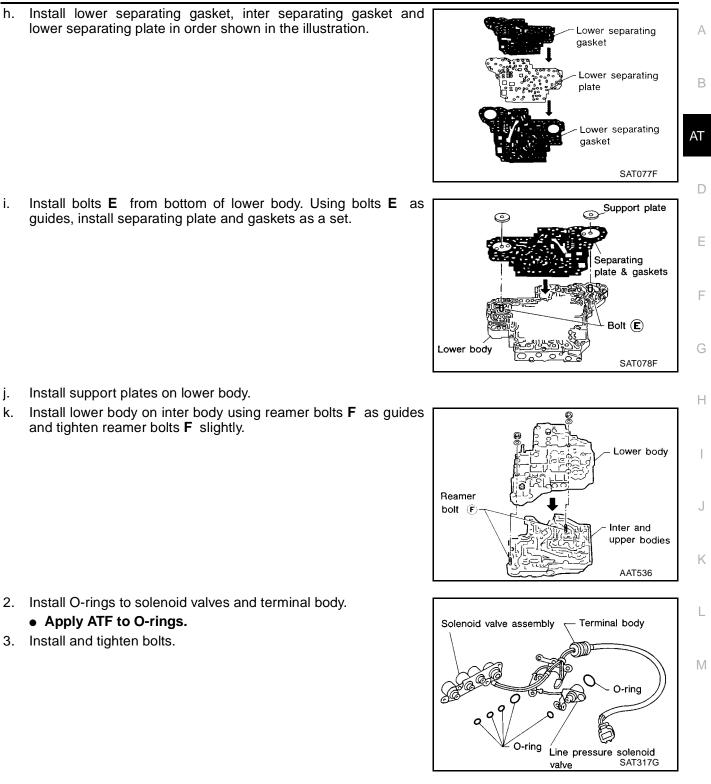
h.

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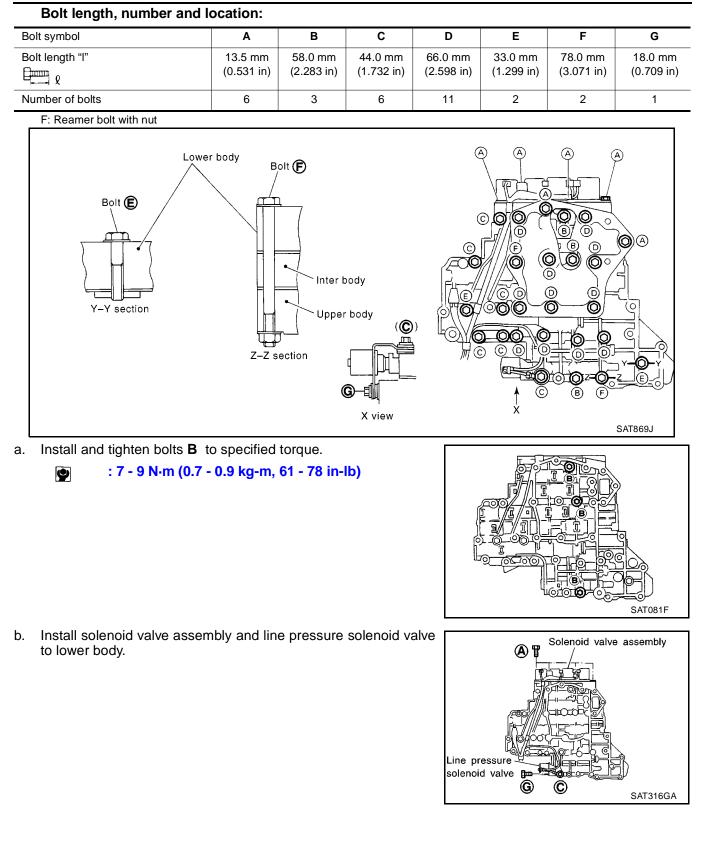
k.

[RE4F03B]



CONTROL VALVE ASSEMBLY

[RE4F03B]



CONTROL VALVE ASSEMBLY

[RE4F03B]

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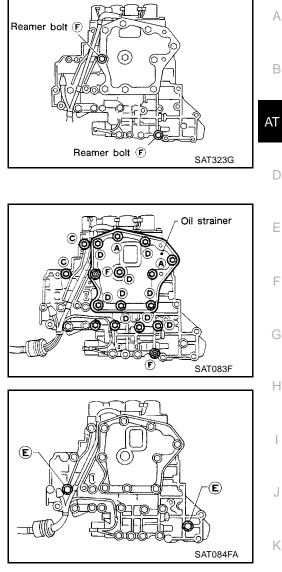
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c. Remove reamer bolts F and set oil strainer on control valve assembly.



- d. Reinstall reamer bolts F from lower body side. e.
 - Tighten bolts A, C, D and F to specified torque.

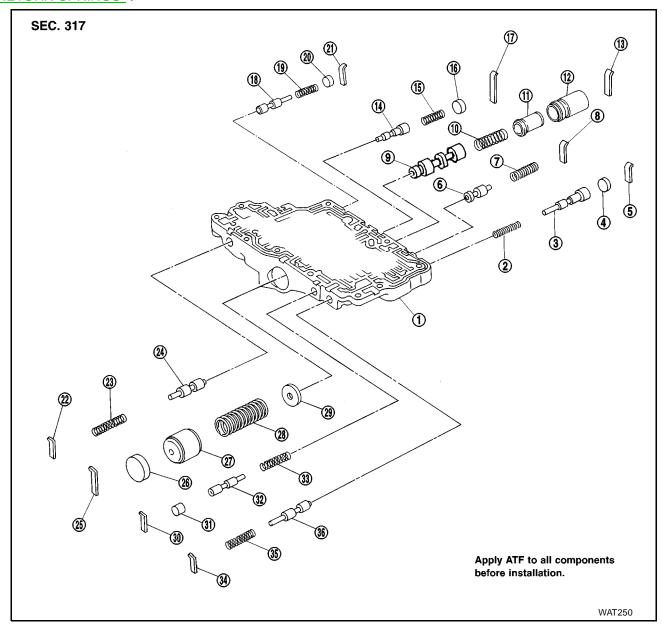
: 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb) U

- f. Tighten bolts **E** to specified torque.
 - : 3.4 4.4 N·m (0.35 0.45 kg-m, 30.4 39.1 in-lb) P

CONTROL VALVE UPPER BODY

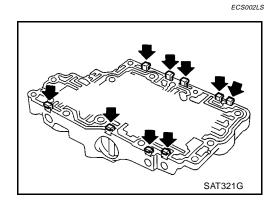
Components

ECS002LR Numbers preceding valve springs correspond with those shown in <u>AT-386, "CONTROL VALVE AND PLUG RETURN SPRINGS"</u>.



Disassembly

- 1. Remove valves at retainer plates.
 - Do not use a magnetic "hand".



[RE4F03B]

PFP:31711

CONTROL VALVE UPPER BODY

Use a screwdriver to remove retainer plates. a.

Remove retainer plates while holding spring, plugs or sleeves. b.

- Remove plugs slowly to prevent internal parts from jumping out.
- c. Place mating surface of valve body face down, and remove internal parts.
 - If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
 - Be careful not to drop or damage valves and sleeves.

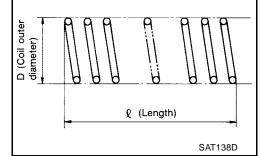


Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard

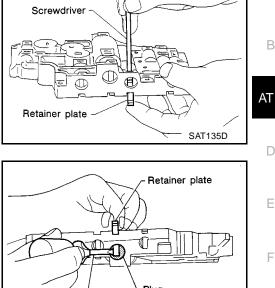
: Refer to AT-386, "CON-TROL VALVE AND PLUG **RETURN SPRINGS**".

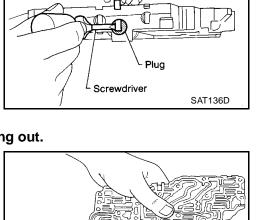
Replace valve springs if deformed or fatigued.

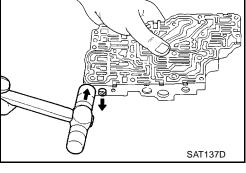


CONTROL VALVES

Check sliding surfaces of valves, sleeves and plugs.







[RE4F03B]

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Assembly

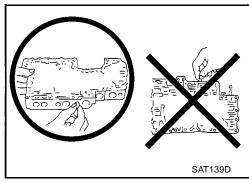
 Lay control valve body down when installing valves. Do not stand the control valve body upright.

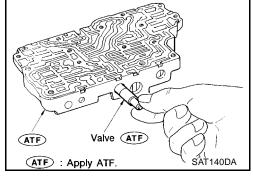
1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.

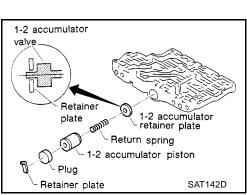
- Be careful not to scratch or damage valve body.
- Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.

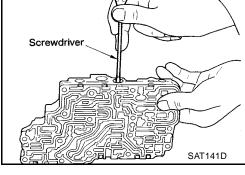


- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.





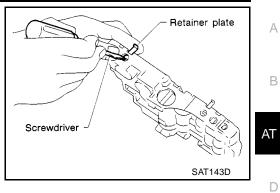




CONTROL VALVE UPPER BODY

1. Install retainer plates.

• Install retainer plate while pushing plug or return spring.

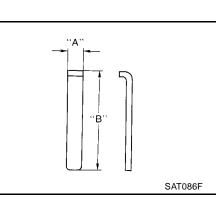


[RE4F03B]

RETAINER PLATE (FOR CONTROL VALVE UPPER BODY)

Refer to AT-306, "CONTROL VALVE UPPER BODY" .

| | | | Unit: mm (in) |
|---------------------------------------|-----|-------------|---------------|
| Name of valve and piston | No. | Width A | Length B |
| Pilot valve | 22 | | 21.5 (0.846) |
| 1-2 accumulator valve | 17 | | 40.5 (1.594) |
| 1-2 accumulator piston | 25 | | |
| 1st reducing valve | 30 | | 21.5 (0.846) |
| Overrun clutch reducing valve | 5 | 6.0 (0.236) | 24.0 (0.945) |
| Torque converter relief valve | 8 | | 21.5 (0.846) |
| Torque converter clutch control valve | 13 | | 28.0 (1.102) |
| 3-2 timing valve | 34 | | 21.5 (0.846) |
| Cooler check valve | 21 | | 24.0 (0.945) |



• Install proper retainer plates.



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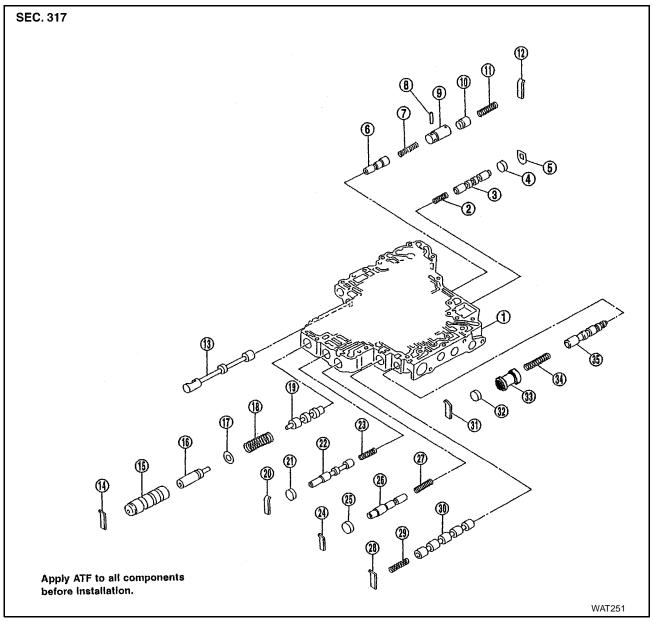
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CONTROL VALVE LOWER BODY

CONTROL VALVE LOWER BODY

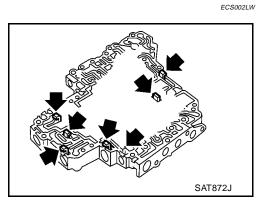
Components

Numbers preceding valve springs correspond with those shown in <u>AT-386, "CONTROL VALVE AND PLUG RETURN SPRINGS"</u>.



Disassembly

Remove valves at retainer plate. For removal procedures, refer to <u>AT-310, "Disassembly"</u>.



[RE4F03B]

PFP:31713

Inspection VALVE SPRINGS

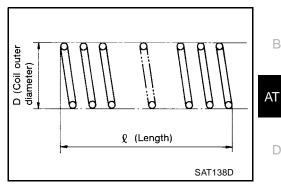
Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard

TROL VALVE AND PLUG **RETURN SPRINGS".**

: Refer to AT-386, "CON-

Replace valve springs if deformed or fatigued.

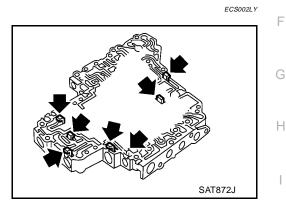


CONTROL VALVES

Check sliding surfaces of control valves, sleeves and plugs for damage.

Assembly

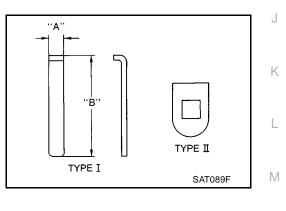
Install control valves. For installation procedures, refer to AT-311, "Assembly" .



RETAINER PLATE (FOR CONTROL VALVE LOWER BODY)

Refer to AT-310, "CONTROL VALVE LOWER BODY" .

| | | | Un | it: mm (in) |
|------------------------------|-----|-----------------------------|----------|-------------|
| Name of control valve | No. | Width A | Length B | Туре |
| Pressure regulator valve | 14 | 6.0 (0.236) 28.0 (1.102) | 28.0 | |
| Accumulator control valve | 24 | | | |
| Shift valve A | 28 | | | |
| Overrun clutch control valve | 20 | | | |
| Pressure modifier valve | 12 | | | |
| Shuttle control valve | 31 | | | |
| Shift valve B | 5 | — | _ | II |



Install proper retainer plates.



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REVERSE CLUTCH

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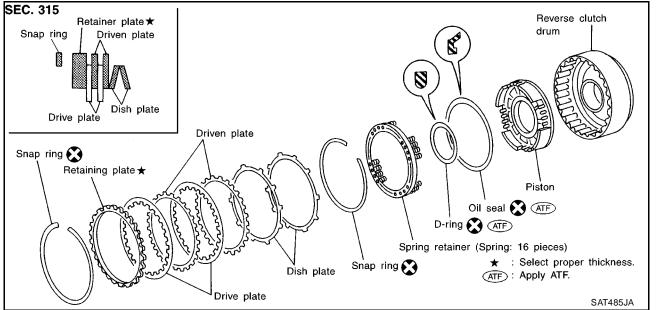
[RE4F03B]





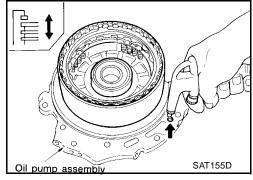
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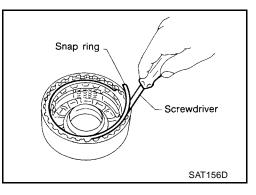


Disassembly

- Check operation of reverse clutch. 1.
- Install seal ring onto drum support of oil pump cover and install a. reverse clutch assembly. Apply compressed air to oil hole.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring: c.
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



- Remove snap ring. 2.
- 3. Remove drive plates, driven plates, retaining plate, and dish plates.



ECS002M0

- Set Tool on spring retainer and remove snap ring from reverse KV31103200 clutch drum while compressing return springs. А (J34285-A and • Set Tool directly above springs. J34285-87) • Do not expand snap ring excessively. В AT Snap ring AAT489 D 5. Remove spring retainer and return springs. • Do not remove return springs from spring retainer. Ε Spring retainer F SAT301E Н 6. Remove piston from reverse clutch drum by turning it. Κ SAT159D L 7. Remove D-ring and oil seal from piston. Μ Piston Oil seal D-ring SAT138E ECS002M1 **REVERSE CLUTCH SNAP RING, SPRING RETAINER AND RETURN SPRINGS**
- Check for deformation, fatigue or damage.
- Replace if necessary.

Inspection

4.

When replacing spring retainer and return springs, replace them as a set.

REVERSE CLUTCH

REVERSE CLUTCH DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate Standard value : 2.0 mm (0.079 in) Wear limit

: 1.8 mm (0.071 in)

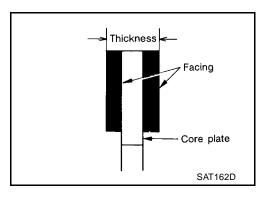
If not within wear limit, replace.

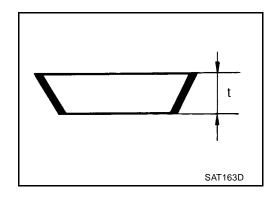
REVERSE CLUTCH DISH PLATES

- Check for deformation or damage.
- Measure thickness of dish plate.

Thickness of dish plate "t" : 2.8 mm (0.110 in)

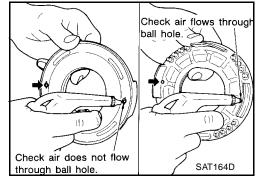
If deformed or fatigued, replace.





REVERSE CLUTCH PISTON

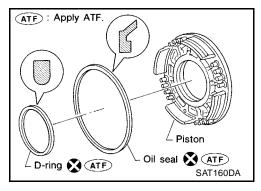
- Make sure check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure that there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure air leaks past ball.



ECS002M2

Assembly

- 1. Install D-ring and oil seal on piston.
 - Take care with the direction of the oil seal.
 - Apply ATF to both parts.



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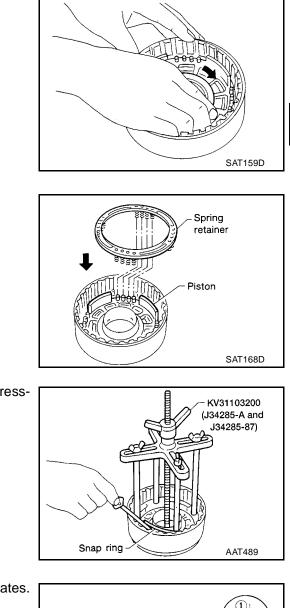
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3. Install return springs and spring retainer on piston.

Install piston assembly by turning it slowly.

• Apply ATF to inner surface of drum.

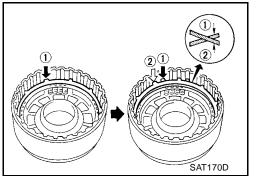
Return spring

2.

: Refer to <u>AT-388, "Clutch</u> and Brake Return <u>Springs"</u>.

- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly above return springs.

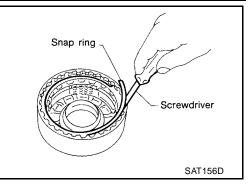
- 5. Install drive plates, driven plates, retaining plate and dish plates.
 - Do not align the projections of any two dish plates.
 - Take care with the order and direction of plates.



REVERSE CLUTCH

6. Install snap ring.

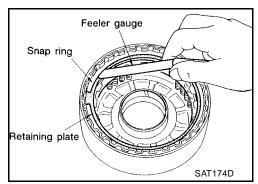
[RE4F03B]



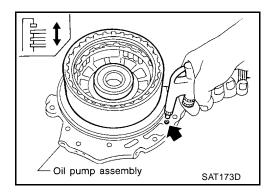
7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance Standard Allowable limit Retaining plate

: 0.5 - 0.8 mm (0.020 - 0.031 in) : 1.2 mm (0.047 in) : Refer to <u>AT-386, "REVERSE</u> <u>CLUTCH"</u>

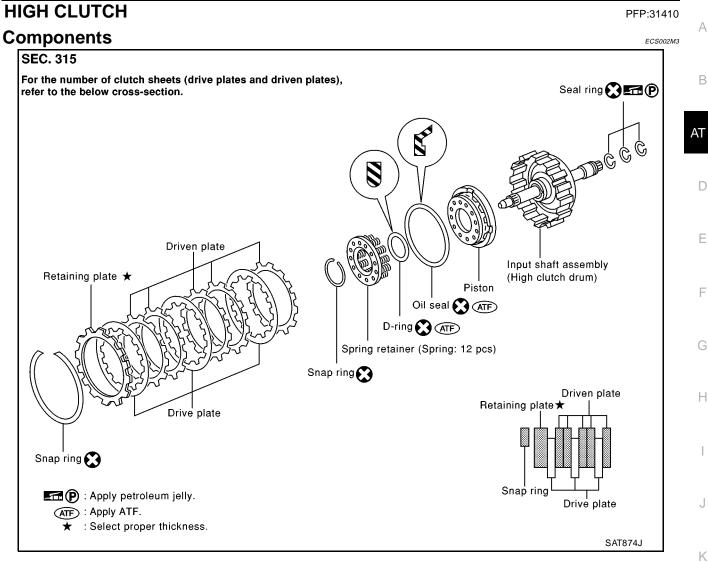


8. Check operation of reverse clutch. Refer to <u>AT-312, "Components"</u>.



HIGH CLUTCH

[RE4F03B]

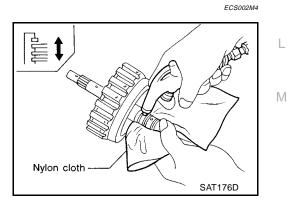


Disassembly

- 1. Check operation of high clutch.
- a. Apply compressed air to oil hole of input shaft.

• Stop up a hole on opposite side of input shaft.

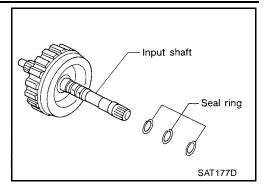
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



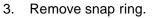
Snap ring

SAT178D

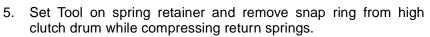
2. Remove seal rings from input shaft.



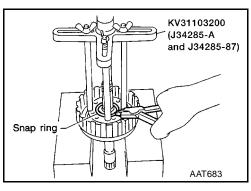
Screwdriver

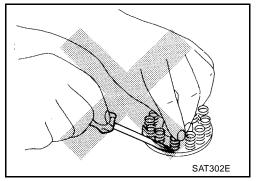


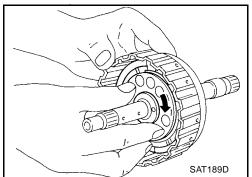
4. Remove drive plates, driven plates and retaining plate.



- Set Tool directly above springs.
- Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.
 - Do not remove return spring from spring retainer.







7. Remove piston from high clutch drum by turning it.

Piston

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8. Remove D-ring and oil seal from piston.



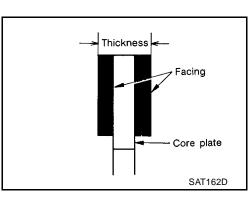
- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

HIGH CLUTCH DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plateStandard value: 2.0 mm (0.079 in)Wear limit: 1.8 mm (0.071 in)

• If not within wear limit, replace.



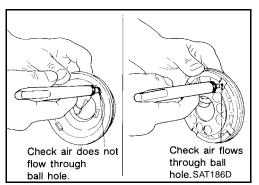
H

Oil seal

D-ring

HIGH CLUTCH PISTON

- Make sure check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure air leaks past ball.



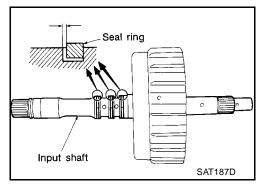
SEAL RING CLEARANCE

- Install new seal rings onto input shaft.
- Measure clearance between seal ring and ring groove.

 Standard clearance
 : 0.08 - 0.23 mm (0.0031 - 0.0091 in)

 Allowable limit
 : 0.23 mm (0.0091 in)

• If not within wear limit, replace input shaft assembly.



Assembly

4.

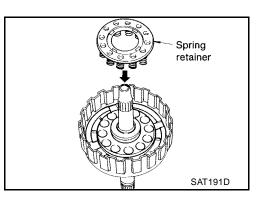
ing return springs.

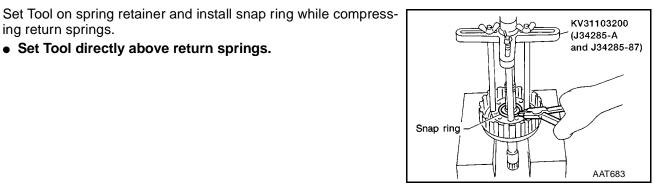
- 1. Install D-ring and oil seal on piston.
 - Take care with the direction of the oil seal.
 - Apply ATF to both parts.

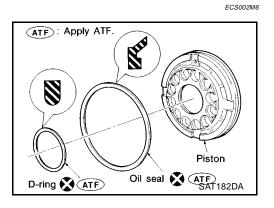
- 2. Install piston assembly by turning it slowly.
 - Apply ATF to inner surface of drum.
- 3. Install return springs and spring retainer on piston.

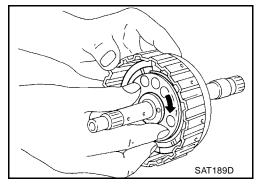
• Set Tool directly above return springs.

: Refer to AT-388, "Clutch and Brake **Return spring** Return Springs" .









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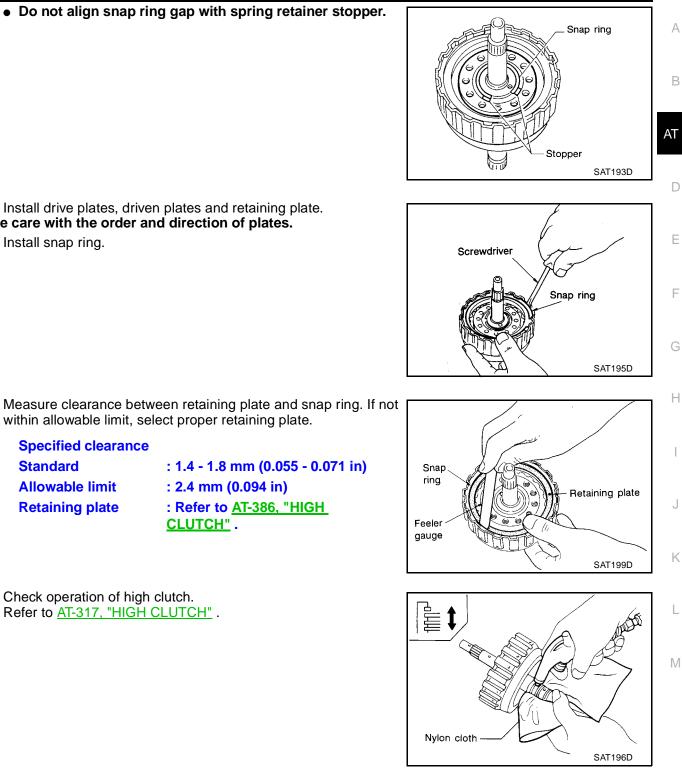
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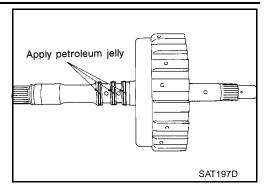
- 5. Install drive plates, driven plates and retaining plate. Take care with the order and direction of plates.
- 6. Install snap ring.

7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

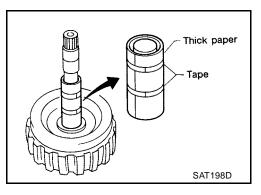
| Specified clearance | |
|---------------------|---|
| Standard | : 1.4 - 1.8 mm (0.055 - 0.0 |
| Allowable limit | : 2.4 mm (0.094 in) |
| Retaining plate | : Refer to <u>AT-386, "HIGH</u> <u>CLUTCH"</u> . |

8. Check operation of high clutch. Refer to AT-317, "HIGH CLUTCH" .

- 9. Install seal rings to input shaft.
 - Apply petroleum jelly to seal rings.



• Roll paper around seal rings to prevent seal rings from spreading.



FORWARD CLUTCH AND OVERRUN CLUTCH

[RE4F03B]

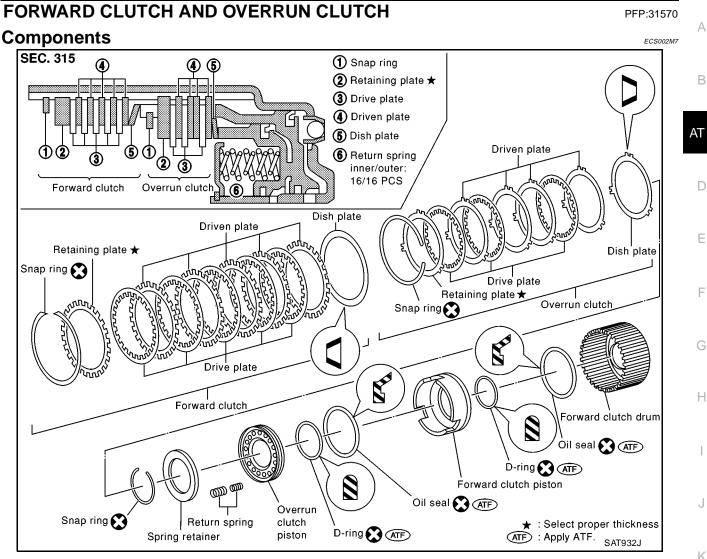
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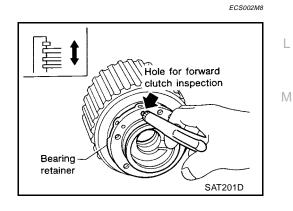
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Disassembly

1. Check operation of forward clutch and overrun clutch.

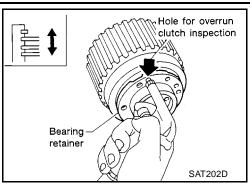


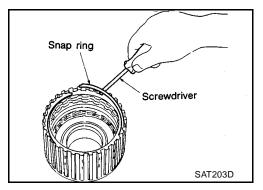
- Install bearing retainer on forward clutch drum. a.
- Apply compressed air to oil hole of forward clutch drum. b.
- Check to see that retaining plate moves to snap ring. c.

FORWARD CLUTCH AND OVERRUN CLUTCH

[RE4F03B]

- d. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



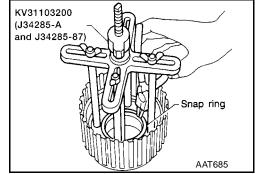


Screwdriver Snap ring SAT204D

- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.

- 4. Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.

- 6. Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.
 - Set Tool directly above return springs.
 - Do not expand snap ring excessively.
- 7. Remove spring retainer and return springs.



[RE4F03B]

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8. Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.

9. Remove overrun clutch piston from forward clutch piston by turning it.

10. Remove D-rings and oil seals from forward clutch piston and overrun clutch piston.



Check for deformation, fatigue or damage.

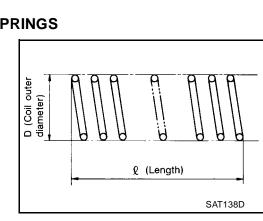
FORWARD CLUTCH AND OVERRUN CLUTCH RETURN SPRINGS

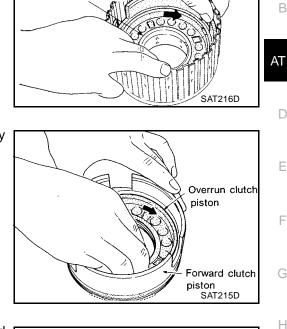
- Check for deformation or damage.
- Measure free length and outer diameter.

Inspection standard

: Refer to AT-388, "Clutch and Brake Return <u>Springs"</u>.

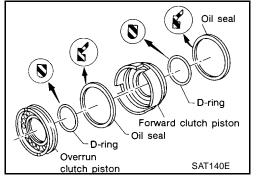
Replace if deformed or fatigued.





Forward clutch piston

Overrun clutch piston





L

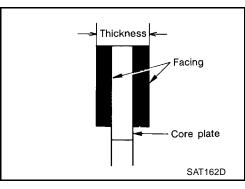
Μ

[RE4F03B]

FORWARD CLUTCH AND OVERRUN CLUTCH DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

| Thickness of drive plate | | |
|--------------------------|---------------------|--|
| Forward clutch | | |
| Standard value | : 1.8 mm (0.071 in) | |
| Wear limit | : 1.6 mm (0.063 in) | |
| Overrun clutch | | |
| Standard value | : 1.6 mm (0.063 in) | |
| Wear limit | : 1.4 mm (0.055 in) | |



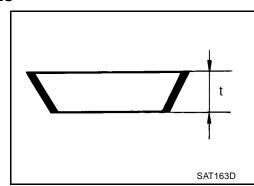
• If not within wear limit, replace.

FORWARD CLUTCH AND OVERRUN CLUTCH DISH PLATES

- Check for deformation or damage.
- Measure thickness of dish plate.

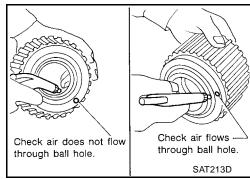
Thickness of dish plate "t" Forward clutch Overrun clutch

- : 2.5 mm (0.098 in) : 2.15 mm (0.0846 in)
- If deformed or fatigued, replace.



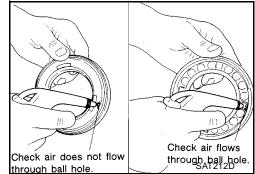
FORWARD CLUTCH DRUM

- Make sure check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.



OVERRUN CLUTCH PISTON

- Make sure check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side. Make sure air leaks past ball.



[RE4F03B]

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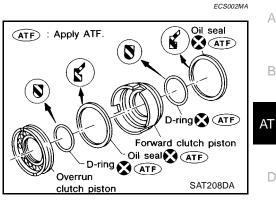
D

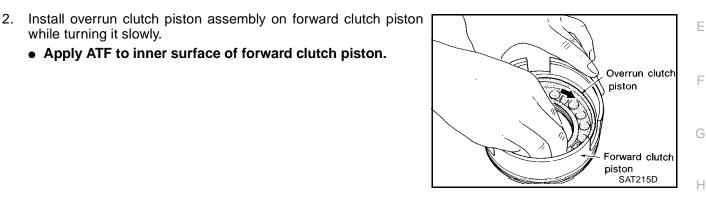
Μ



- 1. Install D-rings and oil seals on forward clutch piston and overrun clutch piston.
 - Take care with direction of oil seal.
 - Apply ATF to both parts.

while turning it slowly.

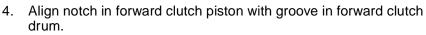


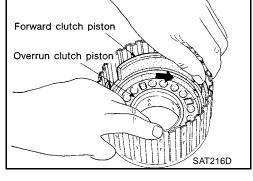


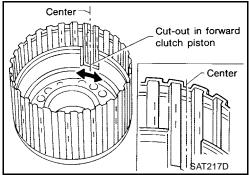
3. Install forward clutch piston assembly on forward clutch drum while turning it slowly.

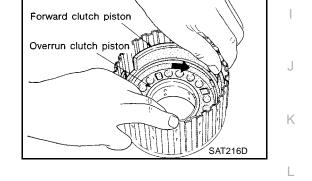
• Apply ATF to inner surface of forward clutch piston.

• Apply ATF to inner surface of drum.









[RE4F03B]

Snap ring

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Stopper

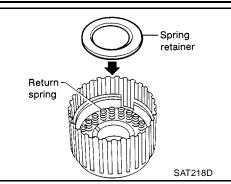
SAT204D

Snap ring

- 5. Install return spring on piston.
- 6. Install spring retainer on return springs.

Return spring

: Refer to <u>AT-388, "Clutch</u> and Brake Return <u>Springs"</u>.



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and J34285-87

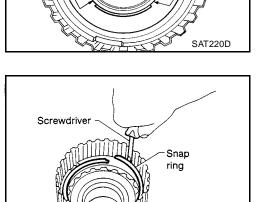
(J34285-A

Stopper

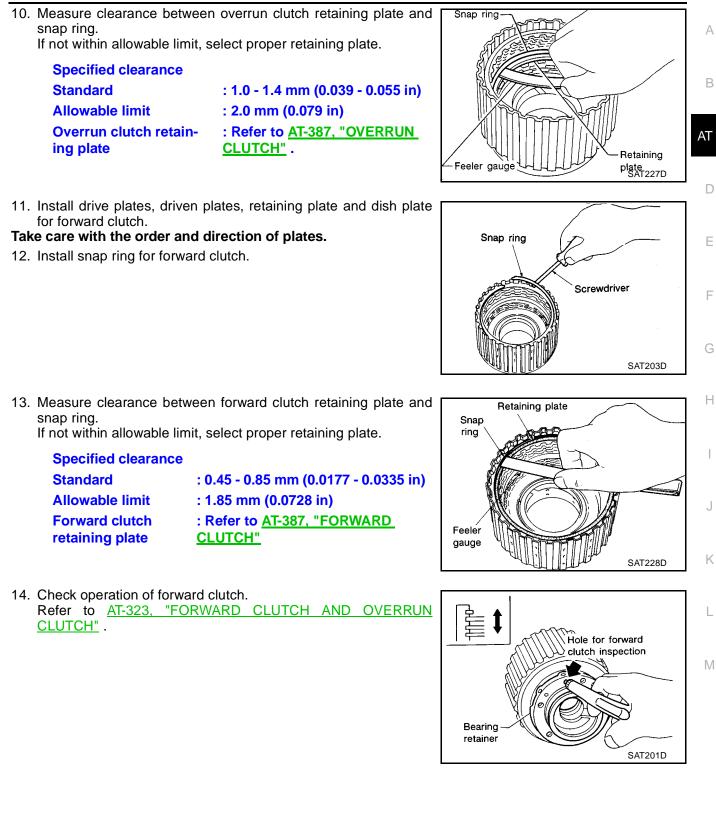
- 7. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly above return springs.

• Do not align snap ring gap with spring retainer stopper.

- 8. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
- 9. Install snap ring for overrun clutch.

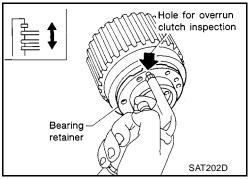






[RE4F03B]

15. Check operation of overrun clutch. Refer to <u>AT-323</u>, "FORWARD CLUTCH AND OVERRUN CLUTCH".



LOW & REVERSE BRAKE

[RE4F03B]

LOW & REVERSE BRAKE

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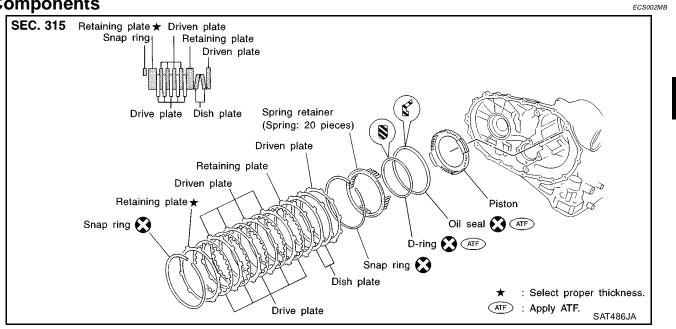
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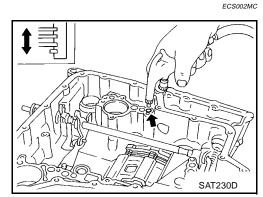
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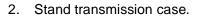
Components



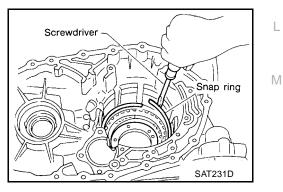
Disassembly

- 1. Check operation of low & reverse brake.
- Apply compressed air to oil hole of transmission case. a.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring: c.
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.





- Remove snap ring. 3.
- Remove drive plates, driven plates, retaining plate from trans-4. mission case.



Н

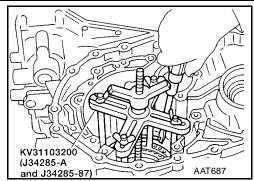
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[RE4F03B]

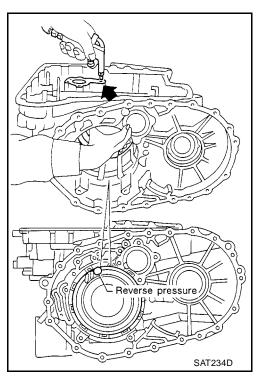
SAT303E

- 5. Set Tool on spring retainer and remove snap ring while compressing return springs.
 - Set Tool directly above return springs.
 - Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.



• Do not remove return springs from spring retainer.

- 7. Apply compressed air to oil hole of transmission case while holding piston.
- 8. Remove piston from transmission case by turning it.



Spring retainer

LOW & REVERSE BRAKE

9. Remove D-ring and oil seal from piston.

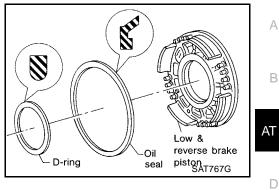
[RE4F03B]

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Inspection LOW & REVERSE CLUTCH SNAP RING, SPRING RETAINER AND RETURN SPRINGS

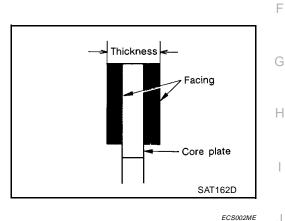
- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

LOW & REVERSE BRAKE DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

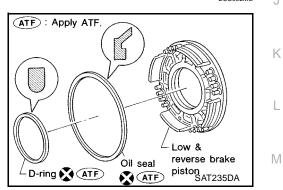
| Thickness of drive plate | |
|--------------------------|---------------------|
| Standard value | : 2.0 mm (0.079 in) |
| Wear limit | : 1.8 mm (0.071 in) |

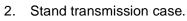
If not within wear limit, replace.



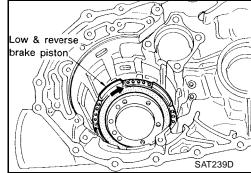
Assembly

- 1. Install D-ring and oil seal on piston.
 - Take care with the direction of the oil seal.
 - Apply ATF to both parts.





- 3. Install piston assembly on transmission case while turning it slowly.
 - Apply ATF to inner surface of transmission case.



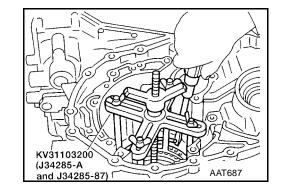
[RE4F03B]

4. Install return springs and spring retainer on piston.

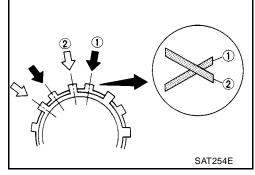
5. Install snap ring while compressing return springs.
Set Tool directly above return springs.

Return spring

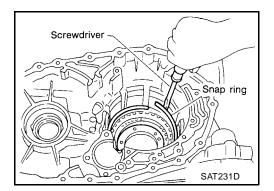
:Refer to <u>AT-388, "Clutch</u> and Brake Return <u>Springs"</u>. Spring retainer



- 6. Install drive plates, driven plates, retaining plates and dished plates.
 - Do not align the projections on the two dished plates.
 - Make sure to put the plates in the correct order and direction.



7. Install snap ring.



LOW & REVERSE BRAKE

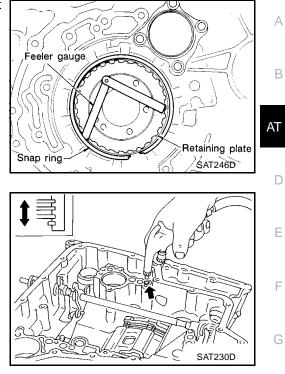
[RE4F03B]

8. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate (front side).

Specified clearance Standard Allowable limit Retaining plate

: 1.4 - 1.8 mm (0.055 - 0.071 in) : 2.8 mm (0.110 in) : Refer to <u>AT-387, "LOW &</u> <u>REVERSE BRAKE"</u>.

9. Check operation of low and reverse brake. Refer to <u>AT-331, "LOW & REVERSE BRAKE"</u>.



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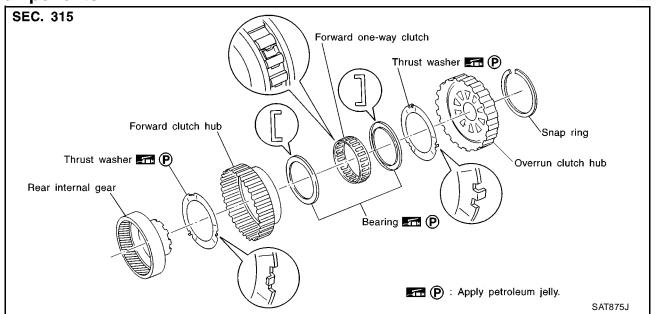
REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

[RE4F03B]

REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB PFP:31450

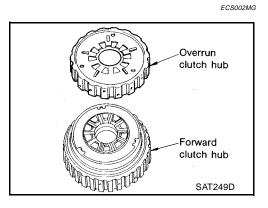
Components

ECS002MF

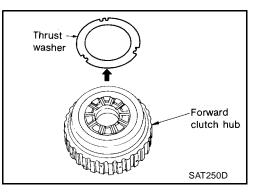


Disassembly

- 1. Remove snap ring from overrun clutch hub.
- 2. Remove overrun clutch hub from forward clutch hub.



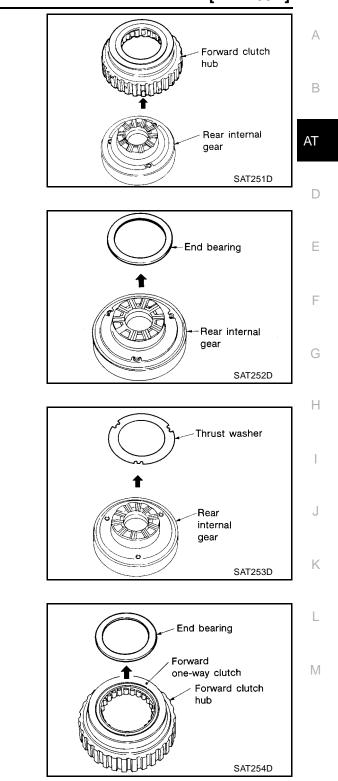
3. Remove thrust washer from forward clutch hub.



REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

4. Remove forward clutch hub from rear internal gear.

[RE4F03B]



5. Remove end bearing from rear internal gear.

6. Remove thrust washer from rear internal gear.

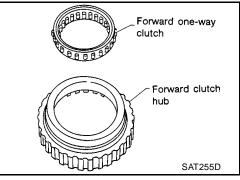
7. Remove end bearing from forward one-way clutch.

REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

[RE4F03B]

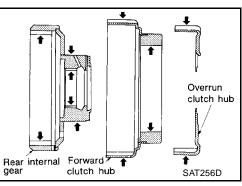
ECS002MH

8. Remove one-way clutch from forward clutch hub.



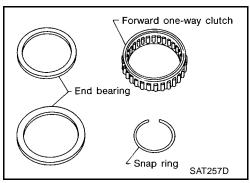
Inspection REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

• Check rubbing surfaces for wear or damage.



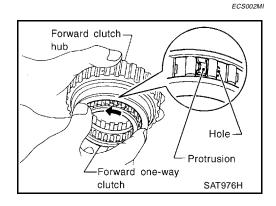
SNAP RING, END BEARINGS AND FORWARD ONE-WAY CLUTCH

- Check snap ring and end bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.



Assembly

- 1. Install forward one-way clutch on forward clutch.
 - Take care with the direction of forward one-way clutch.



REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

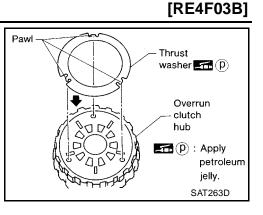
2.

[RE4F03B]

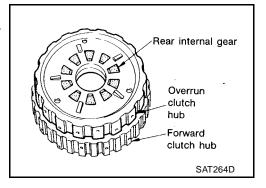
Install end bearing on forward one-way clutch. А • Apply petroleum jelly to end bearing. End bearing Forward one-way clutch В Forward clutch hub (p) : Apply AT petroleum jelly. SAT259D D 3. Install thrust washer on rear internal gear. • Apply petroleum jelly to thrust washer. Thrust washer Ε • Align pawls of thrust washer with holes of rear internal gear. Pawl F Rear internal aear P: Apply petroleum jelly SAT260D Н 4. Install end bearing on rear internal gear. • Apply petroleum jelly to end bearing. End bearing **(**p) Rear internal gear 📻 (p): Apply Κ SAT261D petroleum jelly 5. Install forward clutch hub on rear internal gear. L • Check operation of forward one-way clutch. Rear internal gear Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlock-Μ ing directions. • If not as shown in illustration, check installation direction of forward one-way clutch. Forward clutch hub Unlocked SAT713H

REAR INTERNAL GEAR, FORWARD CLUTCH HUB AND OVERRUN CLUTCH HUB

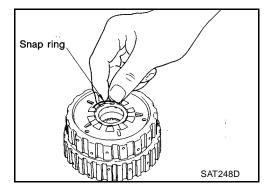
- 6. Install thrust washer and overrun clutch hub.
 - Apply petroleum jelly to thrust washer.
 - Align pawls of thrust washer with holes of overrun clutch hub.



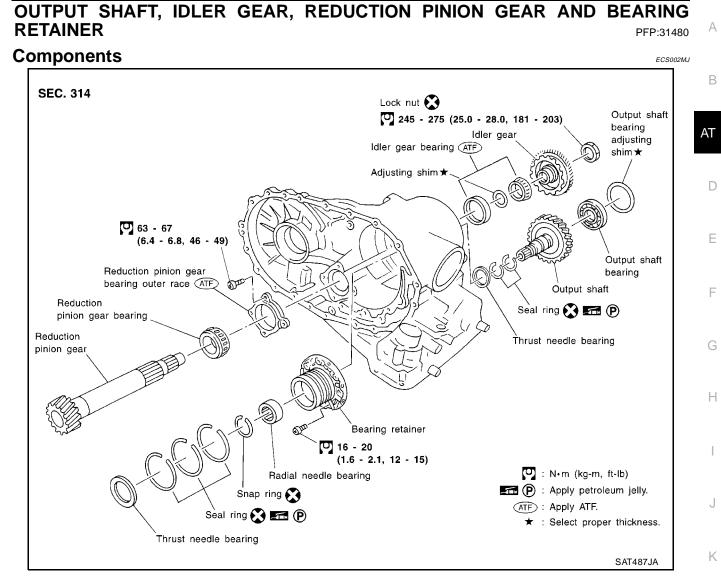
- 7. Install overrun clutch hub on rear internal gear.
 - Align projections of rear internal gear with holes of overrun clutch hub.



8. Install snap ring to groove of rear internal gear.

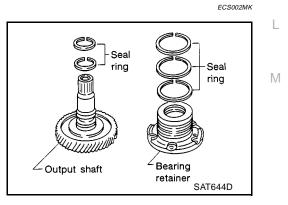


[RE4F03B]



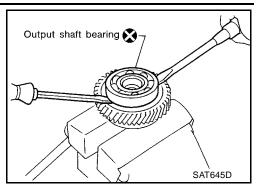
Disassembly

1. Remove seal rings from output shaft and bearing retainer.

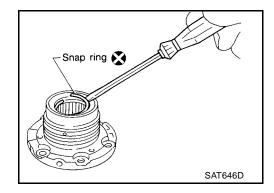


[RE4F03B]

- 2. Remove output shaft bearing with screwdrivers.
 - Always replace bearing with a new one when removed.
 - Do not damage output shaft.

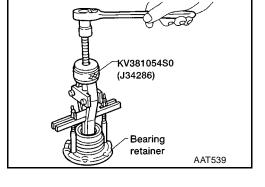


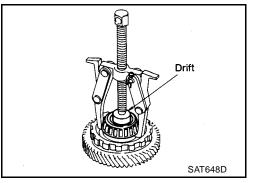
3. Remove snap ring from bearing retainer.



4. Remove needle bearing from bearing retainer.







6. Remove idler gear bearing outer race from transmission case.

7. Press out reduction pinion gear bearing from reduction pinion gear.

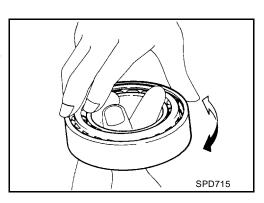
8. Remove reduction pinion gear bearing outer race from transmission case.

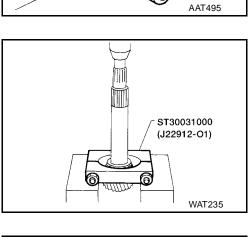
Inspection OUTPUT SHAFT, IDLER GEAR AND REDUCTION PINION GEAR

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.

BEARING

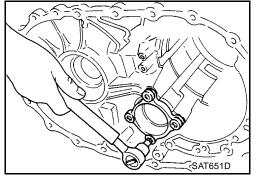
- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.





KV381054S0

(J34286)





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SEAL RING CLEARANCE

- Install new seal rings to output shaft.
- Measure clearance between seal ring and ring groove of output shaft.

 Standard clearance
 : 0.10 - 0.25 mm (0.0039 - 0.0098 in)

 Allowable limit
 : 0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.
- Measure clearance between seal ring and ring groove of bearing retainer.

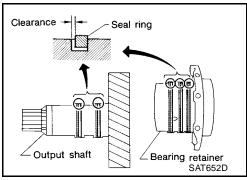
 Standard clearance
 : 0.10 - 0.25 mm (0.0039 - 0.0098 in)

 Allowable limit
 : 0.25 mm (0.0098 in)

• If not within allowable limit, replace bearing retainer.

Assembly

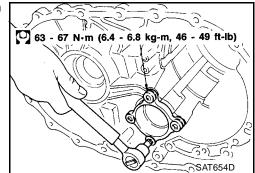
1. Press reduction pinion gear bearing on reduction pinion gear.



[RE4F03B]

ECS002MM

ST35272000 (J26092) AAT688



Drift ST35272000 (J26092)

2. Install reduction pinion gear bearing outer race on transmission case.

3. Press idler gear bearing inner race on idler gear.

[RE4F03B]

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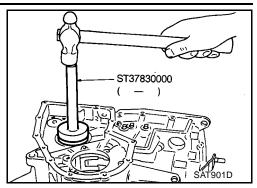
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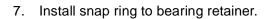
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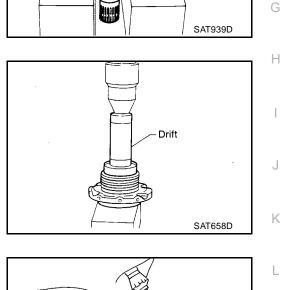
4. Install idler gear bearing outer race on transmission case.

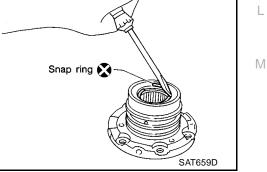


5. Press output shaft bearing on output shaft.

6. Press needle bearing on bearing retainer.





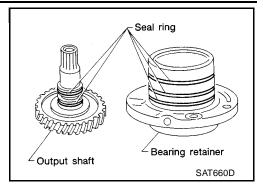


[RE4F03B]

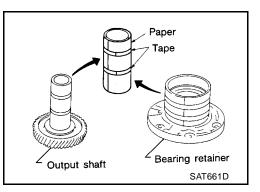
8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.

NOTE:

Do not align gaps in seal rings.



• Roll paper around seal rings to prevent seal rings from spreading.



[RE4F03B]

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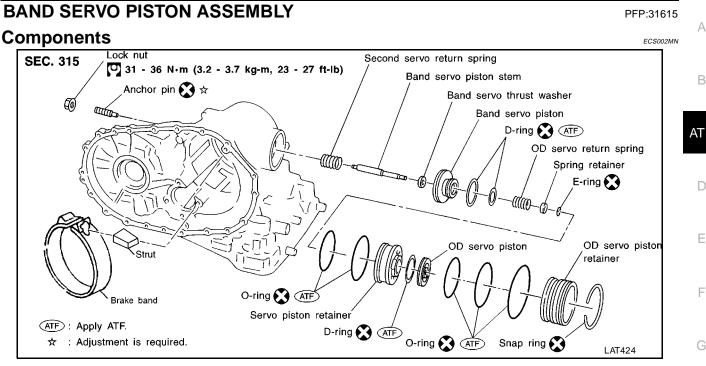
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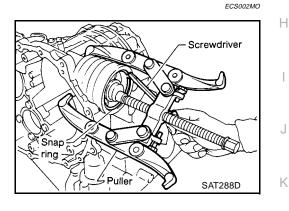
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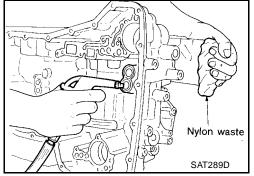


Disassembly

1. Remove band servo piston snap ring.

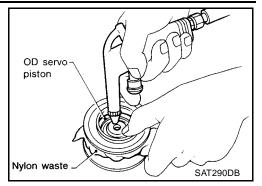


- 2. Apply compressed air to oil hole in transmission case to remove OD servo piston retainer and band servo piston assembly.
 - Hold band servo piston assembly with a rag or nylon waste.

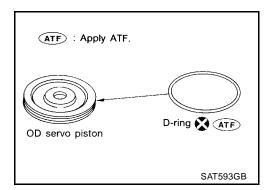


[RE4F03B]

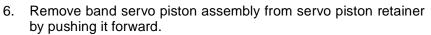
- 3. Apply compressed air to oil hole in OD servo piston retainer to remove OD servo piston from retainer.
 - Hold OD servo piston while applying compressed air.

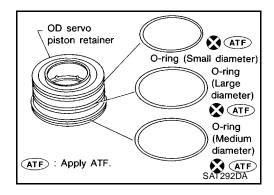


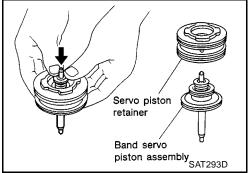
4. Remove D-ring from OD servo piston.



5. Remove O-rings from OD servo piston retainer.







[RE4F03B]

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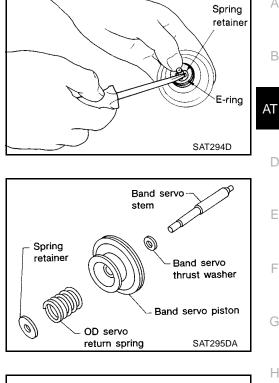
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7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.

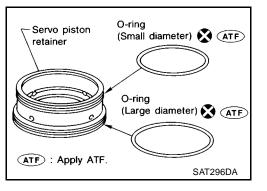
8. Remove OD servo return spring, band servo thrust washer and

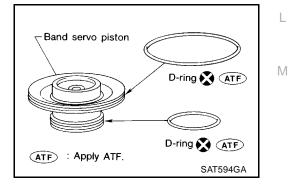
band servo piston stem from band servo piston.



9. Remove O-rings from servo piston retainer.







[RE4F03B]

SAT298DA

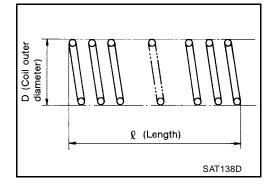
Inspection PISTONS, RETAINERS AND PISTON STEM

- Check frictional surfaces for abnormal wear or damage.
- OD servo return spring Second servo return spring



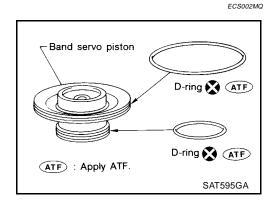
- Check for deformation or damage.
- Measure free length and outer diameter.

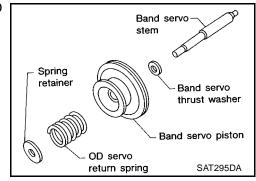
| Band servo inspection | : Refer to <u>AT-393,</u> |
|-----------------------|---------------------------|
| standard | "RETURN SPRING" . |



Assembly

- 1. Install D-rings to band servo piston retainer.
 - Apply ATF to D-rings.
 - Pay attention to position of each D-ring.





2. Install band servo piston stem, band servo thrust washer, OD servo return spring and spring retainer to band servo piston.

ECS002MP

[RE4F03B]

Spring retainer А

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 Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.

5. Install band servo piston assembly to servo piston retainer by pushing it inward.

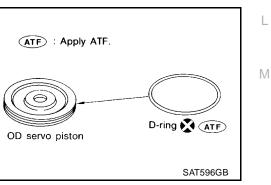
6. Install D-ring to OD servo piston.

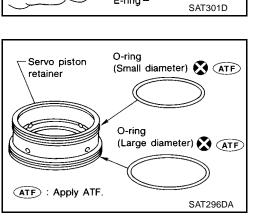
4. Install O-rings to servo piston retainer.

• Pay attention to the positions of the O-rings.

• Apply ATF to O-rings.

• Apply ATF to D-ring.





E-ring



[RE4F03B]

Second servo return spring

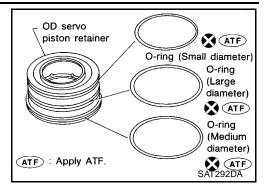
AAT692

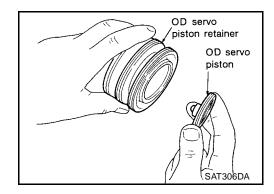
- 7. Install O-rings to OD servo piston retainer.
 - Apply ATF to O-rings.

8.

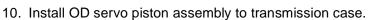
• Pay attention to the positions of the O-rings.

Install OD servo piston to OD servo piston retainer.

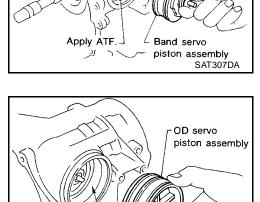




- 9. Install band servo piston assembly and 2nd servo return spring to transmission case.
 - Apply ATF to O-ring of band servo piston and transmission case.



• Apply ATF to O-ring of band servo piston and transmission case.



3' Apply ATF.

[RE4F03B]

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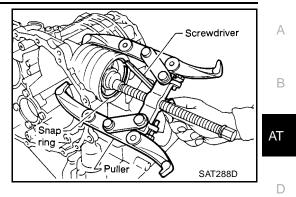
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11. Install band servo piston snap ring to transmission case.

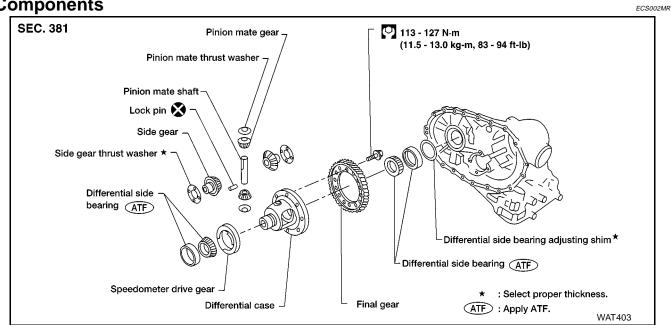


FINAL DRIVE

PFP:38411

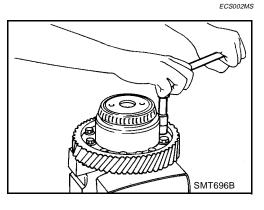
[RE4F03B]

Components

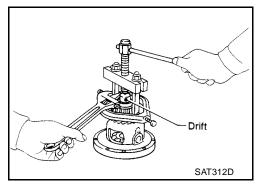


Disassembly

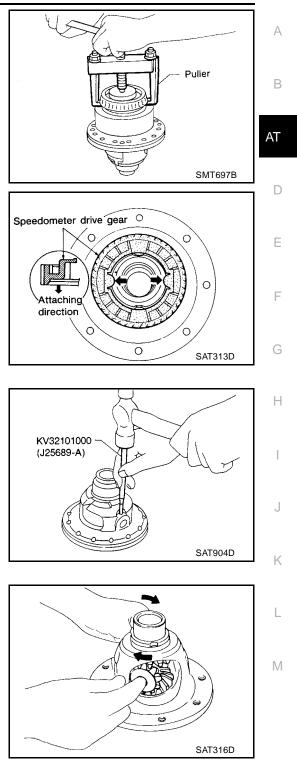
1. Remove final gear.



2. Press out differential side bearings.



[RE4F03B]



3. Remove speedometer drive gear.

4. Drive out pinion mate shaft lock pin.

- 5. Draw out pinion mate shaft from differential case.
- 6. Remove pinion mate gears and side gears.

: 0.1 - 0.2 mm (0.004 - 0.008 in)

FINAL DRIVE

Inspection GEAR, WASHER, SHAFT AND CASE

- Check mating surfaces of differential case, side gears and pinion mate gears.
- Check washers for wear.

BEARINGS

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

Assembly

- 1. Install side gear and thrust washers in differential case.
- 2. Install pinion mate gears and thrust washers in differential case while rotating them.

tion. Always measure indicator deflection on both side gears.

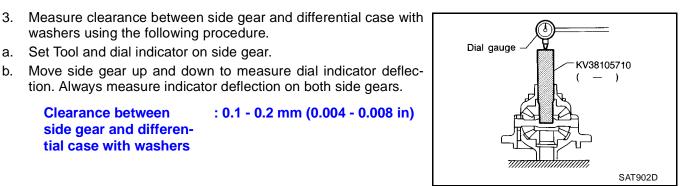
- When inserting, be careful not to damage pinion mate gear washers.
- Apply ATF to any parts.

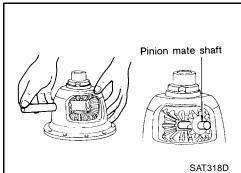
washers using the following procedure.

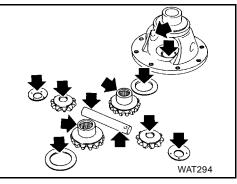
a. Set Tool and dial indicator on side gear.

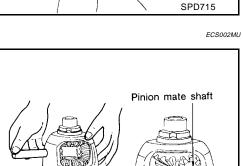
Clearance between

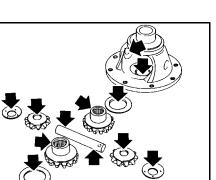
side gear and differential case with washers











[RE4F03B]

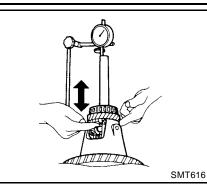
ECS002MT

[RE4F03B]

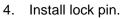
c. If not within specification adjust clearance by changing thickness of side gear thrust washers.

Side gear thrust washer

: Refer to AT-389, "DIF-FERENTIAL SIDE GEAR THRUST WASHERS" .

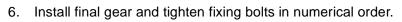


KV32101000 (J25689-A)

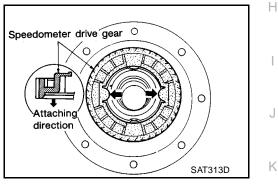


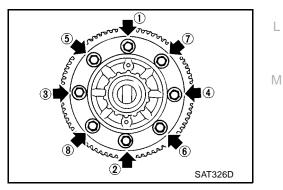
• Make sure that lock pin is flush with case.

- 5. Install speedometer drive gear on differential case.
 - Align the projection of speedometer drive gear with the groove of differential case.



: 113 - 127 N·m (11.5 - 13.0 kg-m, 83 - 94 ft-lb) U)







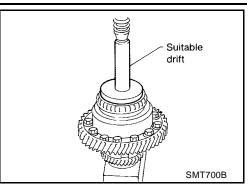
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7. Press on differential side bearings.



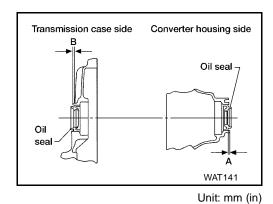
ASSEMBLY

ASSEMBLY

Assembly (1)

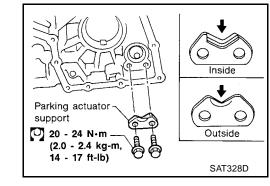
1. Install revolution sensor onto transmission case. Always use new sealing parts.

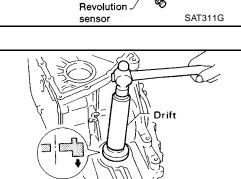
2. Install differential side oil seals on transmission case and converter housing, so that "A" and "B" are within specifications.



| A | В |
|---------------------------|-------------------------------|
| 5.5 - 6.5 (0.217 - 0.256) | -0.5 to 0.5 (-0.020 to 0.020) |

3. Install parking actuator support to transmission case. • Pay attention to direction of parking actuator support.





O-rinc Revolution

Drift (Converter housing side) KV31103000 (J38982) and ST35325000 (AAT695 ----)



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4. Install parking pawl on transmission case and fix it with parking shaft.

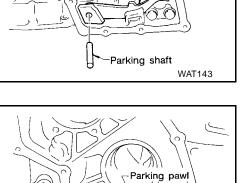
Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

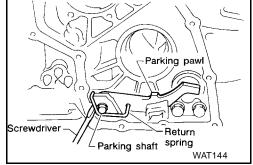
Install return spring.

5.

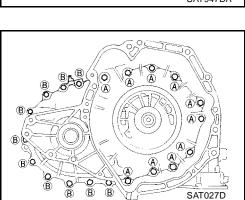
- 1. Install differential side bearing outer race without adjusting shim on transmission case.
- 2. Install differential side bearing outer race on converter housing.

- 3. Place final drive assembly on transmission case.
- 4. Install transmission case on converter housing. Tighten transmission case fixing bolts **A** and **B** to the specified torque.



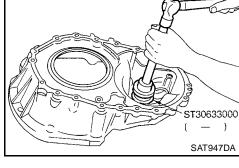


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Parking pawl

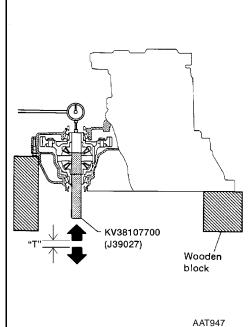


- 5. Attach dial indicator on differential case at transmission case side.
- 6. Insert Tool into differential side gear from converter housing.
- 7. Move Tool up and down and measure dial indicator deflection.

Differential side : 0.04 - 0.09 mm (0.0016 - 0.0035 in) bearing preload "T"

8. Select proper thickness of differential side bearing adjusting shim(s) using SDS table as a guide.

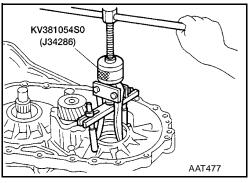
Differential side bearing adjusting shim : Refer to <u>AT-389, "DIF-</u> FERENTIAL SIDE BEAR-ING ADJUSTING SHIMS" .

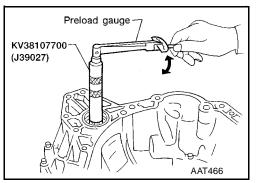


- 9. Remove converter housing from transmission case.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission case.
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torque.
- 14. Insert Tool into differential case and measure turning torque of final drive assembly.
 - Turn final drive assembly in both directions several times to seat bearing rollers correctly.

Turning torque of
final drive assembly: 0.49 - 1.08 N·m (5.0 - 11.0 kg-cm,
4.3 - 9.5 in-lb)(New bearing)

- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is within the specified range.





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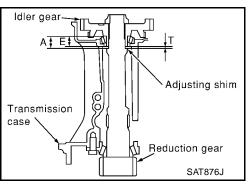
А

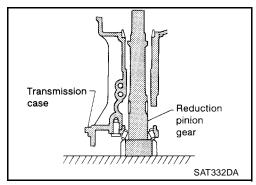
REDUCTION PINION GEAR BEARING PRELOAD

- Be sure to remove final drive assembly before doing this procedure.
- Using caliper and straightedge, calculate a dimension "T" (adjuster shim thickness) using the following formula. Adjust the inspection standard for preload (rotating slide torque) as shown below.

```
T = A – E
Inspection standard :0.1 - 0.69 N·m (1.1 - 7.0 kg-cm,
for preload 0.95 - 6.08 in-lb)
```

- 1. Remove transmission case and final drive assembly from converter housing.
- 2. Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- a. Place reduction pinion gear on transmission case as shown.

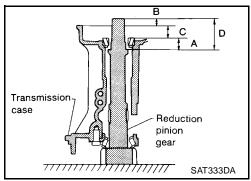


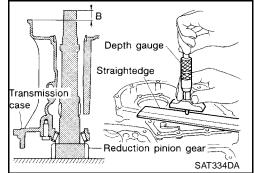


- b. Place idler gear bearing on transmission case.
- c. Measure dimensions "B", "C" and "D" and calculate dimension "A".

: Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.

- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.





- ASSEMBLY
- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.

- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

 $\mathbf{A} = \mathbf{D} - (\mathbf{B} + \mathbf{C})$

d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.

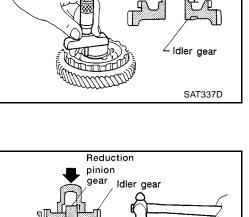
• Measure dimension "E" in at least two places.

e. Calculate "T" and select proper thickness of reduction pinion gear bearing adjusting shim using SDS table as a guide.

 $T = A - E - 0.05 \text{ mm} (0.0020 \text{ in})^*$

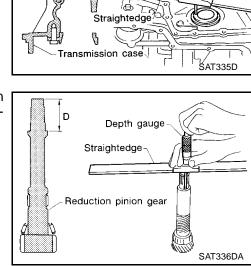
Reduction pinion gear bearing adjusting shim : Refer to AT-391, **"REDUCTION PINION GEAR BEARING ADJUST-**ING SHIMS" .

- *: Bearing preload
- 3. Install reduction pinion gear and reduction pinion gear bearing adjusting shim selected in step 2-e on transmission case using Tool.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction pinion gear.
 - Press idler gear so that idler gear can be locked by parking pawl.



Adjusting

shim

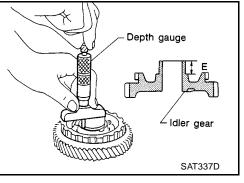


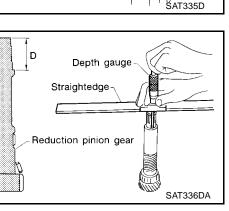
Idler gear bearing

Depth

gauge

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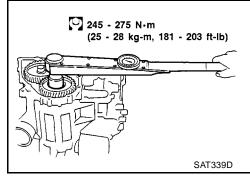
(J26091)

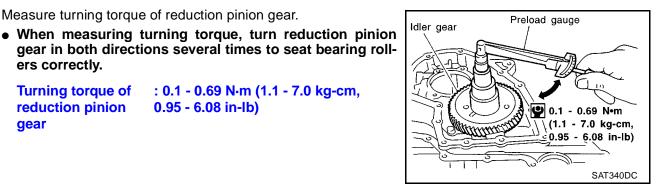
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6. Tighten idler gear lock nut to the specified torque.

7. Measure turning torque of reduction pinion gear.

• Lock idler gear with parking pawl when tightening lock nut.





OUTPUT SHAFT END PLAY

ers correctly.

gear

Turning torque of

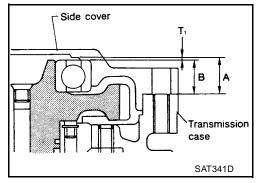
reduction pinion

Measure clearance between side cover and the end of the output shaft bearing.

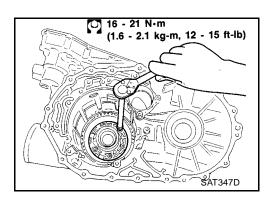
0.95 - 6.08 in-lb)

: 0.1 - 0.69 N·m (1.1 - 7.0 kg-cm,

Select proper thickness of adjusting shim so that clearance is within specifications.



1. Install bearing retainer for output shaft.



ASSEMBLY

2. Install output shaft thrust needle bearing on bearing retainer.

3. Install output shaft on transmission case.

4. Measure dimensions "l1" and "l2" at side cover and then calculate dimension "A".

Measure "l2" and "l3" in at least two places.

• Measure dimension "l1" and "l2" in at least two places "A": Distance between transmission case fitting surface and adjusting shim mating surface

 $A = I_1 - I_2$ 2

"B".

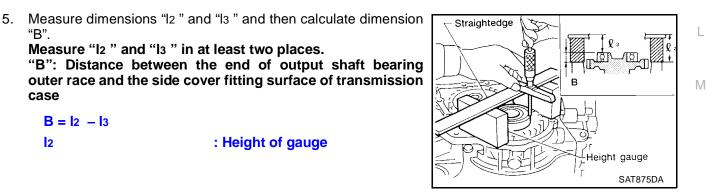
case

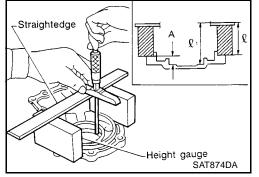
2

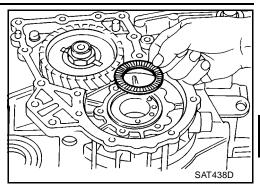
B = 12 - 13

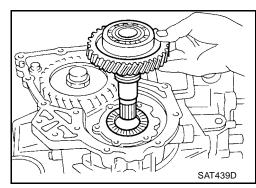
: Height of gauge

: Height of gauge









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6. Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

Output shaft end play (A – B) : 0 - 0.5 mm (0 - 0.020 in) Output shaft end play adjusting shim : Refer to <u>AT-392, "OUT-</u> <u>PUT SHAFT END PLAY</u> <u>ADJUSTING SHIMS"</u>.

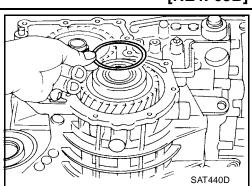
- 7. Install adjusting shim on output shaft bearing.
- 8. Apply locking sealant (Loctite 5/8 or equivalent) to transmission case as shown in illustration.

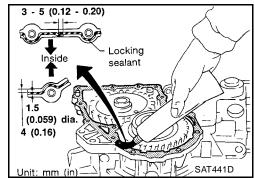
- 9. Install side cover on transmission case.
 - Apply locking sealant to the mating surface of transmission case.

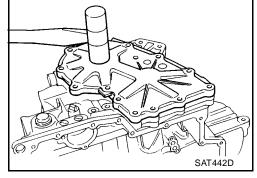
10. Tighten side cover fixing bolts to specified torque.

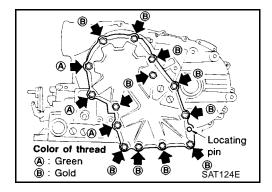
C : 26 - 30 N·m (2.7 - 3.1 kg-m, 20 - 22 ft-lb)

- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.









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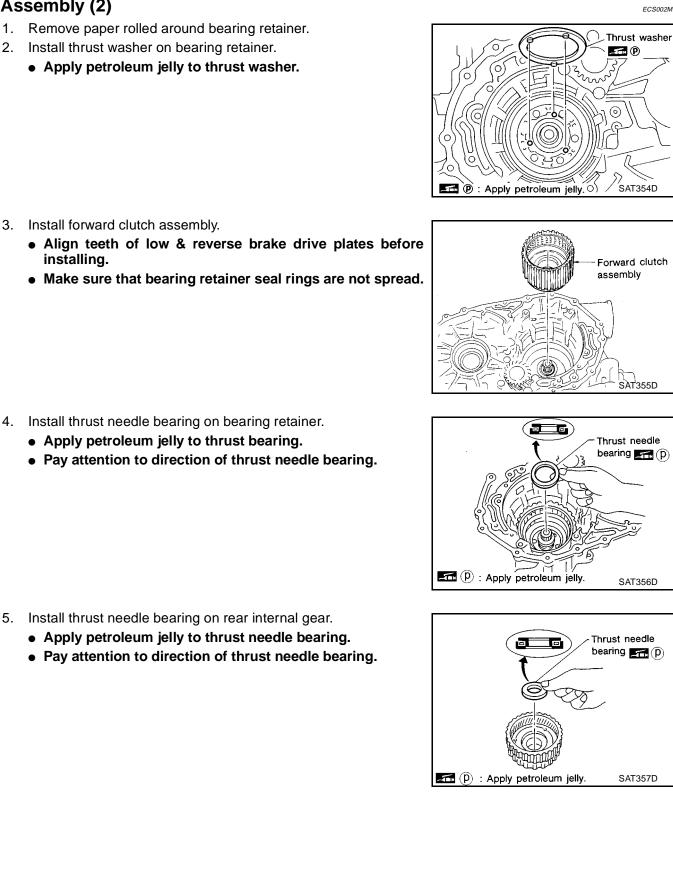
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3. Install forward clutch assembly.

Assembly (2)

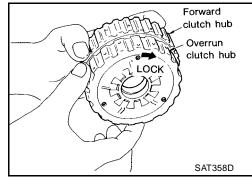
- Align teeth of low & reverse brake drive plates before installing.
- Make sure that bearing retainer seal rings are not spread.

- 4. Install thrust needle bearing on bearing retainer.
 - Apply petroleum jelly to thrust bearing.
 - Pay attention to direction of thrust needle bearing.

- 5. Install thrust needle bearing on rear internal gear.
 - Apply petroleum jelly to thrust needle bearing.
 - Pay attention to direction of thrust needle bearing.

ASSEMBLY

- 6. Hold forward clutch hub and turn overrun clutch hub. Check overrun clutch hub for directions of lock and unlock.
 - If not as shown in illustration, check installed direction of forward one-way clutch.

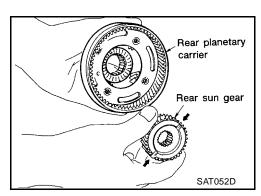


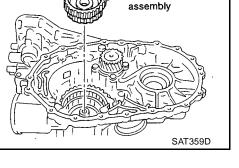
[RE4F03B]

- 7. Install rear internal gear assembly.
 - Align teeth of forward clutch and overrun clutch drive plate.

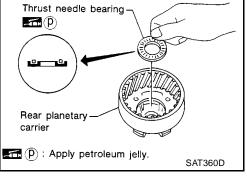
- 8. Install needle bearing on rear planetary carrier.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.

- 9. Install rear sun gear on rear planetary carrier.
 - Pay attention to direction of rear sun gear.





Internal gear



ASSEMBLY

10. Install rear planetary carrier on transmission case.

• Apply petroleum jelly to thrust needle bearing. • Pay attention to direction of thrust needle bearing.

11. Install thrust needle bearing on front planetary carrier.

- 12. Install low one-way clutch to front planetary carrier by turning it in the direction of the arrow as shown.
- 13. While holding front planetary carrier, turn low one-way clutch. Check low one-way clutch for correct directions of lock and unlock.

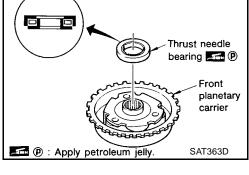
14. Install front planetary carrier assembly on transmission case.

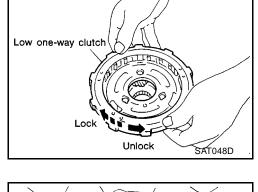
Unlock SAT048D

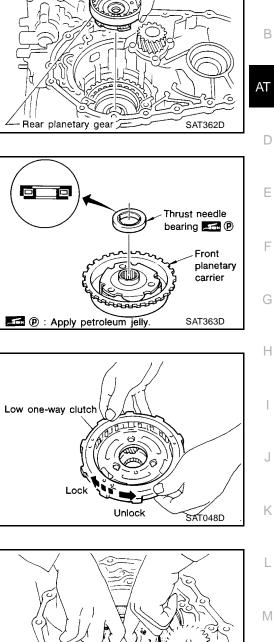
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Low one-way clutch SAT047D

Front planetary carrier



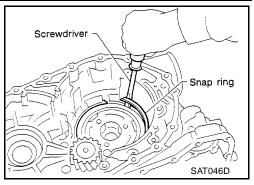




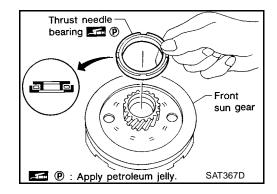
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Front sun gear

- 15. Install snap ring with screwdriver.
 - Forward clutch and bearings must be correctly installed for snap ring to fit groove of transmission case.



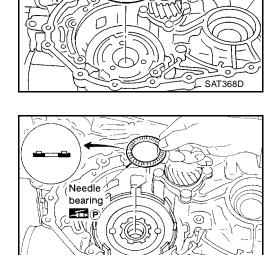
- 16. Install needle bearing on front sun gear.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.



17. Install front sun gear on front planetary carrier.



- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



P : Apply petroleum jelly. SAT369D

Front sun gear

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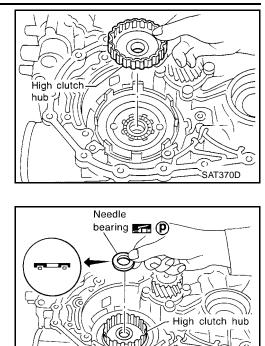
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19. Install high clutch hub on front sun gear.

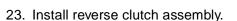
20. Install needle bearing on high clutch hub.

• Apply petroleum jelly to needle bearing.

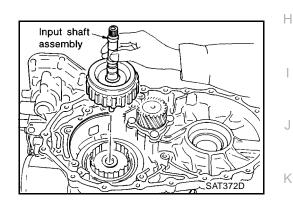
• Pay attention to direction of needle bearing.



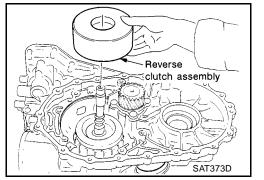
- 21. Remove paper rolled around input shaft.
- 22. Install input shaft assembly.
 - Align teeth of high clutch drive plates before installing.



• Align teeth of reverse clutch drive plates before installing.



(P) : Apply petroleum jelly.



Adjustment (2)

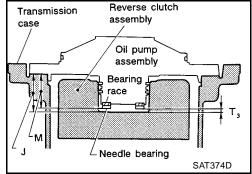
When any parts listed below are replaced, adjust total end play and reverse clutch end play.

| Part name | Total end play | Reverse clutch end play | |
|--------------------|----------------|----------------------------|--|
| Transmission case | • | • | |
| Overrun clutch hub | • | • | |
| Rear internal gear | • | • | |

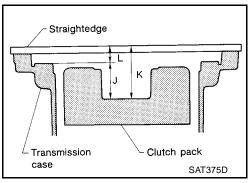
| Part name | Total end play | Reverse clutch end play |
|-------------------------|----------------|-------------------------|
| Rear planetary carrier | • | • |
| Rear sun gear | • | • |
| Front planetary carrier | • | • |
| Front sun gear | • | • |
| High clutch hub | • | • |
| High clutch drum | • | • |
| Oil pump cover | • | • |
| Reverse clutch drum | — | • |

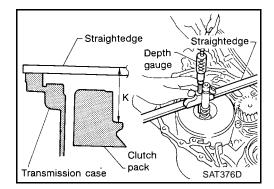
TOTAL END PLAY

- Measure clearance between reverse clutch drum and needle bearing for oil pump cover.
- Select proper thickness of bearing race so that end play is within specifications.



1. Measure dimensions "K" and "L" and then calculate dimension "J".





a. Measure dimension "K".

b. Measure dimension "L".

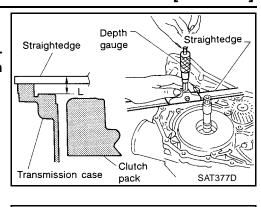
c. Calculate dimension "J".

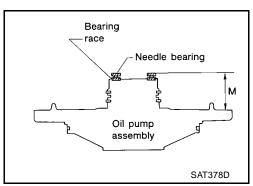
Measure dimension "M".

"J": Distance between oil pump fitting surface of transmission case and needle bearing mating surface of high clutch drum

 $\mathbf{J} = \mathbf{K} - \mathbf{L}$

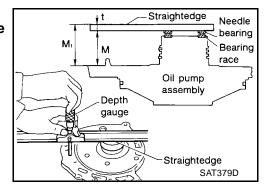
2.





- a. Place bearing race and needle bearing on oil pump assembly.
- b. Measure dimension "M".

"M": Distance between transmission case fitting surface and needle bearing on oil pump cover "M1 ": Indication of gauge



c. Measure thickness of straightedge "t".

$\mathbf{M} = \mathbf{M}\mathbf{1} - \mathbf{t}$

3. Adjust total end play "T3".

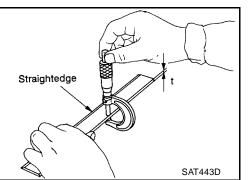
```
T<sub>3</sub> = J – M
Total end play "T<sub>3</sub> : 0.25 - 0.55 mm (0.0098 - 0.0217 in)
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• Select proper thickness of bearing race so that total end play is within specifications.

Bearing races

: Refer to <u>AT-393, "BEAR-</u> ING RACE FOR ADJUST-ING TOTAL END PLAY"



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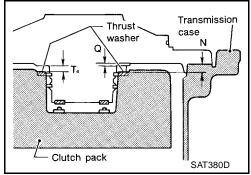
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AT-374

REVERSE CLUTCH END PLAY

- Measure clearance between oil pump cover and thrust washer for reverse clutch drum.
- Select proper thickness of thrust washer so that end play is within specifications.



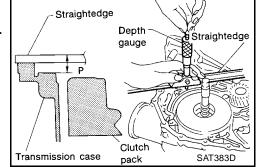
1. Measure dimensions "O" and "P" and then calculate dimension "N".

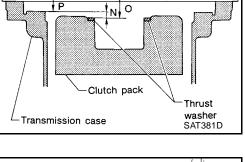
a. Place thrust washer on reverse clutch drum.

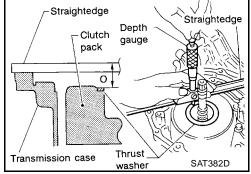
- b. Measure dimension "O".
- c. Measure dimension "P".
- d. Calculate dimension "N".

"N": Distance between oil pump fitting surface of transmission case and thrust washer on reverse clutch drum

N = O - P







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2. Measure dimensions "R" and "S" and then calculate dimension "Q".

a. Measure dimension "R".

- b. Measure dimension "S".
- c. Calculate dimension "Q".

"Q": Distance between transmission case fitting surface and thrust washer mating surface

$$Q = R - S$$

3. Adjust reverse clutch end play "T4".

T4 = N - Q

Reverse clutch end : 0.65 - 1.00 mm (0.0256 - 0.0394 in) play

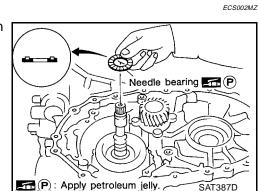
• Select proper thickness of thrust washer so that reverse clutch end play is within specifications.

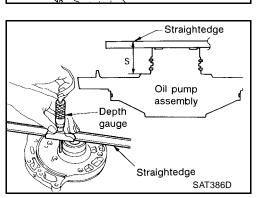
Thrust washer

: Refer to <u>AT-393.</u> <u>"THRUST WASHERS FOR</u> <u>ADJUSTING REVERSE</u> CLUTCH END PLAY"

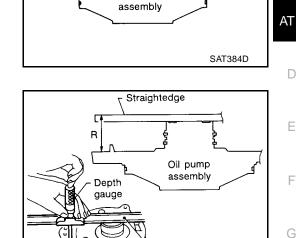
Assembly (3)

- 1. Remove reverse clutch assembly and install needle bearing on high clutch assembly.
 - Pay attention to direction of needle bearing.
- 2. Install reverse clutch assembly.





Straightedge SAT385D



Oil pump

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SAT386D



- 3. Install anchor end pin and lock nut on transmission case.
- 4. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.

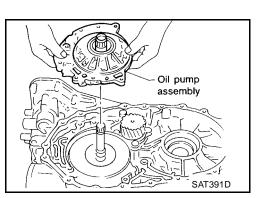
- 5. Place bearing race selected in total end play adjustment step on oil pump cover.
 - Apply petroleum jelly to bearing race.

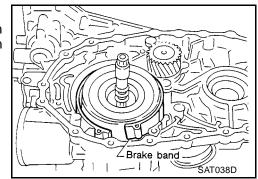
- 6. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
 - Apply petroleum jelly to thrust washer.

7. Install oil pump assembly on transmission case.

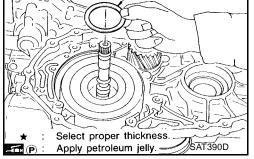


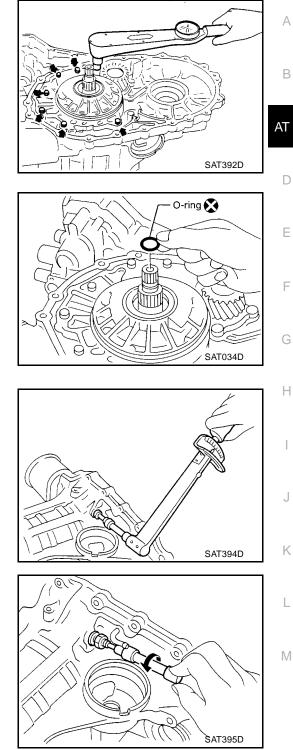
Bearing race





[RE4F03B]





- 8. Tighten oil pump fixing bolts to specified torque.
 - O : 18 21 N·m (1.8 2.1 kg-m, 13 15 ft-lb)

- 9. Install O-ring to input shaft.
 - Apply ATF to O-ring.

- 10. Adjust brake band.
- a. Tighten anchor end pin to specified torque. Anchor end : 3.9 - 5.9 N·m (0.4 - 0.6 kg-m, 35 - 52 in-lb) pin

b. Back off anchor end pin two and a half turns.

c. While holding anchor end pin, tighten lock nut.

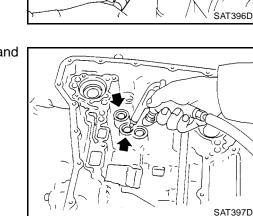
11. Apply compressed air to oil holes of transmission case and check operation of brake band.

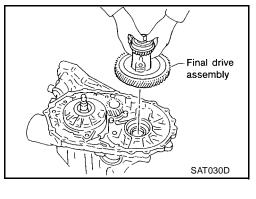
ASSEMBLY

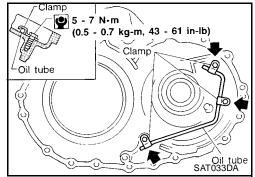
Assembly (4)

1. Install final drive assembly on transmission case.

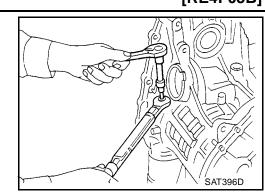
2. Install oil tube on converter housing.











AT-379

ASSEMBLY

- 3. Install O-ring on differential oil port of transmission case.
- 4. Install converter housing on transmission case.
 - Apply locking sealant to mating surface of converter housing.

| Bolt | Length mm (in) | |
|------|----------------|--|
| Α | 32.8 (1.291) | |
| В | 40 (1.57) | |

Check contact surface of accumulator piston for damage.

- c. Install accumulator pistons and return springs on transmission case.

RING".

• Apply ATF to inner surface of transmission case.

Return springs

Install accumulator piston.

b. Install O-rings on accumulator piston.

Accumulator piston O-

• Apply ATF to O-rings.

rings

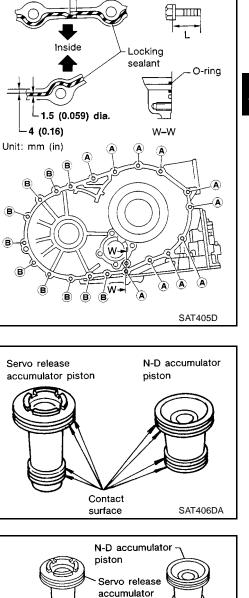
5.

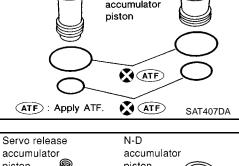
a.

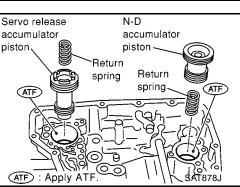
: Refer to <u>AT-393.</u> <u>"RETURN SPRING"</u> .



3 - 5 (0.12 - 0.20)







B AT D

А

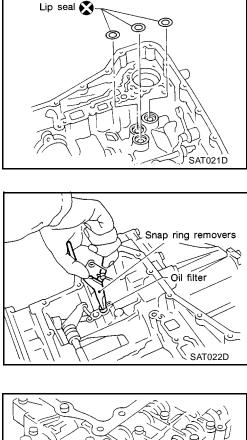
F G H

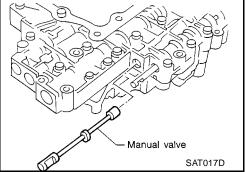
Κ

L

Μ

6. Install lip seals for band servo oil holes on transmission case.





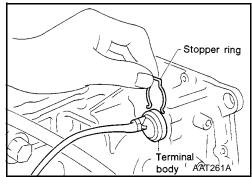
- b. Pass solenoid harness through transmission case and install
- terminal body on transmission case by pushing it.c. Install stopper ring to terminal body.

• Apply petroleum jelly to lip seals.

a. Insert manual valve into control valve assembly.

7. Install control valve assembly.

• Apply ATF to manual valve.



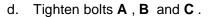
А

В

D

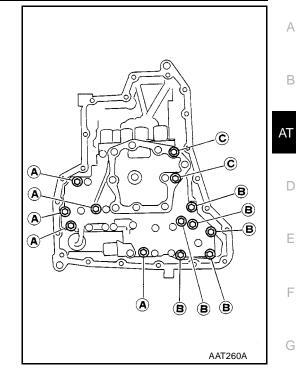
Ε

F





: 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)

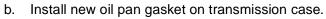


Bolt length, number and location

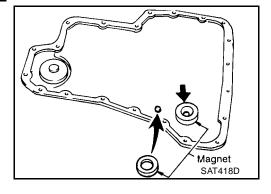
| Bolt symbol | Α | В | С |
|----------------------|-----------------------|-----------------------|-----------------------|
| Bolt length "l" ₽ | 40.0 mm (1.575 in) | 33.0 mm (1.299 in) | 43.5 mm (1.713 in) |
| Number of bolts | 5 | 6 | 2 |

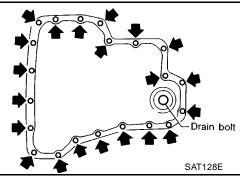
8. Install oil pan.

a. Attach magnet to oil pan.



- c. Install oil pan on transmission case.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - Tighten the bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten drain plug to specified torque.





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L

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ASSEMBLY

[RE4F03B]

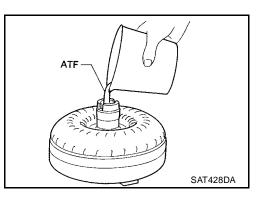
- 9. Install PNP switch.
- a. Set manual shaft in "P" position.
- b. Temporarily install PNP switch on manual shaft.
- c. Move selector lever to "N" position.

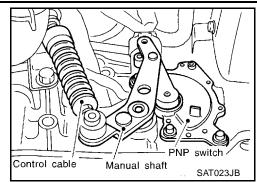
- d. Use a 4 mm (0.157 in) pin for this adjustment.
 - 1. Insert the pin straight into the manual shaft adjustment hole.
 - 2. Rotate PNP switch until the pin can also be inserted straight into hole in PNP switch.
- e. Tighten PNP switch fixing bolts.
- f. Remove pin from adjustment hole after adjusting PNP switch.

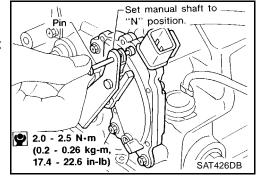
10. Install oil charging pipe and oil cooler tube to transmission case.

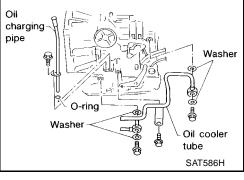


- 11. Install torque converter.
- a. Pour ATF into torque converter.
 - Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
 - When reusing old torque converter, add the same amount of fluid as was drained.









ASSEMBLY

AT-383

[RE4F03B]

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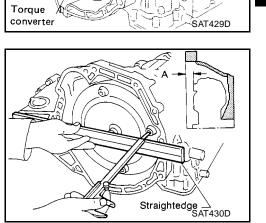
Μ

b. Install torque converter while aligning notches of torque converter with notches of oil pump.

c. Measure distance "A" to check that torque converter is in proper position.

Distance "A"

: 21.1 mm (0.831 in)



[RE4F03B]

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

| Engine | | QG18DE |
|--|-------------|---|
| Automatic transaxle model | | RE4F03B |
| Automatic transaxle assembly Model code number | | 3AX60 |
| | 1st | 2.861 |
| - | 2nd | 1.562 |
| | 3rd | 1.000 |
| Transaxle gear ratio | 4th | 0.698 |
| | Reverse | 2.230 |
| | Final drive | 3.827 |
| Recommended fluid | | Nissan Matic "D" (Continental U.S. and Alaska) or Genu- ine Nissan Automatic Transmission Fluid (Canada)*1 |
| Fluid capacity | | 7.0I (7-3/8 US qt, 6-1/8 Imp qt) |

*1: Refer to MA-14, "Fluids and Lubricants" .

PFP:00030

ECS002N1

[RE4F03B]

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS QG18DE (Calif. CA Model)

| Throttle position | Shift pat- | pat- Vehicle speed km/h (MPH) | | | | | | R | |
|-------------------|------------|-------------------------------|------------------------|--------------------------|-------------------------|-----------------------|-----------------------|----------------------|----|
| | tern | $D1 \rightarrow D2$ | $D_2 \rightarrow D_3$ | $D3 \rightarrow D4$ | $D4 \rightarrow D3$ | $D_3 \rightarrow D_2$ | $D_2 \rightarrow D_1$ | $12 \rightarrow 11$ | D |
| Full throttle | Comfort | 54 - 62 (34 - 39) | 103 - 111 (64 - 69) | 163 - 171 (101 - 106) | 159 - 167 (99 - 104) | 93 - 101 (58 - 63) | 41 - 49 (25 - 30) | 54 - 62 (34 - 39) | AT |
| Half throttle | Comfort | 32 - 40 (20 - 25) | 60 - 68 (37 - 42) | 124 - 132 (77 - 82) | 70 - 78 (43 - 48) | 35 - 43 (22 - 27) | 25 - 33 (16 - 21) | 54 - 62 (34 - 39) | |

QG18DE (Except Calif. CA Model)

| Throttle position | Shift pat- | | | Vehicle speed km/h (MPH) | | | | |
|-------------------|------------|----------------------|------------------------|--------------------------|-------------------------|----------------------|-----------------------|----------------------|
| | tern | $D1 \rightarrow D2$ | $D_2 \rightarrow D_3$ | $D_3 \rightarrow D_4$ | $D4 \rightarrow D3$ | $D3\ \to D2$ | $D_2 \rightarrow D_1$ | $12 \rightarrow 11$ |
| Full throttle | Comfort | 52 - 60 (32 - 37) | 100 - 108 (62 - 67) | 158 - 166 (98 - 103) | 154 - 162 (96 - 101) | 70 - 98 (56 - 61) | 41 - 49 (25 - 30) | 52 - 60 (32 - 37) |
| Half throttle | Comfort | 31 - 39 (19 - 24) | 58 - 66 (36 - 41) | 119 - 127 (74 - 79) | 68 - 76 (42 - 47) | 34 - 42 (21 - 26) | 24 - 32 (15 - 20) | 52 - 60 (32 - 37) |

VEHICLE SPEED WHEN PERFORMING LOCK-UP QG18DE (Calif. CA Model)

| Throttle opening | OD switch Shift pattern | | Vehicle speed km/h (MPH) | | |
|------------------|-------------------------|--------------|--------------------------|-------------------|--|
| Throthe opening | OD SWITCH | Shin patient | Lock-up ON | Lock-up OFF | |
| 2/8 | ON (D4) | Comfort | 97 - 105 (60 - 65) | 63 - 71 (39 - 44) | |
| | OFF (D3) | Comfort | 86 - 94 (53 - 58) | 83 - 91 (52 - 57) | |

QG18DE (Except Calif. CA Model)

| Throttle opening | OD switch Shift pattern | | Vehicle speed km/h (MPH) | | |
|----------------------------|-------------------------|--------------|--------------------------|-------------------|--|
| Throttle opening OD switch | | Shin pattern | Lock-up ON | Lock-up OFF | |
| 2/8 | ON (D4) | Comfort | 94 - 102 (58 - 63) | 61 - 69 (38 - 43) | |
| | OFF (D3) | Comfort | 86 - 94 (53 - 58) | 83 - 91 (52 - 57) | |

Stall Revolution

| Engine model | Stall revolution rpm |
|--------------|----------------------|
| QG18DE | 2,350 - 2,800 |

Line Pressure

| Engine speed | | Line pressure k | Pa (kg/cm ² , psi) | |
|--------------|-------------------|-------------------|-------------------------------|-------------------|
| rpm | R position | D position | 2 position | 1 position |
| ldle | 778 (7.9, 113) | 500 (5.1, 73) | 500 (5.1, 73) | 500 (5.1, 73) |
| Stall | 1,816 (18.5, 263) | 1,167 (11.9, 169) | 1,167 (11.9, 169) | 1,167 (11.9, 169) |

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ECS002N3

ECS002N4

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Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

ECS002N5

ECS002N6

Unit: mm (in)

[RE4F03B]

| | No | Parts | Part No.* | Free length | Outer diameter |
|-------------------------|----|--|-------------|----------------|----------------|
| | 35 | 3-2 timing valve spring | 31736-01X00 | 23.29 (0.917) | 6.65 (0.2618) |
| | 19 | Cooler check valve spring | 31742-3AX05 | 28.04 (1.1039) | 7.15 (0.2815) |
| Upper body | 23 | Pilot valve spring | 31742-3AX03 | 38.98 (1.5346) | 8.9 (0.350) |
| Refer to | 15 | 1-2 accumulator valve spring | 31742-3AX00 | 20.5 (0.807) | 6.95 (0.2736) |
| <u>AT-306,</u> "CON- | 28 | 1-2 accumulator piston spring | 31742-3AX09 | 55.66 (2.1913) | 19.5 (0.7677) |
| TROL | 33 | 1st reducing valve spring | 31742-80X05 | 27.0 (1.063) | 7.0 (0.276) |
| <u>VALVE</u> UPPER | 2 | Overrun clutch reducing valve spring | 31742-80X06 | 37.5 (1.476) | 7.0 (0.276) |
| BODY". | 7 | Torque converter relief valve spring | 31742-3AX04 | 33.3 (1.3110) | 9.0 (0.354) |
| | 10 | Torque converter clutch control valve spring | 31742-3AX02 | 53.01 (2.0870) | 6.5 (0.256) |
| | 34 | Shuttle control valve spring | 31762-41X04 | 51.0 (2.0079) | 5.65 (0.2224) |
| | 18 | Pressure regulator valve spring | 31742-80X13 | 45.0 (1.772) | 15.0 (0.591) |
| Lower body | 23 | Overrun clutch control valve spring | 31762-80X00 | 21.7 (0.854) | 7.0 (0.276) |
| Refer to | 27 | Accumulator control valve spring | 31742-80X02 | 22.0 (0.866) | 6.5 (0.256) |
| <u>AT-310,</u> "CON- | 29 | Shift valve A spring | 31762-80X00 | 21.7 (0.854) | 7.0 (0.276) |
| TROL | 2 | Shift valve B spring | 31762-80X00 | 21.7 (0.854) | 7.0 (0.276) |
| <u>VALVE</u> LOWER | 11 | Pressure modifier valve spring | 31742-41X15 | 30.5 (1.201) | 9.8 (0.386) |
| BODY". | 7 | Pressure modifier valve spring | 31742-80X16 | 32.0 (1.260) | 6.9 (0.272) |
| | — | Oil cooler relief valve spring | 31872-31X00 | 17.02 (0.6701) | 8.0 (0.315) |
| | — | T/C pressure spring | 31742-3AX11 | 9.0 (0.354) | 7.3 (0.287) |

*: Always check with the Parts Department for the latest parts information.

Clutch, Brake and Brake Band REVERSE CLUTCH

| Number of drive plates | | 2 | |
|-----------------------------------|-----------------|-------------------|--------------|
| Number of driven plates | | 2 | |
| | Standard | 2.0 (0. | 079) |
| Drive plate thickness mm (in) | Allowable limit | 1.8 (0. | 071) |
| | Standard | 0.5 - 0.8 (0.0 | 20 - 0.031) |
| Clearance mm (in) Allowable limit | | 1.2 (0. | 047) |
| | | Thickness mm (in) | Part number* |
| | | 4.4 (0.173) | 31537-31X00 |
| Thickness of retaining plates | | 4.6 (0.181) | 31537-31X01 |
| | | 4.8 (0.189) | 31537-31X02 |
| | | 5.0 (0.197) | 31537-31X03 |
| | | 5.2 (0.205) | 31537-31X04 |

*: Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

| Number of drive plates | | 3 |
|--------------------------------|-----------------|-------------|
| Number of driven plates | | 5 |
| Drive plate thickness mm (in) | Standard | 2.0 (0.079) |
| Drive plate trickness min (in) | Allowable limit | 1.8 (0.071) |

[RE4F03B]

| earance mm (in) | | 1.4 - 1.8 (0.055 - 0.071) | | |
|-------------------------------|--------------------------------|----------------------------|----------------------------|--|
| | Allowable limit | 2.4 (0.094) | | |
| | | Thickness mm (in) | Part number* | |
| | | 4.8 (0.189) | 31537-32X05 | |
| | | 5.0 (0.197) | 31537-32X06 | |
| Thickness of retaining plates | | 5.2 (0.205) | 31537-32X07 | |
| Thekness of retaining plates | | 5.4 (0.213) | 31537-32X08 | |
| | | 5.6 (0.220) | 31537-32X09 | |
| | | 5.8 (0.228) | 31537-32X10 | |
| | | 6.0 (0.236) | 31537-32X11 | |
| Always check with the Parts D | epartment for the latest parts | information. | | |
| ORWARD CLUTCH | | | | |
| Number of drive plates | | 5 | | |
| Number of driven plates | | 5 | | |
| Drive plate thickness mm (in) | Standard | 1.8 (0. | 071) | |
| | Allowable limit | 1.6 (0. | 063) | |
| Clearance mm (in) | Standard | 0.45 - 0.85 (0.0 | 177 - 0.0335) | |
| Allowable limit | | 1.85 (0. | 0728) | |
| | | Thickness mm (in) | Part number* | |
| | | 3.6 (0.142) | 31537-31X60 | |
| | | 3.8 (0.150) | 31537-31X61 | |
| Thickness of retaining plate | | 4.0 (0.157) | 31537-31X62 | |
| | | 4.2 (0.165) | 31537-31X63 | |
| | | 4.4 (0.173) | 31537-31X64 | |
| | | 4.6 (0.181) | 31537-31X65 | |
| Always check with the Parts D | epartment for the latest parts | information. | | |
| VERRUN CLUTCH | | | | |
| Number of drive plates | | 3 | | |
| Number of driven plates | | 4 | | |
| Drive plate thickness mm (in) | Standard | 1.6 (0. | 063) | |
| | Allowable limit | 1.4 (0. | 055) | |
| Clearance mm (in) | Standard | 1.0 - 1.4 (0.0 | 39 - 0.055) | |
| | Allowable limit | 2.0 (0. | 079) | |
| | | Thickness mm (in) | Part number* | |
| | | 3.6 (0.142) | 31567-31X79 | |
| | Thickness of retaining plate | | 31567-31X80 | |
| Thickness of retaining plate | | | | |
| Thickness of retaining plate | | 4.0 (0.157) | 31567-31X81 | |
| Thickness of retaining plate | | 4.0 (0.157) 4.2 (0.165) | 31567-31X81 31567-31X82 | |

LOW & REVERSE BRAKE

| Number of drive plates | | 5 |
|-----------------------------------|-----------------|---------------------------|
| Number of driven plates | | 4 + 1 |
| Drive plate thickness mm (in) | Standard | 2.0 (0.079) |
| | Allowable limit | 1.8 (0.071) |
| Clearance mm (in) | Standard | 1.4 - 1.8 (0.055 - 0.071) |
| Clearance mm (in) Allowable limit | | 2.8 (0.110) |

[RE4F03B]

| | Thickness mm (in) | Part number* |
|------------------------------|--|--|
| | 3.6 (0.142) | 31667-31X16 |
| | 3.8 (0.150) | 31667-31X17 |
| Thickness of retaining plate | 4.0 (0.157) | 31667-31X18 |
| | 4.2 (0.165) | 31667-31X19 |
| | 4.4 (0.173) | 31667-31X20 |
| | 4.6 (0.181) | 31667-31X21 |
| Thickness of retaining plate | 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) | 31667-31X17 31667-31X18 31667-31X19 31667-31X20 |

*: Always check with the Parts Department for the latest parts information.

BRAKE BAND

| Anchor end pin tightening torque | 3.5 - 5.9 N-m (0.35 - 0.6 kg-m, 31 - 52 in-lb) |
|--|--|
| Number of returning revolutions for anchor end pin | 2.5±0.125 |
| Lock nut tightening torque | 31 - 36 N-m (3.2 - 3.7 kg-m, 23 - 27 ft-lb) |

Clutch and Brake Return Springs

ECS002N7 Unit: mm (in)

| Parts | | Free length | Outer diameter | Part number* |
|---------------------------------|-------------------|--------------|----------------|--------------|
| Forward clutch (Overrun clutch) | Outer (16 pcs) | 26.6 (1.047) | 10.6 (0.417) | 31505-31X02 |
| | Inner (16 pcs) | 26.3 (1.035) | 7.7 (0.303) | 31505-31X03 |
| Reverse clutch (16 pcs) | | 18.6 (0.732) | 8.0 (0.315) | 31505-31X00 |
| High clutch (12 pcs) | | 19.7 (0.776) | 11.1 (0.437) | 31505-31X01 |
| Low reverse brake (20 pcs) | | 25.1 (0.988) | 7.6 (0.299) | 31505-31X04 |

*: Always check with the Parts Department for the latest parts information.

Oil Pump

ECS002N8

| Oil pump side clearance mm (in) | | 0.02 - 0.04 (0.000 | 0.02 - 0.04 (0.0008 - 0.0016) | | |
|--|-----------------|--|---|--|--|
| | | Inner gea | Inner gear | | |
| | | Thickness mm (in) | Part number* | | |
| | | 9.99 - 10.00 (0.3933 - 0.3937) 9.98 - 9.99 (0.3929 - 0.3933) 9.97 - 9.98 (0.3925 - 0.3929) | 31346-31X00 31346-31X01 31346-31X02 | | |
| Thickness of inner gears and outer gears | | Outer ge | | | |
| | | | Part number* | | |
| - | | 9.99 - 10.00 (0.3933 - 0.3937) 9.98 - 9.99 (0.3929 - 0.3933) 9.97 - 9.98 (0.3925 - 0.3929) | 31347-31X00 31347-31X01 31347-31X02 | | |
| Clearance between oil pump | Standard | 0.08 - 0.15 (0.003 | 1 - 0.0059) | | |
| housing and outer gear mm (in) | • • • | 0.15 (0.00 | 59) | | |
| Oil pump cover seal ring clear- | Standard | 0.1 - 0.25 (0.0039 | 9 - 0.0098) | | |
| ance mm (in) | Allowable limit | 0.25 (0.00 | 98) | | |

*: Always check with the Parts Department for the latest parts information.

Input Shaft

ECS002N9

Unit: mm (in)

| Input shaft seal ring clearance | Standard | 0.08 - 0.23 (0.0031 - 0.0091) |
|---------------------------------|-----------------|-------------------------------|
| input shart sear ning clearance | Allowable limit | 0.23 (0.0091) |

[RE4F03B]

| Planetary Carrier | | ecsa Unit: mm | |
|---|----------------------------------|--|-------|
| Clearance between planetary carrier and | Standard | 0.15 - 0.70 (0.0059 - 0.0276) | (111) |
| pinion washer | Allowable limit | 0.80 (0.0315) | |
| Final Drive DIFFERENTIAL SIDE GEAR CL | FARANCE | ECSU | 02NB |
| Clearance between side gear and differenti | | 0.1 - 0.2 mm (0.004 - 0.008 in) | |
| DIFFERENTIAL SIDE GEAR TH | RUST WASHERS | | |
| Thickness mm (in) | | Part number* | |
| 0.75 - 0.80 (0.0295 - 0.03 | 315) | 38424-D2111 | |
| 0.80 - 0.85 (0.0315 - 0.03 | , | 38424-D2112 | |
| 0.85 - 0.90 (0.0335 - 0.03 | 354) | 38424-D2113 | |
| 0.90 - 0.95 (0.0354 - 0.03 | , | 38424-D2114 | |
| 0.95 - 1.00 (0.0374 - 0.03 | 394) | 38424-D2115 | |
| *: Always check with the Parts Department for | or the latest parts information | | |
| . Always check with the Faits Department is | or the latest parts information. | | |
| | or the latest parts information. | | |
| BEARING PRELOAD Differential side bearing preload "T" | | 0.04 - 0.09 mm (0.0016 - 0.0035 in) | |
| BEARING PRELOAD | | 0.04 - 0.09 mm (0.0016 - 0.0035 in) | |
| BEARING PRELOAD Differential side bearing preload "T" | | 0.04 - 0.09 mm (0.0016 - 0.0035 in) 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly | | | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly | | | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X09 31499-21X10 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X11 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) 0.60 (0.0236) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X11 31499-21X12 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) 0.60 (0.0236) 0.64 (0.0252) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X11 31499-21X12 31499-21X12 31499-21X13 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) 0.60 (0.0236) 0.64 (0.0252) 0.68 (0.0268) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X12 31499-21X12 31499-21X12 31499-21X13 31499-21X14 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) 0.60 (0.0236) 0.64 (0.0252) 0.68 (0.0268) 0.72 (0.0283) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X12 31499-21X12 31499-21X12 31499-21X13 31499-21X14 31499-21X15 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) 0.60 (0.0236) 0.64 (0.0252) 0.68 (0.0268) 0.72 (0.0283) 0.76 (0.0299) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X12 31499-21X12 31499-21X12 31499-21X14 31499-21X14 31499-21X15 31499-21X16 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) 0.60 (0.0236) 0.64 (0.0252) 0.68 (0.0268) 0.72 (0.0283) 0.76 (0.0299) 0.80 (0.0315) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X12 31499-21X12 31499-21X14 31499-21X14 31499-21X14 31499-21X16 31499-21X16 31499-21X17 | |
| BEARING PRELOAD Differential side bearing preload "T" TURNING TORQUE Turning torque of final drive assembly DIFFERENTIAL SIDE BEARING Thickness mm (in) 0.40 (0.0157) 0.44 (0.0173) 0.48 (0.0189) 0.52 (0.0205) 0.56 (0.0220) 0.60 (0.0236) 0.64 (0.0252) 0.68 (0.0268) 0.72 (0.0283) 0.76 (0.0299) 0.80 (0.0315) 0.84 (0.0331) | | 0.49 - 1.08 N-m (5.0 - 11.0 kg-cm, 4.3 - 9.5 in-lb) Part number* 31499-21X07 31499-21X08 31499-21X09 31499-21X10 31499-21X10 31499-21X12 31499-21X12 31499-21X14 31499-21X14 31499-21X15 31499-21X16 31499-21X16 31499-21X17 31499-21X18 | |

SERVICE DATA AND SPECIFICATIONS (SDS)

TABLE FOR SELECTING DIFFERENTIAL SIDE BEARING ADJUSTING SHIMS

Unit: mm (in)

| Dial indicator deflection | Suitable shim(s) |
|-------------------------------|-------------------------------|
| 0.31 - 0.35 (0.0122 - 0.0138) | 0.40 (0.0157) |
| 0.35 - 0.39 (0.0138 - 0.0154) | 0.44 (0.0173) |
| 0.39 - 0.43 (0.0154 - 0.0169) | 0.48 (0.0189) |
| 0.43 - 0.47 (0.0169 - 0.0185) | 0.52 (0.0205) |
| 0.47 - 0.51 (0.0185 - 0.0201) | 0.56 (0.0220) |
| 0.51 - 0.55 (0.0201 - 0.0217) | 0.60 (0.0236) |
| 0.55 - 0.59 (0.0217 - 0.0232) | 0.64 (0.0252) |
| 0.59 - 0.63 (0.0232 - 0.0248) | 0.68 (0.0268) |
| 0.63 - 0.67 (0.0248 - 0.0264) | 0.72 (0.0283) |
| 0.67 - 0.71 (0.0264 - 0.0280) | 0.76 (0.0299) |
| 0.71 - 0.75 (0.0280 - 0.0295) | 0.80 (0.0315) |
| 0.75 - 0.79 (0.0295 - 0.0311) | 0.84 (0.0331) |
| 0.79 - 0.83 (0.0311 - 0.0327) | 0.88 (0.0346) |
| 0.83 - 0.87 (0.0327 - 0.0343) | 0.92 (0.0362) |
| 0.87 - 0.91 (0.0343 - 0.0358) | 0.48 (0.0189) + 0.48 (0.0189) |
| 0.91 - 0.95 (0.0358 - 0.0374) | 0.48 (0.0189) + 0.52 (0.0205) |
| 0.95 - 0.99 (0.0374 - 0.0390) | 0.52 (0.0205) + 0.52 (0.0205) |
| 0.99 - 1.03 (0.0390 - 0.0406) | 0.52 (0.0205) + 0.56 (0.0220) |
| 1.03 - 1.07 (0.0406 - 0.0421) | 0.56 (0.0220) + 0.56 (0.0220) |
| 1.07 - 1.11 (0.0421 - 0.0437) | 0.56 (0.0220) + 0.60 (0.0236) |
| 1.11 - 1.15 (0.0437 - 0.0453) | 0.60 (0.0236) + 0.60 (0.0236) |
| 1.15 - 1.19 (0.0453 - 0.0469) | 0.60 (0.0236) + 0.64 (0.0252) |
| 1.19 - 1.23 (0.0469 - 0.0484) | 0.64 (0.0252) + 0.64 (0.0252) |
| 1.23 - 1.27 (0.0484 - 0.0500) | 0.64 (0.0252) + 0.68 (0.0268) |
| 1.27 - 1.31 (0.0500 - 0.0516) | 0.68 (0.0268) + 0.68 (0.0268) |
| 1.31 - 1.35 (0.0516 - 0.0531) | 0.68 (0.0268) + 0.72 (0.0283) |
| 1.35 - 1.39 (0.0531 - 0.0547) | 1.44 (0.0567) |
| 1.39 - 1.43 (0.0547 - 0.0563) | 0.72 (0.0283) + 0.76 (0.0299) |
| 1.43 - 1.47 (0.0563 - 0.0579) | 0.76 (0.0299) + 0.76 (0.0299) |
| 1.47 - 1.51 (0.0579 - 0.0594) | 0.76 (0.0299) + 0.80 (0.0315) |
| 1.51 - 1.55 (0.0594 - 0.0610) | 0.80 (0.0315) + 0.80 (0.0315) |
| 1.55 - 1.59 (0.0610 - 0.0626) | 0.80 (0.0315) + 0.84 (0.0331) |
| 1.59 - 1.63 (0.0626 - 0.0642) | 0.84 (0.0331) + 0.84 (0.0331) |
| 1.63 - 1.67 (0.0642 - 0.0657) | 0.84 (0.0331) + 0.88 (0.0346) |
| 1.67 - 1.71 (0.0657 - 0.0673) | 0.88 (0.0346) + 0.88 (0.0346) |
| 1.71 - 1.75 (0.0673 - 0.0689) | 0.88 (0.0346) + 0.92 (0.0362) |
| 1.75 - 1.79 (0.0689 - 0.0705) | 0.92 (0.0362) + 0.92 (0.0362) |
| 1.79 - 1.83 (0.0705 - 0.0720) | 0.92 (0.0362) + 0.96 (0.0378) |
| 1.83 - 1.87 (0.0720 - 0.0736) | 0.96 (0.0378) + 0.96 (0.0378) |
| 1.87 - 1.91 (0.0736 - 0.0752) | 0.52 (0.0205) + 1.44 (0.0567) |
| 1.91 - 1.95 (0.0752 - 0.0768) | 0.56 (0.0220) + 1.44 (0.0567) |
| eduction Pinion Gear | ECS002N |

| Reduction pinion gear bearing preload | 0.05 mm (0.0020 in) | |
|---|---|--|
| TURNING TORQUE | | |
| Turning torque of reduction pinion gear | 0.1 - 0.69 N-m (1.1 - 7.0 kg-cm, 0.95 - 6.08 in-lb) | |

SERVICE DATA AND SPECIFICATIONS (SDS)

REDUCTION PINION GEAR BEARING ADJUSTING SHIMS

| Thickness mm (in) | Part number* | ŀ |
|-------------------|--------------|----|
| 1.74 (0.0685) | 31438-31X16 | |
| 1.78 (0.0701) | 31438-31X17 | |
| 1.82 (0.0717) | 31438-31X18 | E |
| 1.86 (0.0732) | 31438-31X19 | |
| 1.90 (0.0748) | 31438-31X20 | |
| 1.92 (0.0756) | 31439-31X60 | |
| 1.94 (0.0764) | 31438-31X21 | AT |
| 1.96 (0.0772) | 31439-31X61 | |
| 1.98 (0.0780) | 31438-31X22 | |
| 2.00 (0.0787) | 31439-31X62 | Γ |
| 2.02 (0.0795) | 31438-31X23 | L |
| 2.04 (0.0803) | 31439-31X63 | |
| 2.06 (0.0811) | 31438-31X24 | |
| 2.08 (0.0819) | 31439-31X64 | E |
| 2.10 (0.0827) | 31438-31X60 | |
| 2.12 (0.0835) | 31439-31X65 | |
| 2.14 (0.0843) | 31438-31X61 | |
| 2.16 (0.0850) | 31439-31X66 | F |
| 2.18 (0.0858) | 31438-31X62 | |
| 2.20 (0.0866) | 31439-31X67 | |
| 2.22 (0.0874) | 31438-31X63 | |
| 2.24 (0.0882) | 31439-31X68 | (|
| 2.26 (0.0890) | 31438-31X64 | |
| 2.28 (0.0898) | 31439-31X69 | |
| 2.30 (0.0906) | 31438-31X65 | |
| 2.34 (0.0921) | 31438-31X66 | ŀ |
| 2.38 (0.0937) | 31438-31X67 | |
| 2.42 (0.0953) | 31438-31X68 | |
| 2.46 (0.0969) | 31438-31X69 | |
| 2.50 (0.0984) | 31438-31X70 | |
| 2.54 (0.1000) | 31438-31X71 | |
| 2.58 (0.1016) | 31438-31X72 | |
| 2.62 (0.1031) | 31438-31X73 | |
| 2.66 (0.1047) | 31438-31X74 | |

*: Always check with the Parts Department for the latest parts information.

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AT-391

[RE4F03B]

TABLE FOR SELECTING REDUCTION PINION GEAR BEARING ADJUSTING SHIM

Unit: mm (in)

| Dimension "T" | Suitable shim(s) |
|-------------------------------|------------------|
| 1.77 - 1.81 (0.0697 - 0.0713) | 1.74 (0.0685) |
| 1.81 - 1.85 (0.0713 - 0.0728) | 1.78 (0.0701) |
| 1.85 - 1.89 (0.0728 - 0.0744) | 1.82 (0.0717) |
| 1.89 - 1.93 (0.0744 - 0.0760) | 1.86 (0.0732) |
| 1.93 - 1.96 (0.0760 - 0.0772) | 1.90 (0.0748) |
| 1.96 - 1.98 (0.0772 - 0.0780) | 1.92 (0.0756) |
| 1.98 - 2.00 (0.0780 - 0.0787) | 1.94 (0.0764) |
| 2.00 - 2.02 (0.0787 - 0.0795) | 1.96 (0.0772) |
| 2.02 - 2.04 (0.0795 - 0.0803) | 1.98 (0.0780) |
| 2.04 - 2.06 (0.0803 - 0.0811) | 2.00 (0.0787) |
| 2.06 - 2.08 (0.0811 - 0.0819) | 2.02 (0.0795) |
| 2.08 - 2.10 (0.0819 - 0.0827) | 2.04 (0.0803) |
| 2.10 - 2.12 (0.0827 - 0.0835) | 2.06 (0.0811) |
| 2.12 - 2.14 (0.0835 - 0.0843) | 2.08 (0.0819) |
| 2.14 - 2.16 (0.0843 - 0.0850) | 2.10 (0.0827) |
| 2.16 - 2.18 (0.0850 - 0.0858) | 2.12 (0.0835) |
| 2.18 - 2.20 (0.0858 - 0.0866) | 2.14 (0.0843) |
| 2.20 - 2.22 (0.0866 - 0.0874) | 2.16 (0.0850) |
| 2.22 - 2.24 (0.0874 - 0.0888) | 2.18 (0.0858) |
| 2.24 - 2.26 (0.0882 - 0.0890) | 2.20 (0.0866) |
| 2.26 - 2.28 (0.0890 - 0.0898) | 2.22 (0.0874) |
| 2.28 - 2.30 (0.0898 - 0.0906) | 2.24 (0.0882) |
| 2.30 - 2.32 (0.0906 - 0.0913) | 2.26 (0.0890) |
| 2.32 - 2.34 (0.0913 - 0.0921) | 2.28 (0.0898) |
| 2.34 - 2.37 (0.0921 - 0.0933) | 2.30 (0.0906) |
| 2.37 - 2.41 (0.0933 - 0.0949) | 2.34 (0.0921) |
| 2.41 - 2.45 (0.0949 - 0.0965) | 2.38 (0.0937) |
| 2.45 - 2.49 (0.0965 - 0.0980) | 2.42 (0.0953) |
| 2.49 - 2.53 (0.0980 - 0.0996) | 2.46 (0.0969) |
| 2.53 - 2.57 (0.0996 - 0.1012) | 2.50 (0.0984) |
| 2.57 - 2.61 (0.1012 - 0.1028) | 2.54 (0.1000) |
| 2.61 - 2.65 (0.1028 - 0.1043) | 2.58 (0.1016) |
| 2.65 - 2.69 (0.1043 - 0.1059) | 2.62 (0.1031) |
| 2.69 - 2.73 (0.1059 - 0.1075) | 2.66 (0.1047) |

Output Shaft SEAL RING CLEARANCE

 Output shaft seal ring clearance
 Standard
 0.10 - 0.25 (0.0039 - 0.0098)

 Allowable limit
 0.25 (0.0098)

END PLAY

Output shaft end play

OUTPUT SHAFT END PLAY ADJUSTING SHIMS

| Thickness mm (in) | Part number* |
|--------------------------------|----------------------------|
| 0.56 (0.0220) 0.96 (0.0378) | 31438-31X46 31438-31X47 |
| 1.36 (0.0535) | 31438-31X48 |

*: Always check with the Parts Department for the latest parts information.

Bearing Retainer SEAL RING CLEARANCE

ECS002NE

ECS002ND

Unit: mm (in)

0 - 0.5 mm (0 - 0.020 in)

Unit: mm (in)

| Bearing retainer seal ring clearance | Standard | 0.10 - 0.25 (0.0039 - 0.0098) |
|--------------------------------------|-----------------|-------------------------------|
| Dearing retainer searning clearance | Allowable limit | 0.25 (0.0098) |

Total End Play

Total end play "T3 "

0.25 - 0.55 mm (0.0098 - 0.0217 in)

BEARING RACE FOR ADJUSTING TOTAL END PLAY

| Ihick | kness mm (in) | | | Part number | * |
|---|--|--|--|---|--|
| | . , | | | | |
| | 0.6 (0.024) 0.8 (0.031) | | | 31435-31X0 31435-31X0 | |
| | .0 (0.039) | | | 31435-31X0 | |
| | .2 (0.047) | | | 31435-31X0 | |
| 1 | .4 (0.055) | | | 31435-31X0 | 5 |
| | .6 (0.063) | | | 31435-31X0 | |
| | .8 (0.071) | | | 31435-31X0 31435-31X0 | |
| *: Always check with the Parts | 0 (0.079) | st parts inform | ation | 51435-5170 | 0 |
| Reverse Clutch E | - | | | | |
| | - | | | | ECS002NG |
| Reverse clutch end play "T4 | , | | | 0.65 - 1.00 mm (0.0256 | - 0.0394 in) |
| THRUST WASHERS | FOR ADJUSTING | REVERS | E CLUTC | H END PLAY | |
| Thick | kness mm (in) | | | Part number | * |
| | 65 (0.0256) | | | 31508-31X1 | |
| | 30 (0.0315) | | | 31508-31X1 | |
| | 95 (0.0374) 10 (0.0433) | | | 31508-31X12 31508-31X12 | |
| | 25 (0.0492) | | | 31508-31X1 | |
| | 40 (0.0551) | | | 31508-31X1 | |
| *: Always check with the Parts | Department for the late: | st parts inform | nation. | | |
| Accumulator | | | | | ECS002NH |
| O-RING | | | | | EC3002NH |
| | | | | 1 | Unit: mm (in) |
| Accumulator | Diameter (Small) | Part | number* | Diameter (Large) | Part number* |
| | 26.9 (1.059) | | | | |
| Servo release accumulator | . , | | 26-41X03 | 44.2 (1.740) | 31526-41X02 |
| N-D accumulator | 34.6 (1.362) | 3152 | 26-31X08 | 44.2 (1.740) 39.4 (1.551) | 31526-41X02 31672-21X00 |
| N-D accumulator | 34.6 (1.362) | 3152 | 26-31X08 | | |
| N-D accumulator *: Always check with the Parts | 34.6 (1.362) | 3152 | 26-31X08 | | 31672-21X00 |
| N-D accumulator *: Always check with the Parts RETURN SPRING | 34.6 (1.362) Department for the lates | 3152 st parts inform | 26-31X08 nation. | 39.4 (1.551) | 31672-21X00 Unit: mm (in) |
| N-D accumulator *: Always check with the Parts | 34.6 (1.362) Department for the lates ator | 3152 st parts inform Free I | 26-31X08 nation. length | 39.4 (1.551) Outer diameter | 31672-21X00 |
| N-D accumulator *: Always check with the Parts RETURN SPRING Accumul | 34.6 (1.362) Department for the lates ator | 3152 st parts inform | 26-31X08 nation. ength 2.067) | 39.4 (1.551) | 31672-21X00 Unit: mm (in) Part number* |
| N-D accumulator *: Always check with the Parts RETURN SPRING Accumul Servo release accumulator s N-D accumulator spring | 34.6 (1.362) B Department for the lates ator | 3152 st parts inform Free I 52.5 (2 45.0 (| 26-31X08 nation. length 2.067) 1.772) | 39.4 (1.551) Outer diameter 20.1 (0.791) | Unit: mm (in) Part number* 31605-80X00 |
| N-D accumulator *: Always check with the Parts RETURN SPRING Accumul Servo release accumulator s N-D accumulator spring *: Always check with the Parts | 34.6 (1.362) B Department for the lates ator | 3152 st parts inform Free I 52.5 (2 45.0 (| 26-31X08 nation. length 2.067) 1.772) | 39.4 (1.551) Outer diameter 20.1 (0.791) | 31672-21X00 Unit: mm (in) Part number* 31605-80X00 31605-33X01 |
| N-D accumulator *: Always check with the Parts RETURN SPRING Accumul Servo release accumulator s N-D accumulator spring *: Always check with the Parts Band Servo | 34.6 (1.362) B Department for the lates ator | 3152 st parts inform Free I 52.5 (2 45.0 (| 26-31X08 nation. length 2.067) 1.772) | 39.4 (1.551) Outer diameter 20.1 (0.791) | Unit: mm (in) Part number* 31605-80X00 |
| N-D accumulator *: Always check with the Parts RETURN SPRING Accumul Servo release accumulator s N-D accumulator spring *: Always check with the Parts Band Servo RETURN SPRING | 34.6 (1.362) a Department for the lates ator pring b Department for the lates | 3152 st parts inform Free I 52.5 (2 45.0 (st parts inform | 26-31X08 nation. length 2.067) 1.772) | 39.4 (1.551) Outer diameter 20.1 (0.791) | Unit: mm (in) Part number* 31605-80X00 31605-33X01 ECS002NI Unit: mm (in) |
| N-D accumulator *: Always check with the Parts RETURN SPRING Accumul Servo release accumulator s N-D accumulator spring *: Always check with the Parts Band Servo RETURN SPRING Return spring | 34.6 (1.362) Department for the lates ator pring Department for the lates Free leng | 3152 st parts inform Free I 52.5 (2 45.0 (st parts inform | 26-31X08 nation. ength 2.067) 1.772) nation. | 39.4 (1.551) Outer diameter 20.1 (0.791) 27.6 (1.087) | 31672-21X00 Unit: mm (in) Part number* 31605-80X00 31605-33X01 ECS002NI Unit: mm (in) Part number* |
| N-D accumulator *: Always check with the Parts RETURN SPRING Accumul Servo release accumulator s N-D accumulator spring *: Always check with the Parts Band Servo RETURN SPRING | 34.6 (1.362) a Department for the lates ator pring b Department for the lates | 3152 st parts inform Free I 52.5 (; 45.0 (; st parts inform gth 80) | 26-31X08 nation. length 2.067) 1.772) nation. Outo 25 | 39.4 (1.551) Outer diameter 20.1 (0.791) 27.6 (1.087) | 31672-21X00 Unit: mm (in) Part number* 31605-80X00 31605-33X01 ECSOO2NU Unit: mm (in) |

*: Always check with the Parts Department for the latest parts information.

Removal and Installation

ECS002NJ Unit: mm (in)

Distance between end of converter housing and torque converter 21.1 (0.831)

AT-393

[RE4F03B]

ECS002NF

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[RE4F03B]

| | | ECS002Ni |
|--|--|---|
| Solenoid A | Sole | noid B |
| ON | (| ON |
| OFF | (| ON |
| OFF | C |)FF |
| ON | C |)FF |
| | | ECS002N |
| Resistance (Approx.) | Termina | al number |
| 20 - 30Ω | | 2 |
| 5 - 20Ω | | 1 |
| 20 - 30Ω | | 3 |
| 2.5 - 5Ω | | 4 |
| 5 - 20Ω | | 5 |
| | | |
| Or Condition | | fication |
| | | |
| Condition Cold [20°C (68°F)] ↓ | (Ap) 1.5V ↓ | fication prox.) 2.5 kΩ ↓ 0.3 kΩ |
| Condition Cold [20°C (68°F)] ↓ | (Ap) 1.5V ↓ | fication prox.) 2.5 kΩ ↓ 0.3 kΩ ECS002N |
| Condition Cold [20°C (68°F)] ↓ | (Ap) 1.5V ↓ 0.5V | fication prox.) 2.5 k Ω \downarrow 0.3 k Ω ecsoozni andard |
| Condition Cold [20°C (68°F)] ↓ Hot [80°C (176°F)] ONSULT-II pulse frequency mea- | (Ap 1.5V ↓ 0.5V Judgement sta | fication prox.) 2.5 kΩ ↓ 0.3 kΩ <i>ECS002N</i> andard |
| Condition Cold [20°C (68°F)] ↓ Hot [80°C (176°F)] ONSULT-II pulse frequency mea- | (Ap 1.5V ↓ 0.5V Judgement sta Approximately | prox.) 2.5 kΩ ↓ 0.3 kΩ <i>ECS002NI</i> andard 150 Hz |
| - | ON OFF OFF ON Resistance (Approx.) 20 - 30Ω 5 - 20Ω 20 - 30Ω 2.5 - 5Ω | ON OC OFF C OFF C ON C ON C Resistance (Approx.) Termina 20 - 30Ω 20 20 - 30Ω 20 20 - 30Ω 20 20 - 30Ω 20 |

TROUBLE DIAGNOSIS - INDEX

TROUBLE DIAGNOSIS - INDEX

Alphabetical & P No. Index for DTC ALPHABETICAL INDEX FOR DTC

| Items | DTC | | В |
|---------------------------|---------------------|----------------|-----|
| (CONSULT-II screen terms) | CONSULT-II GST*1 | Reference page | |
| A/T 1ST GR FNCTN | P0731 | <u>AT-504</u> | AT |
| A/T 2ND GR FNCTN | P0732 | <u>AT-509</u> | |
| A/T 3RD GR FNCTN | P0733 | <u>AT-514</u> | _ |
| A/T 4TH GR FNCTN | P0734 | <u>AT-519</u> | — D |
| A/T TCC S/V FNCTN | P0744 | <u>AT-531</u> | |
| ATF TEMP SEN/CIRC | P0710 | <u>AT-489</u> | E |
| ENGINE SPEED SIG | P0725 | <u>AT-500</u> | |
| L/PRESS SOL/CIRC | P0745 | <u>AT-539</u> | |
| O/R CLTCH SOL/CIRC | P1760 | <u>AT-560</u> | F |
| PNP SW/CIRC | P0705 | <u>AT-483</u> | |
| SFT SOL A/CIRC*2 | P0750 | <u>AT-545</u> | G |
| SFT SOL B/CIRC*2 | P0755 | <u>AT-550</u> | |
| TCC SOLENOID/CIRC | P0740 | <u>AT-526</u> | |
| TP SEN/CIRC A/T*2 | P1705 | <u>AT-555</u> | Н |
| VEH SPD SEN/CIR AT*3 | P0720 | <u>AT-495</u> | |

*1: These numbers are prescribed by SAE J2012.

*2: When the fail-safe operation occurs, the MIL illuminates.

*3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

P NO. INDEX FOR DTC

| DTC | Items | - / |
|---------------------|---------------------------|----------------|
| CONSULT-II GST*1 | (CONSULT-II screen terms) | Reference page |
| P0705 | PNP SW/CIRC | <u>AT-483</u> |
| P0710 | ATF TEMP SEN/CIRC | <u>AT-489</u> |
| P0720 | VEH SPD SEN/CIR AT*3 | <u>AT-495</u> |
| P0725 | ENGINE SPEED SIG | <u>AT-500</u> |
| P0731 | A/T 1ST GR FNCTN | <u>AT-504</u> |
| P0732 | A/T 2ND GR FNCTN | <u>AT-509</u> |
| P0733 | A/T 3RD GR FNCTN | <u>AT-514</u> |
| P0734 | A/T 4TH GR FNCTN | <u>AT-519</u> |
| P0740 | TCC SOLENOID/CIRC | <u>AT-526</u> |
| P0744 | A/T TCC S/V FNCTN | <u>AT-531</u> |
| P0745 | L/PRESS SOL/CIRC | <u>AT-539</u> |
| P0750 | SFT SOL A/CIRC*2 | <u>AT-545</u> |
| P0755 | SFT SOL B/CIRC*2 | <u>AT-550</u> |
| P1705 | TP SEN/CIRC A/T*2 | <u>AT-555</u> |
| P1760 | O/R CLTCH SOL/CIRC | <u>AT-560</u> |

*1: These numbers are prescribed by SAE J2012.

*2: When the fail-safe operation occurs, the MIL illuminates.

[RE4F04B]

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ECS003L2

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TROUBLE DIAGNOSIS - INDEX

*3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PRECAUTIONS

PRECAUTIONS

PFP:00001

[RE4F04B]

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connectors.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

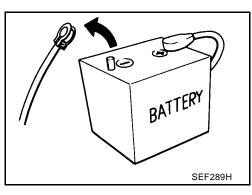
CAUTION:

- Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any
 repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves,
 etc. will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.

AT-397

Precautions

 Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM, because battery voltage is applied to TCM even if ignition switch is turned off.



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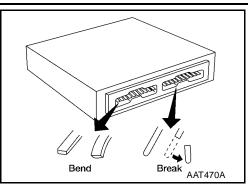
ECS003L5

ECS003L4

[RE4F04B]

• When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



Perform TCM in-

put/output signal)

OLD ONE

and have not

MEF040DA

inspection before replacement.

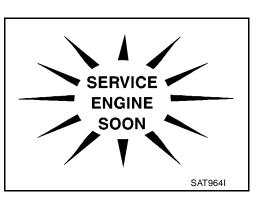
 Before replacing TCM, perform TCM input/output signal inspection and verify whether TCM functions properly or not. Refer to <u>AT-417, "INPUT/OUTPUT SIGNAL OF TCM"</u>.

 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".
 The DTC of a laboration of the "DTC CONFIRMATION"

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to <u>AT-399</u>, <u>"ATF COOLER SERVICE"</u>.
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures when changing A/T fluid. Refer to MA-32, "Changing A/T Fluid".



AT-398

PRECAUTIONS

[RE4F04B]

| Service Notice or Precautions | А |
|---|-----|
| The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged. | |
| Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1, 2 or D. The customer may complain of sluggish or poor acceleration. | В |
| When the ignition key is turned ON following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. [Or, refer to <u>AT-437, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>]. | ΛТ |
| customer may resume normal driving conditions. | AT |
| Always follow the "Work Flow". Refer to <u>AT-444, "Work Flow"</u> . The SELF-DIAGNOSIS results will be as follows: | D |
| | D |
| The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. | |
| During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated. TORQUE CONVERTER SERVICE | Е |
| The torque converter should be replaced under any of the following conditions: | |
| External leaks in the hub weld area. | _ |
| Converter hub is scored or damaged. | F |
| Converter pilot is broken, damaged or fits poorly into crankshaft. | |
| Steel particles are found after flushing the cooler and cooler lines. | G |
| Pump is damaged or steel particles are found in the converter. | 0 |
| Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.) | Н |
| Converter is contaminated with engine coolant containing antifreeze. | |
| Internal failure of stator roller clutch. | |
| Heavy clutch debris due to overheating (blue converter). | |
| • Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter. The torque converter should not be replaced if: | J |
| • The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles. | |
| The threads in one or more of the converter bolt holes are damaged. | 1.4 |
| • Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter. | K |
| • Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use. | L |
| ATF COOLER SERVICE | Μ |
| If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using clean- ing solvent and compressed air after repair of A/T. Refer to <u>CO-34, "RADIATOR"</u> . | IVI |
| OBD-II SELF-DIAGNOSIS | |
| • A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on <u>AT-429</u> for the indicator used to display each self-diagnostic result. | |

• The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on <u>AT-426</u> to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.
- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).

AT-399

PRECAUTIONS

*: For details of OBD-II, refer to EC-1241, "ON BOARD DIAGNOSTIC (OBD) SYSTEM" .

 Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.
 For description and how to disconnect, refer to <u>GI-23, "How to Check Terminal"</u>.

Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

- GI-13, "How to Read Wiring Diagrams"
- <u>PG-2, "POWER SUPPLY ROUTING"</u> for power distribution circuit

When you perform trouble diagnosis, refer to the following:

- GI-10, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-26, "How to Perform Efficient Diagnosis for an Electrical Incident"

ECS003L7

[RE4F04B]

| REPARATION | | PFP:00002 |
|--|--|---|
| Decial Service Tools | nay differ from those of special service too | ECS003L |
| Tool number (Kent-Moore No.) Tool name | | Description |
| KV381054S0 (J34286) Puller | a NT414 | Removing differential side oil seals Removing differential side bearing outer race Removing idler gear bearing outer race a: 250 mm (9.84 in) b: 160 mm (6.30 in) |
| ST33400001 (J26082) Drift | ab | Installing differential side oil seal F04B and F04W (RH side) Installing oil seal on oil pump housing a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia. |
| (J34301-C) Oil pressure gauge set 1 (J34301-1) Oil pressure gauge | NT086 | Measuring line pressure |
| 2 (J34301-2) Hoses 3 (J34298) Adapter 4 (J34282-2) Adapter 5 (790-301-1230-A) 60° Adapter 6 (J34301-15) Square socket | | |
| ST27180001 (J25726-A) Puller | NT424 | • Removing idler gear a: 100 mm (3.94 in) b: 110 mm (4.33 in) c: M8 x 1.25P |
| ST23540000 (J25689-A) Pin punch | a b | Removing and installing parking rod plate and manual plate pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia. |
| ST25710000 (J25689-A) Pin punch | NT442 | Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia. |

[RE4F04B]

| Tool number (Kent-Moore No.) Tool name | | Description |
|--|---------------------------|---|
| KV32101000 (J25689-A) Pin punch | a | Removing and installing manual shaft retaining pin Removing and installing pinion mate shaft lock pin a: 4 mm (0.16 in) dia. |
| | NT410 | |
| KV31102400 (J34285 and J34285-87) Clutch spring compressor | a b b c NT423 | Removing and installing clutch return springs Installing low and reverse brake piston a: 320 mm (12.60 in) b: 174 mm (6.85 in) |
| KV40100630 (J26092) Drift | | Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 67.5 mm (2.657 in) dia. b: 44 mm (1.73 in) dia. c: 38.5 mm (1.516 in) dia. |
| ST30720000 (J25405 and J34331) Bearing installer | NT107 | Installing idler gear bearing outer race a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia. |
| ST35321000 | NT115 | Installing output shaft bearing |
| (—) Drift | | a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia. |
| (J34291-A) Shim setting gauge set | NTO73 | Selecting oil pump cover bearing race and oil pump thrust washer Selecting side gear thrust washer |
| ST33230000 (J25805-01) Drift | NT101 | Installing differential side bearing inner race (RH side) a: 51 mm (2.01 in) dia. b: 28.5 mm (1.122 in) dia. |
| | NT084 | |

AT-402

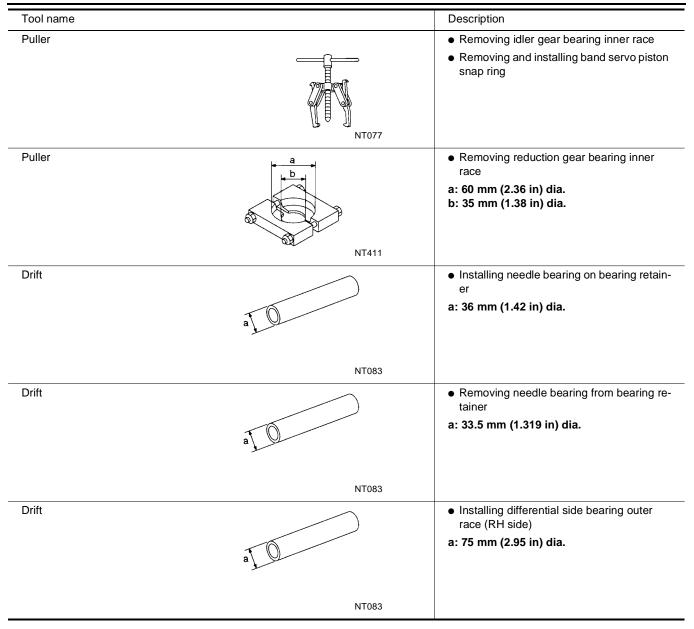
[RE4F04B]

| Tool number (Kent-Moore No.) Tool name | | Description |
|---|-----------------------------|---|
| (J34290) Shim selecting tool set | | • Selecting differential side bearing adjusting shim |
| | NT080 | |
| ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001 (J22888-D) Puller 2 ST33061000 (J8107-2) | AMT153 | Removing differential side bearing inner race a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) e: 100 mm (3.94 in) |
| Adapter ST3127S000 | | Checking differential side bearing preload |
| (J25765-A) Preload gauge 1 GG91030000 (J25765-A) | | |
| Torque wrench 2 HT62940000 (—) Socket adapter | ② —— ♥ ③ —— ♥ ⊙ NT124 | |
| 3 HT62900000 () Socket adapter | 11127 | |
| State adapter ST35271000 (J26091) Drift | ab | Installing idler gear a: 72 mm (2.83 in) dia. b: 63 mm (2.48 in) dia. |
| | | |
| (120742) | NT115 | |
| (J39713) Preload adapter | | Selecting differential side bearing adjusting shim Checking differential side bearing preload |
| | NT087 | |

Commercial Service Tools

ECS003L9

[RE4F04B]



[RE4F04B]

OVERALL SYSTEM A/T Electrical Parts Location

PFP:00000

А

ECS003LA

В

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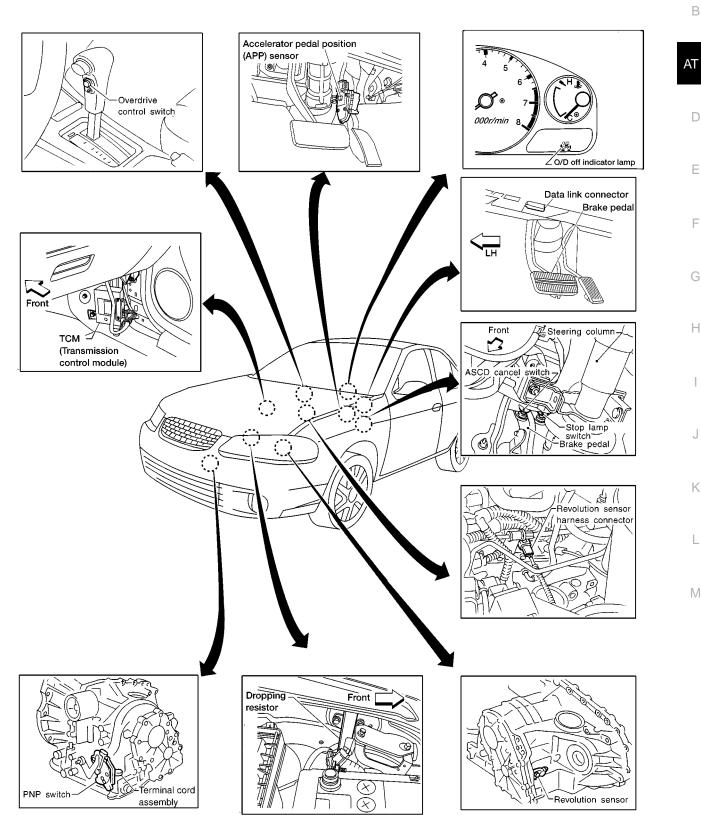
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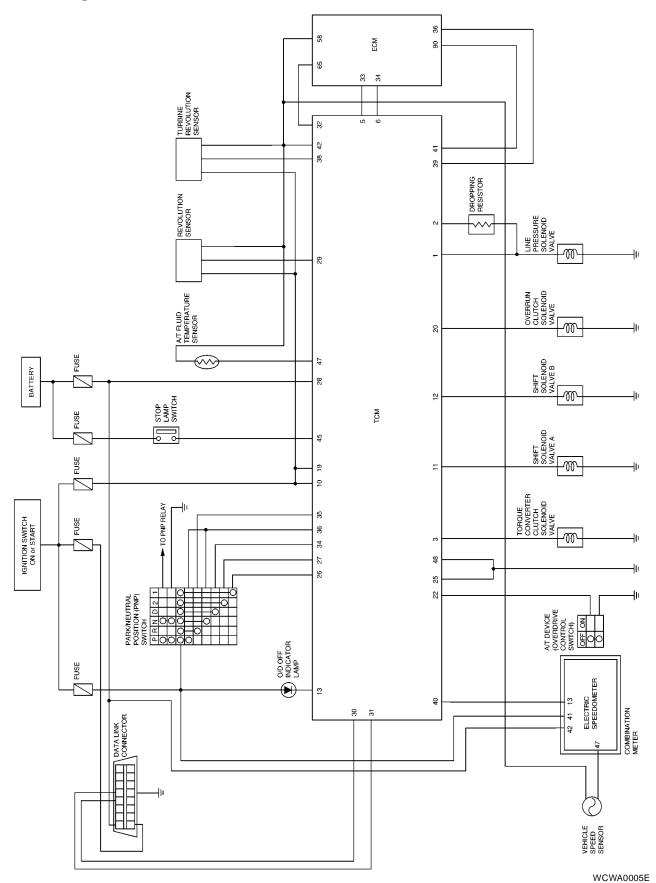
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Circuit Diagram

ECS003LB

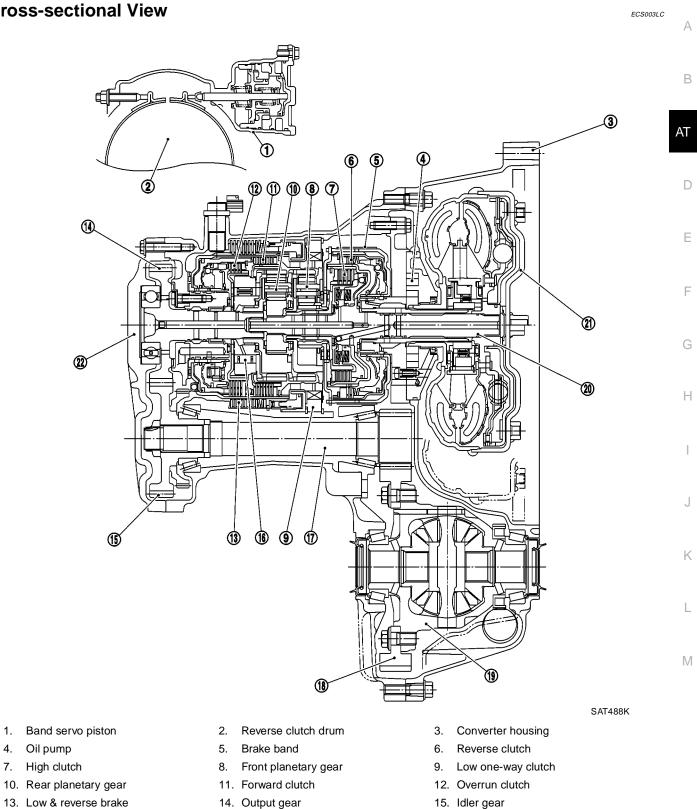
[RE4F04B]



AT-406

Cross-sectional View

[RE4F04B]

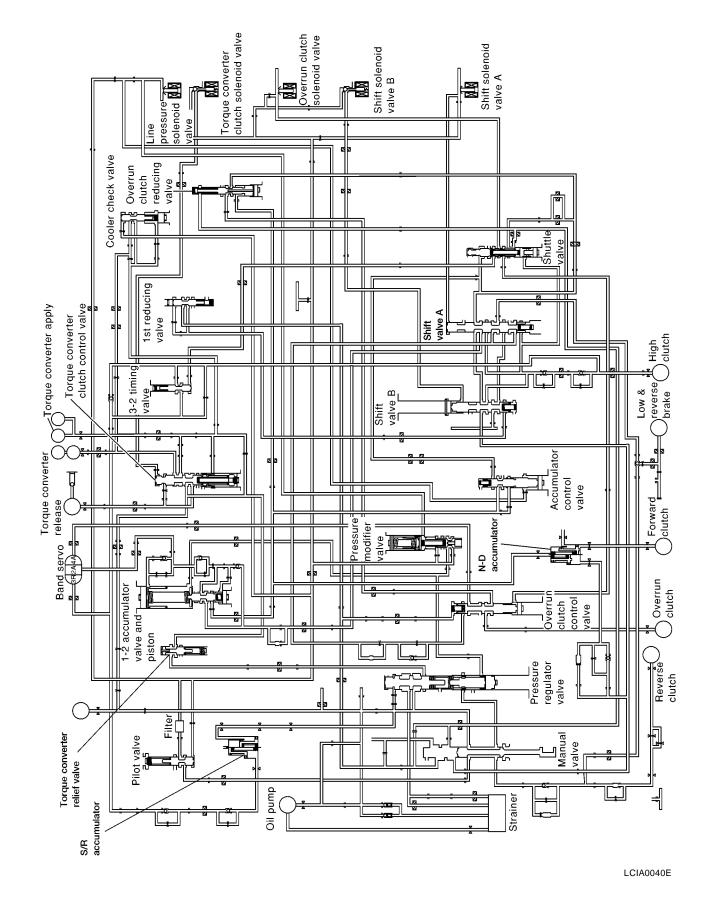


- 16. Forward one-way clutch
- 19. Differential case
- 22. Side cover

4.

- 17. Pinion reduction gear
- 20. Input shaft

- 15. Idler gear
- 18. Final gear
- 21. Torque converter



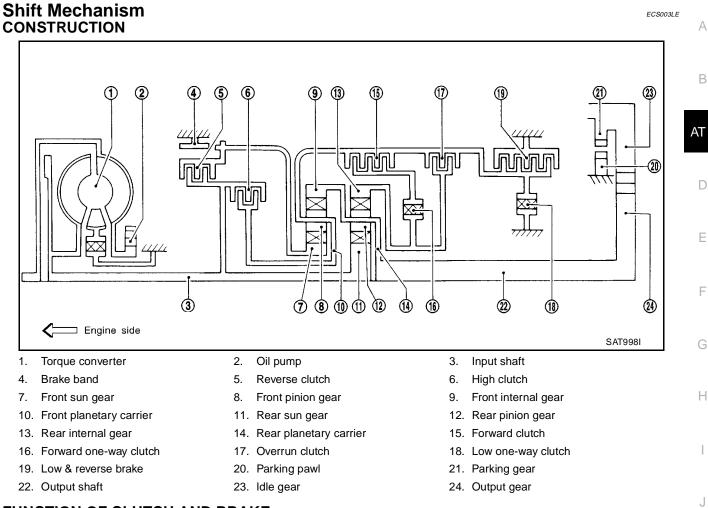
Hydraulic Control Circuit

ECS003LD

[RE4F04B]

AT-408

[RE4F04B]



FUNCTION OF CLUTCH AND BRAKE

| Clutch and brake components | Abbr. | Function | |
|-----------------------------|---------|---|--|
| Reverse clutch 5 | R/C | To transmit input power to front sun gear 7. | |
| High clutch 6 | H/C | To transmit input power to front planetary carrier 10 . | |
| Forward clutch 15 | F/C | To connect front planetary carrier 10 with forward one-way clu 16 . | |
| Overrun clutch 17 | O/C | To connect front planetary carrier 10 with rear internal gear 13 . | |
| Brake band 4 | B/B | To lock front sun gear 7. | |
| Forward one-way clutch 16 | F/O.C | When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution. | |
| Low one-way clutch 18 | L/O.C | To stop front planetary carrier 10 from rotating in opposite direction against engine revolution. | |
| Low & reverse brake 19 | L & R/B | To lock front planetary carrier 10 . | |

CLUTCH AND BAND CHART

| | | | | L | 0 | | Band serv | 0 | For- | Low | | | |
|---------|----------|------------------------|----------------------------|-------------------------------------|-------------------------------------|--------------|----------------|--------------|--|------------------------------------|--|-------------|--|
| Shift p | oosition | Reverse clutch 5 | High clutch 6 | For- ward clutch 15 | Over- run clutch 17 | 2nd apply | 3rd release | 4th apply | ward one- way clutch 16 | one- way clutch 18 | Low & reverse brake 19 | Lock- up | Remarks |
| | Р | | | | | | | | | | | | PARK POSITION |
| I | R | 0 | | | | | | | | | 0 | | REVERSE POSITION |
| I | N | | | | | | | | | | | | NEUTRAL POSITION |
| | 1st | | | 0 | *1D | | | | В | В | | | Automatic |
| D*4 | 2nd | | | 0 | *1 A | 0 | | | В | | | | shift |
| D 4 | 3rd | | 0 | 0 | *1 A | *2C | С | | В | | | *50 | $1 \Leftrightarrow 2 \Leftrightarrow 3$ $\Leftrightarrow 4$ |
| | 4th | | 0 | С | | *3C | С | 0 | | | | 0 | ⇔ 4 |
| | 1st | | | 0 | D | | | | В | В | | | Automatic |
| 2 | 2nd | | | 0 | А | 0 | | | В | | | | shift $1 \Leftrightarrow 2 \Leftarrow 3$ |
| | 1st | | | 0 | 0 | | | | В | | 0 | | Locks (held stationary) in 1st speed $1 \leftarrow 2 \leftarrow 3$ |
| 1 | 2nd | | | Ο | Ο | 0 | | | В | | | | |

*1: Operates when overdrive control switch is set in OFF position.

*2: Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

*3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

*4: A/T will not shift to 4th when overdrive control switch is set in OFF position.

*5: Operates when overdrive control switch is OFF.

O: Operates

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

POWER TRANSMISSION

P and N Positions

P position

Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked.

N position

[RE4F04B]

А

В

AT

D

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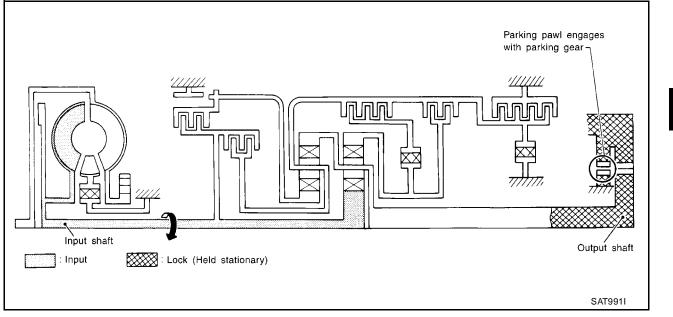
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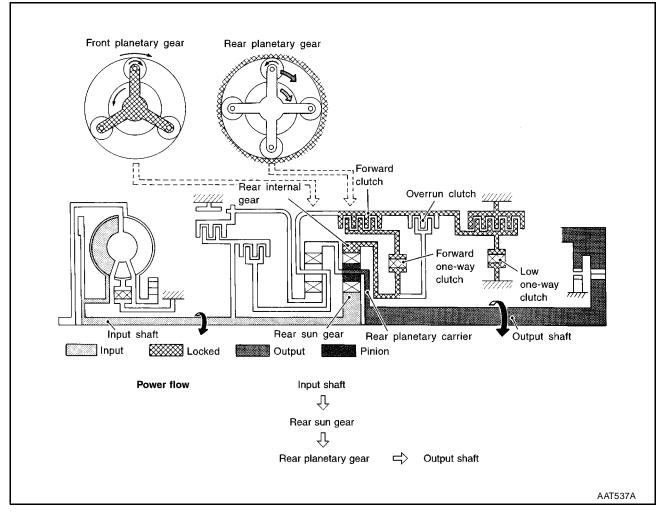
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Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.



11 Position



[RE4F04B]



• Forward one-way clutch

As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and 2_1 .

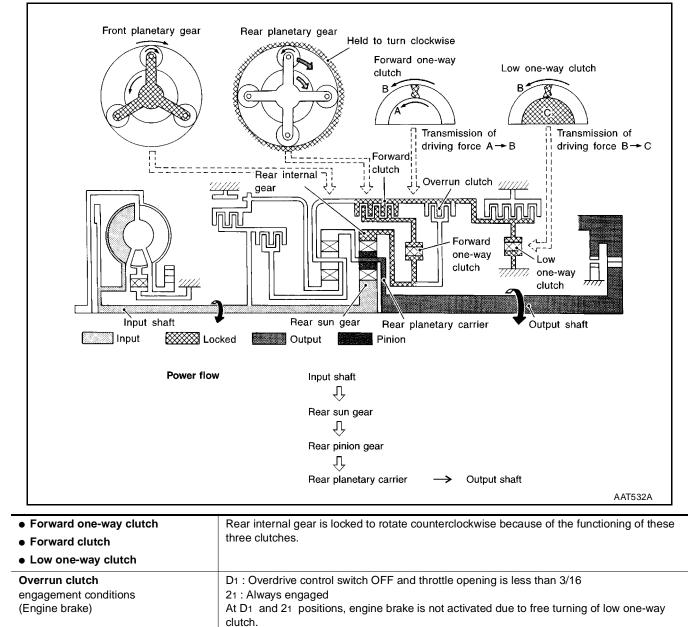
Overrun clutch

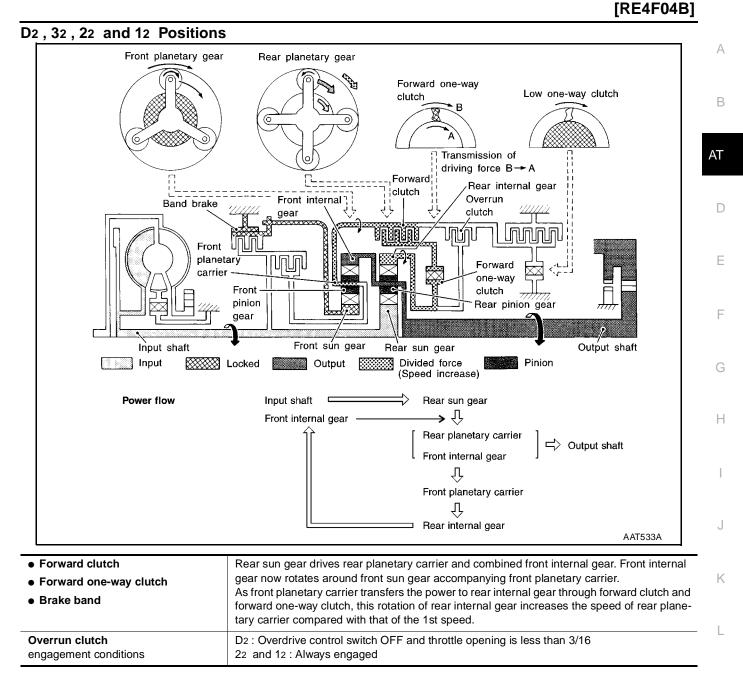
Engine brake

• Low and reverse brake

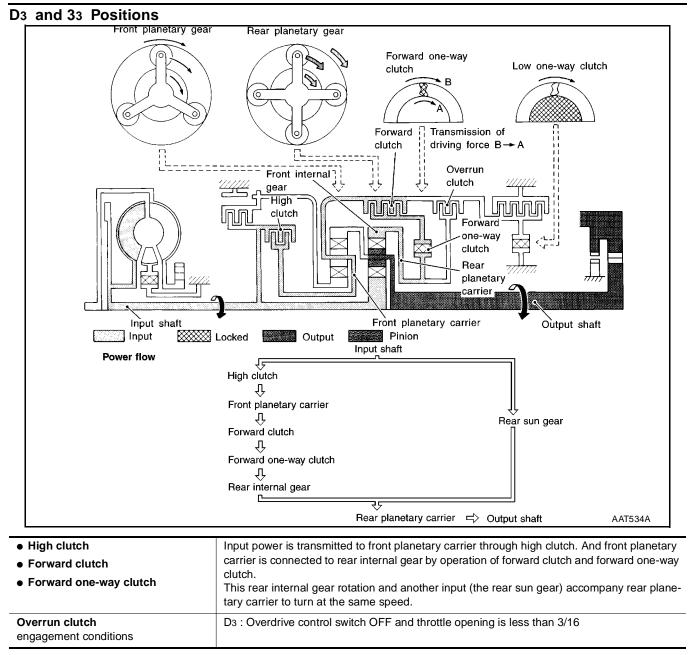
Overrun clutch always engages, therefore engine brake can be obtained when decelerating.

D1 and 21 Positions

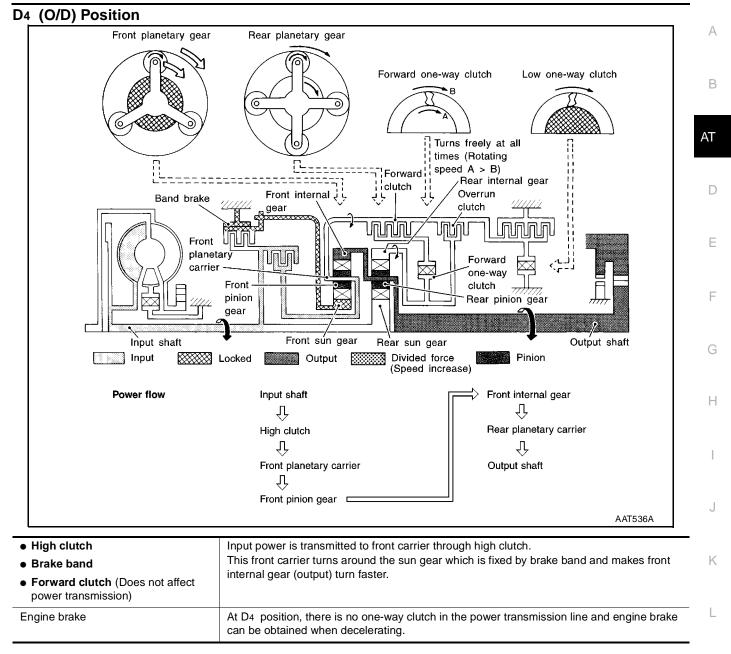




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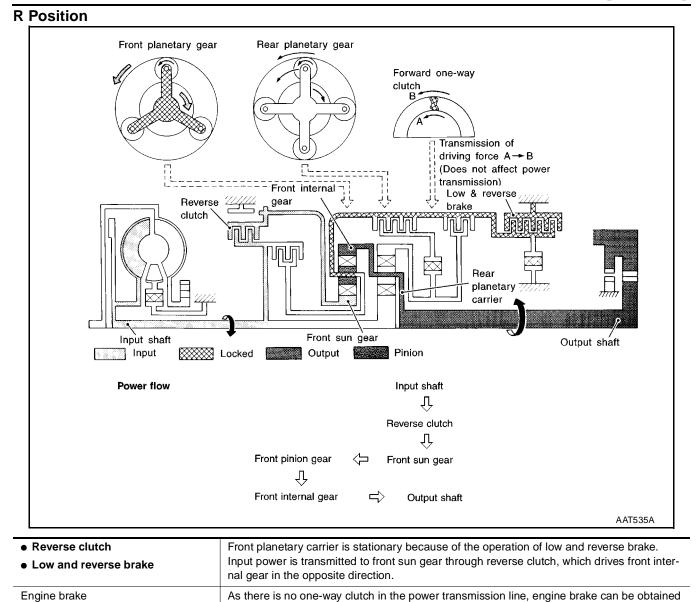


[RE4F04B]



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Control System

The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

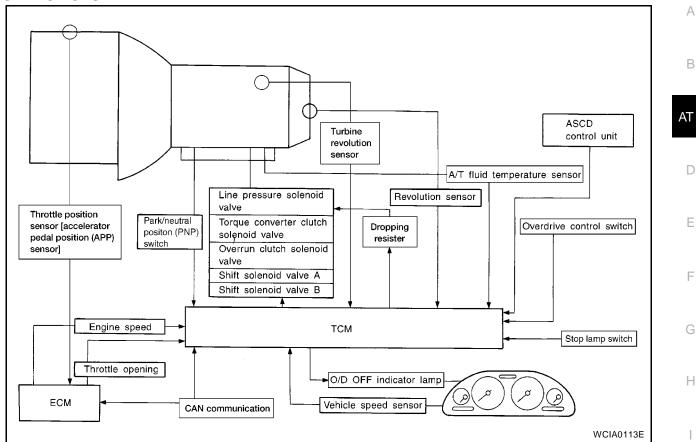
when decelerating.

| SENSORS | | TCM | ACTUATORS |
|--|---|--|--|
| Park/neutral position (PNP) switch Throttle position sensor [acceler- ator pedal position (APP) sensor] Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit Stop lamp switch Turbine revolution sensor | ► | Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line control | Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp |

CONTROL SYSTEM



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TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

| | Sensors and solenoid valves | Function |
|-------|--|--|
| | Park/neutral position (PNP) switch | Detects select lever position and sends a signal to TCM. |
| | Throttle position sensor [accelerator pedal position (APP) sensor] | Detects accelerator pedal position and requested throttle opening and sends a signal to TCM. |
| | Engine speed signal | Receives signal from ECM and controls lock-up control solenoid valve. |
| | A/T fluid temperature sensor | Detects transmission fluid temperature and sends a signal to TCM. |
| | Revolution sensor | Detects output shaft rpm and sends a signal to TCM. |
| Input | Vehicle speed sensor | Used as an auxiliary vehicle speed sensor. Sends a signal which is used if revolution sensor (installed on transmission) malfunctions. |
| | Overdrive control switch | Sends a signal to the TCM which prohibits a shift to D4 (overdrive) position. |
| | ASCD control unit | Sends the cruise signal and D4 (overdrive) cancellation signal from ASCD control unit to TCM. |
| | Stop lamp switch | Send the lock-up release signal to the TCM at time of D4 (lock-up). |
| | CAN communication | Control units are connected to two communication lines (CAN H and CAN L) allowing a high rate of information transmission. |

| | Sensors and solenoid valves | Function |
|--------|--|--|
| | Shift solenoid valve A/B | Selects shifting point suited to driving conditions in relation to a signal sent from TCM. |
| Output | Line pressure solenoid valve | Regulates line pressure suited to driving conditions in relation to a signal sent from TCM. |
| | Torque converter clutch solenoid valve | Regulates lock-up pressure suited to driving conditions in relation to a signal sent from TCM. |
| | Overrun clutch solenoid valve | Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM. |
| | O/D OFF indicator lamp | Shows TCM faults, when A/T control components malfunction. |
| | CAN communication | Control units are connected to two communication lines (CAN H and CAN L) allowing a high rate of information transmission. |

Control Mechanism LINE PRESSURE CONTROL

ECS003LG

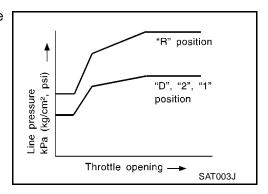
TCM has various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.

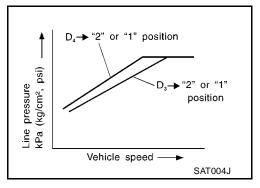
Normal Control

The line pressure to throttle opening characteristics is set for suitable clutch operation.



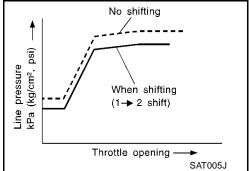
Back-up Control (Engine brake)

If the selector lever is shifted to 2 position while driving in D4 (O/D) or D₃, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



During Shift Change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

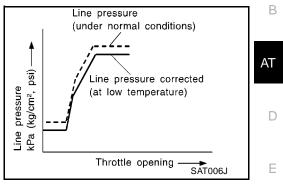


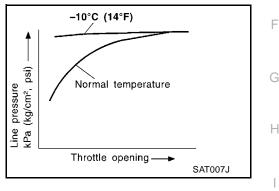
[RE4F04B]

At Low Fluid Temperature

- Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.
- The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.

 Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.





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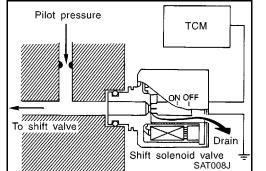
SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and the ECM (throttle opening). This results in improved acceleration performance and fuel economy.

Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the ECM (throttle opening) and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

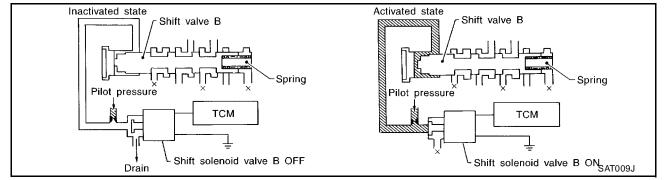
The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.



Relation between shift solenoid valves A and B and gear positions

| Shift solenoid valve | | | Gear position | | |
|----------------------|--------------|--------------|---------------|-------------|-------------|
| Shint Solenoid Valve | D1 , 21 , 11 | D2 , 22 , 12 | Dз | D4 (O/D) | N-P |
| A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) | ON (Closed) |
| В | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) |

Control of Shift Valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

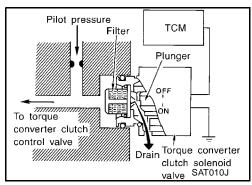
Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up occurs.

| Overdrive control switch | ON | OFF | |
|------------------------------|------------------------|-----|--|
| Selector lever | D position | | |
| Gear position | D4 D3 | | |
| Vehicle speed sensor | More than set value | | |
| ECM (throttle opening) | Less than set opening | | |
| A/T fluid temperature sensor | More than 40°C (104°F) | | |

Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.



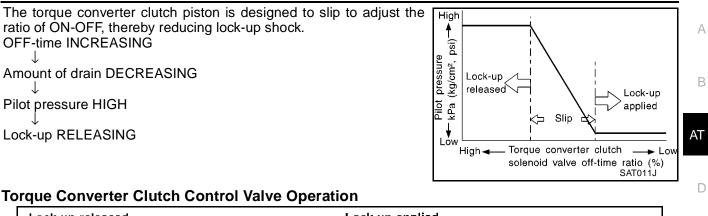
[RE4F04B]

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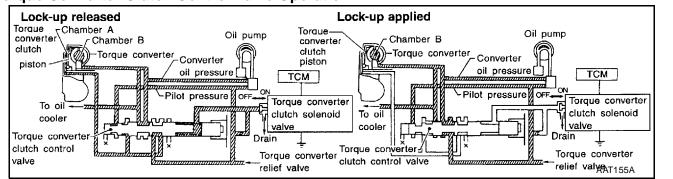
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Torque Converter Clutch Control Valve Operation



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torgue converter clutch piston remains unlocked.

Lock-up applied

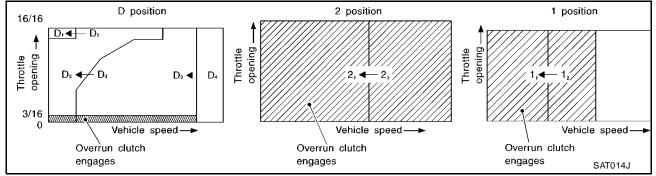
When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective. The overrun clutch operates when the engine brake is needed.





[RE4F04B]

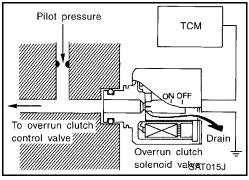
| | Gear position | Throttle opening |
|------------|--------------------------|------------------|
| D position | D1, D2, D3 gear position | Less than 3/16 |
| 2 position | 21, 22 gear position | Less than 3/10 |
| 1 position | 11, 12 gear position | At any position |

Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.

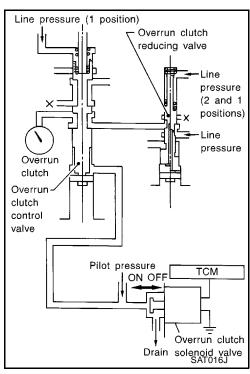


Overrun Clutch Control Valve Operation

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.



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Control Valve FUNCTION OF CONTROL VALVES

| Valve name | Function | | | | |
|--|---|--|--|--|--|
| Pressure regulator valve, plug and sleeve plug | Regulates oil discharged from the oil pump to provide optimum line pressure for all driv- ing conditions. | | | | |
| Pressure modifier valve and sleeve | Used as a signal supplementary valve to the pressure regulator valve. Regulates pres- sure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions. | | | | |
| Pilot valve | Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing. | | | | |
| Accumulator control valve | Regulates accumulator back-pressure to pressure suited to driving conditions. | | | | |
| Manual valve | Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral. | | | | |

AT-422

[RE4F04B]

| Valve name | Function |
|--|--|
| Shift valve A | Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B. |
| Shift valve B | Simultaneously switches two oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A. |
| Overrun clutch control valve | Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D4 . (Interlocking occurs if the overrun clutch engages during D4 .) |
| "1" reducing valve | Reduces low & reverse brake pressure to dampen engine-brake shock when down-shift- ing from the 1 position 12 to 11. |
| Overrun clutch reducing valve | Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability. |
| Torque converter relief valve | Prevents an excessive rise in torque converter pressure. |
| Torque converter clutch control valve, plug and sleeve | Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-up system. |
| 1-2 accumulator valve and piston | Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting. |
| 3-2 timing valve | Switches the pace that oil pressure is released depending on vehicle speed; maximizes the high clutch release timing, and allows for soft down shifting. |
| Shuttle valve | Determines if the overrun clutch solenoid valve should control the 3-2 timing valve or the overrun clutch control valve and switches between the two. |
| Cooler check valve | At low speeds and with a small load when little heat is generated, saves the volume of cooler flow, and stores the oil pressure for lock up. |

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AT-424

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For details, refer to <u>AT-424</u>, "OBD-II Function for A/T System".

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

| ltems | MIL | | |
|---|--------------------|--------------------|--|
| iteriis | One trip detection | Two trip detection | |
| Shift solenoid valve A — DTC: P0750 | Х | | |
| Shift solenoid valve B — DTC: P0755 | Х | | |
| Throttle position sensor [accelerator pedal position (APP) sensor] — DTC: P1705 | Х | | |
| Except above | | Х | |

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC) HOW TO READ DTC AND 1ST TRIP DTC

DTC and 1st trip DTC can be read by the following methods.

(With CONSULT-II or GST) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.
 CONSULT II (if evaluate) is received.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

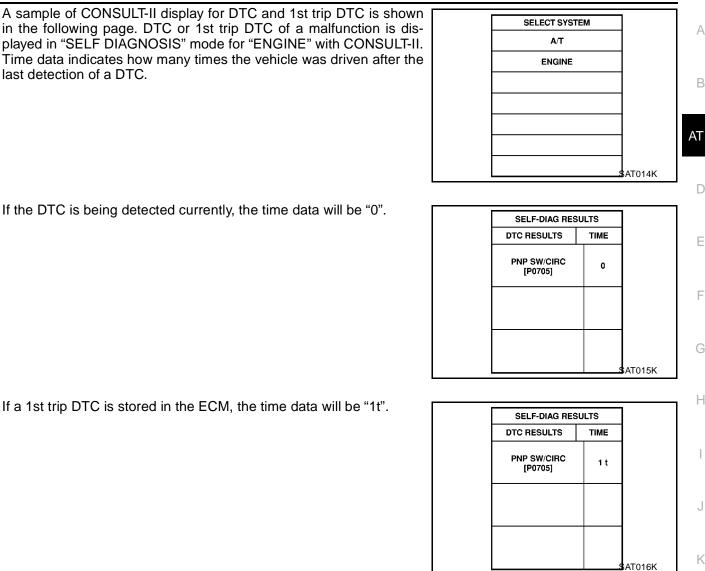
PFP:00000

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ECS003LK

ECS003LL

[RE4F04B]



If the DTC is being detected currently, the time data will be "0".

If a 1st trip DTC is stored in the ECM, the time data will be "1t".

last detection of a DTC.

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-1246, "FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

| Priority | Items | | | | |
|----------|----------------------------|--|--|--|--|
| 1 | Freeze frame data | Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175 | | | |
| 2 | - | Except the above items (Includes A/T related items) | | | |
| 3 | 1st trip freeze frame data | | | | |

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

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HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described in the following.

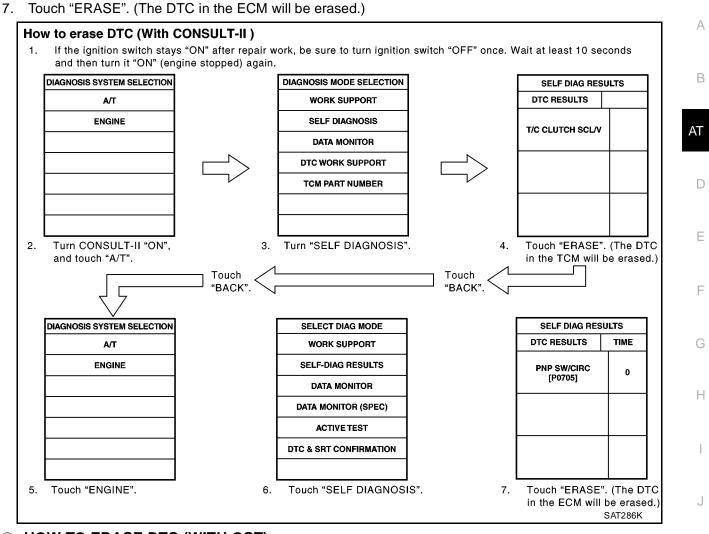
- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to <u>EC-1242, "EMISSION-RELATED DIAGNOSTIC INFORMATION ITEMS"</u>

- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values
- (B) HOW TO ERASE DTC (WITH CONSULT-II)
- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- 3. Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".

[RE4F04B]

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HOW TO ERASE DTC (WITH GST)

- If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 ^K seconds and then turn it ON (engine stopped) again.
- Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to <u>AT-437, "OBD-II SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to <u>EC-1254, "How to Erase DTC (With</u> <u>GST)"</u>.

B HOW TO ERASE DTC (NO TOOLS)

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to <u>AT-437, "TCM SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)"</u>. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

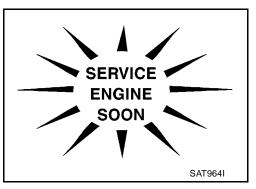
Malfunction Indicator Lamp (MIL)

- The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
 - If the malfunction indicator lamp does not light up, refer to <u>DI-23, "WARNING LAMPS"</u>.
 (Or see AT 428, "Malfunction Indicator Lamp (MIL)")

(Or see AT-428, "Malfunction Indicator Lamp (MIL)" .)

2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For details, refer to <u>AT-424, "ON BOARD DIAGNOSTIC SYSTEM</u> <u>DESCRIPTION"</u>.



CONSULT-II

ECS003LN

After performing <u>AT-428, "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)"</u>, place check marks for results on the <u>AT-441, "DIAGNOSTIC WORKSHEET"</u>. Reference pages are provided following the items.

NOTICE:

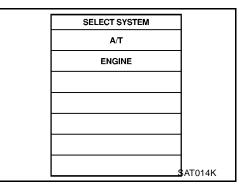
1. The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).

Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

- 2. Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- 3. Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4. Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to <u>AT-480, "TROUBLE DIAGNOSIS FOR POWER</u> <u>SUPPLY"</u>. If result is NG, refer to <u>PG-2, "POWER SUPPLY</u> <u>ROUTING"</u>.



[RE4F04B]

ECS003LM

[RE4F04B]

2. Touch "SELF DIAGNOSIS". Display shows malfunction experienced since the last erasing operation. CONSULT-II performs "Real Time Diagnosis". Also, any malfunction detected while in this mode will be displayed at real time.

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SELF-DIAGNOSTIC RESULT TEST MODE

| Detected items | | | TCM self-diagnosis | OBD-II (DTC) | |
|--|------------------------|--|--|---|--|
| (Screen terms for CONSULT-II, "SELF DIAG- NOSIS" test mode) "A/T" "ENGINE" | | Malfunction is detected when | Available by O/D OFF indicator lamp or "A/T" on CONSULT-II | Available by malfunc- tion indicator lamp*2, "ENGINE" on CON- | |
| | | | | SULT-II or GST | |
| Park/neutral position (PN | IP) switch circuit | TCM does not receive the correct voltage signal (based on the gear | | P0705 | |
| _ | PNP SW/CIRC | position) from the switch. | _ | 1 0703 | |
| Revolution sensor | | TCM does not receive the proper | х | P0720 | |
| VHCL SPEED SEN-A/T | VEH SPD SEN/ CIR AT | voltage signal from the sensor. | | | |
| Vehicle speed sensor (M | leter) | | | | |
| VHCL SPEED SEN·MTR | _ | TCM does not receive the proper voltage signal from the sensor. | Х | | |
| A/T 1st gear function | I | • A/T cannot be shifted to the 1st | | | |
| _ | A/T 1ST GR FNCTN | gear position even if electrical cir- cuit is good. | _ | P0731*1 | |
| A/T 2nd gear function | | • A/T cannot be shifted to the 2nd | | | |
| _ | A/T 2ND GR FNCTN | gear position even if electrical cir- cuit is good. | — | P0732*1 | |
| A/T 3rd gear function | | • A/T cannot be shifted to the 3rd | | | |
| _ | A/T 3RD GR FNCTN | gear position even if electrical cir- cuit is good. | _ | P0733*1 | |
| A/T 4th gear function | 1 | • A/T cannot be shifted to the 4th | | | |
| | A/T 4TH GR FNCTN | gear position even if electrical cir- cuit is good. | _ | P0734*1 | |
| A/T TCC S/V function (Ic | ock-up) | | | | |
| _ | A/T TCC S/V FNCTN | • A/T cannot perform lock-up even if electrical circuit is good. | _ | P0744*1 | |
| Shift solenoid valve A | 1 | • TCM detects an improper voltage | х | P0750 | |
| SHIFT SOLENOID/V A | SFT SOL A/CIRC | drop when it tries to operate the solenoid valve. | | | |
| Shift solenoid valve B | | • TCM detects an improper voltage | | | |
| SHIFT SOLENOID/V B | SFT SOL B/CIRC | drop when it tries to operate the solenoid valve. | X | P0755 | |
| Overrun clutch solenoid valve | | • TCM detects an improper voltage | | | |
| OVERRUN CLUTCH S/ V | O/R CLUCH SOL/ CIRC | drop when it tries to operate the solenoid valve. | Х | P1760 | |
| T/C clutch solenoid valve | 9 | • TCM detects an improper voltage | | | |
| T/C CLUTCH SOL/V TCC SOLENOID/ CIRC | | drop when it tries to operate the solenoid valve. | Х | P0740 | |

[RE4F04B]

| Detected items | | | TCM self-diagnosis | OBD-II (DTC) | |
|--|-----------------------|--|--|--|--|
| (Screen terms for CONSULT-II, "SELF DIAG- NOSIS" test mode) | | Malfunction is detected when | Available by O/D OFF indicator lamp or "A/T" | Available by malfunc- tion indicator lamp*2, "ENGINE" on CON- | |
| "A/T" | "ENGINE" | | on CONSULT-II | SULT-II or GST | |
| Line pressure solenoid v | alve | • TCM detects an improper voltage | | | |
| LINE PRESSURE S/V | L/PRESS SOL/ CIRC | drop when it tries to operate the solenoid valve. | Х | P0745 | |
| Throttle position sensor position (APP) sensor] s | | TCM receives an excessively low or high voltage from this sensor. | х | P1705 | |
| THROTTLE POSI SEN | TP/SEN/CIRC A/T | or high voltage norn tins sensor. | | | |
| Engine speed signal | | • TCM does not receive the proper | х | P0725 | |
| ENGINE SPEED SIG | | voltage signal from the ECM. | ~ | P0725 | |
| A/T fluid temperature se | nsor | TCM receives an excessively low | | | |
| BATT/FLUID TEMP SEN | ATF TEMP SEN/ CIRC | • TCM receives an excessively low or high voltage from the sensor. | Х | P0710 | |
| Engine control | | | | EC-1330, "DTC | |
| A/T COMM LINE | | The ECM-A/T communication line is open or shorted. | x | <u>U1000, U1001 CAN</u> <u>COMMUNICATION</u> <u>LINE"</u> U1000 | |
| Turbine revolution senso | r | • TCM does not receive the proper | | | |
| TURBINE REV | | voltage signal from the sensor. | Х | P0710 | |
| TCM (RAM) | | | | | |
| CONTROL UNIT (RAM) | _ | TCM memory (RAM) is malfunc- tioning | _ | _ | |
| TCM (ROM) | | • TCM memory (ROM) is malfunc- | | | |
| CONTROL UNIT | | tioning | _ | _ | |
| TCM (EEP ROM) | | • TCM memory (EEP ROM) is mal- | | | |
| CONT UNIT(EEP ROM) | _ | • Tow memory (EEP ROM) is mai- functioning. | _ | _ | |
| Initial start | | • This is not a malfunction message | | | |
| INITIAL START | _ | (Whenever shutting off a power supply to the TCM, this message appears on the screen.) | х | _ | |
| No failure (NO SELF DIAGNOSTIC FAILURE INDI- CATED FURTHER TESTING MAY BE REQUIRED**) | | No failure has been detected. | Х | x | |

X: Applicable

-: Not applicable

*1: These malfunctions cannot be displayed by MIL BERNEE if another malfunction is assigned to MIL. *2: Refer to <u>EC-1255, "Malfunction Indicator Lamp (MIL)"</u>.

[RE4F04B]

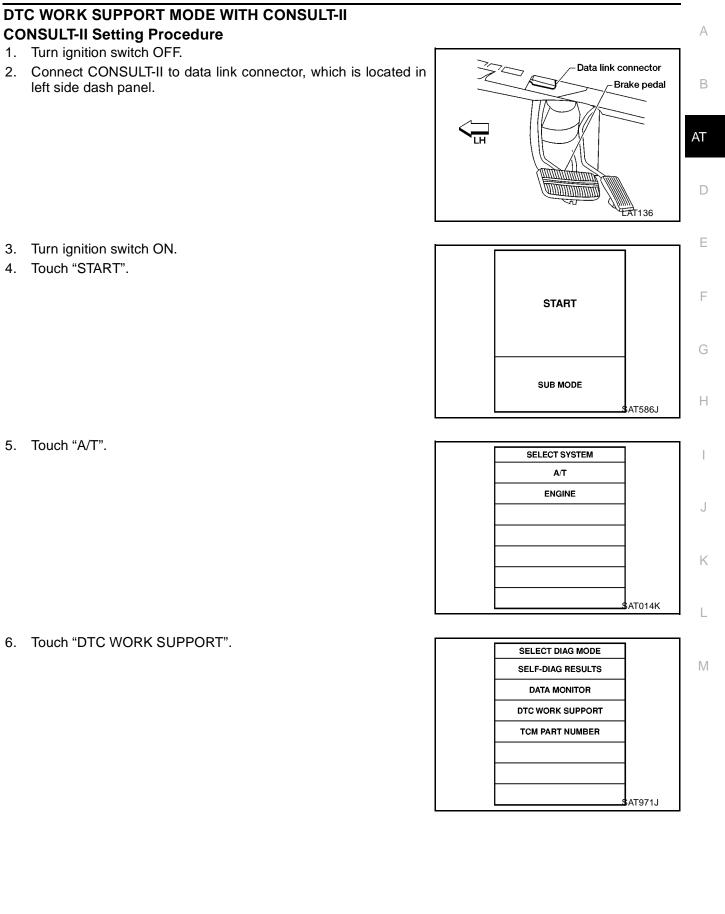
DATA MONITOR MODE (A/T)

| | | Monit | or item | | |
|--|-------------------------------------|-------------------------|-----------------|---|--|
| Item | Display | TCM Input signals | Main signals | Description | Remarks |
| Vehicle speed sensor 1 (A/T) (Revolution sensor) | VHCL/S SE·A/T [km/h] or [mph] | Х | _ | Vehicle speed computed from signal of revolution sensor is displayed. | When racing engine in N or P with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph). |
| Vehicle speed sensor 2 (Meter) | VHCL/S SE·MTR [km/h] or [mph] | Х | | Vehicle speed computed from signal of vehicle speed sensor is dis- played. | Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is sta- tionary. |
| Throttle position sensor [accelerator pedal position (APP) sensor] | THRTL POS SEN [V] | Х | _ | Throttle position sensor signal voltage is dis- played. | |
| A/T fluid temperature sen- sor | FLUID TEMP SE [V] | х | _ | A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as | |
| Battery voltage | BATTERY VOLT [V] | х | | fluid temperature rises. • Source voltage of TCM is displayed. | |
| Engine speed | ENGINE SPEED [rpm] | х | x | Engine speed, computed from engine speed signal, is displayed. | Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running. |
| Turbine revolution sensor | TURBINE REV | Х | _ | • Checks changing speed then performs oil pres- sure control and torque down control. | |
| Overdrive control switch | OVERDRIVE SW [ON/OFF] | х | _ | ON/OFF state computed from signal of overdrive control SW is displayed. | |
| PN position (PNP) switch | PN POSI SW [ON/OFF] | х | _ | ON/OFF state computed from signal of PN position SW is displayed. | |
| R position switch | R POSITION SW [ON/OFF] | Х | _ | ON/OFF state computed from signal of R position SW is displayed. | |
| D position switch | D POSITION SW [ON/OFF] | х | _ | ON/OFF state computed from signal of D position SW is displayed. | |
| 2 position switch | 2 POSITION SW [ON/OFF] | Х | _ | ON/OFF status, com- puted from signal of 2 position SW, is displayed. | |
| 1 position switch | 1 POSITION SW [ON/OFF] | х | _ | ON/OFF status, com- puted from signal of 1 position SW, is displayed. | |
| ASCD cruise signal | ASCD-CRUISE [ON/OFF] | х | _ | Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state | This is displayed even when no ASCD is mounted. |

[RE4F04B]

| | | Monitor item | | | | |
|--|-------------------------------------|-------------------------|-----------------|--|---|--|
| Item | Display | TCM Input signals | Main signals | Description | Remarks | |
| ASCD OD cut signal | ASCD-OD CUT [ON/OFF] | x | _ | Status of ASCD OD release signal is dis- played. ON OD released OFF OD not released | This is displayed even when no ASCD is mounted. | |
| Kickdown switch | KICKDOWN SW [ON/OFF] | Х | _ | ON/OFF status, com- puted from signal of kick- down SW, is displayed. | • This is displayed even when no kickdown switch is equipped. | |
| Gear position | GEAR | _ | х | Gear position data used for computation by TCM, is displayed. | | |
| Selector lever position | SLCT LVR POSI | _ | х | • Selector lever position data, used for computa- tion by TCM, is displayed. | • A specific value used for control is displayed if fail- safe is activated due to error. | |
| Vehicle speed | VEHICLE SPEED [km/h] or [mph] | _ | х | Vehicle speed data, used for computation by TCM, is displayed. | | |
| Throttle position sensor [accelerator pedal position (APP) sensor] | THROTTLE POSI [/8] | _ | х | Throttle position data, used for computation by TCM, is displayed. | • A specific value used for control is displayed if fail- safe is activated due to error. | |
| Stop lamp switch | BRAKE SW [ON/OFF] | x | _ | ON/OFF status is displayed. ON Brake pedal is depressed. OFF Brake pedal is released. | | |
| Line pressure duty | LINE PRES DTY [%] | _ | х | Control value of line pres- sure solenoid valve, com- puted by TCM from each input signal, is displayed. | | |
| Torque converter clutch solenoid valve duty | TCC S/V DUTY [%] | _ | х | Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed. | | |
| Shift solenoid valve A | SHIFT S/V A [ON/OFF] | _ | x | Control value of shift sole- noid valve A, computed by TCM from each input signal, is displayed. | Control value of solenoid is displayed even if solenoid circuit is disconnected. The OFF signal is displayed | |
| Shift solenoid valve B | SHIFT S/V B [ON/OFF] | _ | х | Control value of shift sole- noid valve B, computed by TCM from each input signal, is displayed. | if solenoid circuit is shorted. | |
| Overrun clutch solenoid valve | OVERRUN/C S/ V [ON/OFF] | _ | x | Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played. | | |
| Self-diagnosis display lamp (O/D OFF indicator lamp) | SELF-D DP LMP [ON/OFF] | _ | х | Control status of O/D OFF indicator lamp is dis- played. | | |

X: Applicable —: Not applicable



[RE4F04B]

7. Touch select item menu (1ST, 2ND, etc.).

8. Touch "START".

| SELECT WORK ITEM | |
|---------------------|--------|
| 1ST GR FNCTN P0731 | |
| 2ND GR FNCTN P0732 | |
| 3RD GR FNCTN P0733 | |
| 4TH GRFNCTN P0734 | |
| TCC S/V FNCTN P0744 | |
| | |
| s | AT018K |
| | |

| 1ST GR FNCTN P0731 |] |
|--|--------|
| THIS SUPPORT FUNCTION IS FOR DTC P0731. SEE THE SERVICE MANUAL ABOUT THE OPERATING CON- DITION FOR THIS DIAGNOSIS. | |
| | ΔΤ589Ι |

| | | 1 |
|-----------------|---------|--------|
| 1ST GR FNCTN | | |
| OUT OF CONDTION | | |
| MONITOR | | |
| GEAR | xxx | |
| VEHICLE SPEED | XXXkm/h | |
| THROTTLE POSI | XXX | |
| TCC S/V DUTY | XXX % | AT019K |
| | | AIUISK |

 1ST GR FNCTN P0731

 TESTING

 MONITOR

 GEAR
 XXX

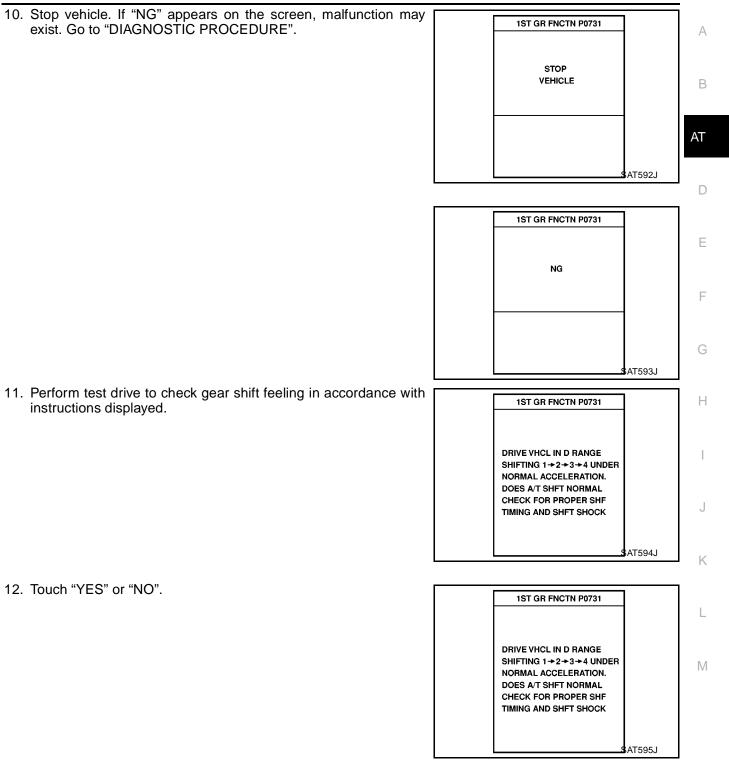
 VEHICLE SPEED
 XXXkm/h

 THROTTLE POSI
 XXX

 TCC S/V DUTY
 XXX %

9. Perform driving test according to "DTC CONFIRMATION PRO-CEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

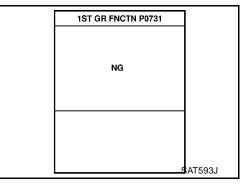
• When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".



[RE4F04B]

13. CONSULT-II procedure ended.

| 1ST GR FNCTN P0731 | |
|--------------------|--------|
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| | |
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If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

DTC WORK SUPPORT MODE

| DTC work support item | Description | Check item |
|-----------------------|--|---|
| 1ST GR FNCTN P0731 | Following items for "A/T 1st gear function (P0731)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) | Shift solenoid valve A Shift solenoid valve B Each clutch |
| | Self-diagnosis result (OK or NG) | Hydraulic control circuit |
| | Following items for "A/T 2nd gear function (P0732)" can be con- firmed. | Shift solenoid valve B |
| 2ND GR FNCTN P0732 | • Self-diagnosis status (whether the diagnosis is being conducted or not) | Each clutch Hydraulic control circuit |
| | Self-diagnosis result (OK or NG) | |
| | Following items for "A/T 3rd gear function (P0733)" can be con- firmed. | Shift solenoid valve A |
| 3RD GR FNCTN P0733 | Self-diagnosis status (whether the diagnosis is being conducted or not) Self diagnosis result (OK or NO) | Each clutchHydraulic control circuit |
| | Self-diagnosis result (OK or NG) | |
| | Following items for "A/T 4th gear function (P0734)" can be con- firmed. | Shift solenoid valve A Shift solenoid valve B |
| 4TH GR FNCTN P0734 | • Self-diagnosis status (whether the diagnosis is being conducted or not) | Overrun clutch solenoid valve Line pressure solenoid valve |
| | Self-diagnosis result (OK or NG) | Each clutchHydraulic control circuit |
| | Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. | Torque converter clutch sole- noid valve |
| TCC S/V FNCTN P0744 | Self-diagnosis status (whether the diagnosis is being conducted or not) | Each clutch |
| | Self-diagnosis result (OK or NG) | Hydraulic control circuit |

AT-436

Diagnostic Procedure Without CONSULT-II

Refer to EC-1309, "Generic Scan Tool (GST) Function" .

OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Refer to EC-1255, "Malfunction Indicator Lamp (MIL)" .

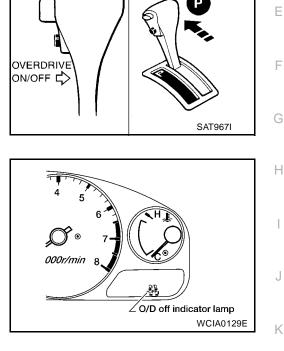
TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

1. CHECK O/D OFF INDICATOR LAMP

 Move selector lever to P position. Start engine and warm it up to normal engine operating temperature.

5. Does O/D OFF indicator lamp come on for about 2 seconds?

- 2. Turn ignition switch to OFF position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



Yes or No

Yes >> GO TO 2.

No >> Stop procedure. Perform <u>AT-593, "1. O/D OFF Indicator Lamp Does Not Come On"</u> before proceeding.

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2. JUDGEMENT PROCEDURE STEP 1

- 1. Turn ignition switch to OFF position.
- 2. Turn ignition switch to ACC position.
- 3. Move selector lever from P to D position.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- Depress and hold overdrive control switch in OFF position (the O/D OFF indicator lamp will be ON) until directed to release the switch. (If O/D OFF indicator lamp does not come on, refer to "Steps 3 and 4" in <u>AT-593</u>, "1. O/D OFF Indicator Lamp Does Not Come On").
- 6. Turn ignition switch to OFF position.
- 7. Turn ignition switch to ON position (Do not start engine.)
- 8. Release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 9. Wait 2 seconds.
- 10. Move selector lever to 2 position.
- 11. Depress and release overdrive control switch in ON position until next step is completed (the O/D OFF indicator lamp will be ON).
- 12. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be OFF) until directed to release the switch.
 - >> GO TO 3.





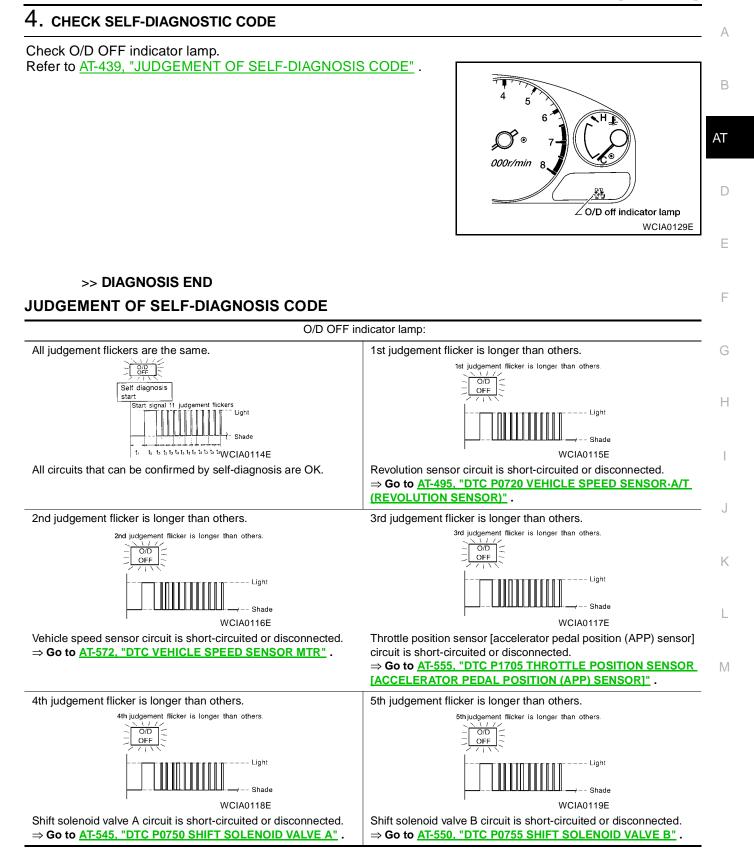
3. JUDGEMENT PROCEDURE STEP 2

- 1. Move selector lever to 1 position.
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be ON).
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be ON) until directed to release the switch.
- 6. Depress accelerator pedal fully and release it.
- Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash ON and OFF).

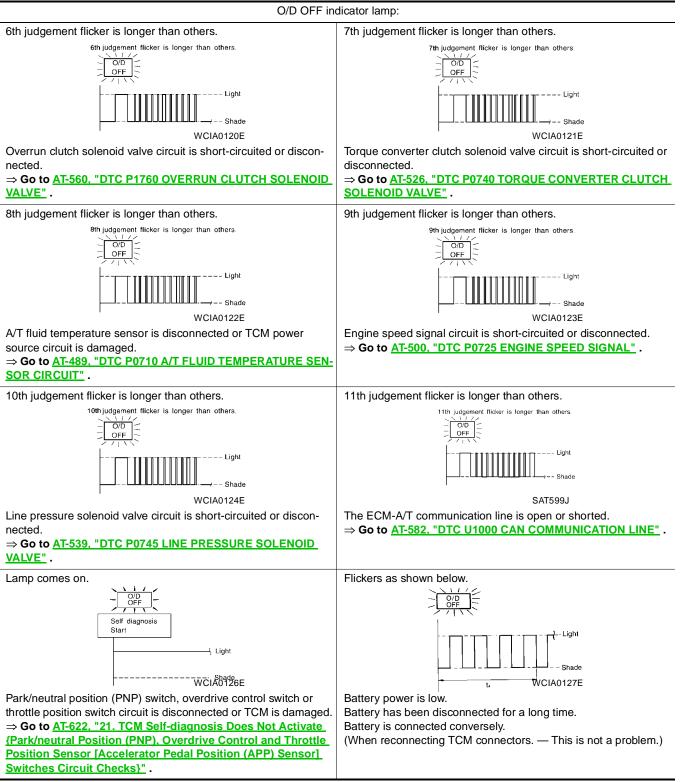
>> GO TO 4.



[RE4F04B]



AT-439



t1 = 2.5 seconds t2 = 2.0 seconds t3 = 1.0 second t4 = 1.0 second

TROUBLE DIAGNOSIS - INTRODUCTION

Introduction

The TCM receives a signal from the vehicle speed sensor, ECM (throttle opening) or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-444, "Work Flow"

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSTIC WORKSHEET" like the example referenced at AT-441 should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.

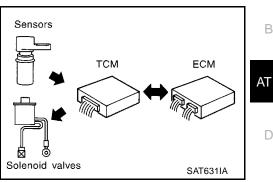
DIAGNOSTIC WORKSHEET

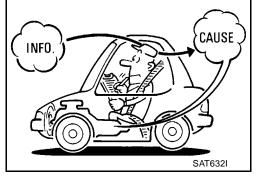
Information from Customer

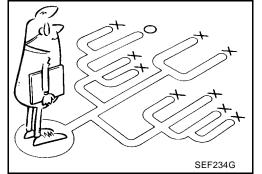
KEY POINTS WHAT Vehicle & A/T model WHEN Date. Frequencies WHERE Road conditions HOW Operating conditions, Symptoms

| Customer name MR/MS | Model & Year | VIN |
|---------------------|-------------------------------|-----------------|
| | | |
| Trans. model | Engine | Mileage |
| Incident Date | Manuf. Date | In Service Date |
| Frequency | □ Continuous □ Intermittent (| times a day) |

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[RE4F04B]

| Symptoms | □ Vehicle does not move. (□ Any position □ Particular position) | | |
|----------------------------------|--|--|--|
| | $\square \text{ No up-shift} (\square 1 \text{st} \rightarrow 2 \text{nd} \square 2 \text{nd} \rightarrow 3 \text{rd} \square 3 \text{rd} \rightarrow O/D)$ | | |
| | $\Box \text{ No down-shift} (\Box \text{ O/D} \rightarrow 3 \text{rd} \Box \text{ 3rd} \rightarrow 2 \text{nd} \Box \text{ 2nd} \rightarrow 1 \text{st})$ | | |
| | Lockup malfunction | | |
| | G Shift point too high or too low. | | |
| | $\Box \text{ Shift shock or slip} (\Box N \to D \Box \text{ Lockup} \Box \text{ Any drive position})$ | | |
| | Noise or vibration | | |
| | D No kickdown | | |
| | No pattern select | | |
| | Others | | |
| | () | | |
| O/D OFF indicator lamp | Blinks for about 8 seconds. | | |
| | Continuously lit Not lit | | |
| Malfunction indicator lamp (MIL) | Continuously lit Not lit | | |

Diagnostic Worksheet

| 1. | 🗆 R | ead the Fail-safe and listen to customer complaints. | Read the Fail-safe and listen to customer complaints. | |
|----|-----|---|---|----------------------------------|
| 2. | C | HECK A/T FLUID | | <u>AT-446</u> |
| | | Leakage (Follow specified procedure) Fluid condition Fluid level | | |
| 3. | D P | erform STALL TEST and PRESSURE TEST. | | <u>AT-446, AT-</u> <u>450</u> |
| | | □ Stall test — Mark possible damaged components/others. | | |
| | | Torque converter one-way clutch Reverse clutch Forward clutch Overrun clutch Forward one-way clutch | Low & reverse brake Low one-way clutch Engine Line pressure is low Clutches and brakes except high clutch and brake band are OK | - |
| 4. | | Pressure test — Suspected parts: | | |
| 4. | 4- | Perform all ROAD TEST and mark required procedures. Check before engine is started. | | |
| | 1. | SELF-DIAGNOSTIC PROCEDURE - Mark detected it Park/neutral position (PNP) switch, AT-483. A/T fluid temperature sensor, AT-565. Vehicle speed sensor A/T (Revolution sensor), A Engine speed signal, AT-500. Turbine revolution sensor, AT-577. Torque converter clutch solenoid valve, AT-526. Line pressure solenoid valve, AT-539. Shift solenoid valve A, AT-545. Shift solenoid valve B, AT-550. Throttle position sensor [accelerator pedal positi Overrun clutch solenoid valve, AT-560. Park/neutral position (PNP), overdrive control ant tion (APP) sensor] circuit checks, AT-622. A/T fluid temperature sensor and TCM power so Vehicle speed sensor-MTR, AT-572. A/T communication line, AT-582. Control unit (RAM), Control unit (ROM), AT-585. Battery Others | <u>NT-495</u> . on (APP) sensor, <u>AT-555</u> . nd throttle position sensor [accelerator pedal posi- purce, <u>AT-480</u> . | |

| | | [RE4F04B] |
|-----|---|---------------------------------|
| 4- | Check at idle | <u>AT-453</u> |
| 2. | 1. O/D OFF Indicator Lamp Does Not Come On, <u>AT-593</u>. 2. Engine Cannot Be Started In P and N Position, <u>AT-595</u>. | - |
| | □ 3. In P Position, Vehicle Moves Forward or Backward When Pushed, <u>AT-595</u>. □ 4. In N Position, Vehicle Moves, <u>AT-596</u>. □ 5. Large Shock. N → R Position, <u>AT-598</u>. □ 6. Vehicle Does Not Creep Backward In R Position, <u>AT-599</u>. □ 7. Vehicle Does Not Creep Forward In D, 2 or 1 Position, <u>AT-602</u>. | |
| 4 | Cruise test | AT-455 |
| 4- | | AT-455 AT-458 |
| | Part-1 | |
| | □ 14. Lock-up Is Not Released, <u>AT-617</u> . □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3), <u>AT-618</u> . | |
| | Part-2 | <u>AT-461</u> |
| | □ 16. Vehicle Does Not Start From D1, <u>AT-620</u> . □ 9. A/T Does Not Shift: D1 → D2 or Does Not Kickdown: D4 → D2, <u>AT-608</u> . □ 10. A/T Does Not Shift: D2 → D3, <u>AT-610</u> . □ 11. A/T Does Not Shift: D3 → D4, <u>AT-612</u> . | - |
| | Part-3 | AT-463 |
| | □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D₃), <u>AT-618</u>. □ 18. A/T Does Not Shift: D₃ → 22, When Selector Lever D → 2 Position, <u>AT-621</u>. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In 22), <u>AT-618</u>. □ 19. A/T Does Not Shift: 22 → 11, When Selector Lever 2 → 1 Position, <u>AT-621</u>. □ 20. Vehicle Does Not Decelerate By Engine Brake, <u>AT-622</u>. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items. | |
| | Park/neutral position (PNP) switch, <u>AT-483</u>. A/T fluid temperature sensor, <u>AT-489</u>. Vehicle speed sensor-A/T (Revolution sensor), <u>AT-495</u>. Engine speed signal, <u>AT-500</u>. Turbine revolution sensor, <u>AT-577</u>. Torque converter clutch solenoid valve, <u>AT-526</u>. Line pressure solenoid valve, <u>AT-539</u>. Shift solenoid valve, <u>AT-539</u>. | |
| | Shift solenoid valve A, <u>AT-545</u>. Shift solenoid valve B, <u>AT-550</u>. | |
| | Throttle position sensor [accelerator pedal position (APP) sensor], <u>AT-555</u>. Overrun clutch solenoid valve, <u>AT-560</u>. Park/neutral position (PNP), overdrive control and throttle position sensor [accelerator pedal position (APP) sensor] circuit checks, <u>AT-622</u>. A/T fluid temperature sensor and TCM power source, <u>AT-480</u>. | |
| | Vehicle speed sensor MTR, <u>AT-572</u>. A/T communication line, <u>AT-582</u>. Control unit (RAM), Control unit (ROM), <u>AT-585</u>. Control unit (EEP ROM), <u>AT-587</u>. Battery | |
| | Others A contract and appropriate Repair or replace the demaged parts | AT 626 |
| | or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts. | AT-636 |
| D P | erform all ROAD TEST and re-mark required procedures. erform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. er to <u>EC-1242</u> , "Emission-related Diagnostic Information". | <u>AT-451</u> <u>EC-1242</u> |
| | DTC (P0731) A/T 1st gear function, <u>AT-504</u> . DTC (P0732) A/T 2nd gear function, <u>AT-509</u> . DTC (P0733) A/T 3rd gear function, <u>AT-514</u> . DTC (P0734) A/T 4th gear function, <u>AT-519</u> . DTC (P0744) A/T TCC S/V function (lock-up), <u>AT-531</u> . | |

[RE4F04B]

| 8. | □ Perform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. | <u>AT-428</u> |
|----|---|---------------|
| | Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible | <u>AT-437</u> |
| | symptoms and the component inspection orders.) | |
| 9. | Erase DTC from TCM and ECM memories. | <u>AT-426</u> |

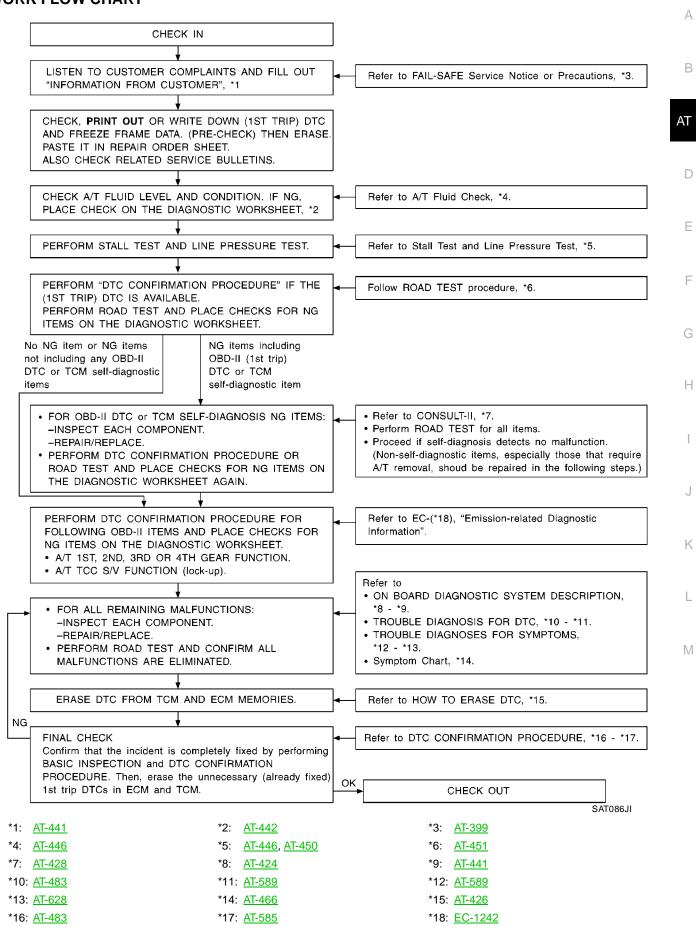
ECS003LQ

Work Flow HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, AT-441, "Information from Customer" and AT-442, "Diagnostic Worksheet", to perform the best troubleshooting possible.

WORK FLOW CHART



TROUBLE DIAGNOSIS - BASIC INSPECTION

A/T Fluid Check FLUID LEAKAGE CHECK

- Clean area suspected of leaking. For example, mating surface of 1. converter housing and transmission case.
- 2. Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- 3. Stop engine.

4. Check for fresh leakage.



| Fluid color | Suspected problem | |
|--|---|--|
| Dark or black with burned odor | Wear of frictional material | |
| Milky pink | Water contamination — Road water entering through filler tube or breather | |
| Varnished fluid, light to dark brown and tacky | Oxidation — Over or under filling, — Overheating | |

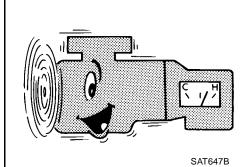


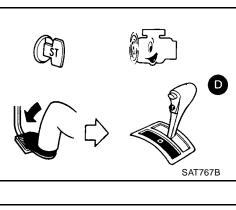
Refer to MA-31, "Checking A/T Fluid" .

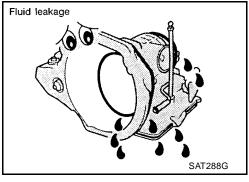
Stall Test STALL TEST PROCEDURE

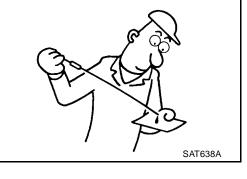
- Check A/T fluid and engine oil levels. If necessary, add fluid and 1. oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature :50 - 80°C (122 - 176°F)









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[RE4F04B] PFP:00000

ECS003LR

[RE4F04B]

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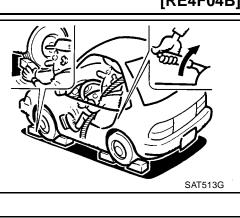
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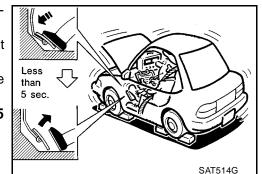
- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
 It is good practice to mark the point of specified engine rpm on indicator.

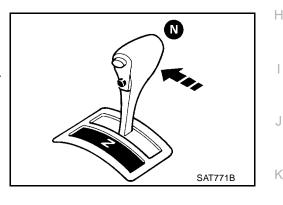
- 5. Start engine, apply foot brake, and place selector lever in D position.
- 6. Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
 - During test, never hold throttle wide open for more than 5 seconds.

Stall revolution :2,350 - 2,800 rpm

- 8. Move selector lever to N position.
- 9. Cool off ATF.
 - Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.







JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustrations on next page.

In order to pinpoint the possible damaged components, follow the procedure shown in <u>AT-445, "WORK FLOW</u> <u>CHART"</u>.

NOTE:

Stall revolution is too high in D, 2 or 1 position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears. Low one-way clutch slippage
- Slippage occurs in the following gears: 1st through 3rd gears in D position and engine brake functions with overdrive control switch set to OFF. 1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in 1 position. Low & reverse brake slippage
- Engine brake functions in 1 position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

AT-447

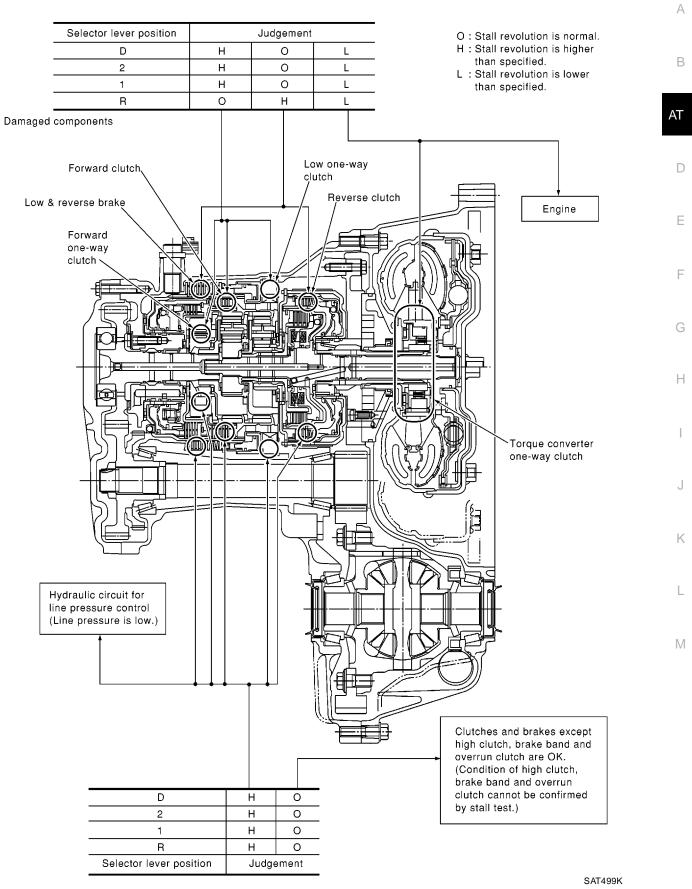
[RE4F04B]

- Slippage occurs in 3rd and 4th gears in D position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in D position, 2nd gear in 2 position, and 1st gear in 1 position with overdrive control switch set to OFF.

Stall revolution less than specifications:

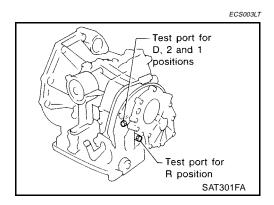
[RE4F04B]

Poor acceleration during starts. One-way clutch seizure in torque converter



[RE4F04B]

Line Pressure Test LINE PRESSURE TEST PORTS



Location of line pressure test ports are shown in the illustration.

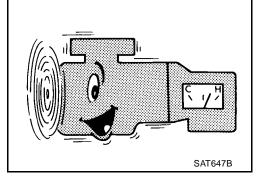
• Always replace pressure plugs as they are self-sealing bolts.

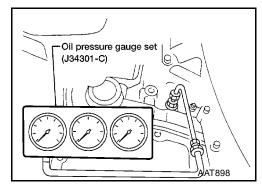
LINE PRESSURE TEST PROCEDURE

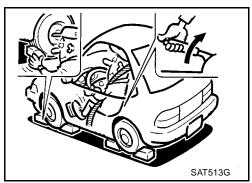
- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature :50 - 80°C (122 - 176°F)

Install pressure gauge to corresponding line pressure port.







4. Set parking brake and block wheels.

3.

• Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

[RE4F04B]

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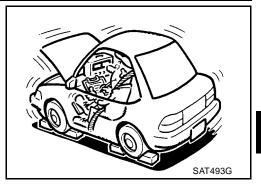
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- 5. Start engine and measure line pressure at idle and stall speed.
 - When measuring line pressure at stall speed, follow the stall test procedure.

AT-450. "Line Pressure: Refer to SDS, AT-748.Test""Line Pressure"



JUDGEMENT OF LINE PRESSURE TEST

| | Judgement | Suspected parts | |
|----------------|--|--|--|
| | Line pressure is low in all positions. | Oil pump wear | |
| | | Control piston damage | |
| | | Pressure regulator valve or plug sticking | |
| | | Spring for pressure regulator valve damaged | |
| | | Fluid pressure leakage between oil strainer and pres- sure regulator valve | |
| | | Clogged strainer | |
| | Line pressure is low in particular position. | • Fluid pressure leakage between manual valve and par- ticular clutch | |
| At idle | | For example, line pressure is: Low in R and 1 positions, but Normal in D and 2 positions. | |
| | | Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to <u>AT-410. "CLUTCH AND BAND CHART"</u> . | |
| | Line pressure is high. | A/T fluid temperature sensor damaged | |
| | | • Line pressure solenoid valve sticking | |
| | | Short circuit of line pressure solenoid valve circuit | |
| | | • Pressure modifier valve sticking | |
| | | Pressure regulator valve or plug sticking | |
| | | Open in dropping resistor circuit | |
| | Line pressure is low. | Line pressure solenoid valve sticking | |
| | | • Short circuit of line pressure solenoid valve circuit | |
| At stall speed | | • Pressure regulator valve or plug sticking | |
| | | • Pressure modifier valve sticking | |
| | | Pilot valve sticking | |

Road Test DESCRIPTION

| ROAD TEST PR | OCEDURE |
|---------------------------------------|-------------------|
| 1. Check before e | ngine is started. |
| - | 3 |
| 2. Check at idle. | |
| ـــــــــــــــــــــــــــــــــــــ | <u></u> |
| 3. Cruise test. | |
| | SAT786 |

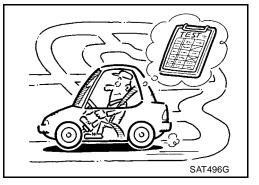
- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started

ECS003LU

[RE4F04B]

2. Check at idle

- 3. Cruise test
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to <u>AT-424</u>, "<u>ON BOARD DIAGNOSTIC SYSTEM</u> <u>DESCRIPTION</u>" and <u>AT-589</u>, "<u>TROUBLE DIAGNOSIS FOR</u> <u>SYMPTOMS</u>".



1. CHECK BEFORE ENGINE IS STARTED

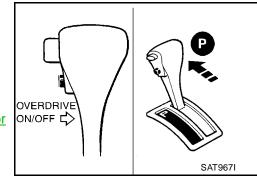
1. CHECK O/D OFF INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.
- 3. Turn ignition switch to OFF position. Wait at least 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?

Yes or No

Yes >> GO TO 2.

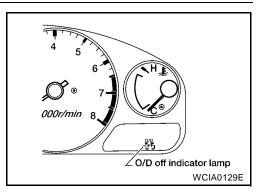
No >> Stop ROAD TEST. Go to <u>AT-593, "1. O/D OFF Indicator</u> O <u>Lamp Does Not Come On"</u>.



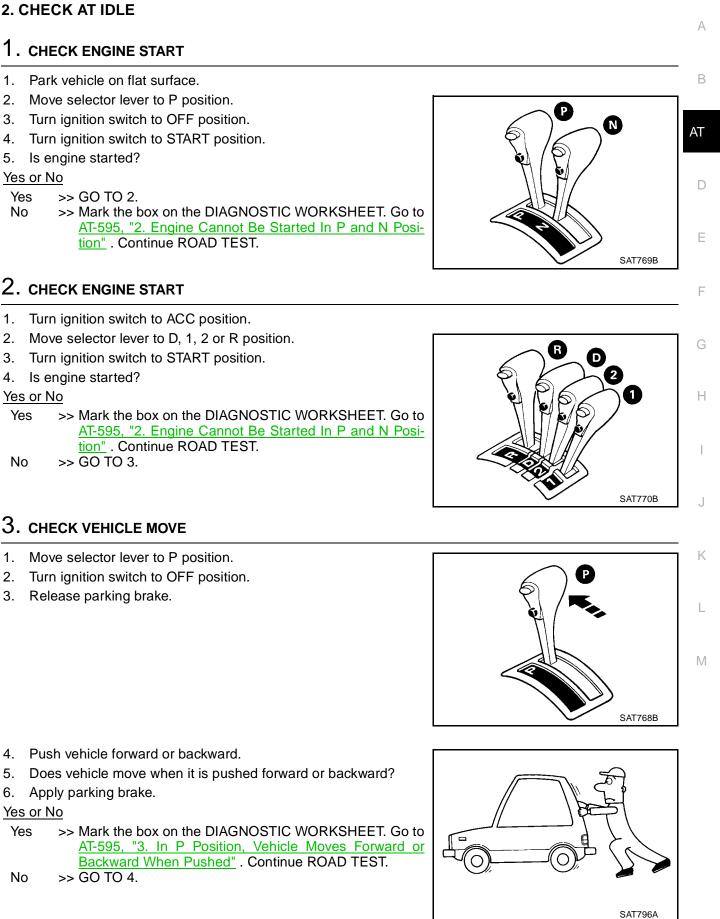
2. CHECK O/D OFF INDICATOR LAMP

Does O/D OFF indicator lamp flicker for about 8 seconds? Yes or No

- Yes >> Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, <u>AT-442</u>. Refer to <u>AT-437</u>, <u>"TCM SELF-DIAGNOSTIC PROCEDURE (NO</u> TOOLS)".
- No \rightarrow 1. Turn ignition switch to OFF position.
 - 2. Perform self-diagnosis and note NG items. Refer to <u>AT-437, "TCM SELF-DIAGNOSTIC PROCE-</u> <u>DURE (NO TOOLS)"</u>.
 - 3. Go to AT-453, "2. CHECK AT IDLE" .



2. CHECK AT IDLE



4. CHECK VEHICLE MOVE

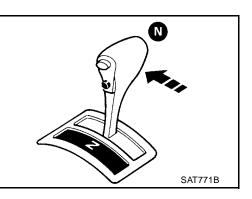
- 1. Start engine.
- 2. Move selector lever to N position.
- 3. Release parking brake.
- 4. Does vehicle move forward or backward?

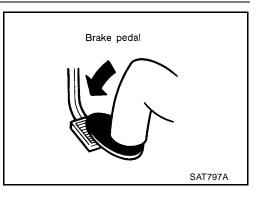
Yes or No

- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to <u>AT-596, "4. In N Position, Vehicle Moves"</u>. Continue ROAD TEST.
- No >> GO TO 5.

5. CHECK SHIFT LOCK

1. Apply foot brake.

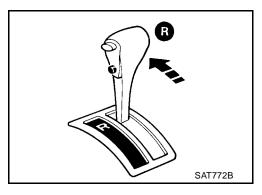




- 2. Move selector lever to R position.
- 3. Is there large shock when changing from N to R position?

Yes or No

- Yes >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to <u>AT-598, "5. Large Shock N \rightarrow R Position"</u>. Continue ROAD TEST.
- No >> GO TO 6.

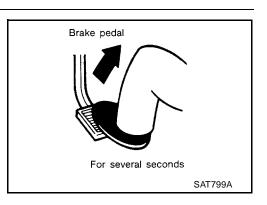


6. CHECK VEHICLE MOVE

- 1. Release foot brake for several seconds.
- 2. Does vehicle creep backward when foot brake is released?

Yes or No

- Yes >> GO TO 7.
- No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to <u>AT-599, "6. Vehicle Does Not Creep Backward In R Posi-</u> <u>tion"</u>. Continue ROAD TEST.

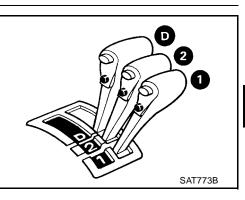


7. CHECK VEHICLE MOVE

- 1. Move selector lever to D, 2 and 1 positions and check if vehicle creeps forward.
- 2. Does vehicle creep forward in all three positions?

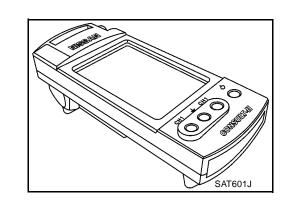
Yes or No

- Yes >> Go to AT-455, "3. CRUISE TEST".
- No >> Mark the box on the DIAGNOSTIC WORKSHEET. Go to AT-602, "7. Vehicle Does Not Creep Forward in D, 2 or 1 Position" . Continue ROAD TEST.



3. CRUISE TEST

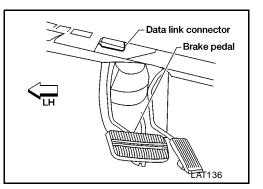
• Check all items listed in Parts 1 through 3.



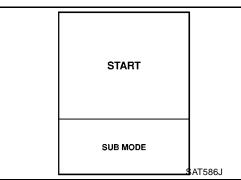
(I) With CONSULT-II

- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule. Refer to <u>AT-747,</u> <u>"Shift Schedule"</u>

CONSULT-II Setting Procedure



- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to data link connector, which is located in left side dash panel.
- 3. Turn ignition switch ON.
- 4. Touch "START".



[RE4F04B]

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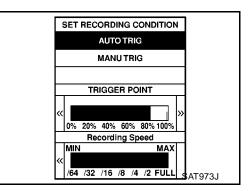
5. Touch "A/T".

| SELECT SYSTEM | |
|---------------|--|
| A/T | |
| ENGINE | |
| | |
| | |
| | |
| | |
| | |

6. Touch "DATA MONITOR".

SELECT DIAG MODE SELF-DIAG RESULTS DATA MONITOR DTC WORK SUPPORT TCM PART NUMBER

- 7. Touch "MAIN SIGNAL" or "TCM INPUT SIGNALS".
- 8. See "NUMERICAL DISPLAY", "BARCHART DISPLAY" or "LINE GRAPH DISPLAY".
- DATA MONITOR
 SELECT MONITOR ITEM
 TCM INPUT SIGNALS
 MAIN SIGNAL
 SELECTION FROM MENU
 AT175K
- 9. Touch "SETTING" to set recording condition ("AUTO TRIG" or "MANU TRIG") and touch "BACK".
- 10. Touch "START".





AT014K

[RE4F04B]

| DATA MONIT | OP. | | |
|-----------------------------|----------|--------|----|
| | | | A |
| MONITOR | NO DTC | | |
| | CXX rpm | | |
| GEAR | XXX | | D |
| SLCT LVR POSI | N/P | | В |
| VEHICLE SPEED X | | | |
| THROTTLE POSI | XXX | | |
| LINE PRES DTY | XX% | | ۸T |
| TCC S/V DUTY SHIFT S/V A | XX% | | AT |
| SHIFT S/V A | XX XX | | |
| 31111 374 5 | | AT134K | |
| | • | | D |
| | | | D |
| | | 1 | |
| DATA MONIT | | | |
| Recording Data X% | DETECTED | | E |
| | CXX rpm | | |
| GEAR | XXX | | |
| SLCT LVR POSI | N/P | | |
| VEHICLE SPEED X | | | F |
| THROTTLE POSI | XXX | | Г |
| LINE PRES DTY | XX% | | |
| TCC S/V DUTY | XX% | | |
| SHIFT S/V A | XX | | |
| SHIFT S/V B | XX | | G |
| SHIFT S/V B | | AT135K | |
| • | | ATTOOR | |
| | | | Н |
| REAL-TIME D | | 1 | 11 |
| REAL-TIME L | ЛАС | | |
| ENG SPEED | SIG | | |
| | | | 1 |
| | | | 1 |
| | | | |
| | | | |
| | | | 1 |
| | | | J |
| | | | |
| | | | |
| | | | K |
| | | AT987J | N. |
| | | | |
| | | | |
| | | | L |
| STORE | | | |
| OVOTEN | SAVE REC | | |
| SYSTEM | DATA | | |
| | | 1 | M |
| | | | |
| | | | |
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| | | | |
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SAT974J

12. After finishing cruise test part 1, touch "STOP".

11. When performing cruise test, touch "RECORD".

13. Touch "STORE" and touch "BACK".

[RE4F04B]

14. Touch "DISPLAY".

- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

| Trigger | 3/JEN | VHCL S/SEN | THRTL POSI | |
|---------|-------------|---------------|---------------|-------|
| _ | A/T km/h | MTR km/h | SEN V | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | AT975 |

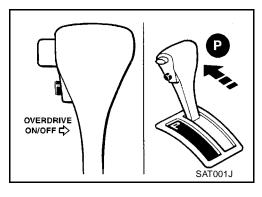
Cruise Test — Part 1

1. CHECK STARTING GEAR (D1) POSITION

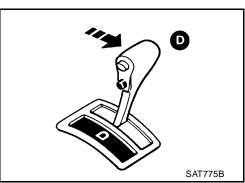
1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

ATF operating temperature :50 - 80°C (122 - 176°F)

- 2. Park vehicle on flat surface.
- 3. Set overdrive control switch to ON position.
- 4. Move selector lever to P position.
- 5. Start engine.



6. Move selector lever to D position.

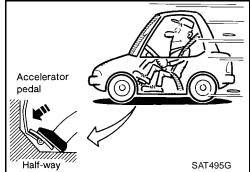


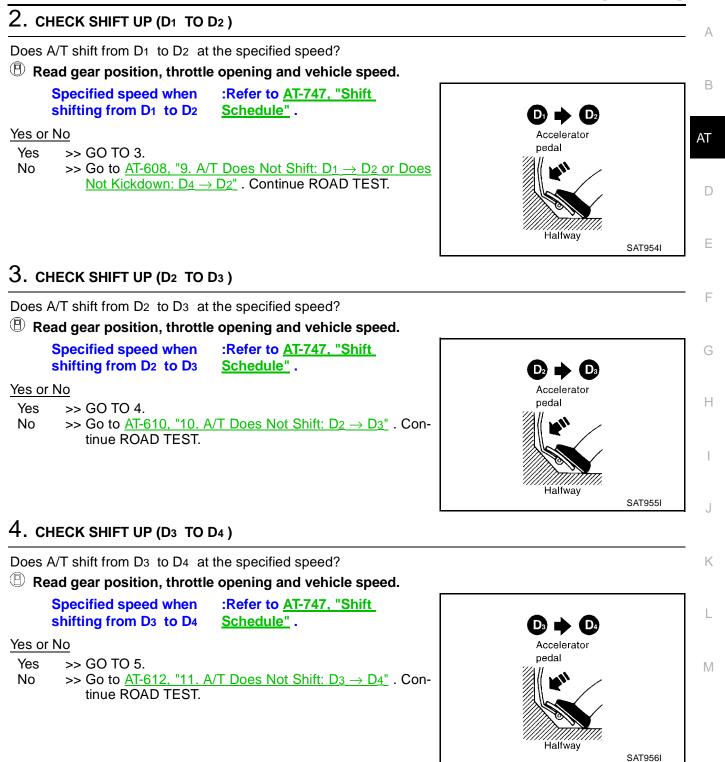
- 7. Accelerate vehicle by constantly depressing accelerator pedal half-way.
- 8. Does vehicle start from D1 ?

\mathbb{B} Read gear position.

Yes or No

- Yes >> GO TO 2.
- No >> Go to <u>AT-605, "8. Vehicle Cannot Be Started From D1"</u>. Continue ROAD TEST.





[RE4F04B]

5. CHECK LOCK-UP (D4 TO D4 L/U)

Does A/T perform lock-up at the specified speed?

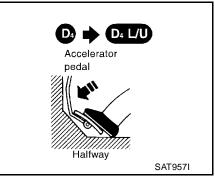
(B) Read vehicle speed, throttle opening when lock-up duty becomes 94%.

| Specified speed when | :Refer to AT-747, "Shift |
|----------------------|--------------------------|
| lock-up occurs | Schedule". |

Yes or No

Yes >> GO TO 6.

No >> Go to <u>AT-615, "12. A/T Does Not Perform Lock-up"</u>. Continue ROAD TEST.



6. CHECK HOLD LOCK-UP

Does A/T hold lock-up condition for more than 30 seconds?

Yes or No

Yes >> GO TO 7.

No >> Go to AT-616, "13. A/T Does Not Hold Lock-up Condition".

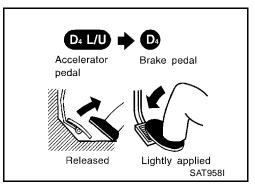
7. CHECK SHIFT DOWN (D4 L/U TO D4)

1. Release accelerator pedal.

2. Is lock-up released when accelerator pedal is released?

Yes or No

- Yes >> GO TO 8.
- No >> Go to <u>AT-617, "14. Lock-up Is Not Released"</u>. Continue ROAD TEST.



8. CHECK SHIFT DOWN (D4 TO D3)

- 1. Decelerate vehicle by applying foot brake lightly.
- Does engine speed return to idle smoothly when A/T is shifted from D4 to D3 ?

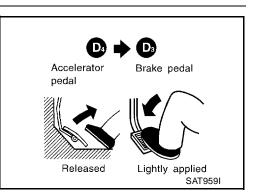
Read gear position and engine speed.

Yes or No

Yes >> 1. Stop vehicle.

2. Go to AT-461, "Cruise Test - Part 2" .

No >> Go to <u>AT-618</u>, "<u>15</u>. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)". Continue ROAD TEST.



Cruise Test — Part 2

1. CHECK STARTING GEAR (D1) POSITION

- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle by half throttle again.
- 4. Does vehicle start from D1?

Read gear position.

Yes or No

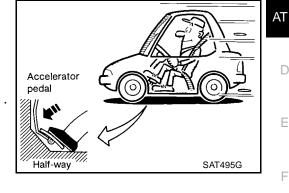
Yes No >> Go to AT-620, "16. Vehicle Does Not Start From D1" . Continue ROAD TEST.



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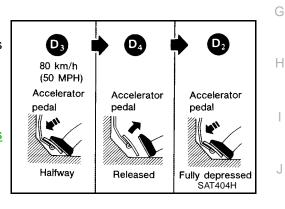
2. CHECK SHIFT UP AND SHIFT DOWN (D3 TO D4 TO D2)

- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then guickly depress it fully.
- 3. Does A/T shift from D4 to D2 as soon as accelerator pedal is depressed fully?

B Read gear position and throttle opening.

Yes or No

- Yes >> GO TO 3.
- >> Go to AT-608, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does No Not Kickdown: $D4 \rightarrow D2''$. Continue ROAD TEST.



3. CHECK SHIFT UP (D2 TO D3)

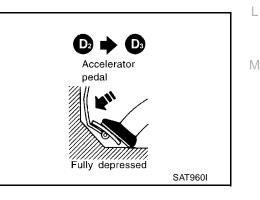
Does A/T shift from D2 to D3 at the specified speed?

 (\square) Read gear position, throttle opening and vehicle speed.

Specified speed when :Refer to AT-747, "Shift shifting from D2 to D3 Schedule".

Yes or No

- Yes >> GO TO 4.
- No >> Go to AT-610, "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ ". Continue ROAD TEST.



>> GO TO 2.

[RE4F04B]

4. CHECK SHIFT UP (D3 TO D4) AND ENGINE BRAKE

Release accelerator pedal after shifting from D_2 to D_3 . Does A/T shift from D_3 to D_4 and does vehicle decelerate by engine brake?

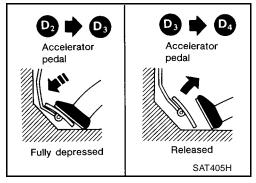
B Read gear position, throttle opening and vehicle speed.

Yes or No

Yes >> 1. Stop vehicle.

2. Go to AT-463, "Cruise Test - Part 3" .

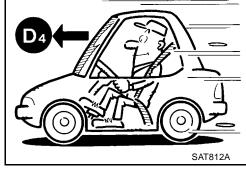
No >> Go to <u>AT-612, "11. A/T Does Not Shift: $D_3 \rightarrow D_4$ "</u>. Continue ROAD TEST.



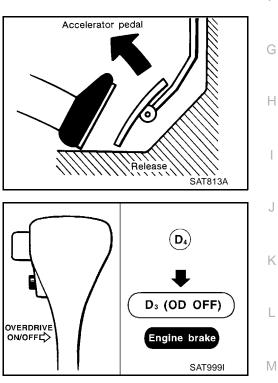
Cruise Test — Part 3

1. VEHICLE SPEED (D4) POSITION

- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle using half-throttle to D4 .



- 4. Release accelerator pedal.
- 5. Set overdrive control switch to OFF position while driving in D4 .
- 6. Does A/T shift from D4 to D3 (O/D OFF)?
 - Read gear position and vehicle speed.



Yes or No

- Yes >> GO TO 2.
- No >> Go to <u>AT-620, "17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch ON \rightarrow OFF". Continue ROAD TEST.</u>

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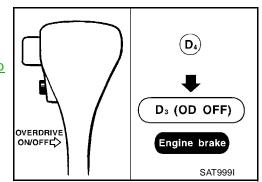
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2. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

Yes or No

Yes \rightarrow GO TO 3. No \rightarrow Go to <u>AT-618</u>, "<u>15</u>. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3)". Continue ROAD TEST.



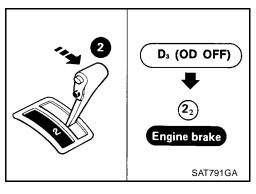
3. CHECK SHIFT DOWN (D₃ TO D₂)

- 1. Move selector lever from D to 2 position while driving in D₃ (O/D OFF).
- 2. Does A/T shift from D₃ (O/D OFF) to 22 ?

B Read gear position.

Yes or No

- Yes >> GO TO 4.
- No >> Go to <u>AT-621, "18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When</u> <u>Selector Lever D $\rightarrow 2$ Position</u>". Continue ROAD TEST.



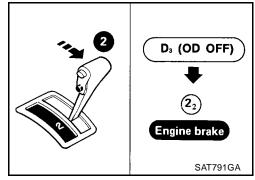
4. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake?

Yes or No

Yes >> GO TO 5.

No >> Go to <u>AT-618</u>, "<u>15</u>. <u>Engine Speed Does Not Return To</u> Idle (Light Braking $D_4 \rightarrow D_3$)". Continue ROAD TEST.



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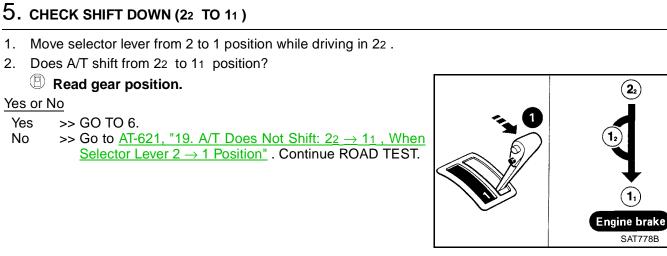
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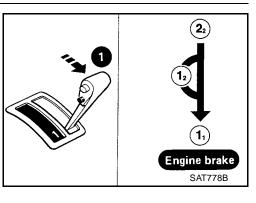
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6. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake? Yes or No

- Yes >> 1. Stop vehicle.
 - 2. Perform self-diagnosis. Refer to <u>AT-437, "TCM SELF-</u> <u>DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>.
- No >> Go to <u>AT-622</u>, "20. Vehicle Does Not Decelerate By <u>Engine Brake"</u>. Continue ROAD TEST.



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TROUBLE DIAGNOSIS - GENERAL DESCRIPTION

Symptom Chart

Numbers are arranged in order of inspection.

| Items | Symptom | Condition | Diagnostic Item | Reference Page |
|--------------------------------|---|-------------|--|-----------------------|
| | | ON vehicle | 1. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR | <u>AT-495, AT-572</u> |
| | | | 2. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> |
| | | | 3. Engine speed signal | <u>AT-500</u> |
| | Torque converter is not locked up. | | 4. A/T fluid temperature sensor | <u>AT-565</u> |
| | | | 5. Line pressure test | <u>AT-450</u> |
| | | | 6. Torque converter clutch solenoid valve | <u>AT-526</u> |
| | | | 7. Control valve assembly | <u>AT-636</u> |
| No Lock-up | | OFF vehicle | 8. Torque converter | <u>AT-649</u> |
| Engagement/ FCC Inoperative | | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | Torque converter clutch piston slip. | | 2. Line pressure test | <u>AT-450</u> |
| | | | 3. Torque converter clutch solenoid valve | <u>AT-526</u> |
| | | | 4. Line pressure solenoid valve | <u>AT-539</u> |
| | | | 5. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 6. Torque converter | <u>AT-649</u> |
| | Lock-up point is extremely high or | ON vehicle | 1. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR | <u>AT-495, AT-572</u> |
| | | | 2. Torque converter clutch solenoid valve | <u>AT-526</u> |
| | low. | | 3. Control valve assembly | <u>AT-636</u> |
| | Sharp shock in shifting from N to D position. | ON vehicle | 1. Engine idling rpm | <u>EC-1225</u> |
| | | | 3. Line pressure test | <u>AT-450</u> |
| | | | 4. A/T fluid temperature sensor | <u>AT-565</u> |
| Shift Shock | | | 5. Engine speed signal | <u>AT-500</u> |
| STIIL STIUCK | | | 6. Line pressure solenoid valve | <u>AT-539</u> |
| | | | 7. Control valve assembly | <u>AT-636</u> |
| | | | 8. Accumulator N-D | <u>AT-649</u> |
| | | OFF vehicle | 9. Forward clutch | <u>AT-695</u> |

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TROUBLE DIAGNOSIS - GENERAL DESCRIPTION

| Items | Symptom | Condition | Diagnostic Item | Reference Page | - A |
|---|---|--|--|-----------------------|------|
| | | | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | - A |
| Tao aborn a | | 2. Line pressure test | <u>AT-450</u> | _ | |
| | Too sharp a shock in change | ON vehicle | 3. Accumulator servo release | <u>AT-649</u> | — В |
| | from D1 to D2. | | 4. Control valve assembly | <u>AT-636</u> | _ |
| | | | 5. A/T fluid temperature sensor | <u>AT-565</u> | AT |
| | | OFF vehicle | 6. Brake band | <u>AT-649</u> | _ |
| | | | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | D |
| | Too sharp a | ON vehicle | 2. Line pressure test | <u>AT-450</u> | _ |
| | shock in change from D2 to D3. | | 3. Control valve assembly | <u>AT-636</u> | _ E |
| | | | 4. High clutch | <u>AT-690</u> | |
| | | OFF vehicle | 5. Brake band | <u>AT-649</u> | _ |
| Shift Shock | | | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | F |
| | Too sharp a | ON vehicle | 2. Line pressure test | <u>AT-450</u> | _ |
| | shock in change from D3 to D4. | | 3. Control valve assembly | <u>AT-636</u> | G |
| | | | 4. Brake band | <u>AT-649</u> | _ |
| | | OFF vehicle | 5. Overrun clutch | <u>AT-695</u> | - |
| | Gear change shock felt during | | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | – H |
| | deceleration by | ON vehicle | 2. Line pressure test | <u>AT-450</u> | |
| | releasing acceler- | | 3. Overrun clutch solenoid valve | <u>AT-560</u> | _ |
| | ator pedal. | | 4. Control valve assembly | <u>AT-636</u> | _ |
| | Large shock | ON vehicle | 1. Control valve assembly | <u>AT-636</u> | J |
| | changing from 12 to 11 in 1 posi- tion. | ON vehicle | 2. Low & reverse brake | <u>AT-701</u> | – K |
| | Too high a gear | ON vehicle | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | - r. |
| | Change point from D1 to D2, from D2 to D3, from | | 2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR | <u>AT-495, AT-572</u> | L |
| | D3 to D4 . | | 3. Shift solenoid valve A | <u>AT-545</u> | _ |
| | | | 4. Shift solenoid valve B | <u>AT-550</u> | M |
| | Gear change | ON vehicle | 1. Fluid level | <u>AT-446</u> | |
| | directly from D1 | | 2. Accumulator servo release | <u>AT-649</u> | |
| Improper Shift | to D3 occurs. | OFF vehicle | 3. Brake band | <u>AT-649</u> | |
| Timing | ing Too high a change point from | nge point from | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | _ |
| D4 to D3, from D3 to D2, from D2 to D1. | ON vehicle | 2. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> | | |
| | Kickdown does not operate when | | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | |
| | depressing pedal in D4 within kick- | ON vehicle | 2. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> | |
| | down vehicle speed. | | 3. Shift solenoid valve A | <u>AT-545</u> | _ |
| | -1 | | 4. Shift solenoid valve B | <u>AT-550</u> | |

TROUBLE DIAGNOSIS - GENERAL DESCRIPTION

| Items | Symptom | Condition | Diagnostic Item | Reference Page |
|--------------------------|--|-------------|--|-----------------------|
| ates o overr depre | Kickdown oper- ates or engine | ON vehicle | 1. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> |
| | overruns when depressing pedal | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | in D4 beyond kickdown vehicle | | 3. Shift solenoid valve A | <u>AT-545</u> |
| Improper Shift | speed limit. | | 4. Shift solenoid valve B | <u>AT-550</u> |
| Timing Gear chan | Gear change from 22 to 23 in 2 position. | ON vehicle | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> |
| | Gear change from 11 to 12 in 1 | ON vehicle | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> |
| | position. | | 2. Control cable adjustment | <u>AT-639</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | Failura ta abanga | ON vehicle | 3. Overrun clutch solenoid valve | <u>AT-560</u> |
| | Failure to change gear from D4 to | | 4. Shift solenoid valve A | <u>AT-545</u> |
| | D3 . | | 5. Line pressure solenoid valve | <u>AT-539</u> |
| | | | 6. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 7. Low & reverse brake | <u>AT-701</u> |
| | | | 8. Overrun clutch | <u>AT-695</u> |
| | | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | Failure to change gear from D3 to | | 3. Shift solenoid valve A | <u>AT-545</u> |
| No Down Shift | D ₂ or from D ₄ to | | 4. Shift solenoid valve B | <u>AT-550</u> |
| | D2 . | | 5. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 6. High clutch | <u>AT-690</u> |
| | | | 7. Brake band | <u>AT-649</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | | ON vehicle | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | Failure to change | | 3. Shift solenoid valve A | <u>AT-545</u> |
| | gear from D2 to D1 or from D3 to | | 4. Shift solenoid valve B | <u>AT-550</u> |
| | D1 of from D3 to D1. | | 5. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 6. Low one-way clutch | <u>AT-649</u> |
| | | | 7. High clutch | <u>AT-690</u> |
| | | | 8. Brake band | <u>AT-649</u> |

| Items | Symptom | Condition | Diagnostic Item | Reference Page | ^ |
|---------------|--|-------------|--|-----------------------|-----|
| | | | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | - A |
| | | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | В |
| | Failure to change from D ₃ to 22 | ON vehicle | 3. Overrun clutch solenoid valve | <u>AT-560</u> | _ |
| | when changing | | 4. Shift solenoid valve B | <u>AT-550</u> | AT |
| | lever into 2 posi- tion. | | 5. Shift solenoid valve A | <u>AT-545</u> | |
| | <u>AT-621</u> | | 6. Control valve assembly | <u>AT-636</u> | _ |
| | | | 7. Control cable adjustment | <u>AT-639</u> | D |
| No Down Shift | | | 8. Brake band | <u>AT-649</u> | _ |
| No Down Shift | | OFF vehicle | 9. Overrun clutch | <u>AT-695</u> | |
| | | | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | |
| | | ON vehicle | 2. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> | F |
| | Does not change from 12 to 11 in 1 | | 3. Shift solenoid valve A | <u>AT-545</u> | |
| | position. | | 4. Control valve assembly | <u>AT-636</u> | G |
| | | | 5. Overrun clutch solenoid valve | <u>AT-560</u> | _ 0 |
| | | OFF vehicle | 6. Overrun clutch | <u>AT-695</u> | _ |
| | | | 7. Low & reverse brake | <u>AT-701</u> | Н |
| | | ON vehicle | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | |
| | | | 2. Control cable adjustment | <u>AT-639</u> | - |
| | Failure to change | | 3. Shift solenoid valve A | <u>AT-545</u> | |
| | gear from D1 to D2. | | 4. Control valve assembly | <u>AT-636</u> | |
| | | | 5. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> | |
| | | OFF vehicle | 6. Brake band | <u>AT-649</u> | K |
| No Up Shift | | | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | |
| | | | 2. Control cable adjustment | <u>AT-639</u> | L |
| | Failure to change | ON vehicle | 3. Shift solenoid valve B | <u>AT-550</u> | |
| | gear from D2 to | | 4. Control valve assembly | <u>AT-636</u> | _ |
| | D3 . | | 5. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> | - M |
| | | | 6. High clutch | <u>AT-690</u> | _ |
| | | OFF vehicle | 7. Brake band | <u>AT-649</u> | |

| Items | Symptom | Condition | Diagnostic Item | Reference Page |
|----------------|--|-------------|--|-----------------------|
| | | | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> |
| | | | 2. Control cable adjustment | <u>AT-639</u> |
| | Failure to change | ON vehicle | 3. Shift solenoid valve A | <u>AT-545</u> |
| | gear from D3 to D4 . | | 4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR | <u>AT-495, AT-572</u> |
| | | | 5. A/T fluid temperature sensor | <u>AT-565</u> |
| | | OFF vehicle | 6. Brake band | <u>AT-649</u> |
| | | | 1. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| No Up Shift | | | 2. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> |
| | A/T does not shift | ON vehicle | 3. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR | <u>AT-495, AT-572</u> |
| | to D4 when driv- | OFF vehicle | 4. Shift solenoid valve A | <u>AT-545</u> |
| | ing with overdrive control switch ON. | | 5. Overrun clutch solenoid valve | <u>AT-560</u> |
| | | | 6. Control valve assembly | <u>AT-636</u> |
| | | | 7. A/T fluid temperature sensor | <u>AT-565</u> |
| | | | 8. Line pressure solenoid valve | <u>AT-539</u> |
| | | | 9. Brake band | <u>AT-649</u> |
| | | | 10. Overrun clutch | <u>AT-695</u> |
| | | ON vehicle | 1. Control cable adjustment | <u>AT-639</u> |
| | N/ 1 · 1 · · · · · · | | 2. Line pressure test | <u>AT-450</u> |
| | Vehicle will not run in R position | ON Vehicle | 3. Line pressure solenoid valve | <u>AT-539</u> |
| | (but runs in D, 2 | | 4. Control valve assembly | <u>AT-636</u> |
| | and 1 positions). Clutch slips. | | 5. Reverse clutch | <u>AT-687</u> |
| Slips/Will Not | Very poor accel- | | 6. High clutch | <u>AT-690</u> |
| Engage | eration. AT-599 | OFF vehicle | 7. Forward clutch | <u>AT-695</u> |
| | ······ | | 8. Overrun clutch | <u>AT-695</u> |
| | | | 9. Low & reverse brake | <u>AT-701</u> |
| | Vehicle will not | ON vehicle | 1. Control cable adjustment | <u>AT-639</u> |
| | run in D and 2 positions (but runs in 1 and R positions). | OFF vehicle | 2. Low one-way clutch | <u>AT-649</u> |

| Items | Symptom | Condition | Diagnostic Item | Reference Page | - |
|--------------|---|-------------|--|----------------|-----|
| | | | 1. Fluid level | <u>AT-446</u> | - |
| | | | 2. Line pressure test | <u>AT-450</u> | _ |
| | Vehicle will not | ON vehicle | 3. Line pressure solenoid valve | <u>AT-539</u> | - |
| | run in D, 1, 2 | | 4. Control valve assembly | <u>AT-636</u> | _ |
| | positions (but runs in R posi- | | 5. Accumulator N-D | <u>AT-649</u> | _ |
| | tion). Clutch slips. | | 6. Reverse clutch | <u>AT-687</u> | - Α |
| | Very poor accel- eration. | | 7. High clutch | <u>AT-690</u> | _ |
| | <u>AT-602</u> | OFF vehicle | 8. Forward clutch | <u>AT-695</u> | - |
| | | | 9. Forward one-way clutch | <u>AT-649</u> | - |
| | | | 10. Low one-way clutch | <u>AT-649</u> | - |
| | | | 1. Fluid level | <u>AT-446</u> | _ |
| | | | 2. Control cable adjustment | <u>AT-639</u> | - |
| | | | 3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | - |
| | | ON vehicle | 4. Line pressure test | <u>AT-450</u> | - |
| | Clutches or brakes slip some- what in starting. | | 5. Line pressure solenoid valve | <u>AT-539</u> | - |
| | | | 6. Control valve assembly | <u>AT-636</u> | _ |
| ips/Will Not | | | 7. Accumulator N-D | <u>AT-649</u> | - |
| igage | | OFF vehicle | 8. Forward clutch | <u>AT-695</u> | - |
| | | | 9. Reverse clutch | <u>AT-687</u> | - |
| | | | 10. Low & reverse brake | <u>AT-701</u> | _ |
| | | | 11. Oil pump | <u>AT-668</u> | _ |
| | | | 12. Torque converter | <u>AT-649</u> | _ |
| | | | 1. Fluid level | <u>AT-446</u> | - |
| | | ON vehicle | 2. Line pressure test | <u>AT-450</u> | - |
| | No creep at all. | | 3. Control valve assembly | <u>AT-636</u> | - |
| | <u>AT-599</u> , <u>AT-602</u> | | 4. Forward clutch | <u>AT-695</u> | _ |
| | | OFF vehicle | 5. Oil pump | <u>AT-668</u> | - |
| | | | 6. Torque converter | <u>AT-649</u> | - |
| | | | 1. Fluid level | <u>AT-446</u> | - |
| | Almost no shock | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | _ |
| | or clutches slip- | ON vehicle | 3. Line pressure test | <u>AT-450</u> | _ |
| | ping in change from D1 to D2. | | 4. Accumulator servo release | <u>AT-649</u> | - |
| | | | 5. Control valve assembly | <u>AT-636</u> | - |
| | | OFF vehicle | 6. Brake band | AT-649 | - |

| Items | Symptom | Condition | Diagnostic Item | Reference Page |
|----------------|---|-------------|--|----------------|
| | | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | Almost no shock | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | EC-1236 |
| | or slipping in | | 3. Line pressure test | <u>AT-450</u> |
| | change from D2 to D3. | | 4. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 5. High clutch | <u>AT-690</u> |
| | | OFF venicle | 6. Forward clutch | <u>AT-695</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | Almost no shock | ON vehicle | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | or slipping in | | 3. Line pressure test | <u>AT-450</u> |
| | change from D3 to D4. | | 4. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 5. High clutch | <u>AT-690</u> |
| | | OFF vehicle | 6. Brake band | <u>AT-649</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | Races extremely | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | fast or slips in | ON vehicle | 3. Line pressure test | <u>AT-450</u> |
| | changing from D4 to D3 when depressing pedal. | | 4. Line pressure solenoid valve | <u>AT-539</u> |
| | | | 5. Control valve assembly | <u>AT-636</u> |
| Slips/Will Not | | OFF vehicle | 6. High clutch | <u>AT-690</u> |
| Engage | | | 7. Forward clutch | <u>AT-695</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | Races extremely | ON vehicle | 3. Line pressure test | <u>AT-450</u> |
| | fast or slips in changing from D4 | | 4. Line pressure solenoid valve | <u>AT-539</u> |
| | to D2 when | | 5. Shift solenoid valve A | <u>AT-545</u> |
| | depressing pedal. | | 6. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 7. Brake band | <u>AT-649</u> |
| | | OFF vehicle | 8. Forward clutch | <u>AT-695</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> |
| | Races extremely | ON vehicle | 3. Line pressure test | <u>AT-450</u> |
| | fast or slips in | | 4. Line pressure solenoid valve | <u>AT-539</u> |
| | changing from D3 to D2 when | | 5. Control valve assembly | <u>AT-636</u> |
| | depressing pedal. | | 6. A/T fluid temperature sensor | <u>AT-565</u> |
| | | | 7. Brake band | <u>AT-649</u> |
| | | OFF vehicle | 8. Forward clutch | <u>AT-695</u> |
| | | | 9. High clutch | <u>AT-690</u> |

| Items | Symptom | Condition | Diagnostic Item | Reference Page | Λ |
|--------------------------|---|-------------|--|-----------------------|----|
| | | | 1. Fluid level | <u>AT-446</u> | A |
| | | | 2. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | EC-1236 | В |
| | Races extremely fast or slips in | ON vehicle | 3. Line pressure test | <u>AT-450</u> | D |
| | changing from D4 | | 4. Line pressure solenoid valve | <u>AT-539</u> | |
| | or D3 to D1 when depressing pedal. | | 5. Control valve assembly | <u>AT-636</u> | AT |
| | | | 6. Forward clutch | <u>AT-695</u> | |
| | | OFF vehicle | 7. Forward one-way clutch | <u>AT-649</u> | |
| | | | 8. Low one-way clutch | <u>AT-649</u> | D |
| Slips/Will Not Engage | | | 1. Fluid level | <u>AT-446</u> | |
| Lingage | | ON vehicle | 2. Control cable adjustment | <u>AT-639</u> | Е |
| | | | 3. Line pressure test | <u>AT-450</u> | |
| | | | 4. Line pressure solenoid valve | <u>AT-539</u> | |
| | Vehicle will not run in any posi- | | 5. Oil pump | <u>AT-668</u> | F |
| | tion. | | 6. High clutch | <u>AT-690</u> | |
| | | OFF vehicle | 7. Brake band | <u>AT-649</u> | G |
| | | OFF venicle | 8. Low & reverse brake | <u>AT-701</u> | 0 |
| | | | 9. Torque converter | <u>AT-649</u> | |
| | | | 10. Parking components | <u>AT-665</u> | Н |
| | Engine cannot be started in P and N positions. <u>AT-595</u> | ON vehicle | 1. Ignition switch and starter | <u>PG-2, SC-9</u> | |
| | | | 2. Control cable adjustment | <u>AT-639</u> | |
| | | | 3. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | I |
| | Engine starts in | | 1. Control cable adjustment | <u>AT-639</u> | |
| | positions other than P and N. <u>AT-595</u> | ON vehicle | 2. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | 0 |
| | | | 1. Fluid level | <u>AT-446</u> | K |
| | | | 2. Line pressure test | <u>AT-450</u> | |
| | Transaxle noise in | ON vehicle | 3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | <u>EC-1236</u> | L |
| NOT USED | P and N posi- tions. | | 4. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> | |
| | | | 5. Engine speed signal | <u>AT-500</u> | Μ |
| | | OFF vehicle | 6. Oil pump | <u>AT-668</u> | |
| | | OFF Vehicle | 7. Torque converter | <u>AT-649</u> | |
| | Vehicle moves | ON vehicle | 1. Control cable adjustment | <u>AT-639</u> | |
| | when changing into P position or parking gear does not disen- gage when shifted out of P position. <u>AT-595</u> | OFF vehicle | 2. Parking components | <u>AT-665</u> | |

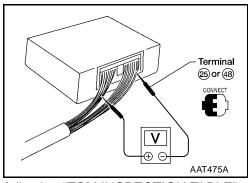
| Items | Symptom | Condition | Diagnostic Item | Reference Page |
|----------|------------------------------------|--------------|---|----------------|
| | Vehicle runs in N | ON vehicle | 1. Control cable adjustment | <u>AT-639</u> |
| | position. <u>AT-596</u> | | 2. Forward clutch | <u>AT-695</u> |
| | | OFF vehicle | 3. Reverse clutch | <u>AT-687</u> |
| | | | 4. Overrun clutch | <u>AT-695</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | | | 2. Control cable adjustment | <u>AT-639</u> |
| | | ON vehicle | 3. Line pressure test | <u>AT-450</u> |
| | Vehicle braked | | 4. Line pressure solenoid valve | <u>AT-539</u> |
| | when shifting into | | 5. Control valve assembly | <u>AT-636</u> |
| | R position. | | 6. High clutch | <u>AT-690</u> |
| | | OFF vehicle | 7. Brake band | <u>AT-649</u> |
| | | OFF vehicle | 8. Forward clutch | <u>AT-695</u> |
| | | | 9. Overrun clutch | <u>AT-695</u> |
| | Excessive creep. | ON vehicle | 1. Engine idling rpm | EC-1225 |
| NOT USED | | ON vehicle | 1. Engine idling rpm | <u>EC-1225</u> |
| | Engine stops when shifting | | 2. Torque converter clutch solenoid valve | <u>AT-526</u> |
| | lever into R, D, 2 and 1. | | 3. Control valve assembly | <u>AT-636</u> |
| | | OFF vehicle | 4. Torque converter | <u>AT-649</u> |
| | | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | Vehicle braked by | | 2. Reverse clutch | <u>AT-687</u> |
| | gear change from | OFF vehicle | 3. Low & reverse brake | <u>AT-701</u> |
| | D1 to D2. | Of I venicle | 4. High clutch | <u>AT-690</u> |
| | | | 5. Low one-way clutch | <u>AT-649</u> |
| | Vehicle braked by | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | gear change from D2 to D3 . | OFF vehicle | 2. Brake band | <u>AT-649</u> |
| | | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | Vehicle braked by gear change from | | 2. Overrun clutch | <u>AT-695</u> |
| | D3 to D4. | OFF vehicle | 3. Forward one-way clutch | <u>AT-649</u> |
| | | | 4. Reverse clutch | <u>AT-687</u> |

| Items | Symptom | Condition | Diagnostic Item | Reference Page | |
|----------|---|--------------|--|-----------------------|-----|
| | | | 1. Fluid level | <u>AT-446</u> | - / |
| | | | 2. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | _ 6 |
| | | ON vehicle | 3. Shift solenoid valve A | <u>AT-545</u> | - L |
| | | | 4. Shift solenoid valve B | <u>AT-550</u> | |
| | Maximum speed not attained. | | 5. Control valve assembly | <u>AT-636</u> | A |
| | Acceleration | | 6. Reverse clutch | <u>AT-687</u> | |
| | poor. | | 7. High clutch | <u>AT-690</u> | _ |
| | | OFF vehicle | 8. Brake band | <u>AT-649</u> | _ |
| | | Of I venicle | 9. Low & reverse brake | <u>AT-701</u> | _ |
| | | | 10. Oil pump | <u>AT-668</u> | _ |
| | | | 11. Torque converter | <u>AT-649</u> | _ |
| | Transaxle noise in | ON vehicle | 1. Fluid level | <u>AT-446</u> | _ |
| | D, 2, 1 and R positions. | ON vehicle | 2. Torque converter | <u>AT-649</u> | _ |
| | | | 1. Park/neutral position (PNP) switch adjust- ment | <u>AT-638</u> | _ (|
| | | | 2. Control cable adjustment | <u>AT-639</u> | _ |
| | Engine brake does not operate in "1" position. <u>AT-622</u> | ON vehicle | 3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | EC-1236 | _ |
| NOT USED | | | 4. Vehicle speed sensor A/T (Revolution sensor) and vehicle speed sensor MTR | <u>AT-495, AT-572</u> | _ |
| NOT COLD | | | 5. Shift solenoid valve A | <u>AT-545</u> | _ |
| | | | 6. Control valve assembly | <u>AT-636</u> | _ |
| | | | 7. Overrun clutch solenoid valve | <u>AT-560</u> | |
| | | OFF vehicle | 8. Overrun clutch | <u>AT-695</u> | _ |
| | | | 9. Low & reverse brake | <u>AT-701</u> | _ |
| | | | 1. Fluid level | <u>AT-446</u> | _ |
| | | | 2. Engine idling rpm | <u>EC-1225</u> | _ |
| | | ON vehicle | 3. Throttle position sensor [accelerator pedal position (APP) sensor] (Adjustment) | EC-1236 | _ |
| | | | 4. Line pressure test | <u>AT-450</u> | _ |
| | | | 5. Line pressure solenoid valve | <u>AT-539</u> | _ |
| | | | 6. Control valve assembly | <u>AT-636</u> | _ |
| | Transaxle over- | | 7. Oil pump | <u>AT-668</u> | _ |
| | heats. | | 8. Reverse clutch | <u>AT-687</u> | _ |
| | | | 9. High clutch | <u>AT-690</u> | _ |
| | | OFE vahiele | 10. Brake band | <u>AT-649</u> | _ |
| | | OFF vehicle | 11. Forward clutch | <u>AT-695</u> | _ |
| | | | 12. Overrun clutch | <u>AT-695</u> | _ |
| | | | 13. Low & reverse brake | <u>AT-701</u> | _ |
| | | | 14. Torque converter | <u>AT-649</u> | _ |

[RE4F04B]

| Items | Symptom | Condition | Diagnostic Item | Reference Page |
|----------|---|-------------|---|----------------|
| | | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | ATF shoots out | | 2. Reverse clutch | <u>AT-687</u> |
| | during operation. | | 3. High clutch | <u>AT-690</u> |
| | White smoke emitted from | OFF vehicle | 4. Brake band | <u>AT-649</u> |
| | exhaust pipe dur- | OFF Vehicle | 5. Forward clutch | <u>AT-695</u> |
| | ing operation. | | 6. Overrun clutch | <u>AT-695</u> |
| | | | 7. Low & reverse brake | <u>AT-701</u> |
| | | ON vehicle | 1. Fluid level | <u>AT-446</u> |
| | Offensive smell at fluid charging pipe. | OFF vehicle | 2. Torque converter | <u>AT-649</u> |
| | | | 3. Oil pump | <u>AT-668</u> |
| NOT USED | | | 4. Reverse clutch | <u>AT-687</u> |
| | | | 5. High clutch | <u>AT-690</u> |
| | | | 6. Brake band | <u>AT-649</u> |
| | | | 7. Forward clutch | <u>AT-695</u> |
| | | | 8. Overrun clutch | <u>AT-695</u> |
| | | | 9. Low & reverse brake | <u>AT-701</u> |
| | | | 1. Fluid level | <u>AT-446</u> |
| | Engine is stopped | | 2. Torque converter clutch solenoid valve | <u>AT-526</u> |
| | at R, D, 2 and 1 | ON vehicle | 3. Shift solenoid valve B | <u>AT-550</u> |
| | positions. | | 4. Shift solenoid valve A | <u>AT-545</u> |
| | | | 5. Control valve assembly | <u>AT-636</u> |

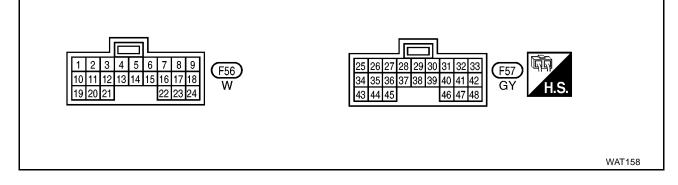
TCM Terminals and Reference Value PREPARATION



ECS003LW

• Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

TCM HARNESS CONNECTOR TERMINAL LAYOUT



[RE4F04B]

А

TCM INSPECTION TABLE

(Data are reference values.)

| Termi- nal No. | Wire color | Item | | Condition | Judgement standard (Approx.) | | | |
|-------------------|--------------------------|-------------------------------------|--|---|------------------------------------|------|--------------------------------------|----|
| 1 | R/W | Line pressure | | When releasing accelerator pedal after warming up engine. | 1.5 - 3.0V | | | |
| I | R/W | solenoid valve | | When depressing accelerator pedal fully after warming up engine. | 0V | | | |
| 2 | P/B | Line pressure solenoid valve | | When releasing accelerator pedal after warming up engine. | 4 - 14V | | | |
| 2 | Р/В | (with dropping resistor) | CORTON. | When depressing accelerator pedal fully after warming up engine. | 0V | | | |
| 3 | GY/R | Torque converter clutch solenoid | | When A/T performs lock-up. | 8 - 15V 0V | | | |
| -+ | | valve | | When A/T does not perform lock-up. | 00 | | | |
| 5* | L | CAN-H | _ | | | | | |
| 6* | Y | CAN-L | _ | | _ | | | |
| 10 | BR/R | Power source | CON | When turning ignition switch to ON. | Battery voltage | | | |
| .0 | | BR/R Power | | | | COFF | When turning ignition switch to OFF. | 0V |
| 4.4 | 1.00/ | Shift solenoid | | When shift solenoid valve A operates. (When driving in D1 or D4 .) | Battery voltage | | | |
| 11 | L/W valve A | valve A | Ten- | When shift solenoid valve A does not operate. (When driving in D2 or D3 .) | 0V | | | |
| 12 | L/Y | Shift solenoid | COMO! | When shift solenoid valve B operates. (When driving in D1 or D2 .) | Battery voltage | | | |
| 12 | L/ 1 | valve B | | When shift solenoid valve B does not operate. (When driving in D3 or D4 .) | ٥V | | | |
| 13 | G/R | O/D OFF | | When setting overdrive control switch in OFF position. | 0V | | | |
| 10 | O/K | indicator lamp | | When setting overdrive control switch in ON position. | Battery voltage | | | |
| 19 | BR/R | Power source | CON | With ignition switch ON. | Battery voltage | | | |
| 19 | BIOK | Fower source | COFF | With ignition switch OFF. | 0V | | | |
| 20 | L/B | Overrun clutch | | When overrun clutch solenoid valve operates. | Battery voltage | | | |
| 20 | L/D | solenoid valve | <u>Coldor</u> | When overrun clutch solenoid valve does not operate. | 0V | | | |
| | | | (CON) | When setting overdrive control switch in ON position. | Battery voltage | | | |
| 22 OR/B | Overdrive control switch | | When setting overdrive control switch in OFF position. | 0V | | | | |
| 25 | В | Ground | | _ | | | | |

| Termi- nal No. | Wire color | Item | | Condition | Judgement standard (Approx.) |
|-------------------|------------|-------------------------------|----------------|--|------------------------------------|
| 26 | OR | PNP switch 1 position | (Pon) | When setting selector lever to 1 position. | Battery voltage |
| | | position | | When setting selector lever to other positions. | 0V |
| 27 | L | PNP switch 2 position | ۲ [°] | When setting selector lever to 2 position. | Battery voltage |
| | | poolition | Ner | When setting selector lever to other positions. | 0V |
| 28 | R/B | Power source | COFF | With ignition switch OFF. | Battery voltage |
| 20 | N/B | (Memory back-up) | CON | With ignition switch ON. | Battery voltage |
| 29 | W | Revolution sensor | | When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring func- tion.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item. | 450 Hz |
| | | | | When vehicle is parked. | Under 1.3V or over 4.5V |
| 30** | G/B | Data link connec- tor (RX) | | _ | _ |
| 31** | GY/L | Data link connec- tor (TX) | | _ | _ |
| 32 | R | Sensor power | (CON) | Ignition switch ON. | 4.5 - 5.5V |
| - | | | COFF | Ignition switch OFF. | 0V |
| 34 | W/G | PNP switch D | | When setting selector lever to D position. | Battery voltage |
| | | poolition | (P) | When setting selector lever to other positions. | 0V |
| 35 | G/W | PNP switch R position | | When setting selector lever to R position. | Battery voltage |
| | | poolition | ฬ ิงโา | When setting selector lever to other positions. | 0V |
| 36 | BR/W | PNP switch P or N position | Karl | When setting selector lever to P or N position. | Battery voltage |
| | | position | | When setting selector lever to other positions. | 0V |
| 38 | G | Turbine revolution sensor | | When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring func- tion.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item. | 240 Hz |
| | | | | When vehicle is parked. | Under 1.3V or over 4.5V |

[RE4F04B]

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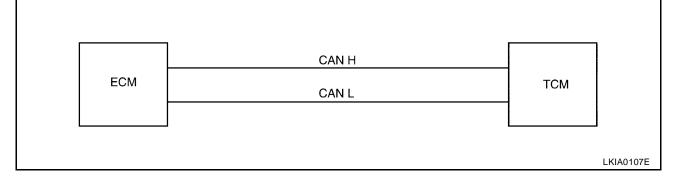
| Termi- nal No. | Wire color | Item | Condition | | Judgement standard (Approx.) | |
|-------------------|------------|---|-----------|--|--|---|
| 39 | L/OR | Engine speed signal | | Refer to <u>EC-1287, "ECM INSPECTION TABLE"</u> . | | А |
| 40 | PU/R | Vehicle speed sensor | | When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more. | Voltage varies between less than 1V and more than 4.5V | |
| 41 | W | Throttle position sensor [accelera- tor pedal position (APP) sensor] | (CON) | When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.) | Fully-closed throttle: 0.5V Fully-open throttle: 4V | - |
| 42 | В | Sensor ground | — | _ | _ | |
| 45 | R/G | Stop lamp switch | | With brake pedal depressed | Battery voltage | |
| | | | (CON) | With brake pedal released | 0V | |
| 47 | BR | A/T fluid tempera- | | When ATF temperature is 20°C (68°F). | 1.5V | |
| 47 | DK | ture sensor | | When ATF temperature is 80°C (176°F). | 0.5V | |
| 48 | В | Ground | _ | _ | | |

*: These terminals are connected to the ECM.

**: These terminals are connected to the Data link connector.

System Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.



INPUT/OUTPUT SIGNAL CHART

| | | I: Iransmit R: Receive |
|-----------------------------------|-----|------------------------|
| Signals | ECM | ТСМ |
| Accelerator pedal position signal | Т | R |
| Output shaft revolution signal | R | Т |
| A/T self-diagnosis signal | R | Т |

[RE4F04B]

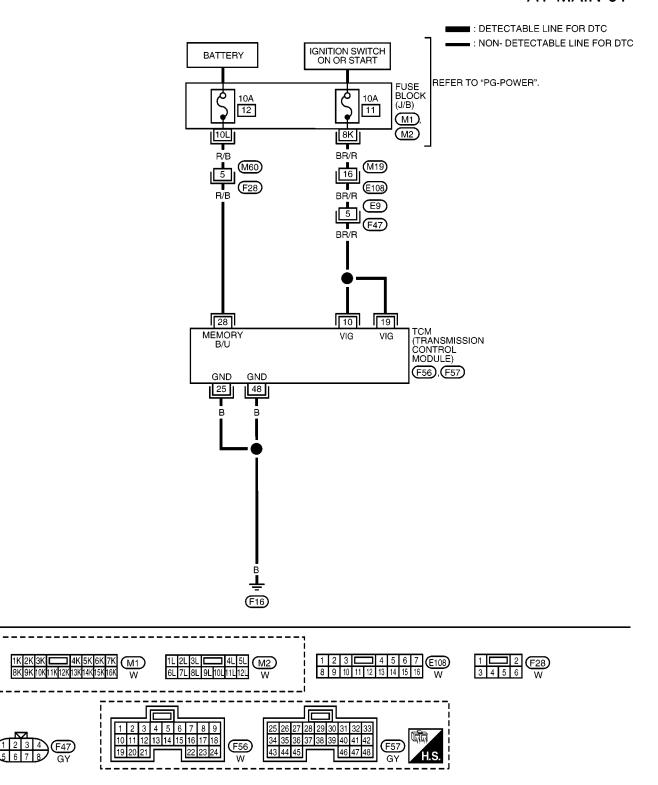
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Wiring Diagram — AT — MAIN

TROUBLE DIAGNOSIS FOR POWER SUPPLY

AT-MAIN-01



TROUBLE DIAGNOSIS FOR POWER SUPPLY

[RE4F04B]

| TCM TERMIN | NALS AND REFE | RENCE VALUE MEASURED BET | TWEEN EACH TERMINAL AND 25 O | R 48 (TCM GROUND) | |
|------------|---------------|--------------------------|------------------------------|-------------------|---|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | |
| 10 BR/R | POWER SOURCE | IGNITION ON | BATTERY VOLTAGE | | |
| 10 | DR/R | FOWER SOURCE | IGNITION OFF | APPROX. 0V | |
| 19 | BR/R | POWER SOURCE | IGNITION ON | BATTERY VOLTAGE | |
| 19 | DR/R | POWER SOURCE | IGNITION OFF | APPROX. 0V | |
| 25 | В | GROUND | _ | _ | A |
| 28 | R/B | POWER SOURCE | IGNITION ON | BATTERY VOLTAGE | |
| 20 | R/D | (MEMORY BACKUP) | IGNITION OFF | BATTERY VOLTAGE | |
| 48 | В | GROUND | _ | _ | |

Diagnostic Procedure

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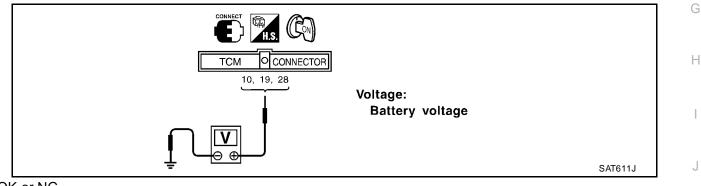
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1. CHECK TCM POWER SOURCE STEP 1

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10 (BR/R), 19 (BR/R), 28 (R/B) and ground.

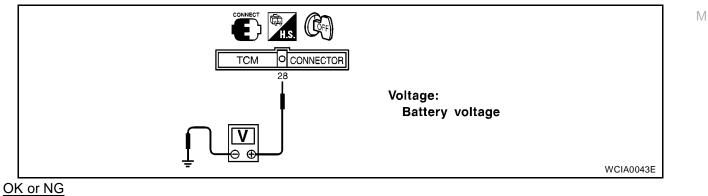


OK or NG

OK >> GO TO 2. NG >> GO TO 3.

2. CHECK TCM POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM terminal 28 (R/B) and ground.



3. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM terminals 10, 19 and 28 (Main harness)
- Fuse
- Ignition switch Refer to PG-2, "POWER SUPPLY ROUTING".

OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

4. CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between TCM terminals 25, 48 and ground. Refer to <u>AT-480, "Wiring Diagram AT MAIN"</u>.

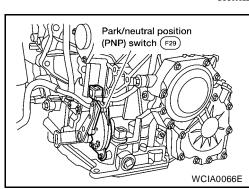
Continuity should exist.

OK or NG

- OK >> INSPECTION END
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.

Description

- The park/neutral position (PNP) switch includes a transmission range switch.
- The transmission range switch detects the selector lever position and sends a signal to the TCM.



[RE4F04B] PFP:32006

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ECS003M1

ECS003M2

On Board Diagnosis Logic

Diagnostic trouble code PNP SW/CIRC with CONSULT-II or P0705 without CONSULT-II is detected when TCM does not receive the correct voltage signal from the switch based on the gear position.

Possible Cause

Check the following items.

- Harness or connectors (The park/neutral position (PNP) switch circuit is open or shorted.)
- Park/neutral position (PNP) switch

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

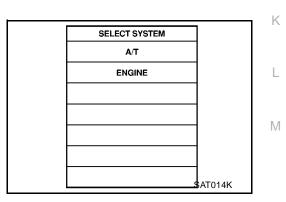
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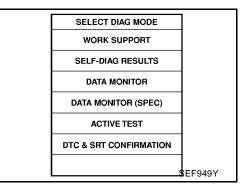
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1. Turn ignition switch ON.





[RE4F04B]

- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 5 consecutive seconds. VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (O/D ON or OFF)

WITH GST

Follow the procedure "With CONSULT-II".

[RE4F04B]



32 33

39 40 41 42

46 47 48

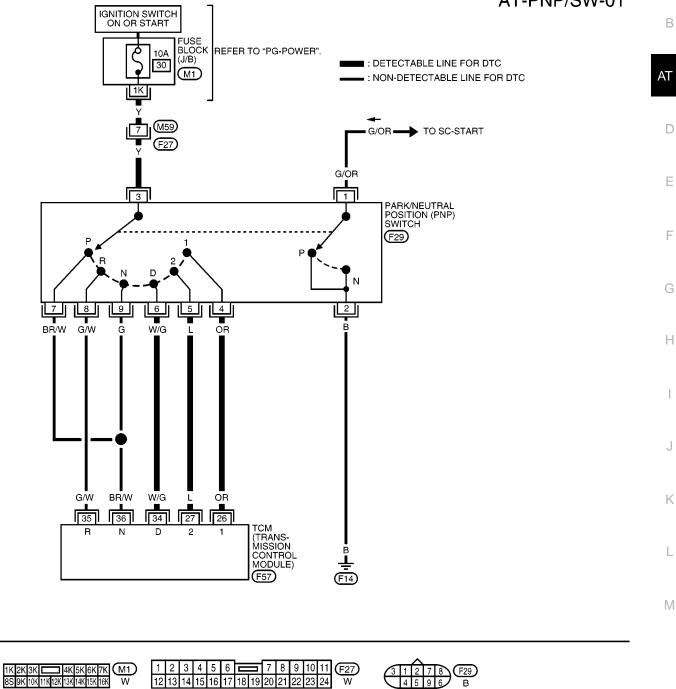
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34 35 3f 138 F57 GY

ECS003M3

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AT-PNP/SW-01



[RE4F04B]

| ERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | |
|---------|------------|-----------------|--|--|-----------------|
| | | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN 1 POSITION | BATTERY VOLTAGE | |
| 26 | OR | 1 POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V | |
| 27 | | . PNP SWITCH | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN 2 POSITION | BATTERY VOLTAGE |
| 21 | | 2 POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V | |
| | W/G | W/G | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN D POSITION | BATTERY VOLTAGE |
| 34 | | | D POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V |
| 35 G/W | 0.001 | 0.001 | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN R POSITION | BATTERY VOLTAGE |
| | G/W | R POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V | |
| 36 | BR/W | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN P OR N POSITION | BATTERY VOLTAGE | |
| 30 | | P OR N POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V | |

Diagnostic Procedure

ECS003M4

1. INSPECTION START

Do you have CONSULT-II? <u>Yes or No</u> Yes >> GO TO 2. No >> GO TO 6.

2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITH CONSULT-II)

With CONSULT-II

- Turn ignition switch to ON position. (Do not start engine.)
- Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

OK or NG

| OK | >> GO TO 7. |
|----|-------------|
| NG | >> GO TO 3. |

| | ÓR | |
|---------------|-----|--------|
| MONITORING | | |
| PN POSI SW | OFF | |
| R POSITION SW | OFF | |
| D POSITION SW | OFF | |
| 2 POSITION SW | ON | |
| 1 POSITION SW | OFF | |
| | ç | AT701J |

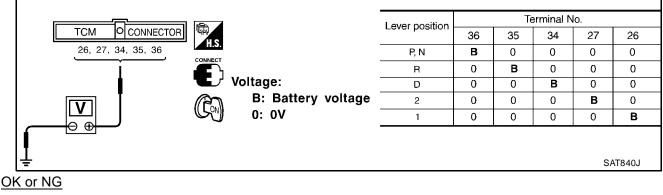
[RE4F04B]

3. DETECT MALFUNCTIONING ITEM А Check the following item: Park/neutral position (PNP) switch Check continuity between park/neutral position (PNP) switch В F29 terminals 1 (G/OR) and 2 (B) and between terminals 3 (Y) and 4 (OR), 5 (L), 6 (W/G), 7 (BR/W), 8 (G/W) and 9 (G) while moving manual shaft through each position. AT 2,(4,5,6,7,8,9) Terminal No. Lever position Ρ 3 - 7 1 - 2 D Ω R 3 - 8 Ν 3 - 9 1 - 2 Ε D 3 - 6 WCIA0096E 2 3 - 5 1 3 - 4 F OK or NG OK >> GO TO 5. NG >> GO TO 4. 4. CHECK MANUAL CONTROL CABLE ADJUSTMENT Check PNP switch again with manual control cable disconnected from manual shaft of A/T assembly. Refer to Н test group 1. OK or NG OK >> Adjust manual control cable. Refer to AT-639, "Control Cable Adjustment" . NG >> Repair or replace PNP switch. 5. DETECT MALFUNCTIONING ITEM Check the following items: Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness) Κ Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness) Fuse Joint connector-3 M29 L Ignition switch Refer to PG-2, "POWER SUPPLY ROUTING" . OK or NG Μ OK >> GO TO 7. NG >> Repair or replace damaged parts.

6. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- Check voltage between TCM terminals 26 (OR), 27 (L), 34 (W/G), 35 (G/W), 36 (BR/W) and ground while moving selector lever through each position.



OK >> GO TO 7. NG >> GO TO 5.

7. СНЕСК DTC

Perform AT-483, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

8. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (| Approximately) | |
|------------------------------|---|-------------------|-----------------------|-----|
| A/T fluid temperature sensor | Cold [20°C (68°F)] ↓ Hot [80°C (176°F)] | 1.5V ↓ 0.5V | 2.5 kΩ ↓ 0.3 kΩ | |
| | | | | - n |

On Board Diagnosis Logic

Diagnostic trouble code ATF TEMP SEN/CIRC with CONSULT-II or P0710 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

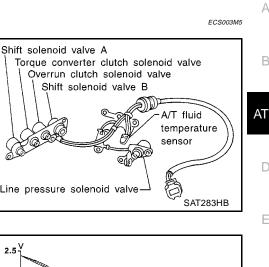
CAUTION:

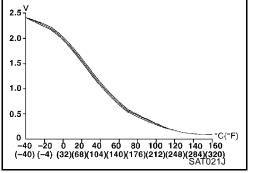
Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.







ECS003M7

ECS003M6

ECS003M8



PFP:31940

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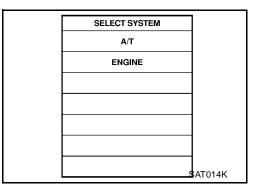
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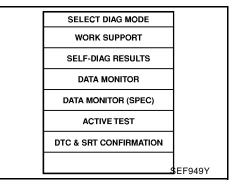
Μ

[RE4F04B]

WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.





Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)
 CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

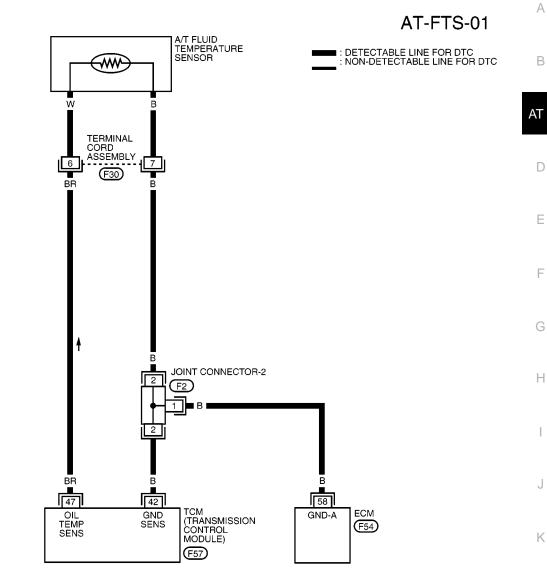
WITH GST

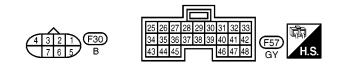
Follow the procedure "With CONSULT-II".

[RE4F04B]

ECS003M9

Wiring Diagram — AT — FTS





REFER TO THE FOLLOWING. F2 - JOINT CONNECTOR F54 - ELECTRICAL UNITS

WCWA0014E

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[RE4F04B]

| TCM TERMIN | TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND) | | | | |
|------------|--|-----------------------|--|--------------|--|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | |
| 42 | В | SENSOR GROUND | _ | — | |
| 47 | BR | A/T FLUID TEMPERATURE | IGNITION ON AND ATF TEMPER- ATURE IS 20°C (68°F) | APPROX. 1.5V | |
| 47 | ы | SENSOR | IGNITION ON AND ATF TEMPER- ATURE IS 80°C (176°F) | APPROX. 0.5V | |

Diagnostic Procedure

ECS003MA

1. INSPECTION START

Do you have CONSULT-II? Yes or No

Yes >> GO TO 2. No >> GO TO 6.

2. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

With CONSULT-II

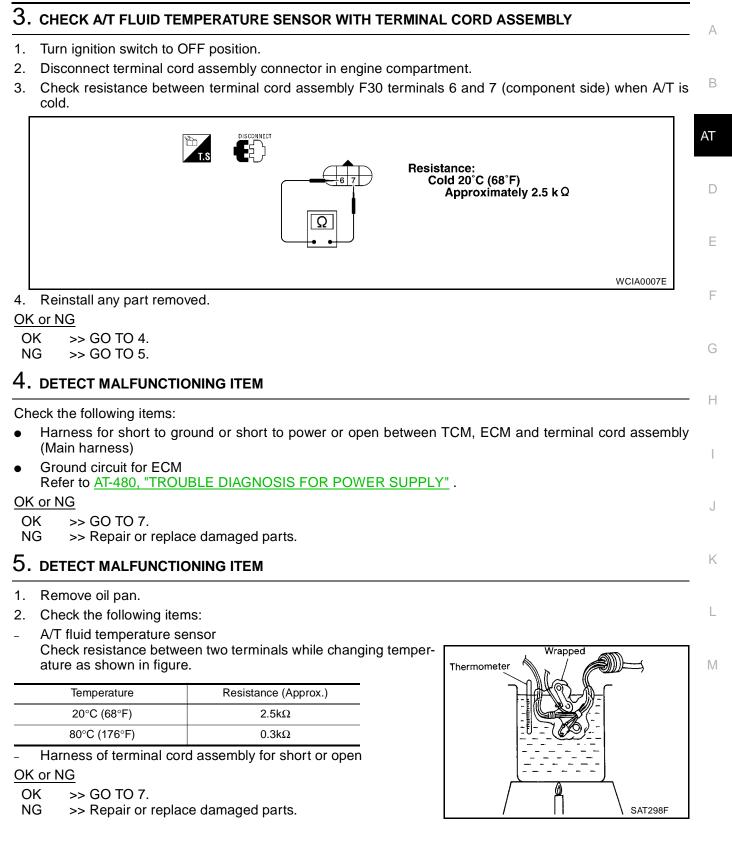
- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

| DATA MON | NTOR |
|---------------|----------|
| MONITORING | |
| VHCL/S SE-A/T | XXX km/h |
| VHCL/S SE-MTR | XXX km/h |
| THRTL POS SEN | xxx v |
| FLUID TEMP SE | xxx v |
| BATTERY VOLT | xxx v |
| | |

Voltage :Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)] :Approximately 1.5V \rightarrow 0.5V

OK or NG

| OK | >> GO TO 7. |
|----|-------------|
| NG | >> GO TO 3. |



[RE4F04B]

6. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITHOUT CONSULT-II)

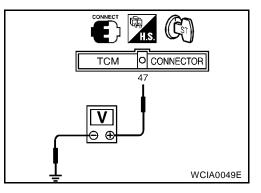
Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM connector F57 terminal 47 (BR) and ground while warming up A/T.

Voltage :Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)] :Approximately 1.5V \rightarrow 0.5V

OK or NG

OK >> GO TO 7. NG >> GO TO 3.



7. снеск отс

Perform AT-489, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> **INSPECTION END** NG >> GO TO 8.

8. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

On Board Diagnosis Logic

Diagnostic trouble code VEH SPD SEN/CIR AT with CONSULT-II or P0720 without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Revolution sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

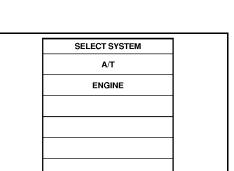
NOTE:

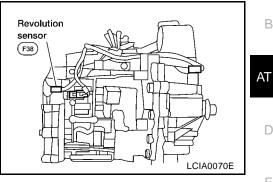
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for 1. "A/T" with CONSULT-II.





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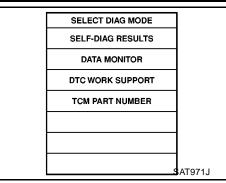
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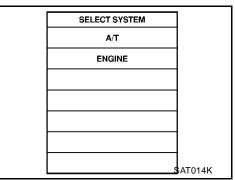
ECS003MC

ECS003MD

ECS003ME



- Drive vehicle and check for an increase of "VHCL/S SE·MTR" value. If the check result is NG, go to <u>AT-498, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.
- 3. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



| SELECT DIAG MODE | |
|------------------------|---------|
| WORK SUPPORT | |
| SELF-DIAG RESULTS | |
| DATA MONITOR | |
| DATA MONITOR (SPEC) | |
| ACTIVE TEST | |
| DTC & SRT CONFIRMATION | |
| c | SEF949Y |
| | 10401 |

- 4. Start engine and maintain the following conditions for at least 5 consecutive seconds. VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON) Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test. If the check result is NG, go to <u>AT-498, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.
- Maintain the following conditions for at least 5 consecutive seconds. CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON) Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

WITH GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — VSSA/T ECS003MF А AT-VSSA/T-01 IGNITION SWITCH ON OR START E : DETECTABLE LINE FOR DTC FUSE BLOCK (J/B) В SINCE STATES IN THE STATES INTENDED IN THE STATES INTERNED \$ REFER TO "PG-POWER". 10A 11 REVOLUTION SENSOR M1 VIGN VOUT GND 8K BR/R AT M19 2 - 🖪 🖼 BR/R D w Е **(**E9 (F47) BR/R F JOINT CONNECTOR-2 2 F2 1 Н 2 BR/R W 29 42 58 TCM (TRANSMISSION CONTROL MODULE) ECM GND SENS GND-A VIG VSP1 F56 , F57 Κ REFER TO THE FOLLOWING. 1K 2K 3K 4K 5K 6K 7K 8K 9K 10K 11K 2K 13K 14K 15K 16K W F2 - JOINT CONNECTOR L 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 W 321 F38 B (F54) - ELECTRICAL UNITS IF JE Μ 4 5 6 7 28 29 30 31 32 3 25 2 15 16 17 18 22 23 24 34 35 36 43 44 45 36 37 38 39 40 41 42 45 46 47 48 **F**56 **F**57

WCWA0016E

| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
|----------|------------|-------------------|--|--|
| 29 | W | REVOLUTION SENSOR | VEHICLE MOVING AT 20 KM/H (12 MPH). USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION. A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM. CAUTION: CONNECT THE DIAG- NOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CON- NECTOR. | 450 HZ |
| | | | VEHICLE NOT MOVING. | LESS THAN 1.3V OR GREATER THAN 4.5V |
| 42 | В | SENSOR GROUND | — | _ |

Diagnostic Procedure

ECS003MG

1. CHECK INPUT SIGNAL (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE·A/T" while driving. Check the value changes according to driving speed.

| DATA MONITOR | |
|------------------------|--------|
| MONITORING | |
| VHCL/S SE-A/T XXX km/h | |
| VHCL/S SE-MTR XXX km/h | |
| THRTL POS SEN XXX V | |
| FLUID TEMP SE XXX V | |
| BATTERY VOLT XXX V | |
| | SAT614 |

OK or NG

OK >> GO TO 3. NG >> GO TO 2.

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2. CHECK REVOLUTION SENSOR (WITH CONSULT-II)

With CONSULT-II

1. Start engine.

| Condition | Judgement standard (Approx.) | |
|---|---|----------|
| When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring func- tion. *1 | (,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | |
| CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item. | 450 Hz | |
| When vehicle parks. | Under 1.3V or over 4.5V | |
| | | MTBL0594 |

OK or NG

| OK | >> GO TO 3. |
|----|-------------------------------------|
| NG | >> Repair or replace damaged parts. |

3. СНЕСК DTC

Perform AT-495, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 4.

4. CHECK TCM INSPECTION

| 1. Perform TCM input/output signal inspection. | |
|--|--|
|--|--|

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P0725 ENGINE SPEED SIGNAL

Description

The engine speed signal is sent from the ECM to the TCM.

On Board Diagnosis Logic

Diagnostic trouble code ENGINE SPEED SIG with CONSULT-II or P0725 without CONSULT-II is detected when TCM does not receive the proper voltage signal from ECM.

Possible Cause

Check harness or connectors. (The sensor circuit is open or shorted.)

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

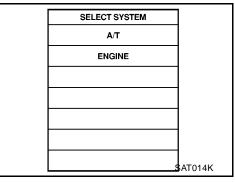
WITH CONSULT-II

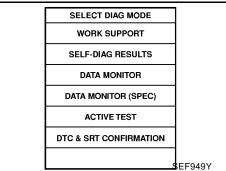
1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

 Start engine and maintain the following conditions for at least 10 consecutive seconds. VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

WITH GST

Follow the procedure "With CONSULT-II".



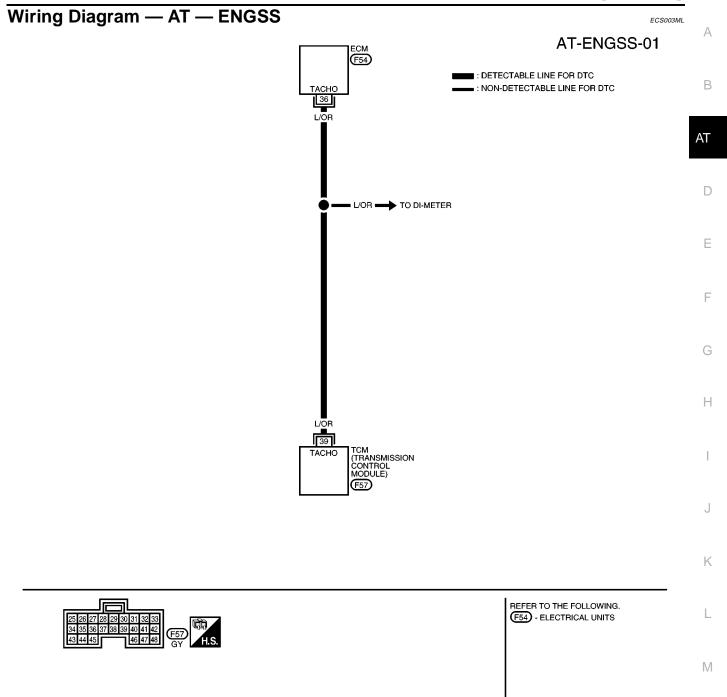


ECS003MI

ECS003MJ

ECS003MK

PFP:24825



[RE4F04B]

| TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND) | | | | | | | |
|--|------------|---------------------|--------------------------------------|--------------|--|--|--|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | | | |
| 39 | L/OR | ENGINE SPEED SIGNAL | WITH ENGINE RUNNING AT IDLE SPEED | APPROX. 0.6V | | | |
| | | | WITH ENGINE RUNNING AT 3,000 RPM | APPROX. 2.2V | | | |

Diagnostic Procedure

ECS003MM

1. CHECK DTC WITH ECM

 Check P code with CONSULT-II "ENGINE". Turn ignition switch ON and select "SELF-DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II.
 Before to FO 4055 "Makkmatica balianted area (MU)".

Refer to EC-1255, "Malfunction Indicator Lamp (MIL)".

OK or NG

OK (with CONSULT-II)>>GO TO 2.

OK (without CONSULT-II)>>GO TO 4.

NG >> Check ignition signal circuit for engine control. Refer to EC-1757, "IGNITION SIGNAL".

2. CHECK INPUT SIGNAL (WITH CONSULT-II)

With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position.

OK or NG

OK >> GO TO 6. NG >> GO TO 3.

| DATA MONITOR | |
|---------------|---------|
| MONITORING | |
| ENGINE SPEED | XXX rpm |
| TURBINE REV | XXX rpm |
| OVERDRIVE SW | ON |
| PN POSI SW | OFF |
| R POSITION SW | OFF |
| | |

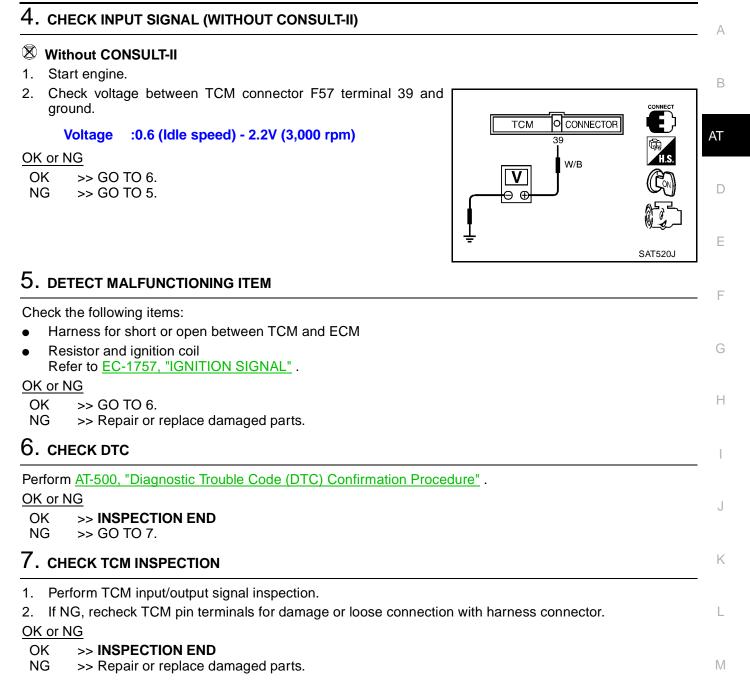
3. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM and ECM
- Resistor and ignition coil Refer to <u>EC-1757, "IGNITION SIGNAL"</u>.

OK or NG

- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.



DTC P0731 A/T 1ST GEAR FUNCTION

DTC P0731 A/T 1ST GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

| Gear position | 1 | 2 | 3 | 4 |
|------------------------|-------------|-------------|------------|-------------|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) |

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: 2*, 2, 3 and 3 positions

In case of gear position with shift solenoid valve B stuck open: 4*, 3, 3 and 4 positions to each gear position above

*: P0731 is detected.

Diagnostic trouble code A/T 1ST GR FNCTN with CONSULT-II or P0731 without CONSULT-II is detected when A/T cannot be shifted to the 1st gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

[RE4F04B]

ECS003MC

ECS003MP

ECS003MQ

PFP:31940

ECS003MN

WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

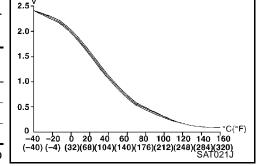
THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (O/D ON)

- Check that "GEAR" shows "2" after releasing pedal.
- 5. Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to AT-507, "Diagnostic Procedure" . If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.

Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.

- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

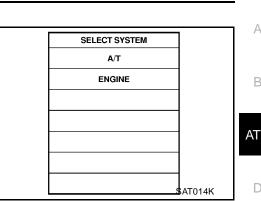
| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
|-------------------------------|---|
| No malfunction exists. | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0731 exists. | $2 \rightarrow 2 \rightarrow 3 \rightarrow 3$ |
| Manufiction for P0731 exists. | $4 \rightarrow 3 \rightarrow 3 \rightarrow 4$ |

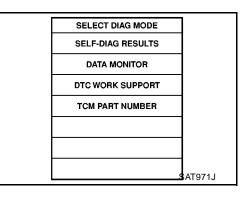


Make sure that "OK" is displayed. (If "NG" is displayed, refer to 8. "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-507, "Diagnostic Procedure"</u>. Refer to <u>AT-747, "Shift Schedule"</u>.

WITH GST

Follow the procedure "With CONSULT-II".





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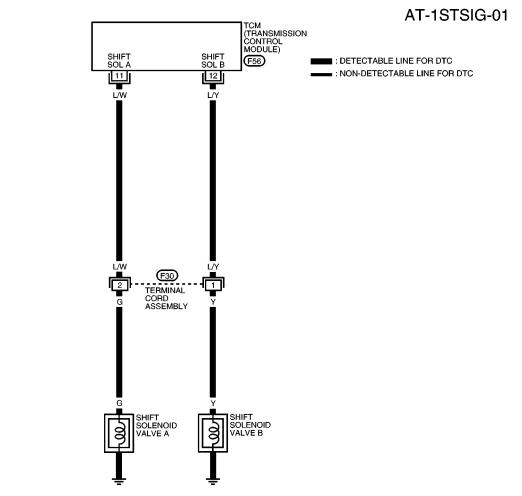
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[RE4F04B]

ECS003MR







WCWA0021E

[RE4F04B]

| TCM TERMIN | NALS AND REFE | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 O | R 48 (TCM GROUND) | |
|------------|---------------|--------------------------|--|-------------------|-----|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | A |
| 11 | L/W | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4) | BATTERY VOLTAGE | В |
| | L/ VV | | WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3) | APPROX. 0V | |
| 12 | L/Y | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2) | BATTERY VOLTAGE | |
| 12 | L/ T | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B IS NOT OPERATING (DRIVING IN D3 OR D4) | APPROX. 0V | — D |
| Diagnos | tic Proced | | 1 | 1 | E |

Diagnostic Procedure

ECS003MS

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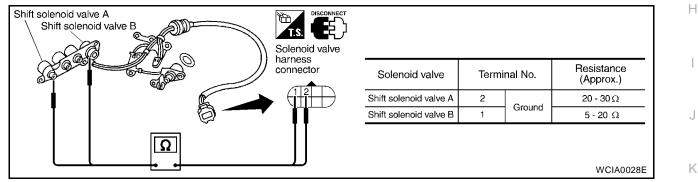
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1. CHECK VALVE RESISTANCE

- Remove control valve assembly. Refer to AT-636, "REMOVAL" . 1.
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check resistance between terminal cord assembly F30 terminals 1 and 2, and ground.



AT-507

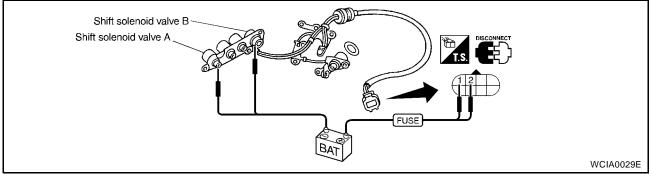
OK or NG

OK >> GO TO 2.

NG >> Repair or replace damaged parts.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

OK >> GO TO 3.

NG >> Repair or replace shift solenoid valve assembly.

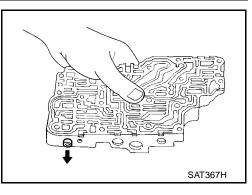
3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-672, "DISAS-SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

OK >> GO TO 4.

NG >> Repair control valve assembly.



4. СНЕСК ДТС

Perform AT-504, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

- OK >> INSPECTION END
- NG >> Check control valve again. Repair or replace control valve assembly.

DTC P0732 A/T 2ND GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

| Gear position | 1 | 2 | 3 | 4 | _ |
|------------------------|-------------|-------------|------------|-------------|-----|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) | - D |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) | _ |

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

- B: Engine speed signal from ECM
- C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck open: 4, 3*, 3 and 4 positions to each gear position above

*: P0732 is detected.

Diagnostic trouble code A/T 2ND GR FNCTN with CONSULT-II or P0732 without CONSULT-II is detected when A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

• Always drive vehicle at a safe speed.

• Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

PFP:31940

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ECS003MU

ECS003MV

ECS003MW

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WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 63 to 68 km/h (39 to 42 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 Selector lever: D position (O/D ON)

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROT-TLE POSI") quickly from a speed of 63 to 68 km/h (39 to 42 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETE". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT-II screen, go to <u>AT-512</u>, "Diagnostic Procedure".

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

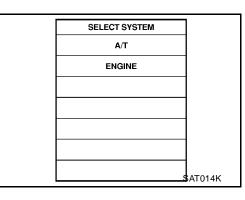
- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

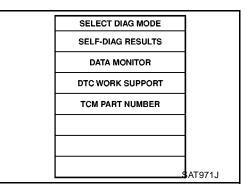
| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
|-------------------------------|---|
| No malfunction exists | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0732 exists. | $4 \rightarrow 3 \rightarrow 3 \rightarrow 4$ |

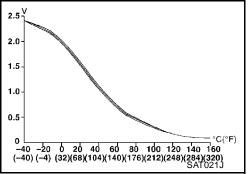
 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-512</u>, "Diagnostic Procedure". Refer to AT-747, "Shift Schedule".

WITH GST

Follow the procedure "With CONSULT-II".

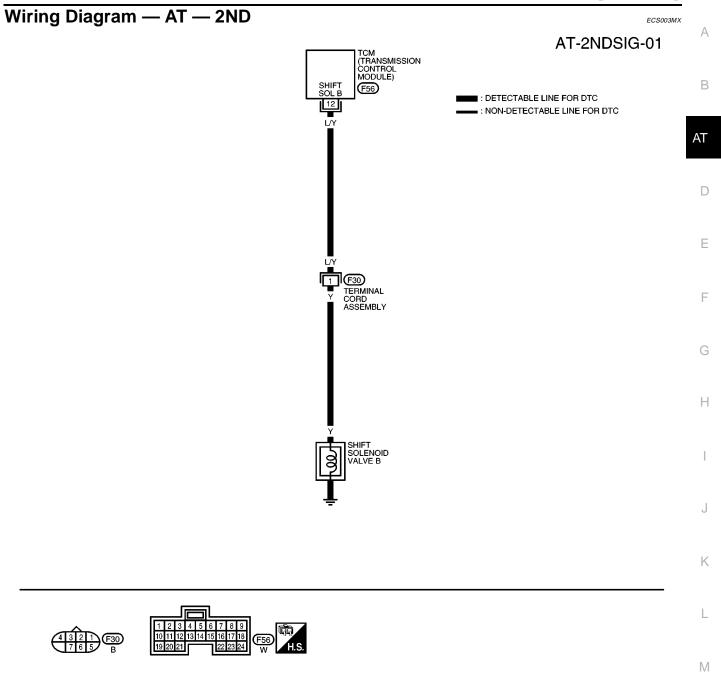






[RE4F04B]

[RE4F04B]



[RE4F04B]

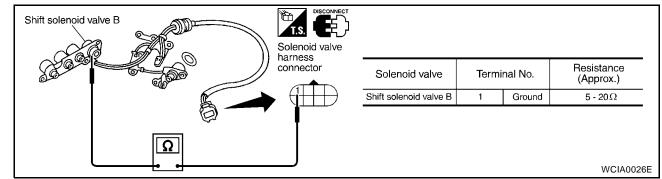
| TCM TERMIN | TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND) | | | | | |
|------------|--|------------------------|--|-----------------|--|--|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | | |
| 12 | LAY | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2) | BATTERY VOLTAGE | | |
| 12 | L/T | SHIFT SOLENOID VALVE B | WHEN SHIFT SOLENOID VALVE B IS NOT OPERATING (DRIVING IN D3 OR D4) | APPROX. 0V | | |

Diagnostic Procedure

ECS003MY

1. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Shift solenoid valve B
- 2. Check resistance between terminal cord assembly F30 terminal 1 and ground.

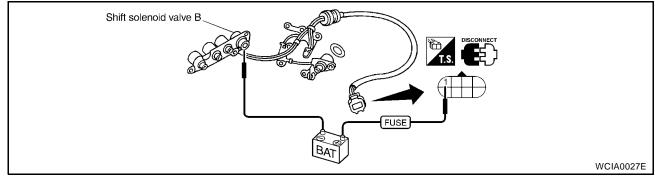


OK or NG

- OK >> GO TO 2. NG >> Repair or
 - >> Repair or replace shift solenoid valve assembly.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace shift solenoid valve assembly.

3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-672, "DISAS-SEMBLY".
- Check to ensure that: 2.
- Valve, sleeve and plug slide along valve bore under their own _ weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 4.
- NG >> Repair control valve assembly.

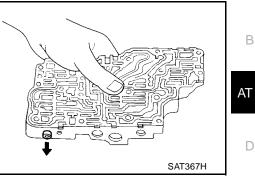
4. CHECK DTC

Perform AT-509, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> Check control valve again. Repair or replace control valve assembly.



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DTC P0733 A/T 3RD GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

| Gear position | 1 | 2 | 3 | 4 |
|------------------------|-------------|-------------|------------|-------------|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) |

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid value A stuck closed: 1, 1, 4^* and 4 positions to each gear position above

*: P0733 is detected.

Diagnostic trouble code A/T 3RD GR FNCTN with CONSULT-II or P0733 without CONSULT-II is detected when A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

[RE4F04B]

PFP:31940

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ECS003N2

ECS003N1

ECS003N0

WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 80 to 95 km/h (50 to 59 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step 4) Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- 5. Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROT-TLE POSI" from a speed of 80 to 95 km/h (50 to 59 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT-II screen, go to AT-517, "Diagnostic Procedure" .

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

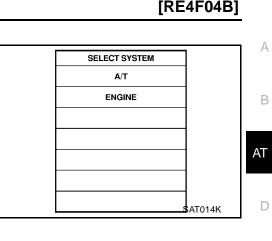
- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

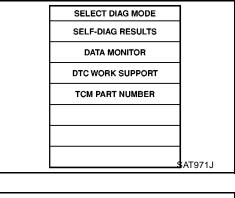
| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
|-------------------------------|---|
| No malfunction exists. | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0733 exists. | $1 \rightarrow 1 \rightarrow 4 \rightarrow 4$ |

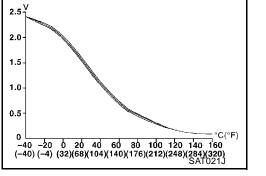
8. Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to AT-517, "Diagnostic Procedure" . Refer to AT-747, "Shift Schedule" .

WITH GST

Follow the procedure "With CONSULT-II".







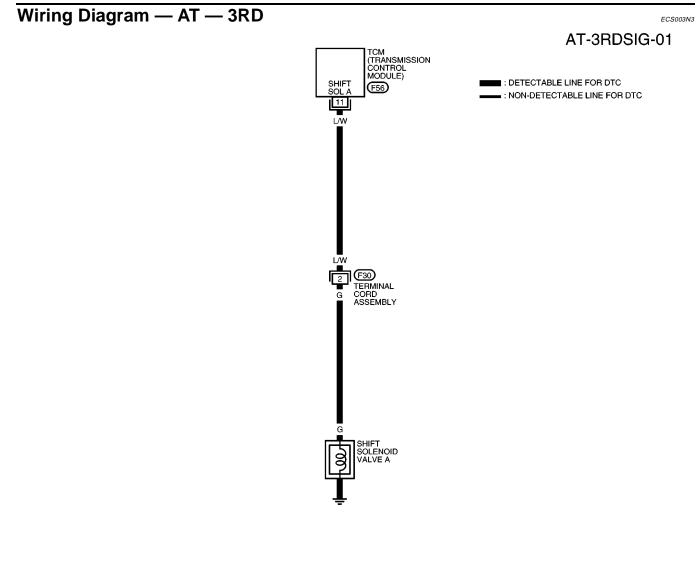
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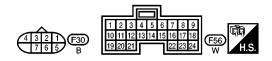
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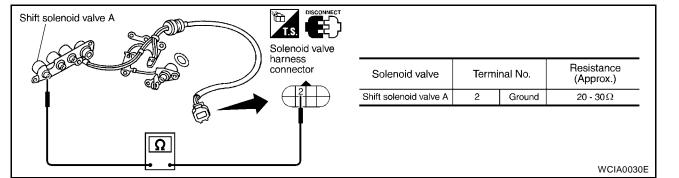
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| TCM TERMIN | NALS AND REFE | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 O | R 48 (TCM GROUND) | _ |
|------------|---------------|--------------------------|--|-------------------|----|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | А |
| 11 | L/W | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4) | BATTERY VOLTAGE | В |
| | L/ VV | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3) | APPROX. 0V | AT |
| | | 1 | 1 | 1 | AI |

Diagnostic Procedure

1. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Shift solenoid valve A
- 2. Check resistance between terminal cord assembly F30 terminal 2 and ground.



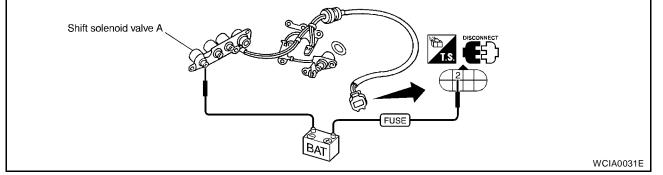
OK or NG

OK >> GO TO 2. NG >> Repair or

>> Repair or replace shift solenoid valve assembly.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Shift solenoid valve A
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground ot the solenoid.



OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace shift solenoid valve assembly.

3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-672, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 4.
- NG >> Repair control valve assembly.

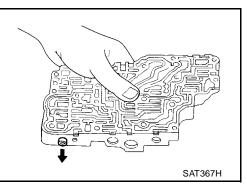
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Perform AT-514, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> Check control valve again. Repair or replace control valve assembly.



DTC P0734 A/T 4TH GEAR FUNCTION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

| Gear position | 1 | 2 | 3 | 4 | D |
|------------------------|-------------|-------------|------------|-------------|---|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) | - |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) | |

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Torque converter clutch solenoid valve duty Lock-up OFF Lock-up ON Approximately 4% Lock-up ON Line pressure solenoid valve duty Small throttle opening (Low line pressure) Large throttle opening (High line pressure) Approximately 24% Large throttle opening (High line pressure) | Monitor item | Condition | Specification | F |
|---|--------------|--------------|---------------|---|
| Line pressure solenoid \downarrow | - | • | \downarrow | |
| | • | \downarrow | \downarrow | |

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid value B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0734 is detected.

Diagnostic trouble code A/T 4TH GR FNCTN with CONSULT-II or P0734 without CONSULT-II is detected when A/T cannot be shifted to the 4th gear position even if electrical circuit is good.

Possible Cause

Check the following items.

- Shift solenoid valve A
- Shift solenoid valve B
- Line pressure solenoid valve
- Each clutch
- Hydraulic control circuit

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.
- Be careful not to rev engine into the red zone on the tachometer.

AT-519

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ECS003N8

ECS003N7

[RE4F04B]

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

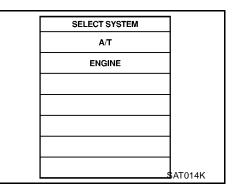
- 3. Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 60 to 70 km/h (37 to 43 MPH) under the following condition and release the accelerator pedal completely.

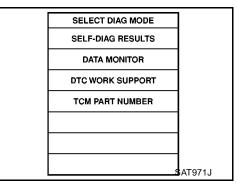
THROTTLE POSI: Less than 5.5/8 (at all times during step 4) Selector lever: D position (O/D ON)

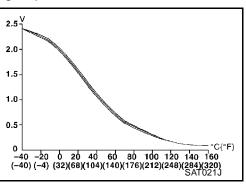
- Check that "GEAR" shows "3" after releasing pedal.
- Depress accelerator pedal steadily with 1.0/8 2.0/8 of "THROT-TLE POSI" from a speed of 60 to 70 km/h (37 to 43 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to <u>AT-522, "Diagnostic Procedure"</u>.

If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 - 2.0/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)







| Vehicle condition | Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$ |
|-------------------------------|---|
| No malfunction exists | $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ |
| Malfunction for P0734 exists. | $1 \rightarrow 2 \rightarrow 2 \rightarrow 1$ |

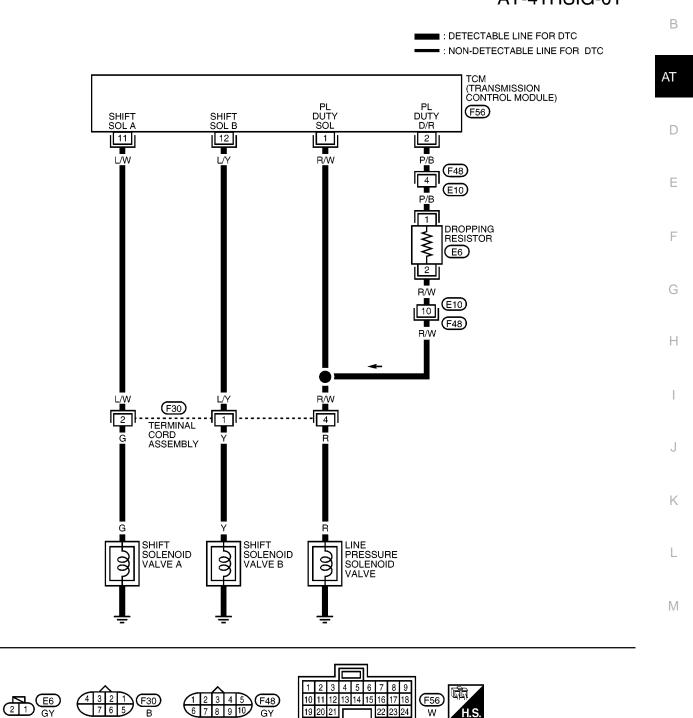
 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-522</u>, "Diagnostic Procedure". Refer to AT-747, "Shift Schedule".

WITH GST

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — 4TH

AT-4THSIG-01



[RE4F04B]

ECS003N9

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[RE4F04B]

| | | | | • |
|-----------|--------------------------------|--|---|--------------------|
| CM TERMIN | IALS AND REFE | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 OF | R 48 (TCM GROUND) |
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 1 | R/W | LINE PRESSURE SOLENOID | WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING | APPROX. 1.5 - 3.0V |
| I | N/W | VALVE | WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING | APPROX. 0V |
| 2 | P/B | | WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING | APPROX. 4 - 14V |
| 2 Р/В | VALVE (DROPPING RESIS- TOR) | WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING | APPROX. 0V | |
| 11 L/W | L/W SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4) | BATTERY VOLTAGE | |
| | | WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3) | APPROX. 0V | |
| 12 | | | WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2) | BATTERY VOLTAGE |
| 12 L/Y | | WHEN SHIFT SOLENOID VALVE BE IS NOT OPERATING (DRIV- ING IN D3 OR D4) | APPROX. 0V | |

Diagnostic Procedure

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Halfway

1. CHECK SHIFT UP (D3 TO D4)

| During <u>AT-458, "Cruise Test — Part 1"</u> , does A/T shift from D ₃ to D ₄ at the specified speed? Yes or No | |
|--|-------------|
| Yes >> GO TO 11. | Accelerator |
| No >> GO TO 2. | pedal |

$2. \ \text{Check line pressure} \\$

Perform line pressure test.

| Engine Speed | Line Pressure kPa (kg/cm ² , psi) | |
|--------------|--|-------------------|
| RPM | D, 2 and 1 Position | R Position |
| ldle | 500 (5.1, 73) | 778 (7.9, 113) |
| Stall | 1,223 (12.6, 179) | 1,918 (19.6, 278) |

Refer to AT-450, "Line Pressure Test" .

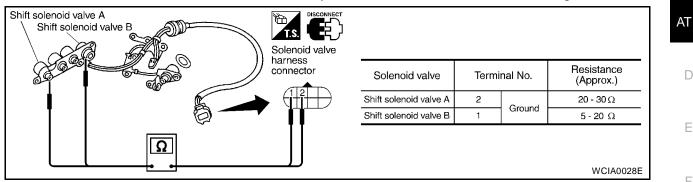
OK or NG

OK >> GO TO 3. NG >> GO TO 7.

[RE4F04B]

3. CHECK VALVE RESISTANCE

- Remove control valve assembly. Refer to AT-636, "REMOVAL" . 1.
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check resistance between terminal cord assembly connector F30 terminals 1 and 2 and ground.

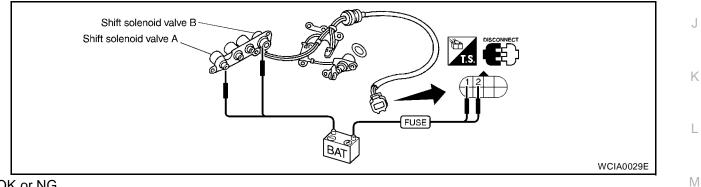


OK or NG

OK >> GO TO 5.

4. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Shift solenoid valve A
- Shift solenoid valve B
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

OK >> GO TO 5.

NG >> Replace solenoid valve assembly. А

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NG >> Replace solenoid valve assembly.

5. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to <u>AT-672, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

OK >> GO TO 6.

NG >> Repair control valve.

6. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

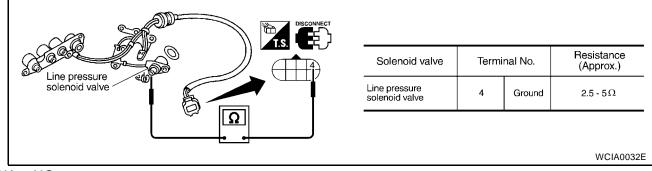
Yes or No

Yes >> GO TO 11.

No >> Check control valve again. Repair or replace control valve assembly.

7. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Line pressure solenoid valves
- 2. Check resistance between the terminal cord assembly connector F30 terminal 4 and ground.

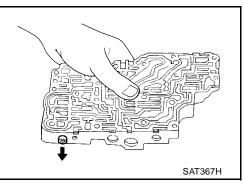


AT-524

OK or NG

OK >> GO TO 9.

NG >> Replace solenoid valve assembly.



[RE4F04B]

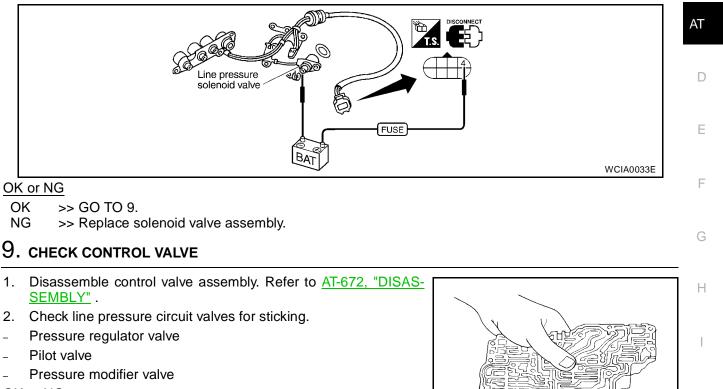
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8. CHECK VALVE OPERATION

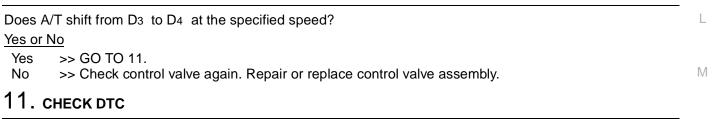
- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Line pressure solenoid valves
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

- OK >> GO TO 10.
- NG >> Repair control valve.

10. CHECK SHIFT UP (D3 TO D4)



Perform AT-519, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> Perform "Cruise test — Part 1" again and return to the start point of this test group.

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description

The torque converter clutch solenoid valve is activated, with the gear in D4, by the TCM in response to signals sent from the vehicle speed and the ECM (throttle opening). Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification |
|---|--------------------------------|--|
| Torque converter clutch solenoid valve duty | Lock-up OFF ↓ Lock-up ON | Approximately 4% ↓ Approximately 94% |

On Board Diagnosis Logic

Diagnostic trouble code TCC SOLENOID/CIRC with CONSULT-II or P0740 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

- Torque converter clutch solenoid valve
- Harness or connectors (The solenoid circuit is open or shorted.)

Diagnostic Trouble Code (DTC) Confirmation Procedure

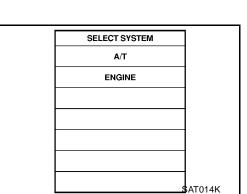
NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1. Turn ignition switch ON.



Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor Line pressure solenoid valve SAT283HB

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ECS003NE

ECS003ND

PFP:31940

ECS003NB

[RE4F04B]

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F04B]

2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II and wait at least 1 second.

| 1 | SELECT DIAG MODE | 1 |
|---|------------------------|--------|
| | WORK SUPPORT | |
| | SELF-DIAG RESULTS | |
| | | |
| | DATA MONITOR | |
| | DATA MONITOR (SPEC) | |
| | ACTIVE TEST | |
| | DTC & SRT CONFIRMATION | |
| | | |
| | | EF949Y |
| | | |

WITH GST

Follow the procedure "With CONSULT-II".

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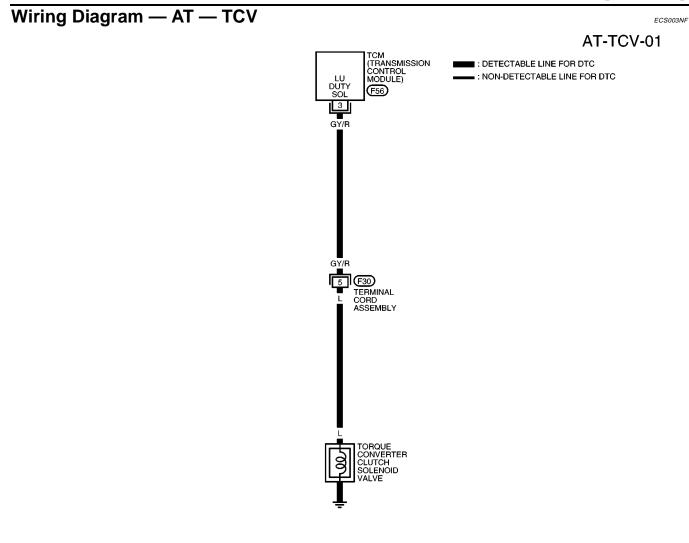
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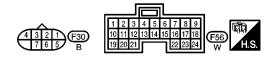
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DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F04B]





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DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4F04B]

| TCM TERMIN | IALS AND REFE | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 O | R 48 (TCM GROUND) | |
|------------|---------------|--------------------------|---------------------------------------|-------------------|---|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | A |
| 3 | GY/R | TORQUE CONVERTER | WITH TORQUE CONVERTER LOCK-UP | APPROX. 8 - 15V | |
| 5 | OTA | CLUTCH SOLENOID VALVE | WITHOUT TORQUE CON- VERTER LOCK-UP | APPROX. 0V | В |

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Diagnostic Procedure

1. CHECK VALVE RESISTANCE

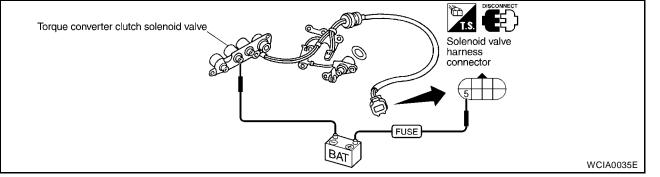
- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector F30 terminal 5 and ground.

| Sub-harness connector | F |
|---------------------------------------|----------------|
| (5) Resistance: 5 - 20 Ω (A) | oprox.) |
| | H WCIA0034E |
| OK or NG | |

OK >> GO TO 3. NG >> GO TO 2.

2. CHECK VALVE OPERATION

- 1. Remove oil pan.
- 2. Check the following items:
- Torque converter clutch solenoid valve
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



- Harness of terminal cord assembly for short or open

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord assembly harness connector F30 terminal 5 and TCM harness connector F56 terminal 3. Refer to <u>AT-528</u>, "Wiring Diagram — AT — TCV".

Continuity should exist.

4. Reinstall any part removed.

OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

4. снеск dtc

Perform AT-526, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P0744 A/T TCC S/V FUNCTION (LOCK-UP)

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis
 B malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Ttermanner epeenneation aat | | | |
|---|--------------------------------|--|---|
| Monitor item | Condition | Specification | |
| Torque converter clutch solenoid valve duty | Lock-up OFF ↓ Lock-up ON | Approximately 4% ↓ Approximately 94% | E |

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0744 is detected.

Diagnostic trouble code A/T TCC S/V FNCTN with CONSULT-II or P0744 without CONSULT-II is detected when A/T cannot perform lock-up even if electrical circuit is good.

| Possible Cause | ECS003NJ |
|--|----------|
| Check the following items. | |
| Line pressure solenoid valve | L |
| Torque converter clutch solenoid valve | |
| Each clutch | Ъ. Л |
| Hydraulic control circuit | M |
| Diagnostic Trouble Code (DTC) Confirmation Procedure | ECS003NK |

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

[RE4F04B]

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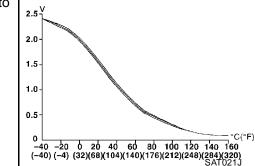
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WITH CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.
 FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

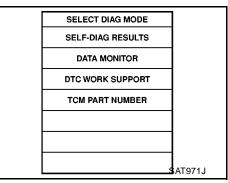
- Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to more than 70 km/h (43 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)
 THROTTLE POSI: 1.0/8 2.0/8 (at all times during step 4) Selector lever: D position (O/D ON) TCC S/V DUTY: More than 94% VHCL/S SE-A/T: Constant speed of more than 70 km/h (43 MPH)
- Check that "GEAR" shows "4".
- For shift schedule, refer to AT-747, "Shift Schedule".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-534, "Diagnostic Procedure"</u>. Refer to <u>AT-747, "Shift Schedule"</u>.



WITH GST

Follow the procedure "With CONSULT-II".

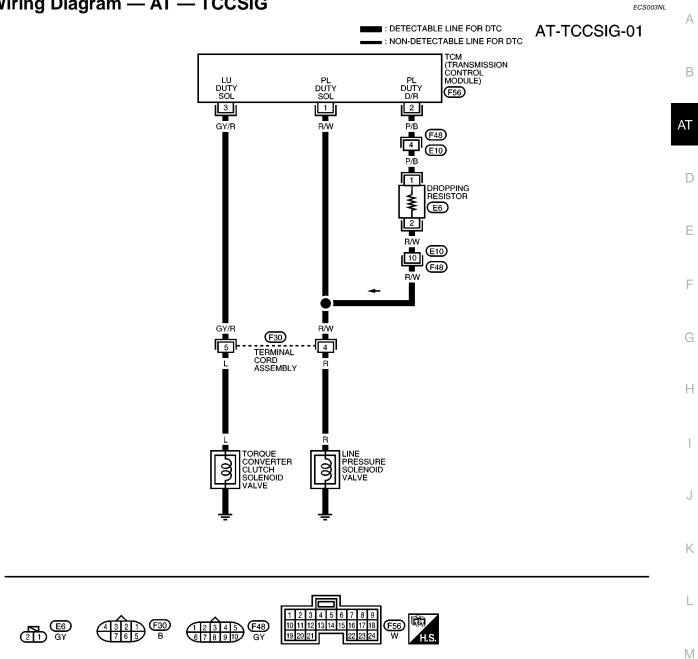
SELECT SYSTEM
A/T
ENGINE
SAT014K



[RE4F04B]

[RE4F04B]

Wiring Diagram — AT — TCCSIG



WCWA0026E

[RE4F04B]

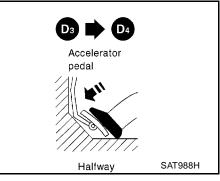
| TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL AND 25 OR 48 (TCM GROUND) | | | | |
|--|------------|--|---|--------------------|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 1 | R/W | LINE PRESSURE SOLENOID | WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING | APPROX. 1.5 - 3.0V |
| · | 10,00 | VALVE | WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING | APPROX. 0V |
| 2 | P/B | LINE PRESSURE SOLENOID VALVE (DROPPING RESIS- | WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING | APPROX. 4 - 14V |
| 2 | 170 | TOR) | WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING | APPROX. 0V |
| 3 | GY/R | TORQUE CONVERTER | WITH TORQUE CONVERTER LOCK-UP | APPROX. 8 - 15V |
| | GIN | CLUTCH SOLENOID VALVE | WITHOUT TORQUE CON- VERTER LOCK-UP | APPROX. 0V |

Diagnostic Procedure

ECS003NM

1. CHECK SHIFT UP (D3 TO D4)

| | AT-458, "Cruise Test — Part 1", does A/T shift from D3 to D4 pecified speed? | |
|-----------|--|--|
| Yes or I | <u>10</u> | |
| Yes No | >> GO TO 11. >> GO TO 2. | |



$2. \ \text{Check line pressure}$

Perform line pressure test.

| Engine Speed | Line Pressure kPa (kg/cm ² , psi) | |
|--------------|--|-------------------|
| RPM | D, 2 and 1 Position | R Position |
| Idle | 500 (5.1, 73) | 778 (7.9, 113) |
| Stall | 1,223 (12.6, 179) | 1,918 (19.6, 278) |

Refer to AT-450, "Line Pressure Test" .

OK or NG OK >> GO TO 3.

NG >> GO TO 6.

3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-672, "DISAS-SEMBLY".
- Check to ensure that: 2.
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

OK >> GO TO 4.

NG >> Repair control valve.

4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 5.

>> Check control valve again. Repair or replace control valve assembly. No

5. CHECK DTC

Perform AT-531, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

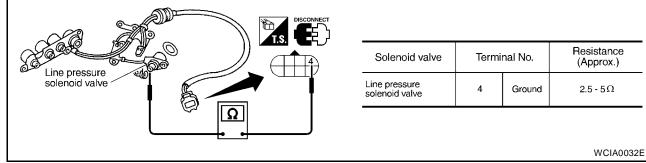
OK or NG

OK >> INSPECTION END

NG >> GO TO 11. Check for proper lock-up.

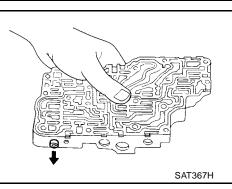
6. CHECK VALVE RESISTANCE

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Line pressure solenoid valve
- Check resistance to the terminal and ground. 2.



OK or NG

- OK >> GO TO 8.
- NG >> Replace solenoid valve assembly.



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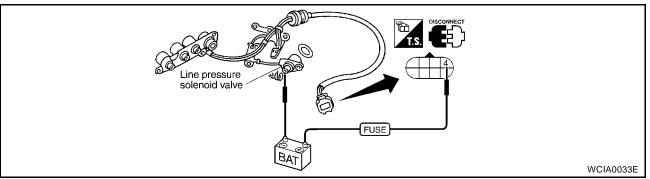


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7. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Line pressure solenoid valve
- 2. Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

OK >> GO TO 8.

NG >> Replace solenoid valve assembly.

8. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-672, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check line pressure circuit valves for sticking.
- Pressure regulator valve
- Pilot valve
- Pressure modifier valve

OK or NG

- OK >> GO TO 9.
- NG >> Repair control valve.



Does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 10.

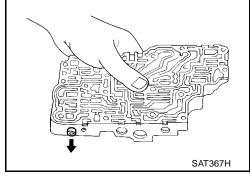
No >> Check control valve again. Repair or replace control valve assembly.

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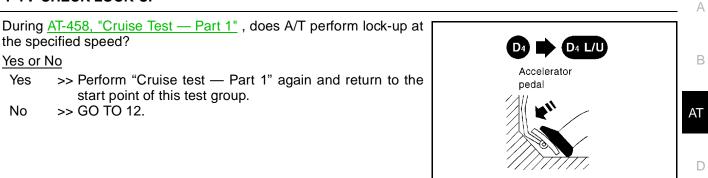
Perform AT-531, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

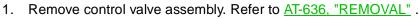
- OK >> INSPECTION END
- NG >> GO TO 11. Check for proper lock-up.



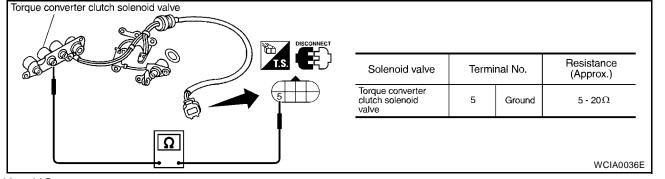
11. CHECK LOCK-UP



12. CHECK VALVE RESISTANCE



- Torque converter clutch solenoid valve
- 2. Check resistance between terminal cord assembly connector F30 terminal 5 and ground.



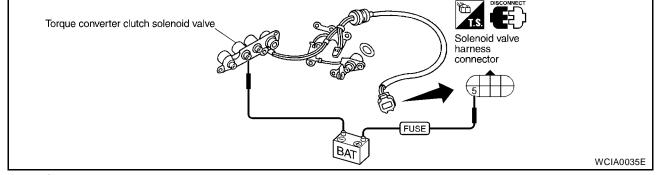
OK or NG

OK >> GO TO 14.

```
NG >> Replace solenoid valve assembly.
```

13. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- Torque converter clutch solenoid valve
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



OK or NG

- OK >> GO TO 14.
- NG >> Replace solenoid valve assembly.

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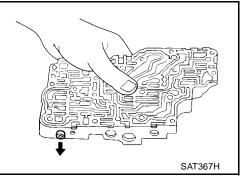
14. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to <u>AT-672, "DISAS-</u> <u>SEMBLY"</u>.
- 2. Check control valves for sticking.
- Torque converter clutch control valve
- Torque converter clutch relief valve

OK or NG

OK >> GO TO 15.

NG >> Repair control valve.



[RE4F04B]

15. CHECK LOCK-UP

Does A/T perform lock-up at the specified speed?

Yes or No

- Yes >> GO TO 16.
- No >> Check control valve again. Repair or replace control valve assembly.

16. снеск отс

Perform AT-531, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

- OK >> INSPECTION END
- NG >> Perform "Cruise test Part 1" again and return to the start point of this test group.

DTC P0745 LINE PRESSURE SOLENOID VALVE

Description

The line pressure solenoid valve regulates the oil pump discharge Shift solenoid valve A pressure to suit the driving condition in response to a signal sent from the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE Domarka: Enablification data are reference value

| Monitor item | Condition | Specification |
|--------------------------------------|--|---|
| Line pressure solenoid valve duty | Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure) | Approximately 24% ↓ Approximately 95% |

On Board Diagnosis Logic

Diagnostic trouble code L/PRESS SOL/CIRC with CONSULT-II or P0745 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

| Possible Cause | ECS003NP | |
|--|----------|---|
| Check the following items. | | |
| Harness or connectors (The solenoid circuit is open or shorted.) | | , |
| Line pressure solenoid valve | | |
| Diagnostic Trouble Code (DTC) Confirmation Procedure | ECS003NQ | ŀ |
| NOTE: If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and w least 10 seconds before conducting the next test. | vait at | l |

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

| SELECT SYSTEM | |
|---------------|--------|
| A/T | |
| ENGINE | |
| | |
| | |
| | |
| | |
| | |
| S | AT014K |
| | |



A/T fluid temperature sensor

SAT283HB

ECS003NO

Torque converter clutch solenoid valve

Á

Overrun clutch solenoid valve Shift solenoid valve B

Line pressure solenoid valve

ECS003NN



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DTC P0745 LINE PRESSURE SOLENOID VALVE

[RE4F04B]

2. Depress accelerator pedal completely and wait at least 1 second.

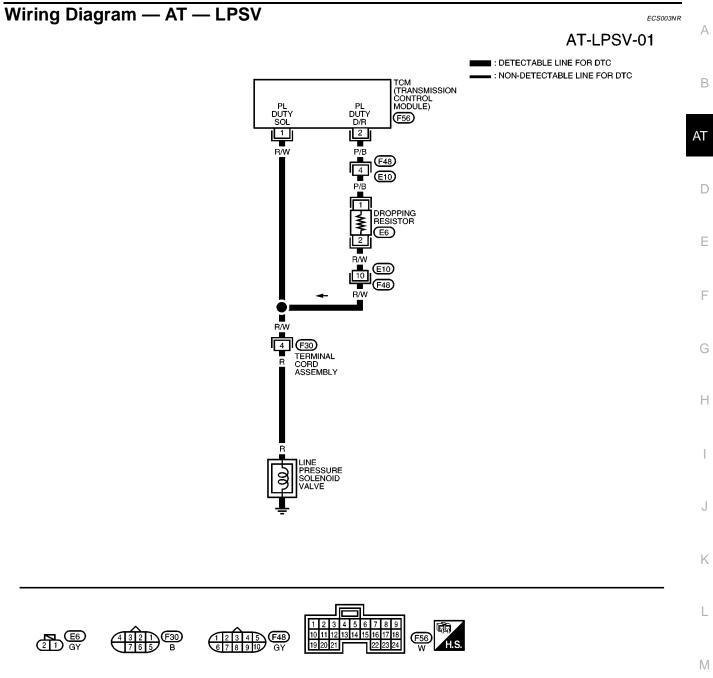
| SELECT DIAG MODE | |
|------------------------|--------|
| WORK SUPPORT | |
| SELF-DIAG RESULTS | |
| DATA MONITOR | |
| DATA MONITOR (SPEC) | |
| ACTIVE TEST | |
| DTC & SRT CONFIRMATION | |
| c | EF949Y |
| • | |

WITH GST

Follow the procedure "With CONSULT-II".

DTC P0745 LINE PRESSURE SOLENOID VALVE

[RE4F04B]



WCWA0027E

DTC P0745 LINE PRESSURE SOLENOID VALVE

[RE4F04B]

| TCM TERMIN | IALS AND REFE | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 OF | R 48 (TCM GROUND) |
|------------|---------------|--|--|--------------------|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 1 | R/W | LINE PRESSURE SOLENOID | WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING | APPROX. 1.5 - 3.0V |
| ľ | 10,00 | VALVE | WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING | APPROX. 0V |
| 2 | P/B | LINE PRESSURE SOLENOID VALVE (DROPPING RESIS- | WHEN ACCELERATOR PEDAL IS RELEASED WHILE DRIVING | APPROX. 4 - 14V |
| Z | F/D | TOR) | WHEN ACCELERATOR PEDAL IS DEPRESSED WHILE DRIVING | APPROX. 0V |

Diagnostic Procedure

ECS003NS

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector F30 terminal 4 and ground.

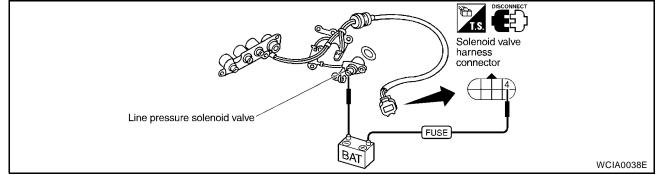
| Sub-harness connector | |
|--------------------------|----------------------|
| | Resistance: 2.5 - 5Ω |

OK or NG

| OK | >> GO TO 3. |
|----|-------------|
| NG | >> GO TO 2. |

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Line pressure solenoid valve
- Check solenoid value by listening for its operating sound while applying battery voltage and ground to the solenoid.



Harness of terminal cord assembly for short or open

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

DTC P0745 LINE PRESSURE SOLENOID VALVE

[RE4F04B]

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3. CHECK POWER SOURCE AND DROPPING RESISTOR CIRCUIT

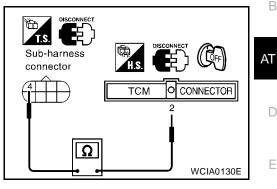
- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check resistance between terminal cord assembly harness connector F30 terminal 4 and TCM harness connector F56 terminal 2.

Resistance

: Approximately 12Ω

OK or NG

OK >> GO TO 5. NG >> GO TO 4.



4. DETECT MALFUNCTIONING ITEM

Check the following items:

- Dropping resistor
- Check resistance between two terminals.

Resistance

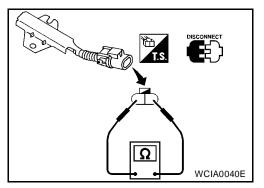
: Approximately 12Ω

• Harness for short or open between TCM terminal 2 and terminal cord assembly (Main harness)

OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.



5. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- Check continuity between terminal cord assembly connector F30 terminal 4 and TCM harness connector F56 terminal 1. Refer to <u>AT-541, "Wiring Diagram — AT — LPSV"</u>.

Continuity should exist.

3. Reinstall any part removed.

OK or NG

OK >> GO TO 6.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

6. CHECK DTC

Perform AT-539, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

7. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and ECM (throttle opening). Gears will then be shifted to the optimum position.

1

ON (Closed)

ON (Closed)

| - | | | |
|-----|-------|--------------|----------|
| ~ | | D ' ' | |
| ()n | Board | Diagnosi | s l odic |
| • | Bound | Diagnoon | |

Diagnostic trouble code SFT SOL A/CIRC with CONSULT-II or P0750 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

2

OFF (Open)

ON (Closed)

Possible Cause

Check the following items.

Gear position

Shift solenoid valve A

Shift solenoid valve B

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve A

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

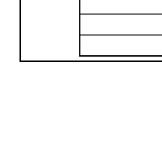
NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



SELECT SYSTEM

A/T ENGINE

Shift solenoid valve A Torque converter clutch solenoid valve Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor

Line pressure solenoid valve

3

OFF (Open)

OFF (Open)

AT014K

[RE4F04B] PFP:31940

SAT283HB

ECS003NU

4

ON (Closed) OFF (Open) А

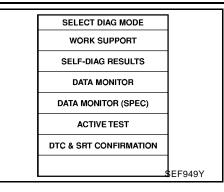
AT

D

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[RE4F04B]

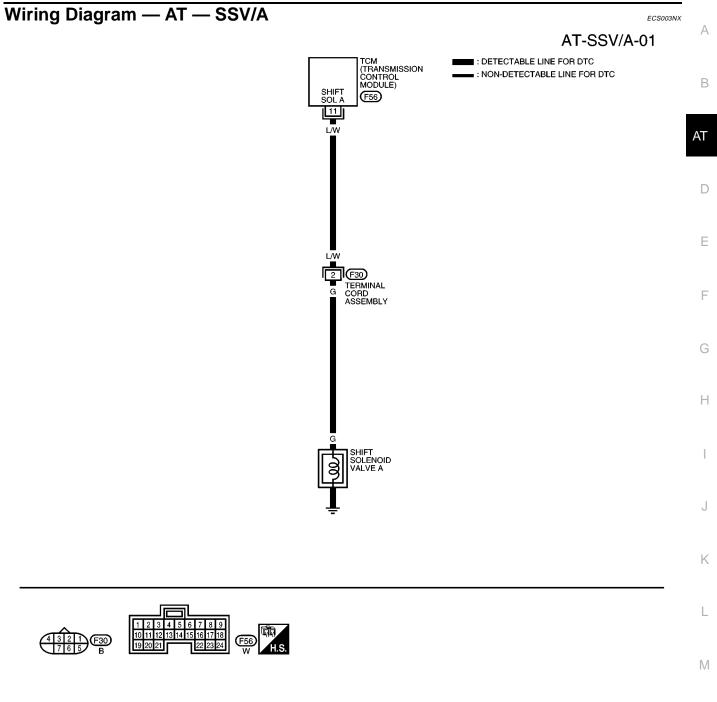
- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 ("GEAR").



WITH GST

Follow the procedure "With CONSULT-II".

[RE4F04B]



[RE4F04B]

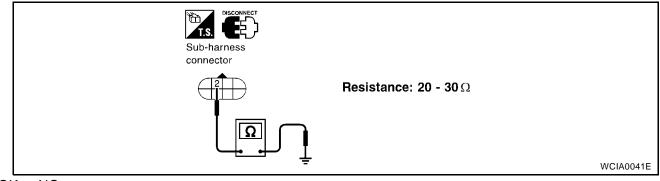
| TCM TERMIN | IALS AND REFE | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 OF | R 48 (TCM GROUND) |
|------------|---------------|--------------------------|--|-------------------|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 11 | L/W | SHIFT SOLENOID VALVE A | WHEN SHIFT SOLENOID VALVE A IS OPERATING (DRIVING IN D1 OR D4) | BATTERY VOLTAGE |
| | L/ W | SHILL SOLENOID VALUE A | WHEN SHIFT SOLENOID VALVE A IS NOT OPERATING (DRIVING IN D2 OR D3) | APPROX. 0V |

Diagnostic Procedure

ECS003NY

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector F30 terminal 2 and ground.

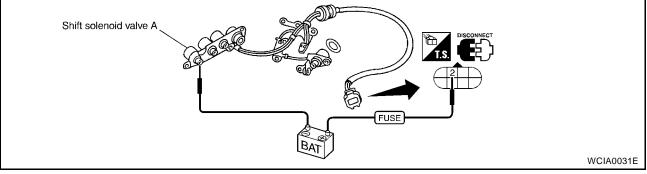


OK or NG

OK >> GO TO 3. NG >> GO TO 2.

2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Shift solenoid valve A
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.



- Harness of terminal cord assembly for short or open

```
OK or NG
```

- OK >> GO TO 3.
- NG >> Repair or replace damaged parts.

AT-548

[RE4F04B]

| 3. CHECK POWER SOURCE CIRCUIT | A |
|---|------------------------------------|
| 1. Turn ignition switch to OFF position. | |
| 2. Disconnect TCM harness connector. | |
| Check continuity between terminal cord assembly harr connector F56 terminal 11. Refer to <u>AT-547</u>, "Wiring Dia | |
| Continuity should exist. | АТ |
| 4. Reinstall any part removed. | |
| OK or NG | |
| OK >> GO TO 4. | D |
| NG >> Repair open circuit or short to ground or short to | o power in harness or connectors. |
| 4. СНЕСК DTC | E |
| Perform AT-545, "Diagnostic Trouble Code (DTC) Confirmat | ion Procedure". |
| OK or NG | - |
| OK >> INSPECTION END NG >> GO TO 5. | F |
| 5. CHECK TCM INSPECTION | G |
| 1. Perform TCM input/output signal inspection. | |
| 2. If NG, recheck TCM pin terminals for damage or loose | connection with harness connector. |
| OK or NG | |
| OK >> INSPECTION END | |
| NG >> Repair or replace damaged parts. | |
| | |
| | J |
| | - |
| | |
| | K |
| | |
| | 1 |

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Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and ECM (throttle opening). Gears will then be shifted to the optimum position.

1

ON (Closed)

ON (Closed)

On Board Diagnosis Logic

Diagnostic trouble code SFT SOL B/CIRC with CONSULT-II or P0755 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

2

OFF (Open)

ON (Closed)

Possible Cause

Check the following items.

Gear position

Shift solenoid valve A

Shift solenoid valve B

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve B

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.

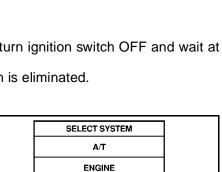
Overrun clutch solenoid valve Shift solenoid valve B A/T fluid temperature sensor ine pressure solenoid valve_

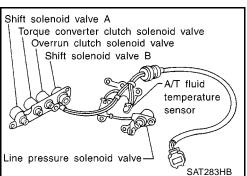
3

OFF (Open)

OFF (Open)

SELECT SYSTEM A/T ENGINE AT014K





[RE4F04B]

PFP:31940 ECS003NZ

ECS00301

ECS00300

4

ON (Closed)

OFF (Open)

ECS00302

[RE4F04B]

- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 \rightarrow 3 ("GEAR").

| SELECT DIAG MODE | 1 |
|------------------------|---------|
| WORK SUPPORT | |
| SELF-DIAG RESULTS | |
| DATA MONITOR | |
| DATA MONITOR (SPEC) | |
| ACTIVE TEST | |
| DTC & SRT CONFIRMATION | |
| | SEF949Y |
| | |

WITH GST

Follow the procedure "With CONSULT-II".

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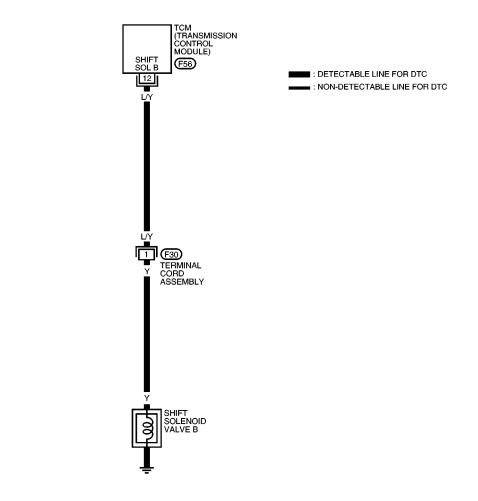
M

[RE4F04B]

Wiring Diagram — AT — SSV/B

ECS003O3

AT-SSV/B-01





WCWA0029E

| | | | VEEN EACH TERMINAL AND 25 O | · · · |
|---|--|---|---|----------------------------|
| ERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 12 | L/Y | | WHEN SHIFT SOLENOID VALVE B IS OPERATING (DRIVING IN D1 OR D2) | BATTERY VOLTAGE |
| 12 | | | WHEN SHIFT SOLENOID VALVE BE IS NOT OPERATING (DRIV- ING IN D3 OR D4) | APPROX. OV |
| agnos | tic Proced | ure | | ECS003 |
| | | | | |
| . CHECI | K VALVE RES | STANCE | | |
| . Turn ig | nition switch to | OFF position. | | |
| - | | ord assembly connector in e | engine compartment. | |
| . Check | resistance bet | ween terminal cord assembly | y connector F30 terminal 1 ar | nd ground. |
| | | | | |
| | | Sub-harness | | |
| | | connector | | |
| | | | Resistance: 5 - 20 Ω | |
| | | | _ | |
| | | | | |
| | | | ÷ | 11/21/10/10/105 |
| K or NG | | | | WCIA0042E |
| OK >> | • GO TO 3. | | | |
| NG >> | • GO TO 2. | | | |
| | K VALVE OPE | RATION | | |
| CHECI | | | | |
| | | | "REMOVAL" . | |
| . Remov | | assembly. Refer to AT-636, | <u>"REMOVAL"</u> . | |
| . Remov . Check | e control valve | assembly. Refer to <u>AT-636, '</u> ems: | <u>"REMOVAL"</u> . | |
| . Remov . Check Shift so Operat | re control valve the following it blenoid valve B ion check | assembly. Refer to <u>AT-636, '</u> ems: | | |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve | assembly. Refer to <u>AT-636, '</u> ems: | "REMOVAL" . sound while applying battery | v voltage and ground to th |
| . Remov . Check Shift so Operat | re control valve the following it blenoid valve B ion check solenoid valve id. | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | | v voltage and ground to th |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve id. | assembly. Refer to <u>AT-636, '</u> ems: | | v voltage and ground to th |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve id. | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | | voltage and ground to th |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve id. | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | | voltage and ground to th |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve id. | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | | voltage and ground to th |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve id. | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | sound while applying battery | v voltage and ground to th |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve id. | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | | voltage and ground to th |
| . Remov . Check Shift so Operat Check | re control valve the following it blenoid valve B ion check solenoid valve id. | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | sound while applying battery | |
| . Remov . Check Shift so Operat Check soleno | re control valve the following it blenoid valve B ion check solenoid valve id. Shift soler | e assembly. Refer to <u>AT-636</u> , ems: by listening for its operating | sound while applying battery | voltage and ground to th |
| Remov Check Shift so Operat Check soleno | re control valve the following it blenoid valve B ion check solenoid valve id. Shift soler | e assembly. Refer to <u>AT-636, v</u> ems: by listening for its operating | sound while applying battery | |
| Remov Check Shift so Operat Check soleno | re control valve the following it blenoid valve B ion check solenoid valve id. Shift soler | e assembly. Refer to <u>AT-636</u> , ems: by listening for its operating | sound while applying battery | |

NG >> Repair or replace damaged parts.

3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord assembly harness connector F30 terminal 1 and TCM harness connector F56 terminal 12. Refer to <u>AT-552</u>, "Wiring Diagram — AT — SSV/B".

Continuity should exist.

4. Reinstall any part removed.

OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

4. снеск dtc

Perform AT-550, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

[RE4F04B]

DTC P1705 THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR] PFP:22560

Description

The throttle position sensor [accelerator pedal position (APP) sensor] is part of the system that controls throttle position. This system also uses an electric throttle control actuator which consists of a throttle control motor and throttle position sensors. Accelerator pedal position signal is sent to the ECM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification | |
|--|-----------------------|--------------------|---|
| Throttle position sensor | Fully-closed throttle | Approximately 0.5V | D |
| [accelerator pedal position (APP) sensor] | Fully-open throttle | Approximately 4V | |

On Board Diagnosis Logic

Diagnostic trouble code TP SEN/CIRC A/T with CONSULT-II or P1705 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the ECM.

Possible Cause

Check the following items.

Harness or connectors (The sensor circuit is open or shorted.)

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for 1. "A/T" with CONSULT-II.

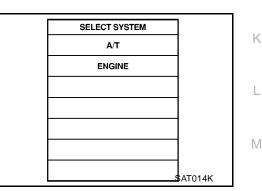
| Accelerator pedal condition | THRTL POS SEN | CLOSED THL/SW | W/O THRL/P-SW |
|-----------------------------|----------------|---------------|---------------|
| Fully released | Less than 4.7V | ON | OFF |
| Partially depressed | 0.1 - 4.6V | OFF | OFF |
| Fully depressed | 1.9 - 4.6V | OFF | ON |

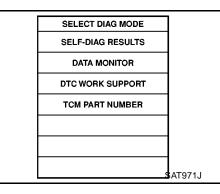
If the check result is NG, go to AT-558, "Diagnostic Procedure" If the check result is OK, go to following step.

- Turn ignition switch ON and select "DATA MONITOR" mode for 2 "ENGINE" with CONSULT-II.
- 3 Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely. VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: Approximately 3V or less Selector lever: D position (O/D ON) If the check result is NG, go to AT-558, "Diagnostic Procedure" .

If the check result is OK, go to following step.





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ECS003WV

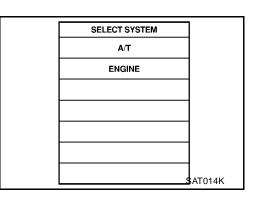
ECS003WW Н

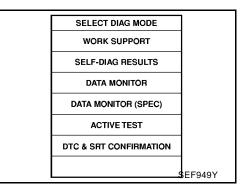
Κ

[RE4F04B]

4. Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (O/D ON)

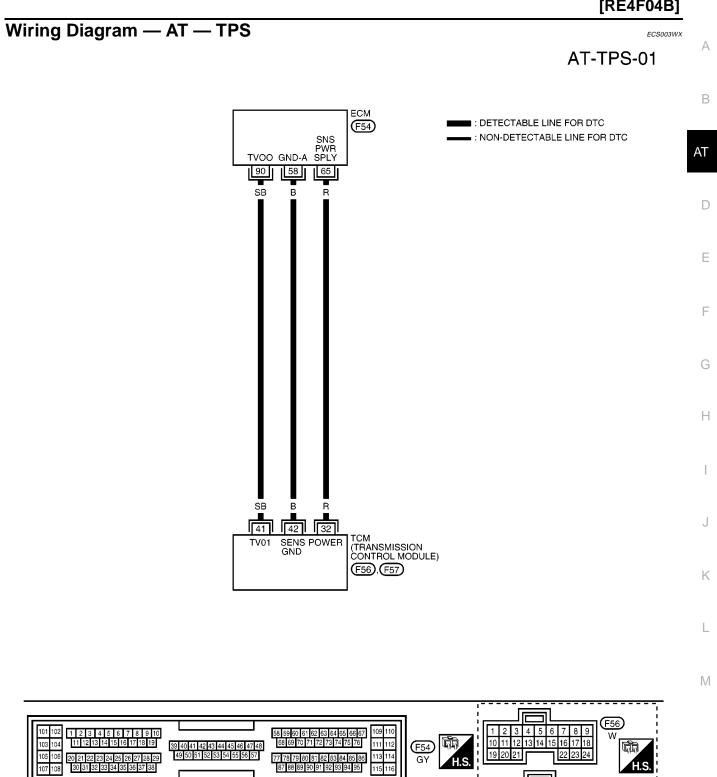




WITH GST

Follow the procedure "With CONSULT-II".

[RE4F04B]



WCWA0042E

F57)

GΥ

28 29 30 31 32 33 37 38 39 40 41 42

46 47 48

43 44 45

[RE4F04B]

| TERMINALS | AND REFERENC | E VALUE MEASURED BETWEE | N EACH TERMINAL AND 25 OR 48 (| TCM GROUND) |
|-----------|--------------|--|---|--------------------------------|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 32 | R | SENSOR POWER | IGNITION SWITCH ON | 4.5 - 5.5V |
| 52 | | SENSORTOWER | IGNITION SWITCH OFF | 0V |
| 41 | W | THROTTLE POSITION SEN- SOR [ACCELERATOR PEDAL | IGNITION ON AND ACCELERA- TOR PEDAL IS DEPRESSED | FULLY CLOSED THROTTLE: 0.5V |
| 41 | | POSITION (APP) SENSOR] | SLOWLY AFTER WARMING UP ENGINE | WIDE OPEN THROTTLE: 4.0V |
| 42 | В | SENSOR GROUND | _ | _ |

Diagnostic Procedure

ECS003WY

1. CHECK DTC WITH ECM

• Check P code with CONSULT-II "ENGINE". Turn ignition switch ON and select "SELF DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II.

Refer to EC-1255, "Malfunction Indicator Lamp (MIL)".

OK or NG

OK (with CONSULT-II)>>GO TO 2.

OK (without CONSULT-II)>>GO TO 3.

NG >> Check throttle position sensor [accelerator pedal position (APP) sensor] circuit for engine control. Refer to <u>EC-1445, "DTC P0221 TP SENSOR"</u> and <u>EC-1458, "DTC P0226 APP SENSOR"</u>.

2. CHECK INPUT SIGNAL (WITH CONSULT-II)

With CONSULT-II

- Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "THRTL POS SEN".

| DATA MON | ITOR |
|---------------|----------|
| MONITORING | |
| VHCL/S SE-A/T | XXX km/h |
| VHCL/S SE-MTR | XXX km/h |
| THRTL POS SEN | XXX V |
| FLUID TEMP SE | XXX V |
| BATTERY VOLT | xxx v |
| | |

Voltage:

Fully-closed throttle

Fully-open throttle

:Approximately 0.5V

:Approximately 4V

OK or NG

- OK >> GO TO 4.
- NG >> Check harness for short or open between ECM and TCM regarding throttle position sensor [accelerator pedal position (APP) sensor] circuit. (Main harness)

[RE4F04B]

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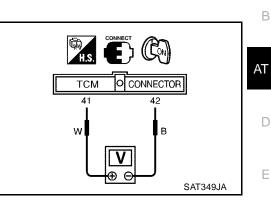
Μ

| 3. | CHECK INPUT SIGNAL | (WITHOUT CONSULT-II) |
|----|--------------------|----------------------|
|----|--------------------|----------------------|

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly.

| Voltage: | |
|---------------------------------|-------------------------------|
| Fully-closed throttle valve | :Approximately 0.5V |
| Fully-open throttle valve | :Approximately 4V |
| (Voltage rises gradually tion.) | in response to throttle posi- |



OK or NG

OK >> GO TO 4.

NG >> Check harness for short or open between ECM and TCM regarding throttle position sensor [accelerator pedal position (APP) sensor] circuit. (Main harness)

4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, overdrive control switch, vehicle speed and ECM (throttle opening). The overrun clutch operation will then be controlled.

On Board Diagnosis Logic

Diagnostic trouble code O/R CLTCH SOL/CIRC with CONSULT-II or P1760 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Overrun clutch solenoid valve

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

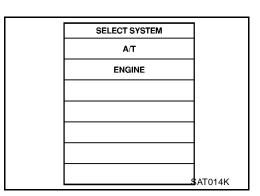
TESTING CONDITION:

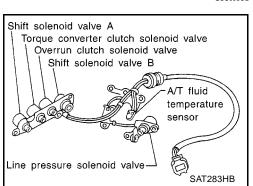
Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2. Start engine.
- 3. Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with D position (O/D ON).





[RE4F04B]

ECS003OB

ECS003OE

ECS003OC

ECS003OD

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

[RE4F04B]

4. Release accelerator pedal completely with D position (O/D OFF).

| SELECT DIAG MODE | 7 |
|------------------------|---------|
| WORK SUPPORT | 1 |
| SELF-DIAG RESULTS | 1 |
| DATA MONITOR | 1 |
| DATA MONITOR (SPEC) | 1 |
| ACTIVE TEST | 1 |
| DTC & SRT CONFIRMATION | 1 |
| | SEF949Y |
| | |

WITH GST

Follow the procedure "With CONSULT-II".

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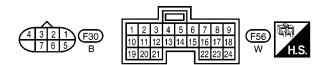
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[RE4F04B]

Wiring Diagram — AT — OVRCSV ECS003OF AT-OVRCSV-01 TCM (TRANSMISSION CONTROL MODULE) ■ : DETECTABLE LINE FOR DTC - : NON-DETECTABLE LINE FOR DTC OVR/C SOL (F56) 20 L/B L/B 3 (F30) TERMINAL CORD ASSEMBLY GΥ GΥ OVERRUN CLUTCH SOLENOID VALVE 00



WCWA0031E

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

[RE4F04B]

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ECS003OG

| TERMINAL WIRE COLOR ITEM CONDITION DATA (DC) 20 L/B OVERRUN CLUTCH SOLE- NOID VALVE WHEN OVERRUN CLUTCH SOLENOID VALVE OPERATES BATTERY VOLTAGE 20 L/B OVERRUN CLUTCH SOLE- NOID VALVE WHEN OVERRUN CLUTCH SOLENOID VALVE OPERATES BATTERY VOLTAGE | TCM TERMIN | NALS AND REFE | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 O | R 48 (TCM GROUND) | |
|--|------------|---------------|--------------------------|-----------------------------|-------------------|---|
| 20 L/B OVERRUN CLUTCH SOLE- NOID VALVE OVERRUN CLUTCH SOLE- NOID VALVE OVERRUN CLUTCH SOLE- WHEN OVERRUN CLUTCH | TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | А |
| 20 L/B NOID VALVE WHEN OVERRUN CLUTCH | | | | | BATTERY VOLTAGE | |
| OPERATE | 20 | L/B | | SOLENOID VALVE DOES NOT | APPROX. 0V | В |

Diagnostic Procedure

1. CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.

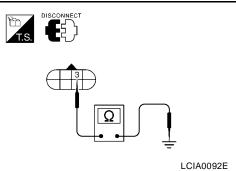
: 20 - 30Ω

3. Check resistance between terminal cord assembly F30 terminal 3 (component side) and ground.

Resistance

OK or NG

OK >> GO TO 3. NG >> GO TO 2.



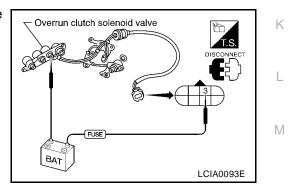
2. CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Overrun clutch solenoid valve
- Operation check
- Check solenoid valve by listening for its operating sound while applying battery voltage and ground to the solenoid.
- Harness of terminal cord assembly for short or open

OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.



3. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- Check continuity between terminal cord assembly connector F30 terminal 3 and TCM harness connector F56 terminal 20. Refer to <u>AT-562</u>, "Wiring Diagram — <u>AT</u> — <u>OVRCSV</u>".

Continuity should exist.

4. Reinstall any part removed.

OK or NG

OK >> GO TO 4.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

AT-563

4. СНЕСК DTC

Perform AT-560, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

>> **INSPECTION END** >> GO TO 5. OK

NG

5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM **POWER SOURCE**)

[RE4F04B]

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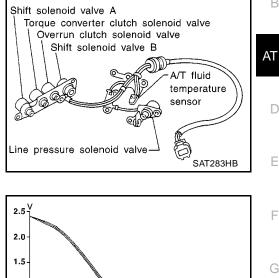
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DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM **POWER SOURCE)** PFP:31940

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



0 -40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320) SAT021J

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

| Monitor item | Condition | Specification (| Approximately) | |
|------------------------------|---|-------------------|-----------------------|---|
| A/T fluid temperature sensor | Cold [20°C (68°F)] ↓ Hot [80°C (176°F)] | 1.5V ↓ 0.5V | 2.5 kΩ ↓ 0.3 kΩ | ŀ |

1.0 0.5

On Board Diagnosis Logic

Diagnostic trouble code BATT/FLUID TEMP SEN with CONSULT-II or 8th judgement flicker without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

1. Start engine.

ECS003OK

ECS003OI

ECS003OJ

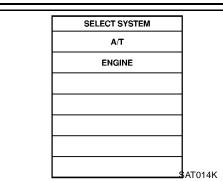
Μ

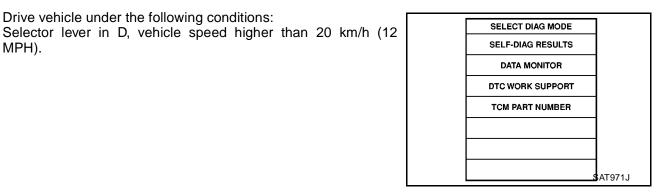
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM **POWER SOURCE**)

[RE4F04B]

2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.

3. Drive vehicle under the following conditions:



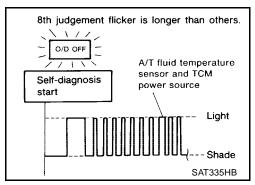


WITHOUT CONSULT-II

1. Start engine.

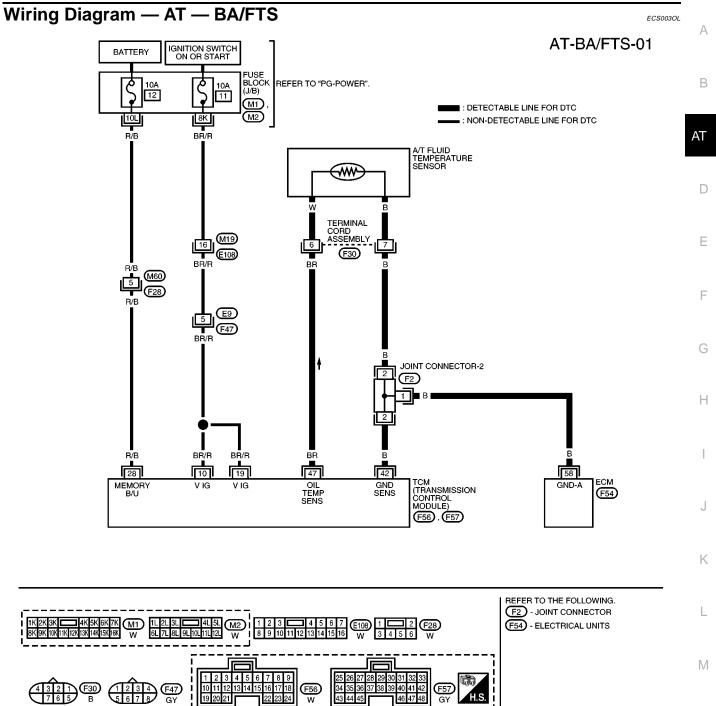
MPH).

- 2. Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).
- 3. Perform self-diagnosis. Refer to AT-437, "TCM SELF-DIAGNOSTIC PROCEDURE (NO <u>TOOLS)"</u>.



DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

[RE4F04B]



WCWA0032E

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

[RE4F04B]

| TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINAL | | | | | |
|--|------------|-----------------------|---|-----------------|--|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | |
| 10 | BR/R | POWER SOURCE | IGNITION ON | BATTERY VOLTAGE | |
| 10 | DIVIN | POWER SOURCE | IGNITION OFF | APPROX. 0V | |
| 19 | BR/R | POWER SOURCE | IGNITION ON | BATTERY VOLTAGE | |
| 15 | DIVIN | | IGNITION OFF | APPROX. 0V | |
| 28 | R/B | POWER SOURCE | IGNITION ON | BATTERY VOLTAGE | |
| 20 | 100 | (MEMORY BACKUP) | IGNITION OFF | BATTERY VOLTAGE | |
| 42 | В | SENSOR GROUND | _ | _ | |
| 47 | BR | A/T FLUID TEMPERATURE | IGNITION ON WITH ATF TEM- PERATURE AT 20°C (68°F) | APPROX. 1.5V | |
| 47 | ы | SENSOR | IGNITION ON WITH ATF TEM- PERATURE AT 80°C (176°F) | APPROX. 0.5V | |

Diagnostic Procedure

ECS003OM

1. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (WITH CONSULT-II)

With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

| DATA MON | IONITOR |
|---------------|------------|
| MONITORING | G |
| VHCL/S SE-A/T | XXX km/h |
| VHCL/S SE-MTR | R XXX km/h |
| THRTL POS SEN | N XXX V |
| FLUID TEMP SE | = xxx v |
| BATTERY VOLT | · xxx v |
| | |

Voltage :Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)] :Approximately 1.5V \rightarrow 0.5V

OK or NG

OK >> GO TO 9. NG >> GO TO 2.

2. DETECT MALFUNCTIONING ITEM

Check the following items:

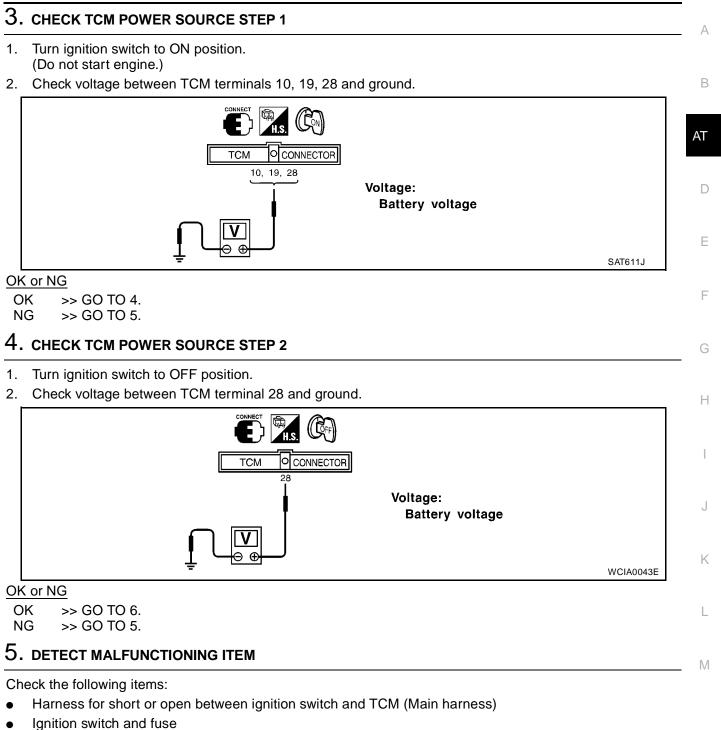
- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- Ground circuit for ECM Refer to <u>EC-1322, "POWER SUPPLY CIRCUIT FOR ECM"</u>.

OK or NG

- OK >> GO TO 9.
- NG >> Repair or replace damaged parts.

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE)

[RE4F04B]



 Ignition switch and fuse Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.

OK or NG

OK >> GO TO 6.

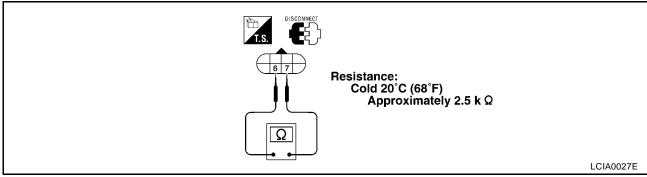
NG >> Repair or replace damaged parts.

DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM **POWER SOURCE**)

[RE4F04B]

6. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

- Turn ignition switch to OFF position. 1.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord assembly F30 terminals 6 and 7 (component side) when A/T is 3. cold.



4. Reinstall any part removed.

OK or NG

OK (without CONSULT-II) >> GO TO 8. NG >> GO TO 7.

7. DETECT MALFUNCTIONING ITEM

- 1. Remove oil pan.
- 2. Check the following items:
- A/T fluid temperature sensor
- Check resistance between two terminals while changing temper-• ature as shown.

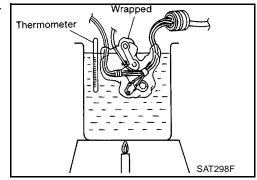
| Temperature | Resistance (Approx.) |
|--------------|----------------------|
| 20°C (68°F) | 2.5kΩ |
| 80°C (176°F) | 0.3kΩ |

Harness of terminal cord assembly for short or open

OK or NG

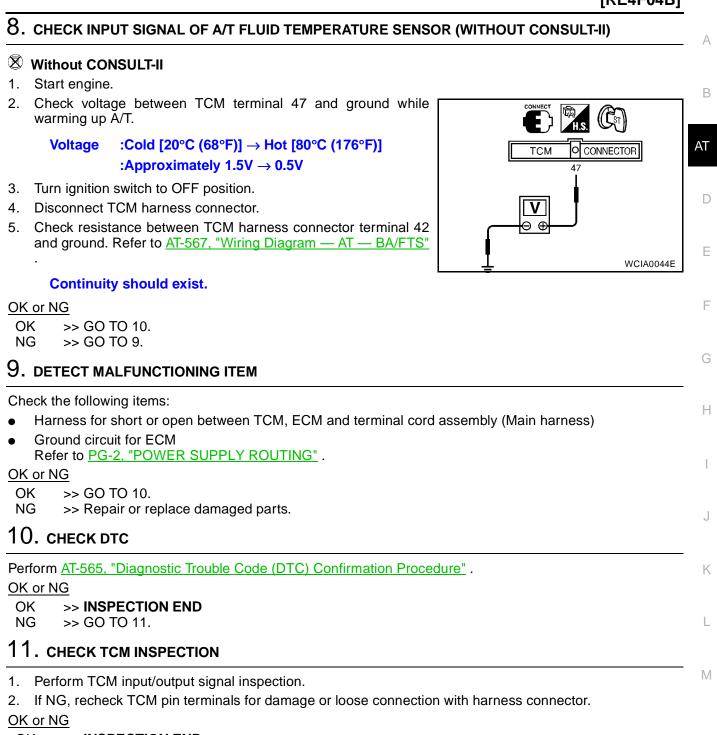
OK (without CONSULT-II) >> GO TO 8.

NG >> Repair or replace damaged parts.



DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM **POWER SOURCE**)

[RE4F04B]



>> INSPECTION END OK

NG >> Repair or replace damaged parts.

DTC VEHICLE SPEED SENSOR MTR

Description

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

On Board Diagnosis Logic

Diagnostic trouble code VHCL SPEED SEN·MTR with CONSULT-II or 2nd judgement flicker without CON-SULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Vehicle speed sensor

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

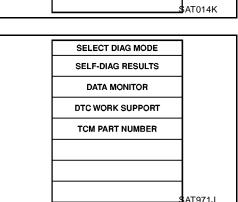
- Always drive vehicle at a safe speed.
- If conducting this "DTC Confirmation Procedure" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.

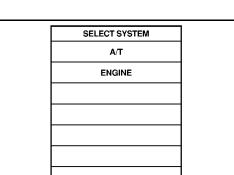
After the repair, perform the following procedure to confirm the malfunction is eliminated.

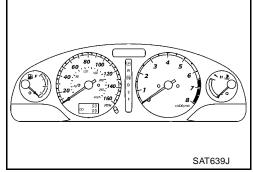
WITH CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).







ECS003OQ

ECS00300

ECS003OP

PFP:24814

[RE4F04B]

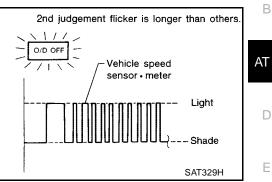
ECS003ON

WITHOUT CONSULT-II

[RE4F04B]



- Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).
- 3. Perform self-diagnosis. Refer to <u>AT-437, "TCM SELF-DIAGNOSTIC PROCEDURE (NO</u> <u>TOOLS)"</u>.





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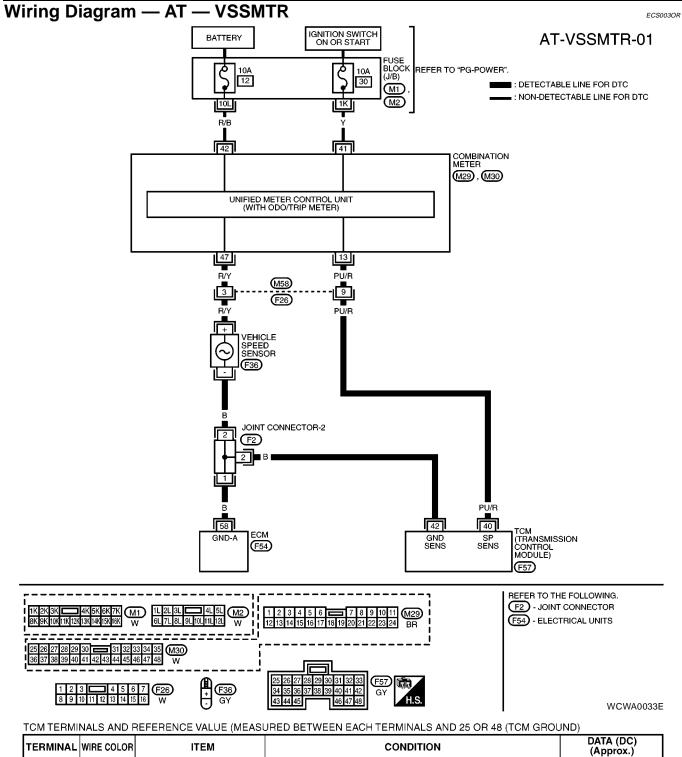
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DTC VEHICLE SPEED SENSOR MTR

[RE4F04B]



| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|----------|------------|------|-----------|----------------------------------|
| | | | | VOLTAGE VARIES |
| 40 | | | | BETWEEN LESS THAN 1V AND MORE |
| | | | | THAN 4.5 V |

DTC VEHICLE SPEED SENSOR MTR

Diagnostic Procedure

[RE4F04B]

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1. CHECK INPUT SIGNAL

(I) With CONSULT-II

| DATA M | IONITOR | |
|---------------|------------|---------|
| MONITORING | G | |
| VHCL/S SE-A/T | XXX km/h | |
| VHCL/S SE-MTF | R XXX km/h | |
| THRTL POS SEI | n xxx v | |
| FLUID TEMP SE | = xxx v | |
| BATTERY VOLT | ×xx v | |
| | | SAT614. |

1. Start engine.

- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

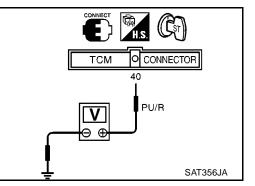
Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.

Voltage :Voltage varies between less than 1V and more than 4.5V.

OK or NG

OK >> GO TO 3. NG >> GO TO 2.



2. DETECT MALFUNCTIONING ITEM

Check the following items:

- Vehicle speed sensor and ground circuit for vehicle speed sensor Refer to <u>DI-3</u>, "<u>METERS AND GAUGES</u>".
- Harness for short or open between TCM and vehicle speed sensor (Main harness)

OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

3. снеск отс

Perform AT-572, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

OK or NG

OK >> INSPECTION END

NG >> GO TO 4.

4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

Description

The turbine revolution sensor detects input shaft rpm (revolutions per minute). It is located on the input side of the automatic transaxle. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transaxle. With the two sensors, input and output shaft rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.

ON BOARD DIAGNOSIS LOGIC

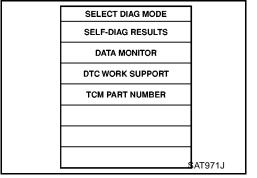
| Diagnostic trouble code | Malfunction is detected when | Check items (Possible cause) |
|--|---|---|
| : TURBINE REV : 10th judgement flicker | TCM does not receive the proper voltage signal from the sensor. | Harness or connectors (The sensor circuit is open or shorted.) Turbine revolution sensor |

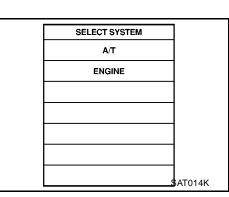
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE CAUTION:

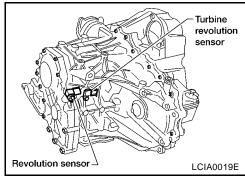
- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- With CONSULT-II
- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.
- **®** Without CONSULT-II
- 1. Start engine.
- Drive vehicle under the following conditions: Selector lever in "D" and vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.







[RE4F04B]

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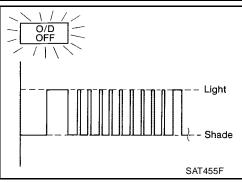
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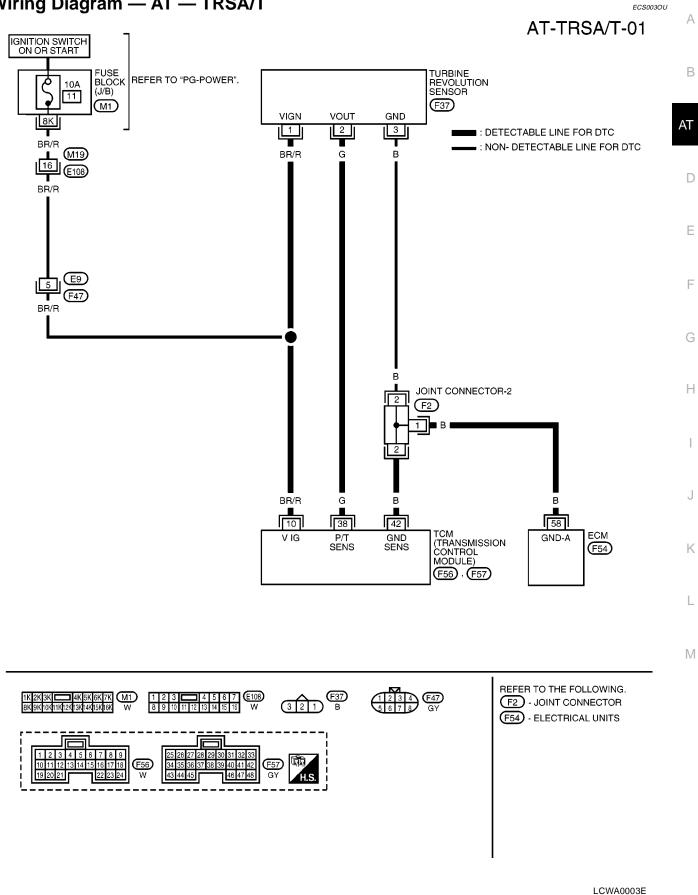
[RE4F04B]

3. Perform self-diagnosis. Refer to <u>AT-437, "TCM SELF-DIAGNOSTIC PROCEDURE (NO</u> <u>TOOLS)"</u>.



[RE4F04B]

Wiring Diagram — AT — TRSA/T



[RE4F04B]

| TCM TERMIN | ALS AND REFER | ENCE VALUE MEASURED BETV | VEEN EACH TERMINAL AND 25 OR | 48 (TCM GROUND) |
|------------|---------------|---|-------------------------------------|---|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 10 | BR/R | TURBINE REVOLUTION SEN- SOR (POWER) | IGNITION ON | BATTERY VOLTAGE |
| 38 | G | TURBINE REVOLUTION SEN- SOR (SIGNAL) | WITH ENGINE RUNNING AT 1,000 RPM | APPROX. 1.2V VOLTAGE SHOULD INCREASE WITH ENGINE RPM |
| 42 | В | SENSOR GROUND | | _ |

Diagnostic Procedure

ECS003OV

1. CHECK INPUT SIGNAL

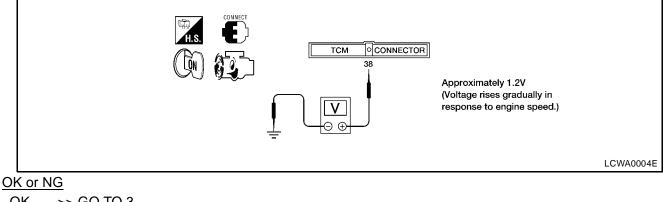
With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "TURBINE REF" while driving. Check the value changes according to driving speed.

| DATA MOI | NITOR | |
|---------------|---------|---------|
| MONITORING | | |
| ENGINE SPEED | XXX rpm | |
| TURBINE REV | XXX rpm | |
| OVERDRIVE SW | ON | |
| PN POSI SW | OFF | |
| R POSITION SW | OFF | |
| | | SAT740J |

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 38 and ground (measure in AC range).



OK >> GO TO 3. NG >> GO TO 2.

2. DETECT MALFUNCTIONING ITEM

Check harness for short or open between TCM and turbine revolution sensor.

OK or NG

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

3. снеск отс

Perform "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION, <u>AT-577, "DIAGNOSTIC TROUBLE CODE</u> (<u>DTC) CONFIRMATION PROCEDURE</u>.

OK or NG

OK >> INSPECTION END.

NG >> GO TO 4.

4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminal for damage or loose connection with harness connector.

OK or NG

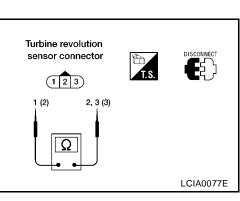
OK >> INSPECTION END.

NG >> Repair or replace damaged parts.

Component Inspection TURBINE REVOLUTION SENSOR

• Check resistance between terminals 1, 2 and 3.

| Termi | nal No. | Resistance (Approx.) |
|-------|---------|----------------------|
| 1 | 2 | 2.4 - 2.8kΩ |
| 1 | 3 | No continuity |
| 2 | 3 | No continuity |



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DTC U1000 CAN COMMUNICATION LINE

Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

On Board Diagnosis Logic

- This is an OBD-II self-diagnostic item.
- Diagnostic trouble code "CAN COMM CIRCUIT" with CONSULT-II or U1000 without CONSULT-II is detected when TCM cannot communicate to other control unit.

Possible Cause

Harness or connectors (CAN communication line is open or shorted.)

DTC Confirmation Procedure

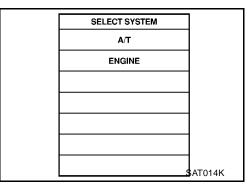
NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 3. Start engine and wait for at least 6 seconds.
- 4. If DTC is detected, go to AT-584, "Diagnostic Procedure".



WITH GST

Follow the procedure "WITH CONSULT-II".

PFP:23710

[RE4F04B]

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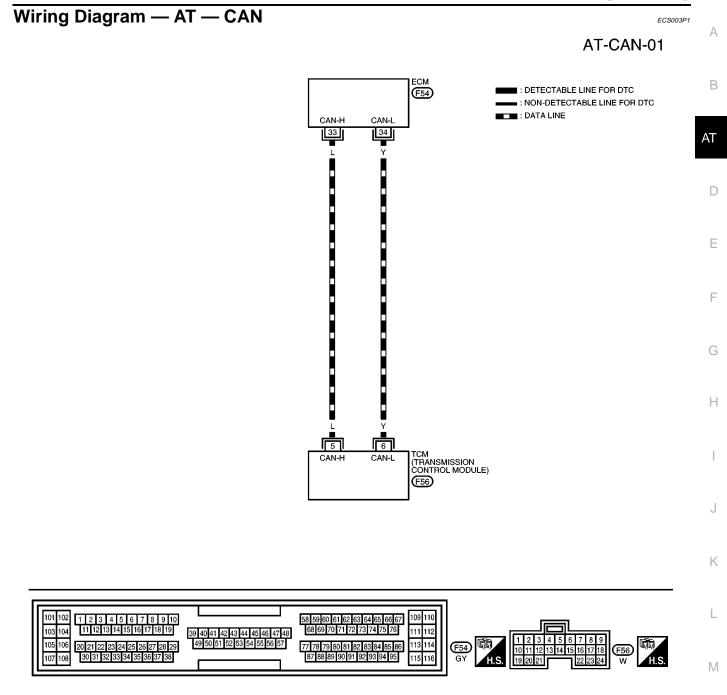
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ECS003O

DTC U1000 CAN COMMUNICATION LINE

[RE4F04B]



LCWA0002E

Diagnostic Procedure

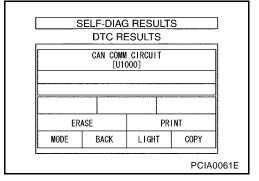
1. CHECK CAN COMMUNICATION CIRCUIT

[RE4F04B]

- With CONSULT-II
- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. The "CAN COMM CIRCUIT" is detected.

Yes or No

- Yes >> Print out CONSULT-II screen, GO TO 2.
- No >> INSPECTION END.



2. CHECK CAN COMMUNICATION SIGNALS

- With CONSULT-II
- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "CAN COMM SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.

>> Print out CONSULT-II screen, go to LAN-3, "CAN SYSTEM" .

CAN COMMUNICATION SIGNALS

| Normal conditions | Abnormal conditions (examples) |
|--------------------|--------------------------------|
| CAN COMM : OK | CAN COMM : OK |
| CAN CIRC 1 : OK | CAN CIRC 1 : UNKWN |
| CAN CIRC 2 : OK | CAN CIRC 2 : UNKWN |
| CAN CIRC 3 : OK | CAN CIRC 3 : UNKWN |
| CAN CIRC 4 : OK | CAN CIRC 4 : UNKWN |
| CAN CIRC 5 : UNKWN | CAN CIRC 5 : UNKWN |
| CAN CIRC 6 : UNKWN | CAN CIRC 6 : UNKWN |

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (RAM), CONTROL UNIT (ROM) with CONSULT-II is detected when TCM memory (RAM) or (ROM).

Possible Cause

Check TCM.

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

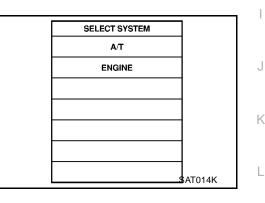
If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and Н wait at least 10 seconds before conducting the next test.

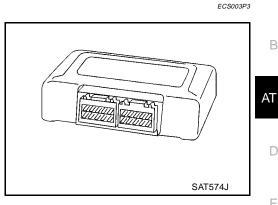
WITH CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.

Run engine for at least 2 seconds at idle speed. 3.

| SELECT DIAG MODE | |
|-------------------|--------|
| SELF-DIAG RESULTS | |
| DATA MONITOR | |
| DTC WORK SUPPORT | |
| TCM PART NUMBER | |
| | |
| | |
| | AT971J |
| | |





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ECS003P5



Diagnostic Procedure

ECS003P7

[RE4F04B]

1. INSPECTION START

(I) With CONSULT-II

1. Turn ignition switch ON and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.

2. Touch "ERASE".

3. Perform AT-585, "Diagnostic Trouble Code (DTC) Confirmation Procedure" .

4. Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again?

Yes or No

Yes >> Replace TCM.

No >> INSPECTION END

DTC CONTROL UNIT (EEP ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

ON BOARD DIAGNOSIS LOGIC

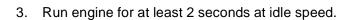
| Diagnostic trouble code | Malfunction is detected when | Check item (Possible cause) |
|---------------------------|--|-----------------------------|
| (B) : CONT UNIT (EEP ROM) | TCM memory (EEP ROM) is malfunction- ing. | • TCM |

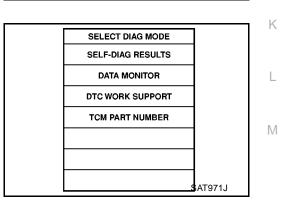
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

With CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.





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SELECT SYSTEM

A/T

ENGINE

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Diagnostic Procedure

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1. СНЕСК DTC

(I) With CONSULT-II

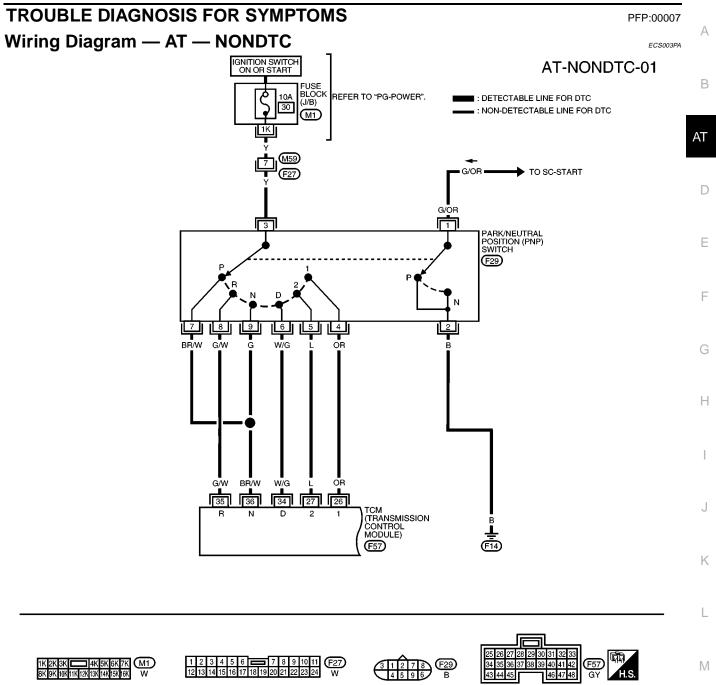
- 1. Turn ignition switch ON and select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.
- 2. Move selector lever to "R" position.
- 3. Depress accelerator pedal (Full throttle position).
- 4. Touch "ERASE".
- 5. Turn ignition switch OFF position for 10 seconds.

Perform AT-587, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

Is the "CONT UNIT (EEP ROM)" displayed again?

- Yes >> Replace TCM.
- No >> INSPECTION END

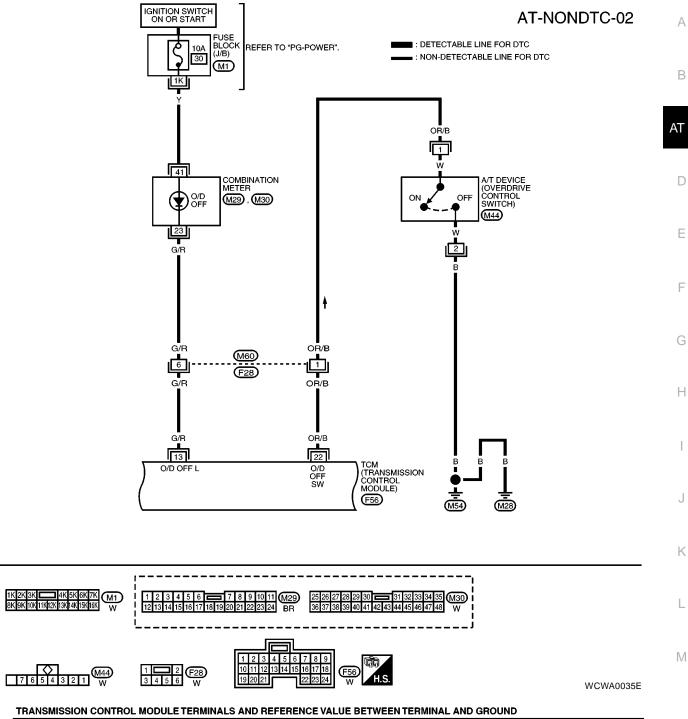
[RE4F04B]



[RE4F04B]

| CM TERMIN | ALS AND REFER | ENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 OR | 48 (TCM GROUND) |
|-----------|---------------|-------------------------|--|-----------------|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) |
| 26 | OR | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN 1 POSITION | BATTERY VOLTAGE |
| 20 | UK | 1 POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V |
| 27 | I | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN 2 POSITION | BATTERY VOLTAGE |
| 21 | L | 2 POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V |
| 34 | W/G | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN D POSITION | BATTERY VOLTAGE |
| 54 | W/G | D POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V |
| 35 | G/W | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN R POSITION | BATTERY VOLTAGE |
| 30 | 6/11 | R POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V |
| 36 | BR/W | PNP SWITCH | IGNITION ON AND SELECTOR LEVER IN P OR N POSITION | BATTERY VOLTAGE |
| 30 | | P OR N POSITION | IGNITION ON AND SELECTOR LEVER IN OTHER POSITIONS | APPROX. 0V |

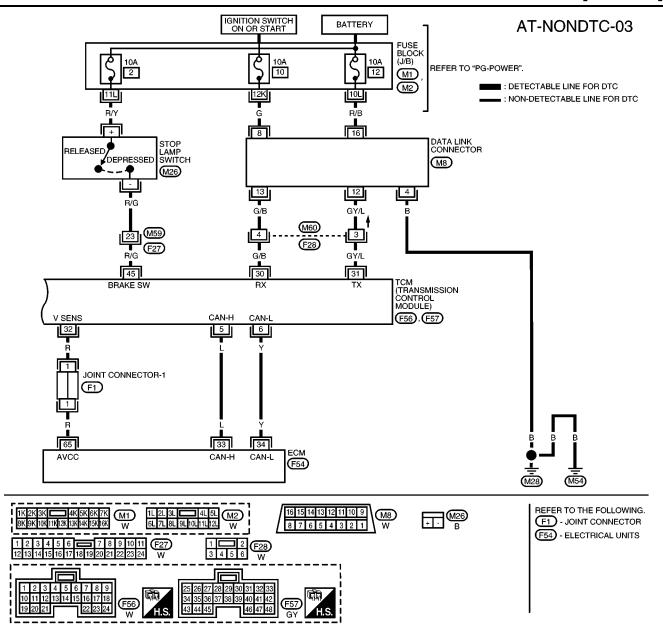
[RE4F04B]



| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) (Approx.) |
|----------|------------|-------------------|---|---------------------|
| 13 | G/B | O/D OFF INDICATOR | WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF" | ov |
| 13 | G/h | LAMP | WHEN SETTING OVERDRIVE CONTROL SWITCH "ON" | BATTERY VOLTAGE |
| 00 | OR/B | OVERDRIVE CONTROL | WHEN SETTING OVERDRIVE CONTROL SWITCH "ON" | BATTERY VOLTAGE |
| 22 | UR/B | SWITCH | WHEN SETTING OVERDRIVE CONTROL SWITCH "OFF" | ov |

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[RE4F04B]



[RE4F04B]

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| TCM TERMIN | ALS AND REFER | RENCE VALUE MEASURED BET | WEEN EACH TERMINAL AND 25 OF | R 48 (TCM GROUND) | |
|------------|---------------|--------------------------|------------------------------|--------------------|----|
| TERMINAL | WIRE COLOR | ITEM | CONDITION | DATA (DC) | А |
| 5 | L | CAN-H | _ | — | |
| 6 | Y | CAN-L | | — | |
| 30 | G/B | DATA LINK CONNECTOR (RX) | | — | В |
| 31 | GY/L | DATA LINK CONNECTOR (TX) | _ | — | |
| 32 | R | SENSOR POWER | IGNITION SWITCH ON | APPROX. 4.5 - 5.5v | AT |
| 52 | IX I | SENSOR FOWER | IGNITION SWITCH OFF | APPROX. 0V | |
| 45 | R/G | STOP LAMP SWITCH | BRAKE PEDAL DEPRESSED | BATTERY VOLTAGE | |
| 45 | 17/6 | | BRAKE PEDAL RELEASED | APPROX. 0V | D |

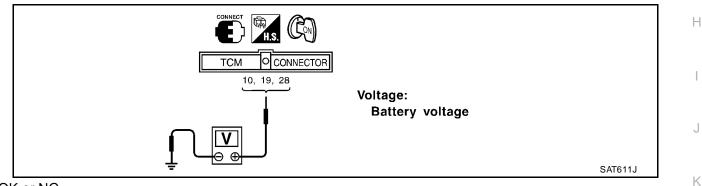
1. O/D OFF Indicator Lamp Does Not Come On

SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.

1. CHECK TCM POWER SOURCE

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals 10, 19, 28 and ground.

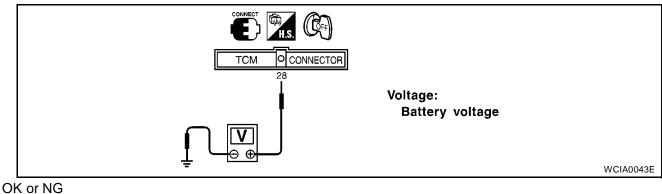


OK or NG

OK >> GO TO 2. NG >> GO TO 3.

2. CHECK POWER SOURCE STEP 2

- 1. Turn ignition switch to OFF position.
- 2. Check voltage between TCM terminal 28 and ground.



OK >> GO TO 4.

NG >> GO TO 3.

3. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM (Main harness) Refer to <u>AT-480, "Wiring Diagram — AT — MAIN"</u>.
- Ignition switch and fuse Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.

OK or NG

OK >> GO TO 4.

NG >> Repair or replace damaged parts.

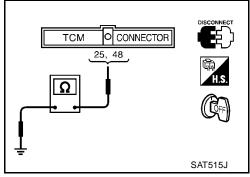
4. CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between TCM terminals 25, 48 and ground.

Continuity should exist.

OK or NG

- OK >> GO TO 5.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors. Refer to <u>AT-480</u>, "Wiring Diagram — <u>AT</u> — <u>MAIN</u>".



5. CHECK LAMP CIRCUIT

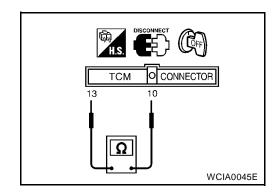
- 1. Turn ignition switch to OFF position.
- 2. Check resistance between TCM terminals 10 and 13.

Resistance :50 - 100Ω

3. Reinstall any part removed.

OK or NG

| OK | >> GO TO 7. |
|----|-------------|
| NG | >> GO TO 6. |



6. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness and fuse for short or open between ignition switch and O/D OFF indicator lamp (Main harness) Refer to <u>PG-2, "POWER SUPPLY ROUTING"</u>.
- Harness for short or open between O/D OFF indicator lamp and TCM.

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

[RE4F04B]

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| 7. СНЕСК ЅҮМРТОМ | |
|--|--------|
| | |
| Check again. DK or NG | |
| OK >> INSPECTION END | |
| NG >> GO TO 8. | |
| 3. CHECK TCM INSPECTION | |
| . Perform TCM input/output signal inspection. | |
| If NG, recheck TCM pin terminals for damage or loose connection with harness connector. WK or NG | |
| OK >> INSPECTION END | |
| NG >> Repair or replace damaged parts. | |
| 5 | 5003PC |
| YMPTOM: | |
| | |
| Engine cannot be started with selector lever in P or N position. | |
| Engine cannot be started with selector lever in P or N position. Engine can be started with selector lever in D, 2, 1 or R position. | |
| Engine can be started with selector lever in D, 2, 1 or R position. | |
| Engine can be started with selector lever in D, 2, 1 or R position. | |
| Engine can be started with selector lever in D, 2, 1 or R position CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT | |
| Engine can be started with selector lever in D, 2, 1 or R position. . CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Over "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch uit? | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch uit? Without CONSULT-II | cir- |
| | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch uit? Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) witch circuit? Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch uit? Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) witch circuit? Yes >> Check park/neutral position (PNP) switch circuit. Refer | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch uit? Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) witch circuit? Yes >> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-483, "DTC P0705 PARK/NEUTRAL POSITION</u> | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. • CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT • With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch uit? • Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) witch circuit? <u>'es or No</u> Yes \rightarrow Check park/neutral position (PNP) switch circuit. Refer to <u>AT-483</u> , "DTC P0705 PARK/NEUTRAL POSITION <u>SWITCH"</u> . | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch cuit? Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) switch circuit? Yes >> Check park/neutral position (PNP) switch circuit. Refer to AT-483. "DTC P0705 PARK/NEUTRAL POSITION Start No =>> GO TO 2 | cir- |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch suit? Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) switch circuit? <pre></pre> | |
| Engine can be started with selector lever in D, 2, 1 or R position. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch cuit? Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) witch circuit? Yes >> Check park/neutral position (PNP) switch circuit. Refer to AT-483, "DTC P0705 PARK/NEUTRAL POSITION SWITCH". No. >> GO TO 2 | |

∠. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH

Check for short or open of park/neutral position (PNP) switch harness connector terminals 1 and 2. Refer to AT-485, "Wiring Diagram — AT — PNP/SW" .

OK or NG

OK >> GO TO 3.

NG >> Repair or replace park/neutral position (PNP) switch.

3. CHECK STARTING SYSTEM

Check starting system. Refer to SC-9, "STARTING SYSTEM" .

OK or NG

- OK >> INSPECTION END
- NG >> Repair or replace damaged parts.

3. In P Position, Vehicle Moves Forward or Backward When Pushed

SYMPTOM:

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Vehicle moves when it is pushed forward or backward with selector lever in P position.

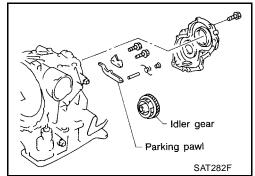
1. CHECK PARKING COMPONENTS

Check parking components. Refer to <u>AT-644, "OVERHAUL"</u> and <u>AT-723, "ASSEMBLY"</u>.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.



4. In N Position, Vehicle Moves

SYMPTOM:

Vehicle moves forward or backward when selecting N position.

1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

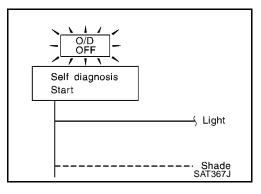
® Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

Yes >> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-483, "DTC P0705 PARK/NEUTRAL POSITION</u> <u>SWITCH"</u>.

No >> GO TO 2.



2. CHECK CONTROL LINKAGE

Check control cable. <u>OK or NG</u> OK >> GO TO 4. NG >> GO TO 3.

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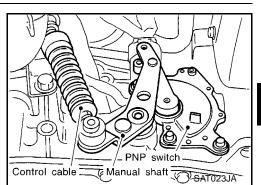
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>> Refer to AT-639, "Control Cable Adjustment" . \mathbf{C} 6 PNP switch Control cable >> GO TO 5. >> Refill ATF. >> GO TO 7. >> GO TO 6. >> GO TO 7. >> Repair or replace damaged parts. AT-597

3. ADJUST CONTROL CABLE

Adjust control cable.



4. CHECK A/T FLUID LEVEL

Check A/T fluid level. OK or NG OK

NG

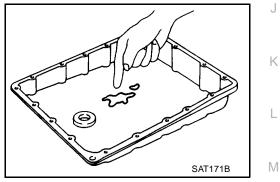
5. CHECK A/T FLUID CONDITION

1. Remove oil pan.

2. Check A/T fluid condition.

OK or NG

OK NG



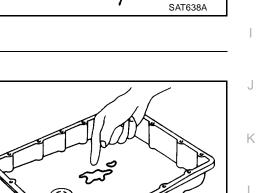
6. DETECT MALFUNCTIONING ITEM

- 1. Disassemble A/T.
- 2. Check the following items:
- Forward clutch assembly _
- Overrun clutch assembly
- Reverse clutch assembly

OK or NG

OK

NG



[RE4F04B]

7. СНЕСК ЗҮМРТОМ

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 8.

8. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

5. Large Shock $N \rightarrow R$ Position

SYMPTOM:

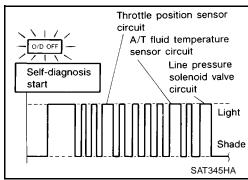
There is large shock when changing from N to R position.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to A/T fluid temperature sensor, line pressure solenoid valve or throttle position sensor [accelerator pedal position (APP) sensor] circuit?

Yes or No

Yes >> GO TO 2. No >> GO TO 3.



2. CHECK DAMAGED CIRCUIT

Check damaged circuit.

>> Refer to AT-489, "DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT", AT-539, "DTC P0745 LINE PRESSURE SOLENOID VALVE", and AT-555, "DTC P1705 THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]".

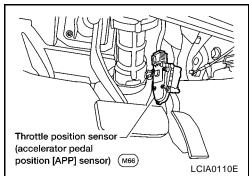
3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor. Refer to <u>EC-1445, "DTC P0221 TP SENSOR"</u>, and <u>EC-1458,</u> "<u>DTC P0226 APP SENSOR"</u>.

OK or NG

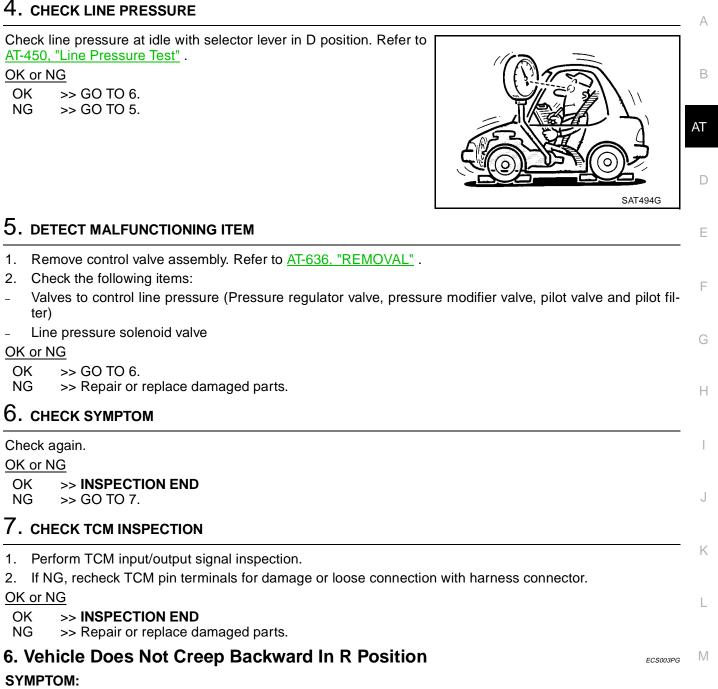
OK >> GO TO 4.

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



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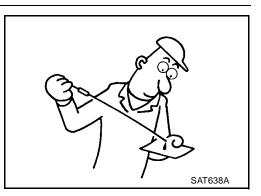
[RE4F04B]



Vehicle does not creep backward when selecting R position.

1. CHECK A/T FLUID LEVEL

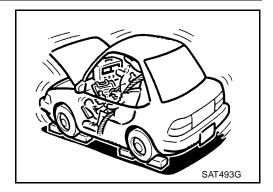
Check A/T fluid level. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.



2. CHECK STALL REVOLUTION

Check stall revolution with selector lever in 1 and R positions. <u>OK or NG</u> OK >> GO TO 5.

OK in 1 position, NG in R position>>GO TO 3. NG in both 1 and R positions>>GO TO 4.



3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

OK or NG

- OK >> GO TO 5.
- NG >> Repair or replace damaged parts.

[RE4F04B]

| 4. | DETECT MALFUNCTIONING ITEM | А |
|-----------|--|----|
| 1. | Remove control valve assembly. Refer to AT-636, "REMOVAL". | 1 |
| 2. | Check the following items: | |
| - | Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot fil- ter) | В |
| _ | Line pressure solenoid valve | |
| 3. | Disassemble A/T. | AT |
| 4. | Check the following items: | |
| _ | Oil pump assembly | D |
| _ | Torque converter | D |
| - | Reverse clutch assembly | |
| - | High clutch assembly | Е |
| - | Low & reverse brake assembly | |
| - | Low one-way clutch | |
| <u>Ok</u> | C or NG | F |
| - | K >> GO TO 5. | |
| Ν | G >> Repair or replace damaged parts. | |
| 5. | CHECK LINE PRESSURE | G |
| AT- | eck line pressure at idle with selector lever in R position. Refer to 450, "Line Pressure Test". | Н |

OK >> GO TO 7. NG >> GO TO 6.



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6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot fil-_ ter)
- Line pressure solenoid valve _
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly _

OK or NG

OK >> GO TO 7.

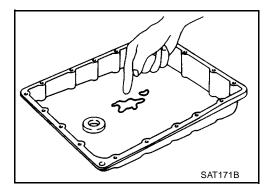
NG >> Repair or replace damaged parts.

7. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 9.
- NG >> GO TO 8.



8. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

OK or NG

OK >> GO TO 9.

NG >> Repair or replace damaged parts.

9. CHECK SYMPTOM

Check again.

OK or NG

OK >> **INSPECTION END** NG >> GO TO 10.

10. CHECK TCM INSPECTION

- 1. Perform TCM input/output signal inspection.
- 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

7. Vehicle Does Not Creep Forward in D, 2 or 1 Position

SYMPTOM:

Vehicle does not creep forward when selecting D, 2 or 1 position.

ECS003PH

AT-602

[RE4F04B]

1. CHECK A/T FLUID LEVEL

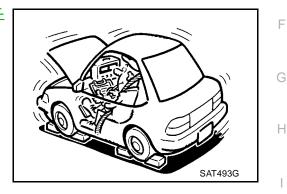
Check A/T fluid level. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.



2. CHECK STALL REVOLUTION

Check stall revolution with selector lever in D position. Refer to $\underline{\text{AT-}}$ $\underline{446},$ "Stall Test" .

<u>OK or NG</u> OK >> GO TO 4. NG >> GO TO 3.



3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-636, "REMOVAL"</u>.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)

AT-603

- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

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4. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to <u>AT-450</u>, "Line Pressure Test".

OK or NG

OK >> GO TO 6. NG >> GO TO 5.



5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly

OK or NG

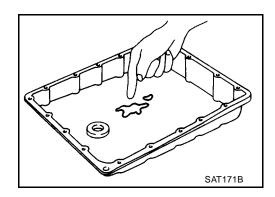
- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.

6. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 8. NG >> GO TO 7.



7. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-636, "REMOVAL". 2. Check the following items: Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) Line pressure solenoid valve 3. Disassemble A/T. 4. Check the following items: Oil pump assembly Forward clutch assembly Forward one-way clutch Low one-way clutch Low & reverse brake assembly Torque converter OK or NG >> GO TO 8. OK NG >> Repair or replace damaged parts. 8. CHECK SYMPTOM Check again. OK or NG OK >> INSPECTION END NG >> GO TO 9. 9. CHECK TCM INSPECTION 1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG OK >> INSPECTION END NG >> Repair or replace damaged parts. 8. Vehicle Cannot Be Started From D1 ECS003PI SYMPTOM: Vehicle cannot be started from D1 on Cruise test — Part 1. 1. CHECK SYMPTOM

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> GO TO 2. No >> Go to <u>AT-599, "6. Vehicle Does Not Creep Backward In R Position"</u> . [RE4F04B]

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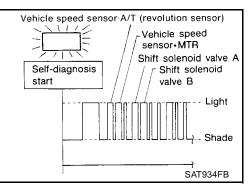
2. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor MTR after cruise test?

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-495, "DTC P0720</u> VEHICLE SPEED SENSOR·A/T (REVOLUTION SEN-SOR)", <u>AT-545, "DTC P0750 SHIFT SOLENOID VALVE</u> <u>A"</u>, or <u>AT-550, "DTC P0755 SHIFT SOLENOID VALVE</u> <u>B"</u>.

No $>> \overline{GO}$ TO 3.

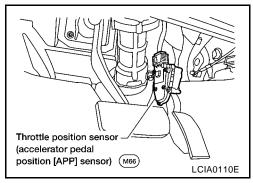


3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to <u>EC-1445</u>, "DTC P0221 TP SENSOR" and <u>EC-1458</u>, "DTC P0226 APP SENSOR".

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



4. CHECK LINE PRESSURE

Check line pressure at stall point with selector lever in D position. Refer to <u>AT-450, "Line Pressure Test"</u>. <u>OK or NG</u> OK >> GO TO 6. NG >> GO TO 5.



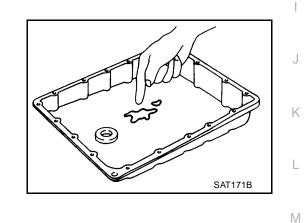
[RE4F04B]

| 5. DETECT MALFUNCTIONING ITEM | | | | |
|-------------------------------|--|----|--|--|
| 1. | Remove control valve assembly. Refer to <u>AT-636, "REMOVAL"</u> . | | | |
| 2. | Check the following items: | | | |
| - | Shift valve A | В | | |
| - | Shift valve B | | | |
| - | Shift solenoid valve A | ۸Ŧ | | |
| - | Shift solenoid valve B | AT | | |
| - | Pilot valve | | | |
| - | Pilot filter | D | | |
| 3. | Disassemble A/T. | | | |
| 4. | Check the following items: | | | |
| - | Forward clutch assembly | Е | | |
| - | Forward one-way clutch | | | |
| - | Low one-way clutch | | | |
| - | High clutch assembly | F | | |
| - | Torque converter | | | |
| - | Oil pump assembly | 0 | | |
| OK | <u>OK or NG</u> | | | |
| 0 | | | | |
| N | G >> Repair or replace damaged parts. | Н | | |
| 6. CHECK A/T FLUID CONDITION | | | | |

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 7. NG >> GO TO 5.



7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to $\underline{\text{AT-636}, "\text{REMOVAL"}}$.
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 8.
- NG >> Repair or replace damage parts.

[RE4F04B]

8. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 9.

9. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

9. A/T Does Not Shift: D1 \rightarrow D2 or Does Not Kickdown: D4 \rightarrow D2

ECS003PJ

SYMPTOM:

A/T does not shift from D1 to D2 at the specified speed.

A/T does not shift from D4 to D2 when depressing accelerator pedal fully at the specified speed.

1. CHECK SYMPTOM

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-602</u>, "7. Vehicle Does Not Creep Forward in D, 2 or 1 Position" and <u>AT-605</u>, "8. Vehicle <u>Cannot Be Started From D1</u>".

2. CHECK SELF-DIAGNOSTIC RESULTS

U With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

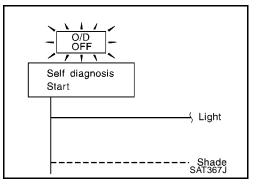
Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

Yes >> Check park/neutral position (PNP) switch circuit. Refer to <u>AT-483, "DTC P0705 PARK/NEUTRAL POSITION</u> <u>SWITCH"</u>.

No >> GO TO 3.



3. CHECK VEHICLE SPEED SENSOR A/T AND VEHICLE SPEED SENSOR MTR CIRCUIT

Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to <u>AT-495,</u> "DTC P0720 VEHICLE SPEED SENSOR·A/T (REVOLUTION SENSOR)" and <u>AT-572, "DTC VEHICLE</u> <u>SPEED SENSOR MTR"</u>.

OK or NG

OK >> GO TO 4.

NG >> Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.

AT-608

[RE4F04B]

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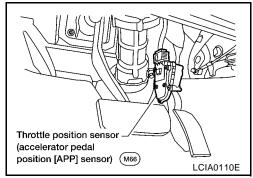
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4. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to <u>EC-1445</u>, "<u>DTC P0221 TP SENSOR</u>" and <u>EC-1458</u>, "<u>DTC P0226 APP SENSOR</u>".

OK or NG

- OK >> GO TO 5.
- NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].

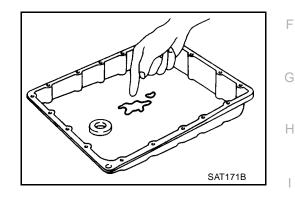


5. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

| OK | >> GO TO 7. |
|----|-------------|
| NG | >> GO TO 6. |



6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to <u>AT-636, "REMOVAL"</u>.
- 2. Check the following items:
- Shift valve A
- Shift solenoid valve A
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Oil pump assembly
- OK or NG
- OK >> GO TO 8.
- NG >> Repair or replace damaged parts.

7. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Shift valve A
- Shift solenoid valve A
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 8.

NG >> Repair or replace damaged parts.

8. снеск зумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 9.

9. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

10. A/T Does Not Shift: D2 \rightarrow D3

SYMPTOM:

A/T does not shift from D2 to D3 at the specified speed.

1. СНЕСК ЗУМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to AT-602, "7. Vehicle Does Not Creep Forward in D, 2 or 1 Position" and AT-605, "8. Vehicle Cannot Be Started From D1".

ECS003PK

[RE4F04B]

2. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

(I) With CONSULT-II

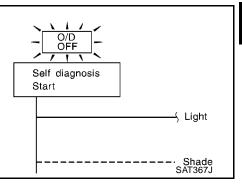
Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

Yes >> Check park/neutral position (PNP) switch circuit. Refer to AT-483, "DTC P0705 PARK/NEUTRAL POSITION SWI<u>TCH"</u>. >> GO TO 3. No



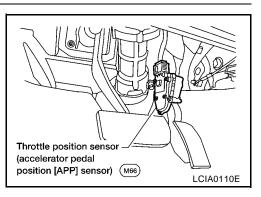
3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-1445, "DTC P0221 TP SENSOR" and EC-1458, "DTC P0226 APP SENSOR" .

OK or NG

OK >> GO TO 4.

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].

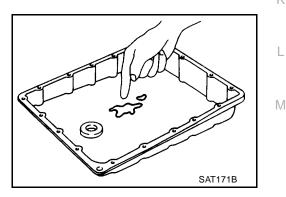


4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

>> GO TO 6. OK NG >> GO TO 5.



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5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- High clutch assembly
- Oil pump assembly

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

7. СНЕСК ЗУМРТОМ

Check again.

OK or NG

OK >> **INSPECTION END** NG >> GO TO 8.

8. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

11. A/T Does Not Shift: D₃ \rightarrow D₄

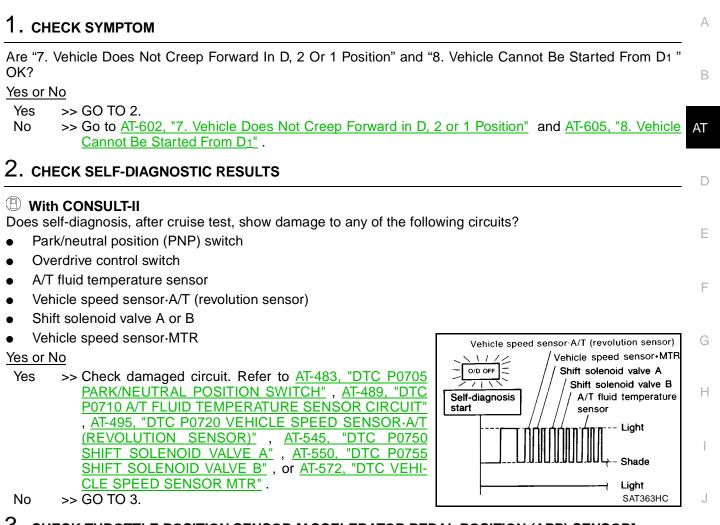
SYMPTOM:

- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.

ECS003PL

TROUBLE DIAGNOSIS FOR SYMPTOMS

[RE4F04B

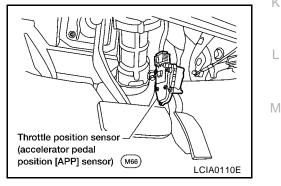


3. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to EC-1445, "DTC P0221 TP SENSOR" and EC-1458, "DTC P0226 APP SENSOR" .

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



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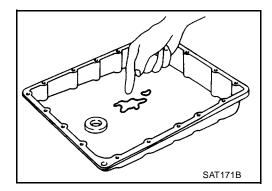
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4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 6.
- NG >> GO TO 5.



5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Servo piston assembly
- Brake band
- Torque converter
- Oil pump assembly

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" .
- 2. Check the following items:
- Shift valve B
- Overrun clutch control valve
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

7. СНЕСК ЗУМРТОМ

Check again.

OK or NG

OK >> **INSPECTION END** NG >> GO TO 8.

TROUBLE DIAGNOSIS FOR SYMPTOMS

8. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

noid valve circuit after cruise test?

>> GO TO 2.

NG >> Repair or replace damaged parts.

12. A/T Does Not Perform Lock-up

SYMPTOM:

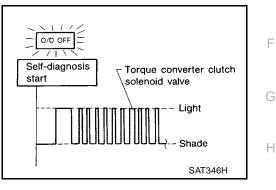
Yes or No Yes >

No

A/T does not perform lock-up at the specified speed.

CLUTCH SOLENOID VALVE" .

1. CHECK SELF-DIAGNOSTIC RESULTS



2. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to <u>EC-1445</u>, "<u>DTC P0221 TP SENSOR</u>" and <u>EC-1458</u>, "<u>DTC P0226 APP SENSOR</u>".

Does self-diagnosis show damage to torque converter clutch sole-

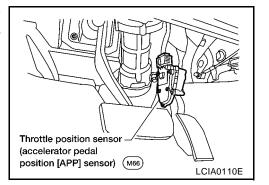
>> Check torgue converter clutch solenoid valve circuit.

Refer to AT-526, "DTC P0740 TORQUE CONVERTER

OK or NG

OK >> GO TO 3.

NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].



3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve. Refer to AT-636, "REMOVAL" .
- 2. Check following items:
- Torque converter clutch control valve
- Torque converter relief valve
- Torque converter clutch solenoid valve
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

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[RE4F04B]

4. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 5.

5. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

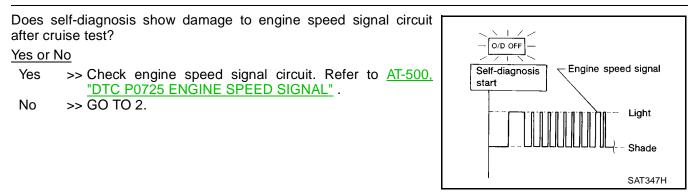
13. A/T Does Not Hold Lock-up Condition

ECS003PN

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.

1. CHECK SELF-DIAGNOSTIC RESULTS

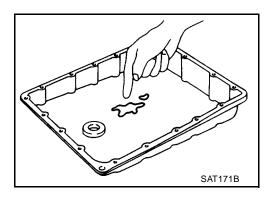


2. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

| OK | >> GO TO 4. |
|----|-------------|
| NG | >> GO TO 3. |



TROUBLE DIAGNOSIS FOR SYMPTOMS

[RE4F04B]

| 3. DETECT MALFUNCTIONING ITEM | |
|---|-----|
| 1. Remove control valve assembly. Refer to AT-636, "REMOVAL". | _ ^ |
| 2. Check the following items: | _ |
| Torque converter clutch control valve | В |
| - Pilot valve | |
| - Pilot filter | AT |
| Disassemble A/T. Check torque converter and oil pump assembly. | |
| OK or NG | D |
| OK >> GO TO 5. | D |
| NG >> Repair or replace damaged parts. | |
| 4. DETECT MALFUNCTIONING ITEM | E |
| 1. Remove control valve assembly. Refer to AT-636, "REMOVAL" . | — |
| 2. Check the following items: | F |
| - Torque converter clutch control valve | |
| Pilot valve Pilot filter | G |
| OK or NG | |
| OK >> GO TO 5. | Н |
| NG >> Repair or replace damaged parts. | 11 |
| 5. снеск зумртом | |
| Check again. | _ |
| OK or NG | |
| OK >> INSPECTION END NG >> GO TO 6. | J |
| | |
| | K |
| 1. Perform TCM input/output signal inspection. | |
| 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. | |
| OK or NG | |
| OK >> INSPECTION END NG >> Repair or replace damaged parts. | |
| 14. Lock-up Is Not Released | M |
| SYMPTOM: | - |
| Look up is not released when accelerater podel is released | |

Lock-up is not released when accelerator pedal is released.

ECS003PP

1. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR] CIR-CUIT

B With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to the throttle position switch [accelerator pedal position (APP) sensor] circuit?

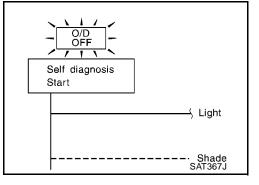
Without CONSULT-II

Does self-diagnosis show damage to the throttle position sensor [accelerator pedal position (APP) sensor] circuit?

Yes or No

Yes >> Check the throttle position switch [accelerator pedal position (APP) sensor circuit. Refer to <u>EC-1445</u>, "<u>DTC P0221 TP SENSOR</u>" and <u>EC-1458</u>, "<u>DTC P0226 APP SENSOR</u>".

No >> GO TO 2.



2. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 3.

3. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3)

SYMPTOM:

- Engine speed does not smoothly return to idle when A/T shifts from D4 to D3.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.

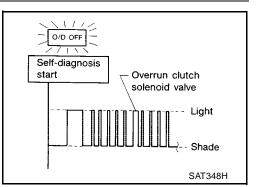
1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to overrun clutch solenoid valve circuit after cruise test?

Yes or No

Yes >> Check overrun clutch solenoid valve circuit. Refer to <u>AT-560</u>, "DTC P1760 OVERRUN CLUTCH SOLENOID VALVE".

No >> GO TO 2.



[RE4F04B]

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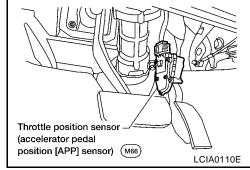
Ε

2. CHECK THROTTLE POSITION SENSOR [ACCELERATOR PEDAL POSITION (APP) SENSOR]

Check throttle position sensor [accelerator pedal position (APP) sensor]. Refer to <u>EC-1445</u>, "<u>DTC P0221 TP SENSOR</u>" and <u>EC-1458</u>, "<u>DTC P0226 APP SENSOR</u>".

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace throttle position sensor [accelerator pedal position (APP) sensor].

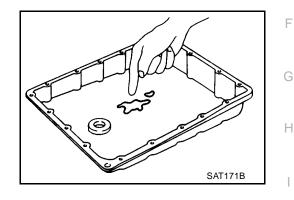


3. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

| OK | >> GO TO 5. |
|----|-------------|
| NG | >> GO TO 4. |



4. DETECT MALFUNCTIONING ITEM

| 1. Remove control valve assembly. Refer to AT-636, "REMOVAL". | J |
|---|---|
| 2. Check the following items: | |
| Overrun clutch control valve | |
| Overrun clutch reducing valve | K |
| Overrun clutch solenoid valve | |
| 3. Disassemble A/T. | 1 |
| 4. Check the following items: | L |
| Overrun clutch assembly | |
| - Oil pump assembly | M |
| OK or NG | |
| OK >> GO TO 6. | |
| NG >> Repair or replace damaged parts. | |
| 5. DETECT MALFUNCTIONING ITEM | |
| 1 Pomovo control valvo occombly Pofer to AT 626 "PEMOVAL" | |
| 1. Remove control valve assembly. Refer to <u>AT-636, "REMOVAL"</u> . | |
| 2. Check the following items: | |
| - Overrun clutch control valve | |
| Overrun clutch reducing valve | |

- Overrun clutch solenoid valve

OK or NG

- OK >> GO TO 6.
- NG >> Repair or replace damaged parts.

6. снеск сумртом

Check again.

OK or NG

OK >> INSPECTION END

NG >> GO TO 7.

7. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

16. Vehicle Does Not Start From D1

SYMPTOM:

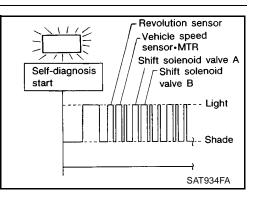
Vehicle does not start from D1 on Cruise test — Part 2.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor MTR after cruise test?

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-495, "DTC P0720</u> <u>VEHICLE SPEED SENSOR·A/T (REVOLUTION SEN-SOR)"</u>, <u>AT-545, "DTC P0750 SHIFT SOLENOID VALVE</u> <u>A"</u>, <u>AT-550, "DTC P0755 SHIFT SOLENOID VALVE B"</u> or <u>AT-572, "DTC VEHICLE SPEED SENSOR MTR"</u>. No >> GO TO 2.



10 22 00 10 2.

2. СНЕСК ЗУМРТОМ

Check again.

OK or NG

OK >> Go to AT-605, "8. Vehicle Cannot Be Started From D1".

NG >> GO TO 3.

3. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END

NG >> Repair or replace damaged parts.

17. A/T Does Not Shift: D4 \rightarrow D3, When Overdrive Control Switch ON \rightarrow OFF

ECS003PR

SYMPTOM:

A/T does not shift from D4 to D3 when changing overdrive control switch to OFF position.

ECS003PQ

[RE4F04B]

| 1. CHECK OVERDRIVE SWITCH CIRCUIT | А |
|--|----|
| With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to overdrive control switch circuit? Without CONSULT-II Does self-diagnosis show damage to overdrive control switch cir- | В |
| cuit? <u>Yes or No</u> Yes >> Check overdrive control switch circuit. Refer to <u>AT-483,</u> "DTC P0705 PARK/NEUTRAL POSITION SWITCH". Self-diagnosis start | AT |
| No >> Go to AT-610, "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ ". | E |
| SAT344H18. A/T Does Not Shift: D3 \rightarrow 22, When Selector Lever D \rightarrow 2 Position $ECSO03PS$ | F |
| SYMPTOM: A/T does not shift from D ₃ to 2 ₂ when changing selector lever from D to 2 position. | G |
| 1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch cir- cuit? | H |
| Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) switch circuit? Yes or No | J |
| Yes>> Check park/neutral position (PNP) switch circuit. Refer to AT-483, "DTC P0705 PARK/NEUTRAL POSITION SWITCH"Self diagnosis StartNo>> Go to AT-608, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does(Light | K |
| Not Kickdown: $D_4 \rightarrow D_2$ ". | L |
| 19. A/T Does Not Shift: 22 \rightarrow 11 , When Selector Lever 2 \rightarrow 1 Position | |

SYMPTOM:

A/T does not shift from 22 to 11 when changing selector lever from 2 to 1 position.

1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT

(I) With CONSULT-II

Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?

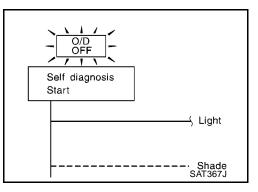
Without CONSULT-II

Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?

Yes or No

>> Check park/neutral position (PNP) switch circuit. Refer Yes to AT-483, "DTC P0705 PARK/NEUTRAL POSITION SWITCH".

No >> GO TO 2.

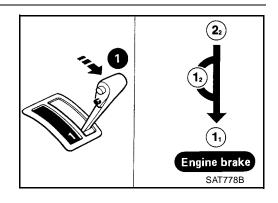


2. CHECK SYMPTOM

Check again.

OK or NG

OK >> INSPECTION END NG >> GO TO 3.



3. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

OK or NG

>> INSPECTION END OK

>> Repair or replace damaged parts. NG

20. Vehicle Does Not Decelerate By Engine Brake

SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 22 (12) to 11.

1. CHECK SYMPTOM

Is "6. Vehicle Does Not Creep Backward In R Position" OK?

Yes or No

Yes >> Go to AT-618, "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)". >> Go to AT-599, "6. Vehicle Does Not Creep Backward In R Position" . No

21. TCM Self-diagnosis Does Not Activate {Park/neutral Position (PNP), Overdrive Control and Throttle Position Sensor [Accelerator Pedal Position (APP) Sensor] Switches Circuit Checks} ECS003PV

SYMPTOM:

ECS003PU

[RE4F04B]

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O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

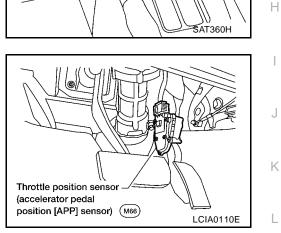
DESCRIPTION

Park/neutral position (PNP) switch The park/neutral (PNP) switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.

Overdrive control switch Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.

Throttle position sensor [accelerator pedal position (APP) sensor]

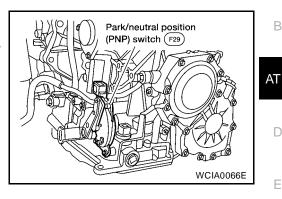
The throttle position sensor [accelerator pedal position (APP) sensor] is part of the system that controls the throttle position. This system also uses an electric throttle control actuator, which consists of a throttle control motor and throttle position sensors. Accelerator pedal position signal is sent to the ECM.



DIAGNOSTIC PROCEDURE

NOTE:

The diagnostic procedure includes inspections for the overdrive control switch circuits.



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Overdrive control switch

1. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITH CONSULT-II)

With CONSULT-II

- Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out P/N, R, D, 2 and 1 position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

OK or NG

| OK | >> GO TO 5. |
|----|-------------|
| NG | >> GO TO 2. |

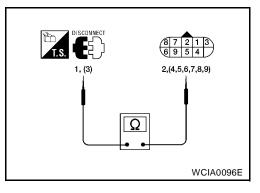
| DATA MONIT | OR | |
|---------------|-----|--------|
| MONITORING | | |
| PN POSI SW | OFF | |
| R POSITION SW | OFF | |
| D POSITION SW | OFF | |
| 2 POSITION SW | ON | |
| 1 POSITION SW | OFF | |
| | g | AT701J |

2. DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- Check continuity between park/neutral position (PNP) switch F29 terminals 1 (G/OR) and 2 (B) and between terminals 3 (Y) and 4 (OR), 5 (L), 6 (W/G), 7 (BR/W), 8 G/W), 9 (G) while moving manual shaft through each position.

| Lever position | Terminal No. | |
|----------------|--------------|-------|
| Р | 3 - 7 | 1 - 2 |
| R | 3 - 8 | |
| N | 3 - 9 | 1 - 2 |
| D | 3 - 6 | |
| 2 | 3 - 5 | |
| 1 | 3 - 4 | |



- If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- If OK on step b, adjust manual control cable. Refer to <u>AT-639, "Control Cable Adjustment"</u>.
- If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- If OK on step d, adjust park/neutral position (PNP) switch. Refer to <u>AT-638, "Park/Neutral Position (PNP)</u> <u>Switch Adjustment"</u>.
- If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

<u>OK or NG</u>

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

TROUBLE DIAGNOSIS FOR SYMPTOMS

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3. CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (WITHOUT CONSULT-II)

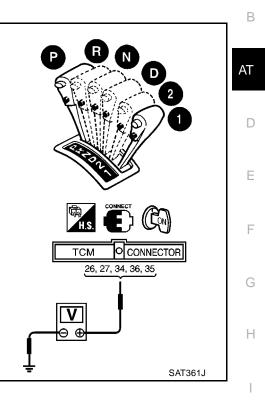
Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- Check voltage between TCM terminals 26 (OR), 27 (L), 34 (W/G), 35 (G/W), 36 (BR/W) and ground while moving selector lever through each position.

| Lever position | Terminal No. | |
|----------------|--------------|-------|
| Р | 3 - 7 | 1 - 2 |
| R | 3 - 8 | |
| Ν | 3 - 9 | 1 - 2 |
| D | 3 - 6 | |
| 2 | 3 - 5 | |
| 1 | 3 - 4 | |

Voltage:

B : Battery voltage0 : 0V



OK or NG

OK >> GO TO 6. NG >> GO TO 4.

AT-625

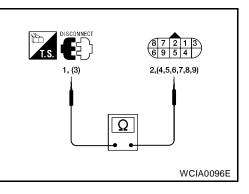
[RE4F04B]

4. DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- Check continuity between park/neutral position (PNP) switch F29 terminals 1 (G/OR) and 2 (B) and between terminals 3 (Y) and 4 (OR), 5 (L), 6 (W/G), 7 (BR/W), 8 G/W), 9 (G) while moving manual shaft through each position.

| Lever position | Terminal No. | |
|----------------|--------------|-------|
| Р | 3 - 7 | 1 - 2 |
| R | 3 - 8 | |
| Ν | 3 - 9 | 1 - 2 |
| D | 3 - 6 | |
| 2 | 3 - 5 | |
| 1 | 3 - 4 | |



- If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- If OK on step b, adjust manual control cable. Refer to AT-639, "Control Cable Adjustment".
- If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- If OK on step d, adjust park/neutral position (PNP) switch. Refer to <u>AT-638, "Park/Neutral Position (PNP)</u> <u>Switch Adjustment"</u>.
- If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

5. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT (WITH CONSULT-II)

(I) With CONSULT-II

- Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out "OVERDRIVE SW". Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch "ON" displayed on CONSULT-II means overdrive "OFF".)

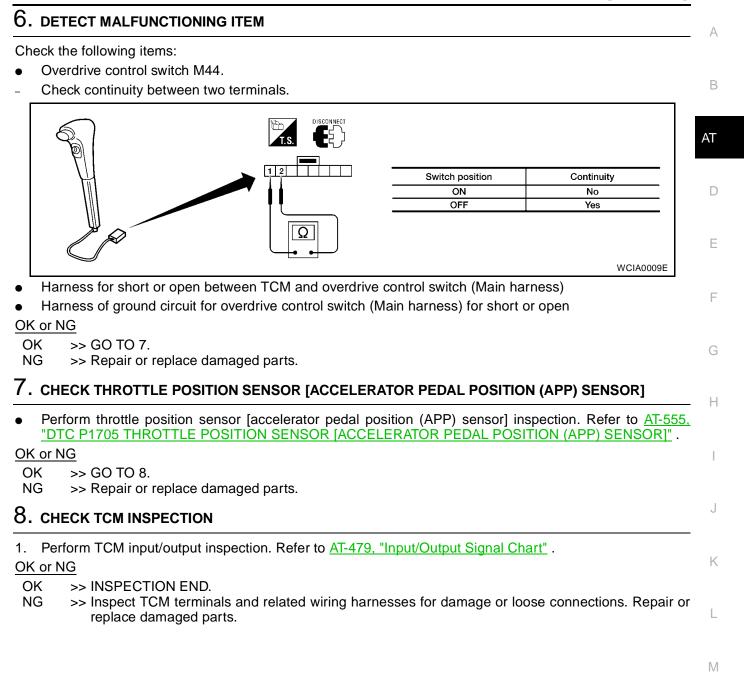
OK or NG

| OK | >> GO TO 7. |
|----|-------------|
| NG | >> GO TO 6. |

| DATA MON | NITOR | |
|---------------|---------|---------|
| MONITORING | | |
| ENGINE SPEED | XXX rpm | |
| TURBINE REV | XXX rpm | |
| OVERDRIVE SW | ON | |
| PN POSI SW | OFF | |
| R POSITION SW | OFF | |
| | | BAT645. |

TROUBLE DIAGNOSIS FOR SYMPTOMS

[RE4F04B]



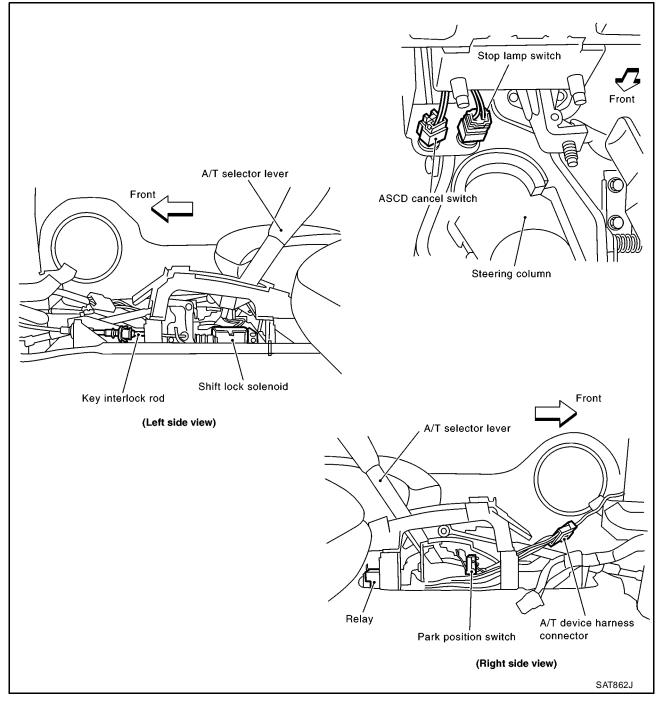
A/T SHIFT LOCK SYSTEM

A/T SHIFT LOCK SYSTEM

Description

- The mechanical key interlock mechanism also operates as a shift lock: With the key switch turned to ON, the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed. With the key removed, the selector lever cannot be shifted from "P" to any other position. The key cannot be removed unless the selector lever is placed in "P".
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder.

Shift Lock System Electrical Parts Location



[RE4F04B]

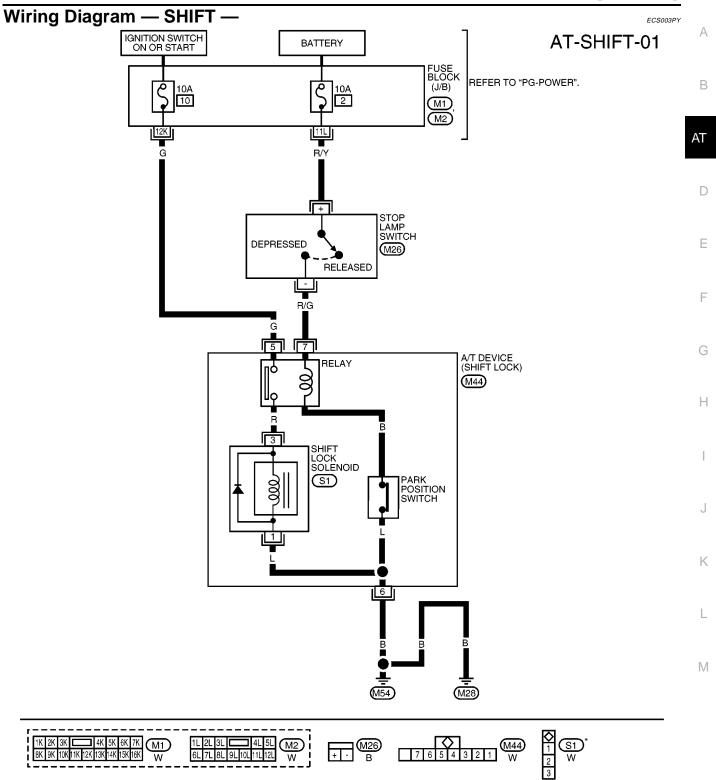
PFP:34950

ECS003PW

ECS003PX

A/T SHIFT LOCK SYSTEM

[RE4F04B]



*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

Diagnostic Procedure

ECS003PZ

SYMPTOM 1:

- Selector lever cannot be moved from "P" position with key in ON position and brake pedal applied.
- Selector lever can be moved from "P" position with key in ON position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder.

SYMPTOM 2:

Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".

1. CHECK KEY INTERLOCK CABLE

Check key interlock cable for damage.

OK or NG

OK >> GO TO 2.

NG >> Repair key interlock cable. Refer to AT-634, "Components".

2. CHECK SELECTOR LEVER POSITION

Check selector lever position for damage.

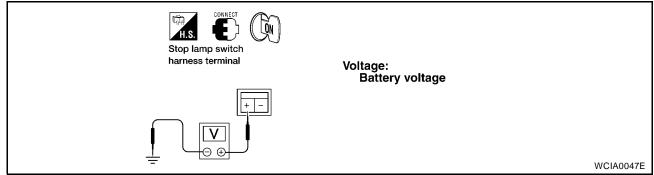
OK or NG

OK >> GO TO 3.

NG >> Check selector lever. Refer to AT-639, "Control Cable Adjustment" .

3. CHECK POWER SOURCE

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between stop lamp switch harness terminal + and ground.



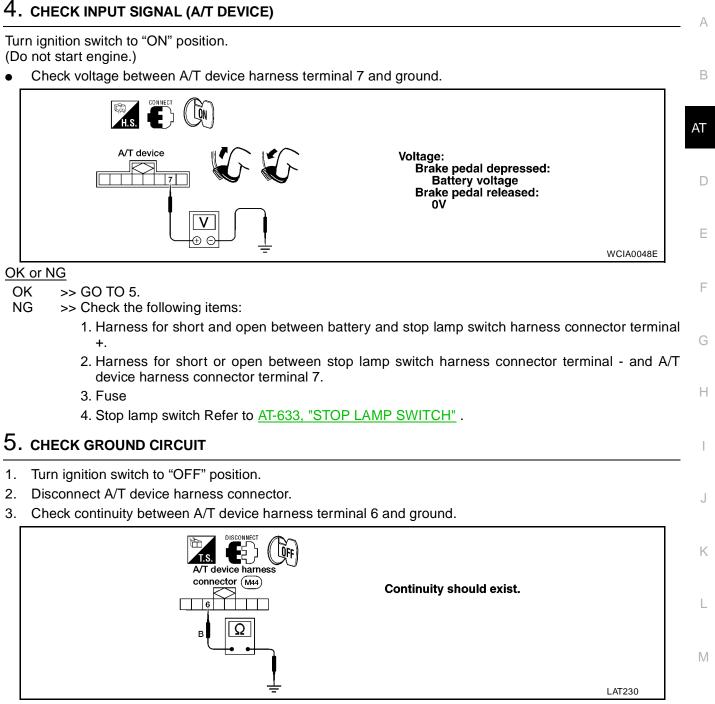
OK or NG

OK >> GO TO 4.

- NG >> Check the following items:
 - 1. Harness for short or open between battery and stop lamp switch harness terminal +
 - 2. 10A fuse No. 2 [located in the fuse block (J/B)]
 - 3. Ignition switch Refer to PG-2, "POWER SUPPLY ROUTING" .

A/T SHIFT LOCK SYSTEM

[RE4F04B]



OK or NG

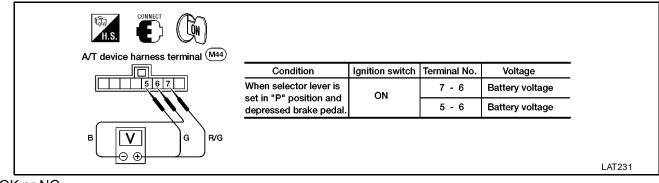
OK >> GO TO 6.

NG >> Repair open circuit or short to ground or short to power in harness or connectors.

6. CHECK RELAY CIRCUIT

1. Turn ignition switch to ON.

- Check voltage between terminals 7 - 6 and 5 - 6.



OK or NG

OK >> GO TO 7.

NG >> Replace A/T device.

7. CHECK PARK POSITION SWITCH

Refer to AT-633, "2. Park Position Switch" .

OK or NG

OK >> GO TO 8. NG >> Replace A/T device.

8. CHECK SHIFT LOCK SOLENOID

Refer to AT-632, "1. Shift Lock Solenoid" .

OK or NG

OK >> GO TO 9.

NG >> Replace A/T device.

9. SHIFT LOCK OPERATION

- 1. Reconnect shift lock harness connector.
- 2. Turn ignition switch from "OFF" to "ON" position. (Do not start engine.)
- 3. Recheck shift lock operation.

OK or NG

- OK >> INSPECTION END
- NG >> 1. Perform A/T device input/output signal inspection test.

2. If NG, recheck harness connector connection.

A/T DEVICE CHECK

1. Shift Lock Solenoid

Check operation sound.
 When ignition switch is turned to "ON" position and selector lever is set in "P" position.

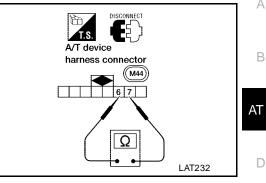
| Brake pedal | Operation sound |
|-------------|-----------------|
| Depressed | No |
| Released | Yes |

A/T SHIFT LOCK SYSTEM

2. Park Position Switch

Check resistance between A/T device harness terminal 6 and 7.

| Condition | Resistance |
|--|------------|
| When selector lever is set in "P" position and selector lever button is released | 111Ω |
| Except above | 0Ω |

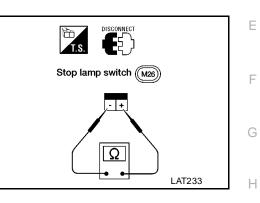


STOP LAMP SWITCH

Check continuity between terminals + and -. •

| Condition | Continuity |
|-------------------------------|------------|
| When brake pedal is depressed | Yes |
| When brake pedal is released | No |

Check stop lamp switch after adjusting brake pedal — refer to BR-12, "STOP LAMP SWITCH AND ASCD CANCEL SWITCH CLEARANCE".



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[RE4F04B]

KEY INTERLOCK CABLE

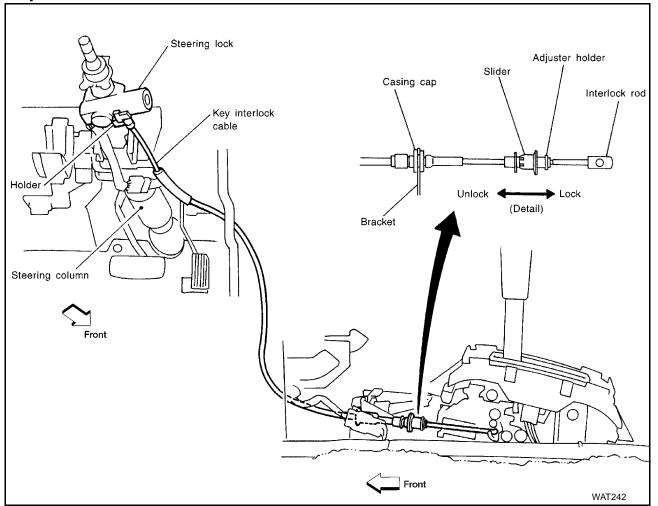
[RE4F04B]

KEY INTERLOCK CABLE

PFP:34908

ECS003Q0

Components

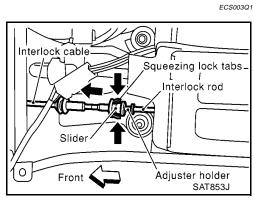


CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions.

Removal

1. Unlock slider by squeezing lock tabs on slider from adjuster holder and remove interlock rod from cable.



KEY INTERLOCK CABLE

[RE4F04B]

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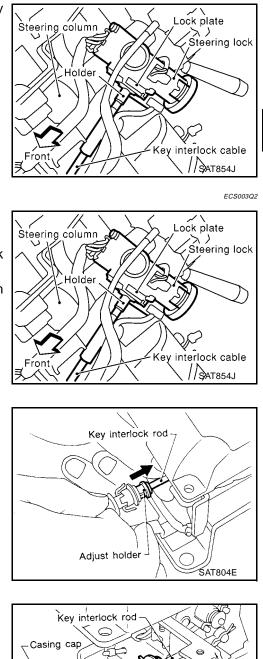
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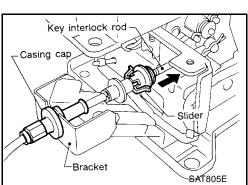
2. Remove lock plate from steering lock assembly and remove key interlock cable.



Installation

- 1. Turn ignition key to lock position.
- 2. Set A/T selector lever to P position.
- 3. Set key interlock cable to steering lock assembly and install lock plate.
- 4. Clamp cable to steering column and attach to control cable with band.
- 5. Insert interlock rod into adjuster holder.

- 6. Install casing cap to bracket.
- 7. Move slider in order to connect adjuster holder to interlock rod.



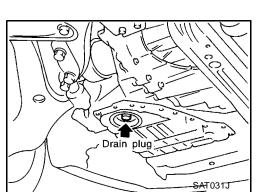
ON-VEHICLE SERVICE

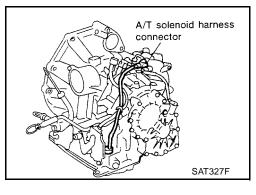
Control Valve Assembly and Accumulators REMOVAL

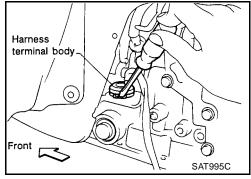
- 1. Drain ATF from transaxle.
- 2. Remove oil pan and gasket.
 - Always replace oil pan bolts as they are self-sealing bolts.

3. Disconnect A/T solenoid harness connector.

- 4. Remove snap ring from terminal cord assembly harness terminal body.
- 5. Remove terminal cord assembly harness from transmission case by pushing on terminal body.







[RE4F04B]

PFP:00000

ECS003Q3

6. Remove control valve assembly by removing fixing bolts I, X and •.

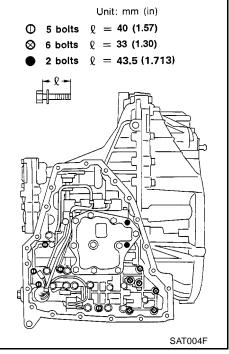
Bolt length, number and location are shown in the illustration.

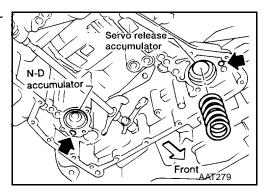
- Be careful not to drop manual valve and servo release accumulator return spring.
- Disassemble and inspect control valve assembly if necessary. 7. Refer to AT-672, "Control Valve Assembly".

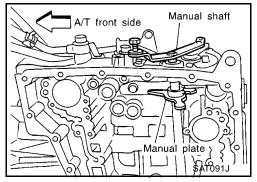
- 8. Remove servo release and N-D accumulators by applying compressed air if necessary.
 - Hold each piston with a rag.



- Set manual shaft in Neutral, then align manual plate with groove in manual valve.
- After installing control valve assembly, make sure that selector lever can be moved to all positions.







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[RE4F04B]

ON-VEHICLE SERVICE

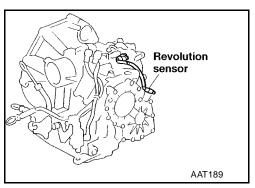
[RE4F04B]

ECS003Q4

- 1. Remove under cover.
- 2. Remove revolution sensor from A/T.

Revolution Sensor Replacement

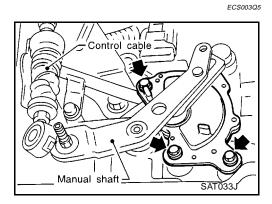
- 3. Reinstall any part removed.
 - Always use new sealing parts.

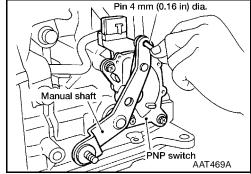


Park/Neutral Position (PNP) Switch Adjustment

- 1. Remove control cable from manual shaft.
- 2. Set manual shaft in N position.
- 3. Loosen park/neutral position (PNP) switch fixing bolts.

- 4. Insert pin into adjustment holes in both park/neutral position (PNP) switch and manual shaft as near vertical as possible.
- 5. Reinstall any part removed.
- 6. Check continuity of park/neutral position (PNP) switch. Refer to <u>AT-486, "Diagnostic Procedure"</u>.





Control Cable Adjustment

control cable needs adjustment.

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lock.

CAUTION:

Place selector lever in P position.

illustration by specified force.

selector lever moves smoothly.

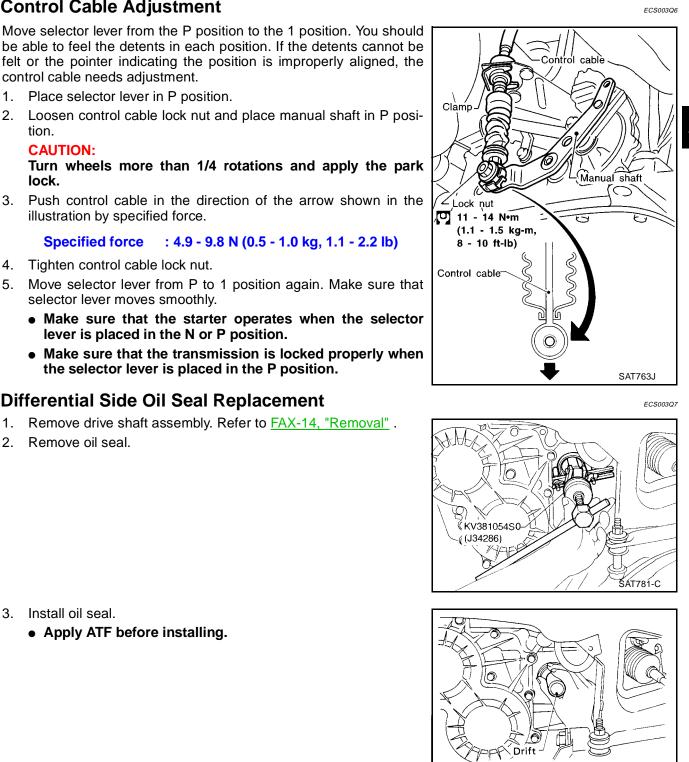
lever is placed in the N or P position.

Differential Side Oil Seal Replacement

Specified force

4. Tighten control cable lock nut.

[RE4F04B]



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3. Install oil seal.

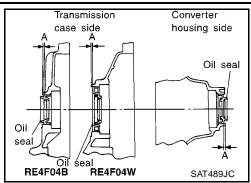
Remove oil seal.

Apply ATF before installing.

ON-VEHICLE SERVICE

[RE4F04B]

- Install oil seals so dimension A is within specification
 - A : -0.5 mm (-0.02 in) to 0.5 mm (0.02 in)
- 4. Reinstall any part removed.

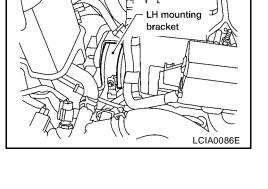


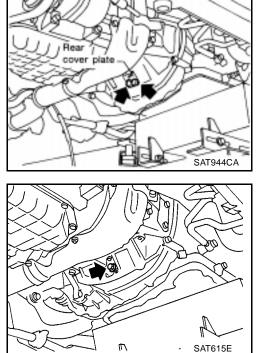
REMOVAL AND INSTALLATION

REMOVAL AND INSTALLATION

Removal

- 1. Remove battery and bracket.
- 2. Remove air duct and air cleaner assembly, refer to EM-94, "REMOVAL" .
- Disconnect terminal cord assembly harness connector and park/neutral position (PNP) switch harness connectors.
- 4. Disconnect harness connectors of mass air flow sensor, intake air temperature sensor, revolution sensor, AT turbine revolution sensor, vehicle speed sensor and ground cable.
- 5. Remove LH mounting bracket from transaxle and body.
- 6. Disconnect control cable at transaxle side.
- 7. Remove drive shafts, refer to FAX-14, "Removal" .
- 8. Drain ATF.
- 9. Remove push clips and engine undercover.
- 10. Disconnect fluid cooler piping.
- 11. Disconnect and remove starter motor from transaxle, refer to <u>SC-20, "Removal"</u>.
- 12. Support engine by placing a jack under oil pan.
 - Do not place jack under oil pan drain plug.
- 13. Remove center member.
- 14. Remove rear cover plate and bolts securing torque converter to drive plate.
 - Rotate crankshaft for access to securing bolts.





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[RE4F04B]

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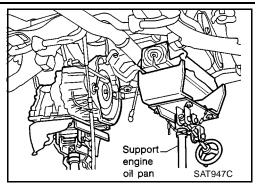
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REMOVAL AND INSTALLATION

[RE4F04B]

- 15. Support transaxle with a jack.
- 16. Remove bolts fixing A/T to engine.
- 17. Lower transaxle while supporting it with a jack.



Installation

• Drive plate runout

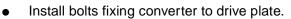
CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

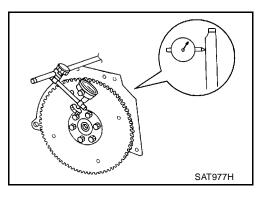
Maximum allowable runout: EM-171, "SERVICE DATA AND SPECIFICATIONS (SDS)".

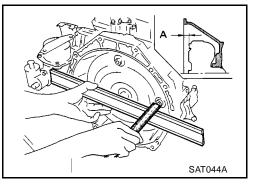
- If this runout is out of allowance, replace drive plate and ring gear.
- When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

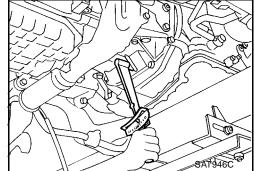
Distance "A" : 14 mm (0.55 in) or more



• With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.







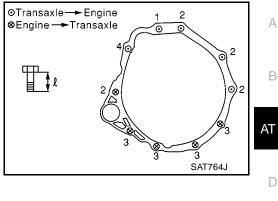
ECS003Q9

REMOVAL AND INSTALLATION

[RE4F04B]

- Tighten bolts securing transaxle.
- Tighten LH mounting bracket bolts to the specified torque. Refer to EM-143, "Removal and Installation".
- Tighten center member bolts to the specified torque.
 Refer to <u>EM-143</u>, "<u>Removal and Installation</u>".
- Tighten rear plate cover bolts to the specified torque. Refer to EM-103, "OIL PAN AND OIL STRAINER".

| Bolt No. | Tightening torque N-m (kg-m, ft-lb) | l mm (in) |
|----------|--|------------|
| 1 | 70 - 79 (7.1 - 8.1, 52 - 58) | 65 (2.56) |
| 2 | 70 - 79 (7.1 - 8.1, 52 - 58) | 52 (2.05) |
| 3 | 70 - 79 (7.1 - 8.1, 52 - 58) | 40 (1.57) |
| 4 | 78 - 98 (7.9 - 10.0, 58 - 72) | 124 (4.88) |



- Reinstall any part removed.
- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.
 With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.
- Perform road test. Refer to AT-451, "Road Test" .



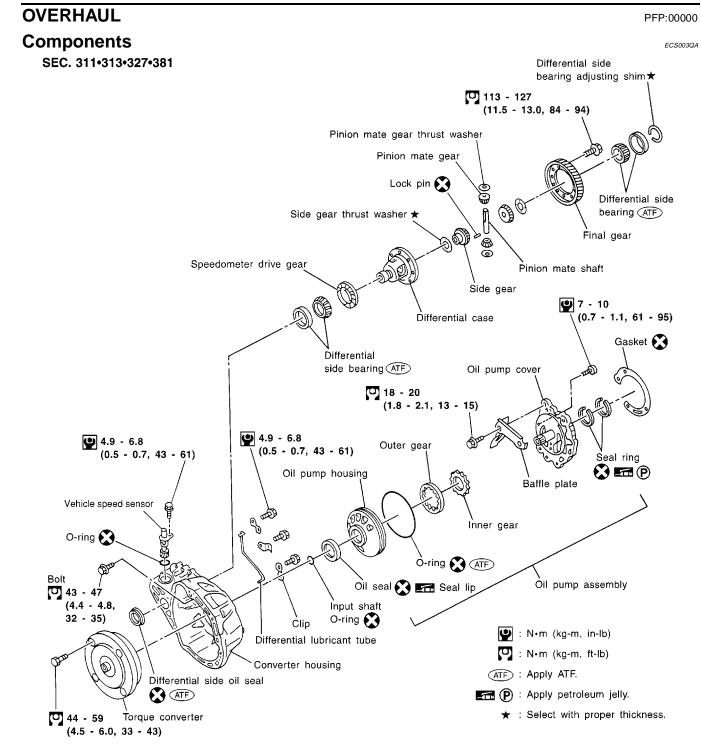


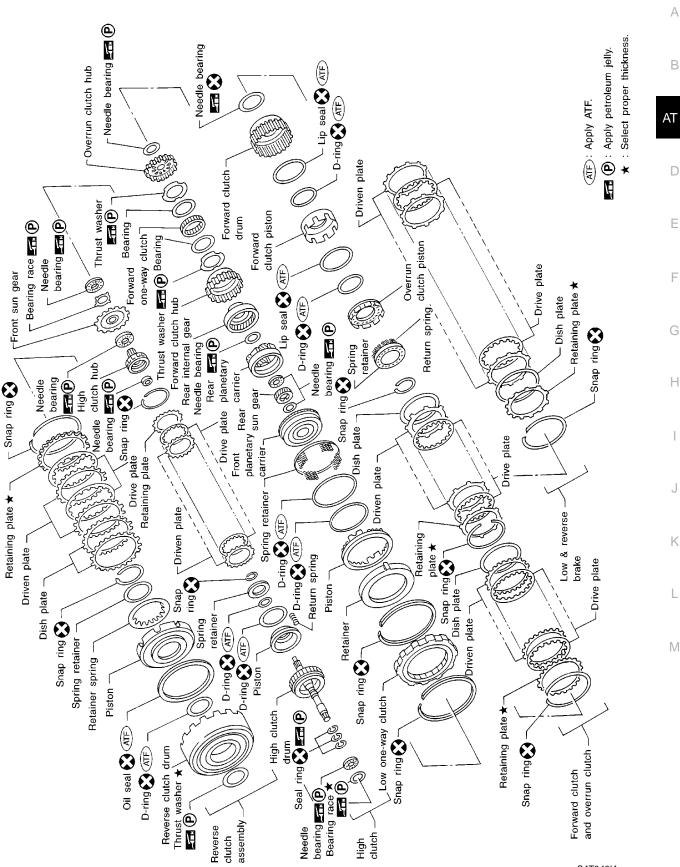
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[RE4F04B]



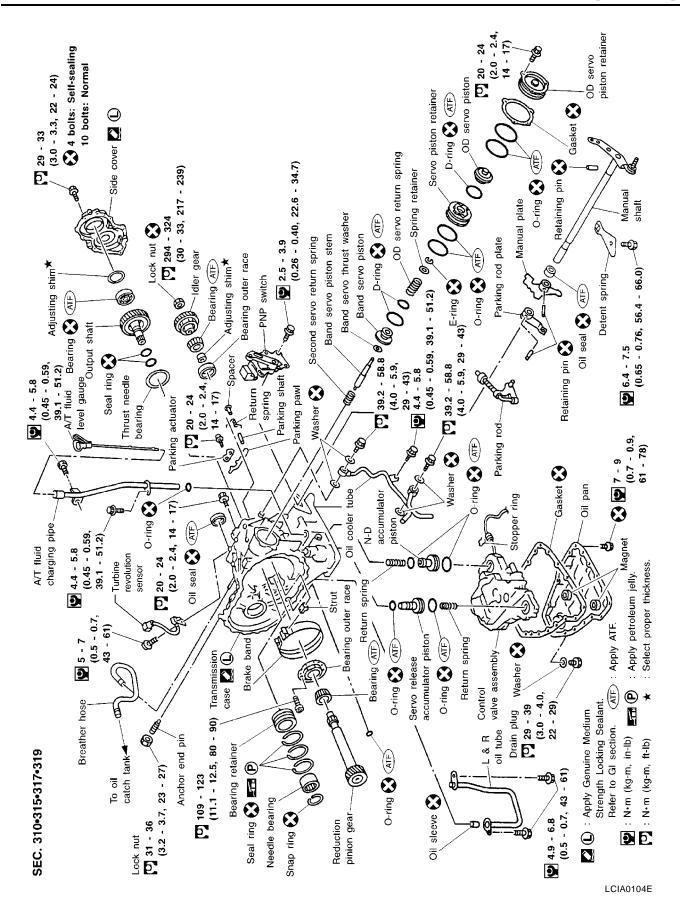


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SEC. 315

[RE4F04B]

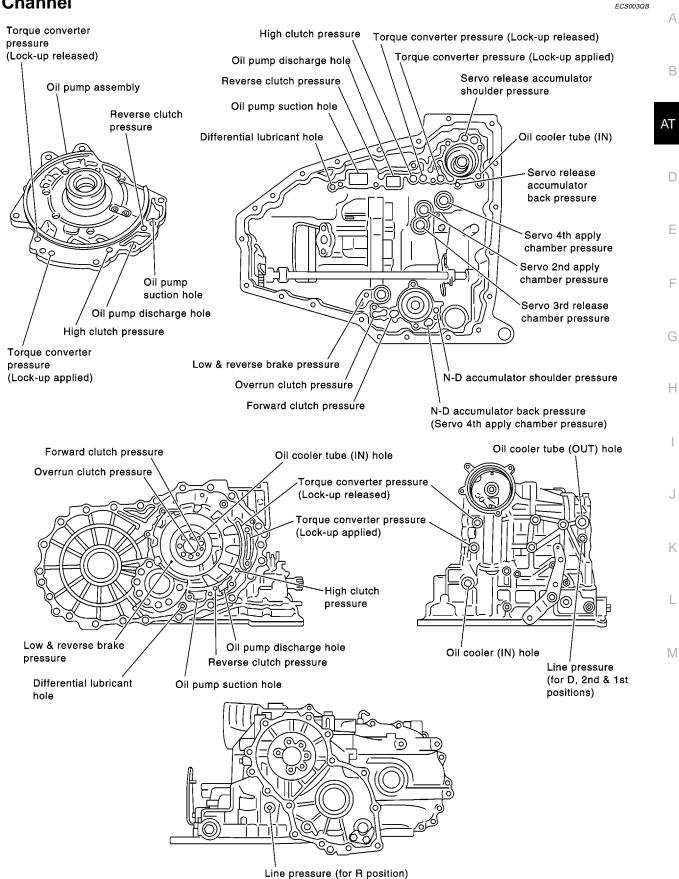


AT-646

OVERHAUL

[RE4F04B]





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AT-647

Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

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Outer diameter of thrust washers

| ltem number | Outer diameter mm (in) | Parts number* |
|----------------|---------------------------|---------------------------|
| __ → | 76.0 (2.992) | 31508 80X13 - 31508 80X20 |
| ® ★ | 80.0 (3.150) | 31438 80X60 - 31438 80X70 |

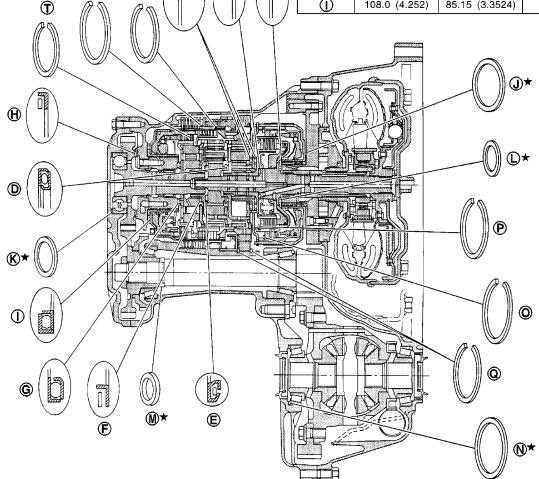
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Outer and inner diameter of needle bearings Item Outer diameter Inner diameter Parts number* number mm (in) mm (in) 50.0 (1.969) 31407 80X10 (A) 35.1 (1.382) B 42.0 (1.654) 23.7 (0.933) 31407 80X01 C 70.0 (2.756) 50.0 (1.969) 31407 80X09 D 51.0 (2.008) 33.1 (1.303) 31407 80X02 31407 80X03 Ē 48.0 (1.890) 30.0 (1.181) Ē 50.0 (1.969) 35.1 (1.382) 31407 80X10 G 38.5 (1.516) 31407 80X08 56.5 (2.224) Ð 87.0 (3.425) 69.0 (2.717) 31407 80X07 ⊕ 108.0 (4.252) 85.15 (3.3524) 31407 80X06



| Outer & | inner | diame | ter of | bea | ring | races, |
|-----------|-------|-------|--------|-----|------|--------|
| adjusting | shim | s and | adjust | ing | spac | er |

| ltem number | Outer diameter mm (in) | Inner diameter mm (in) | Parts number* |
|----------------|---------------------------|---------------------------|---|
| ()* | 51.0 (2.008) | 36.0 (1.417) | 31435 80X00 - 31439 80X14 |
| M * | 38.0 (1.496) | 28.1 (1.106) | 31439 85X01 - 31439 85X06 31439 83X11 - 31439 83X24 31439 81X00 - 31439 81X24 31439 81X46 - 31439 81X49 31439 81X60 - 31439 81X74 |
| N * | 75.0 (2.953) | 67.0 (2.638) | 31438 80X00 - 31439 80X11 |

★ : Select proper thickness.

* : Always check with the Parts Department for the latest parts information.

Outer diameter of snap rings

| ltem number | Outer diameter mm (in) | Parts number* |
|----------------|---------------------------|---------------|
| 0 | 150 (5.91) | 31506 80X13 |
| P | 119.1 (4.689) | 31506 80X06 |
| Q | 182.8 (7.197) | 31506 80X08 |
| ® | 144.8 (5.701) | 31506 80X03 |
| S | 173.8 (6.843) | 31506 80X09 |
| Ī | 133.9 (5.272) | 31506 80X01 |

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DISASSEMBLY

DISASSEMBLY

[RE4F04B]



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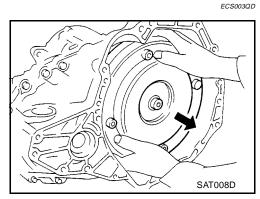
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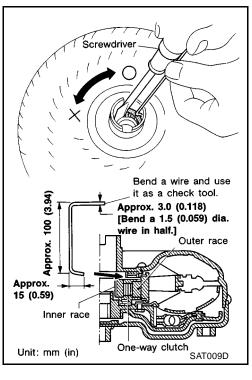
Disassembly

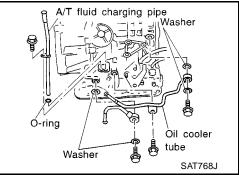
- 1. Drain ATF through drain plug.
- 2. Remove torque converter.

- 3. Check torque converter one-way clutch using check tool.
- a. Insert check tool into the groove of bearing support built into one-way clutch outer race.
- b. When fixing bearing support with check tool, rotate one- way clutch spline using screwdriver.
- c. Check that inner race rotates clockwise only. If not, replace torque converter assembly.





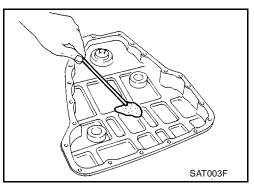


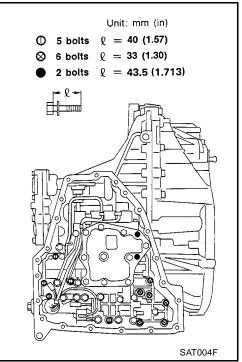


- 5. Set manual shaft to position P.
- 6. Remove park/neutral position (PNP) switch.

PNP switch Control cable Manual shaft

- 7. Remove oil pan and oil pan gasket.
 - Always replace oil pan bolts as they are self-sealing bolts.
- 8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.
 - If frictional material is detected, replace radiator after repair of A/T. Refer to <u>CO-34, "RADIATOR"</u>.
- 9. Remove control valve assembly according to the following procedures.
- a. Remove control valve assembly mounting bolts I, X and \bullet .
- b. Remove snap ring from terminal cord assembly connector.





- Terminal body SAT016D
- c. Push terminal body into transmission case and draw out solenoid harness.

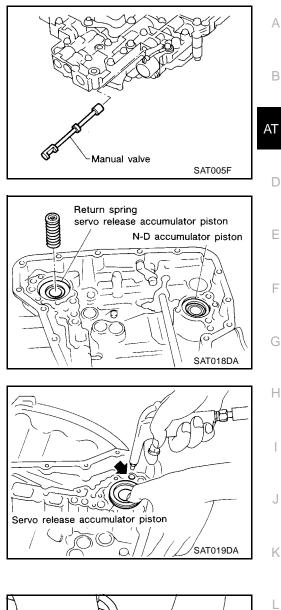
10. Remove manual valve from control valve assembly.

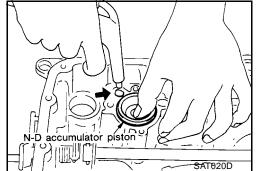
11. Remove return spring from servo release accumulator piston.

12. Remove servo release accumulator piston with compressed air.

- 13. Remove O-rings from servo release accumulator piston.
- 14. Remove N-D accumulator piston and return spring with compressed air.

15. Remove O-rings from N-D accumulator piston.





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[RE4F04B]

DISASSEMBLY

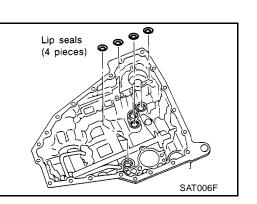
16. Check accumulator pistons and contact surface of transmission case for damage.

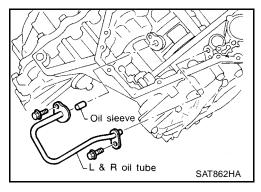
- 17. Check accumulator return springs for damage and free length.
- 18. Remove lip seals.

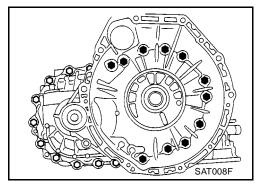
- 20. Remove converter housing according to the following procedures.
- a. Remove converter housing mounting bolts.

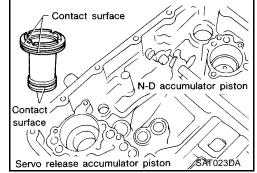
19. Remove L & R oil tube and oil sleeve.

b. Remove converter housing by tapping it lightly.









[RE4F04B]

DISASSEMBLY

[RE4F04B]

O-ring

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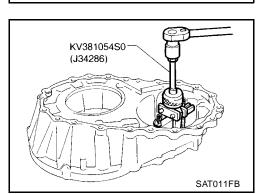
Remove O-ring from differential oil port. c.

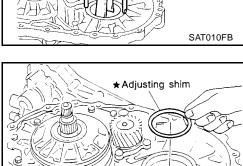
21. Remove final drive assembly from transmission case.

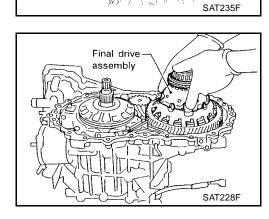
22. Remove differential side bearing outer race and side bearing adjusting shim from transmission case.

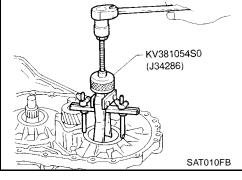
23. Remove differential side bearing adjusting shim from transmission case.

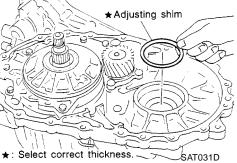
24. Remove differential side bearing outer race from converter housing.









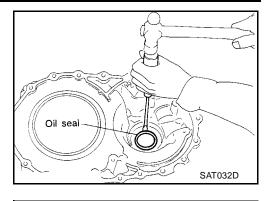


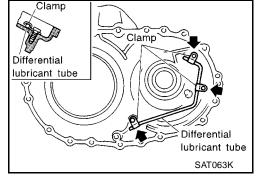
- 25. Remove oil seal with screwdriver from converter housing.
 - Be careful not to damage case.

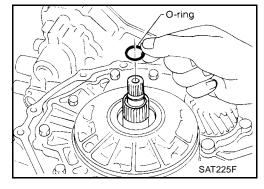
26. Remove differential lubricant tube from converter housing.

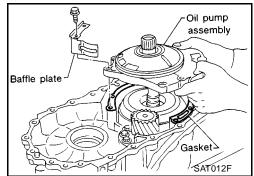
- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.

b. Remove oil pump assembly, baffle plate and gasket from transmission case.









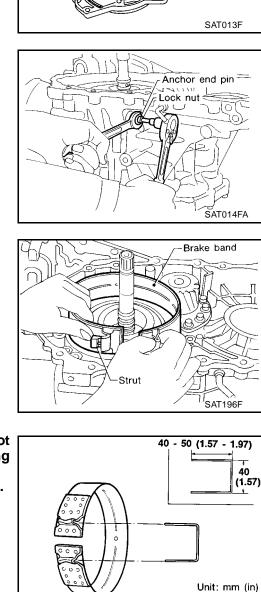
DISASSEMBLY

c. Remove thrust washer and bearing race from oil pump assembly.

- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
 - Do not reuse anchor end pin.

b. Remove brake band and strut from transmission case.

• To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown. Leave the clip in position after removing the brake band.



[RE4F04B]

-Bearing race

Thrust washer

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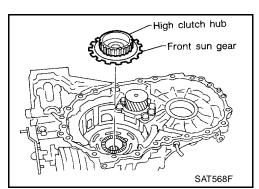
c. Check brake band facing for damage, cracks, wear or burns.

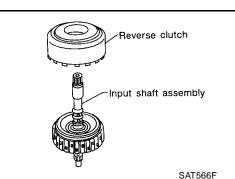
- 29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.
- a. Remove input shaft assembly (high clutch) with reverse clutch.

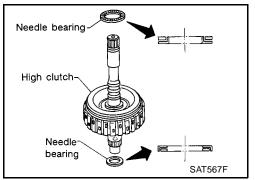
b. Remove input shaft assembly (high clutch) from reverse clutch.

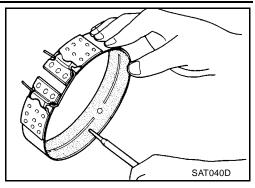
c. Remove needle bearings from high clutch drum and check for damage or wear.

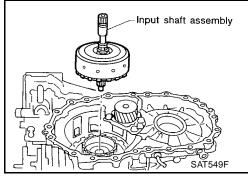
d. Remove high clutch hub and front sun gear from transmission case.











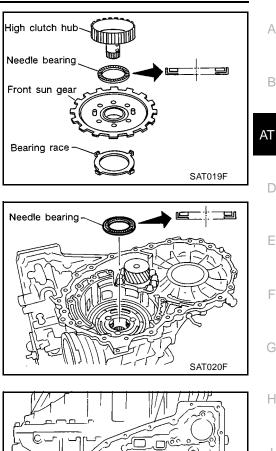
DISASSEMBLY

- Remove front sun gear and needle bearing from high clutch hub e. and check for damage or wear.
- Remove bearing race from front sun gear and check for damage f. or wear.

30. Remove needle bearing from transmission case and check for damage or wear.

31. Apply compressed air and check to see that low and reverse brake operates.

- 32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.
- a. Remove snap ring with flat-bladed screwdriver.



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Low and reverse brake

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[RE4F04B]

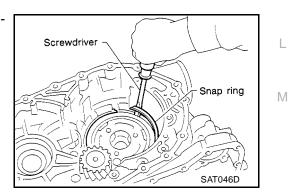
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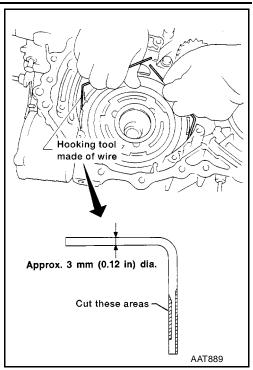


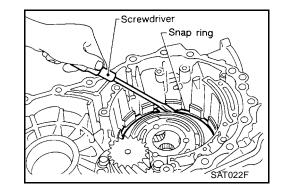
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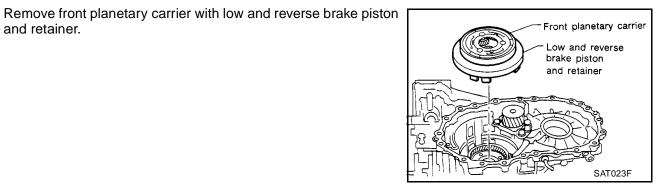
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b. Remove low one-way clutch with a hook made of wire.

Remove snap ring with flat-bladed screwdriver.







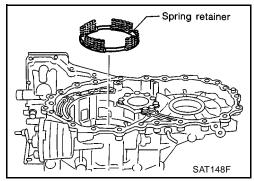
e. Remove low and reverse brake spring retainer.

c.

d.

and retainer.

• Do not remove return springs from spring retainer.



f. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.

- g. Remove needle bearing, low and reverse brake piston and Low and reverse retainer from front planetary carrier.
- h. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.

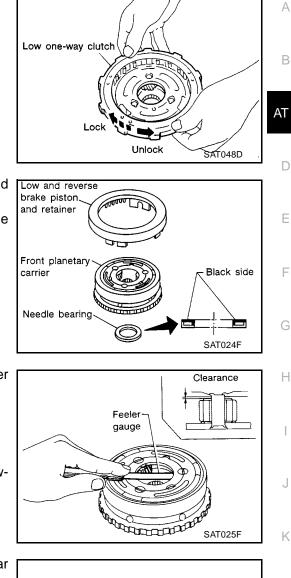
i. Check clearance between planetary gears and planetary carrier with feeler gauge.

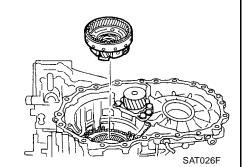
Standard : 0.20 - 0.70 mm (0.0079 - 0.0276 in) clearance

Allowable limit : 0.80 mm (0.0315 in)

Replace front planetary carrier if the clearance exceeds allowable limit.

- 33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.
- Remove rear planetary carrier assembly from transmission a. case.





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b. Remove rear sun gear from rear planetary carrier.

c.

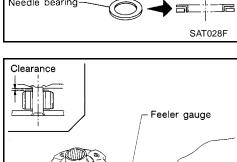
Remove needle bearings from rear planetary carrier assembly.

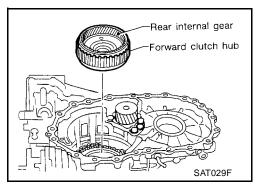
- d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.
- Check clearance between pinion washer and rear planetary care. rier with feeler gauge.

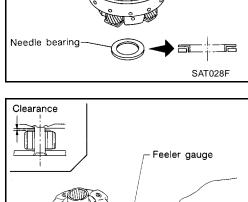
Standard : 0.20 - 0.70 mm (0.0079 - 0.0276 in) clearance **Allowable** : 0.80 mm (0.0315 in) limit

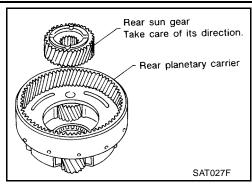
Replace rear planetary carrier if the clearance exceeds allowable limit.

34. Remove rear internal gear and forward clutch hub from transmission case.









Needle bearing

Rear planetary

carrier

[RE4F04B]

Black side

SAT054D

DISASSEMBLY

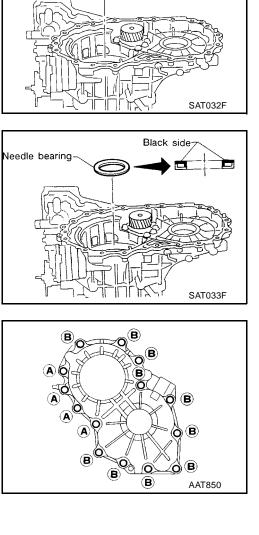
35. Remove overrun clutch hub from transmission case.

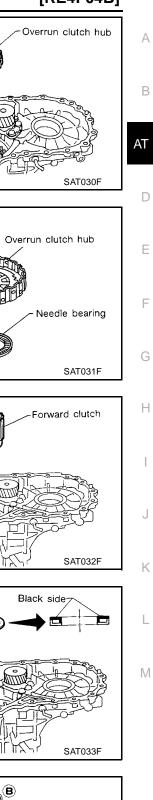
36. Remove needle bearing from overrun clutch hub and check for damage or wear.

37. Remove forward clutch assembly from transmission case.

38. Remove needle bearing from transmission case.

- 39. Remove output shaft assembly according to the following procedures.
- a. Remove side cover bolts.
 - Do not mix bolts A and B.
 - Always replace bolts A as they are self-sealing bolts.





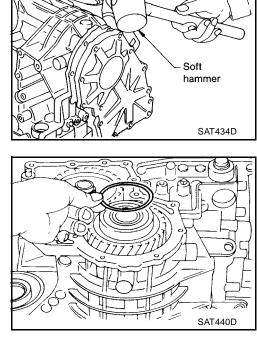
[RE4F04B]

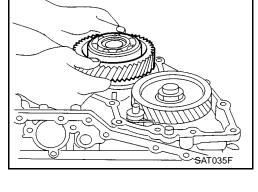
- b. Remove side cover by lightly tapping it with a soft hammer.
 - Be careful not to drop output shaft assembly. It might come out when removing side cover.

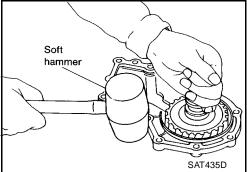
c. Remove adjusting shim.

d. Remove output shaft assembly.

• If output shaft assembly came off with side cover, tap cover with a soft hammer to separate.







DISASSEMBLY

[RE4F04B]

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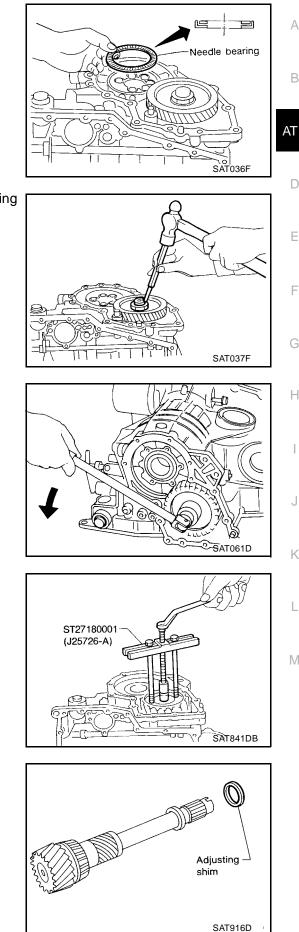
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Remove needle bearing. e.

- 40. Disassemble reduction pinion gear according to the following procedures.
- a. Set manual shaft to position P to fix idler gear.
- Unlock idler gear lock nut using a pin punch. b.

- c. Remove idler gear lock nut.
 - Do not reuse idler gear lock nut.

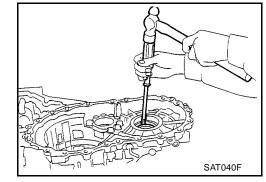
d. Remove idler gear with puller.

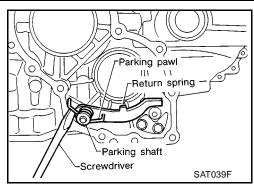
- Remove reduction pinion gear. e.
- Remove adjusting shim from reduction pinion gear. f.

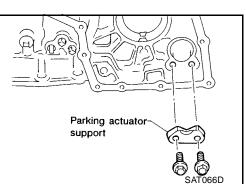
- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.

- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.

46. Remove side oil seal with screwdriver from transmission case.







[RE4F04B]

[RE4F04B]

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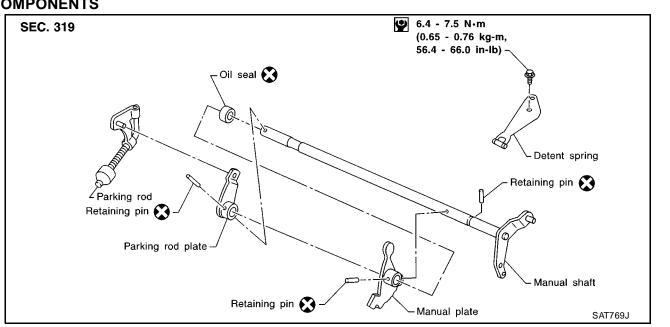
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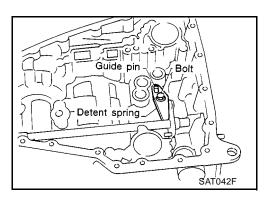


Manual Shaft COMPONENTS

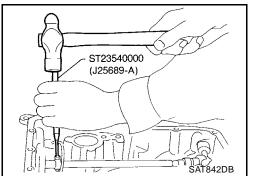


REMOVAL

1. Remove detent spring from transmission case.

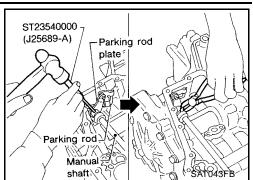


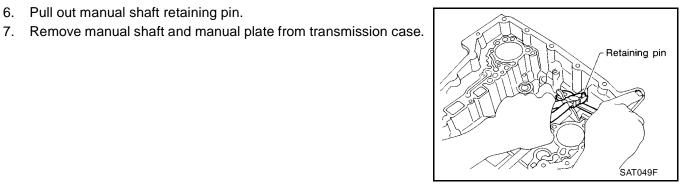
2. Drive out manual plate retaining pin.

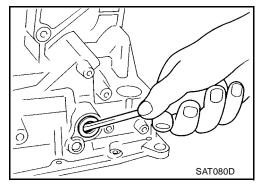


[RE4F04B]

- 3. Drive and pull out parking rod plate retaining pin.
- 4. Remove parking rod plate from manual shaft.
- Draw out parking rod from transmission case. 5.







8. Remove manual shaft oil seal.

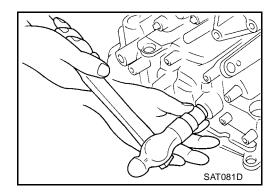
6. Pull out manual shaft retaining pin.

INSPECTION

Check component parts for wear or damage. Replace if necessary.

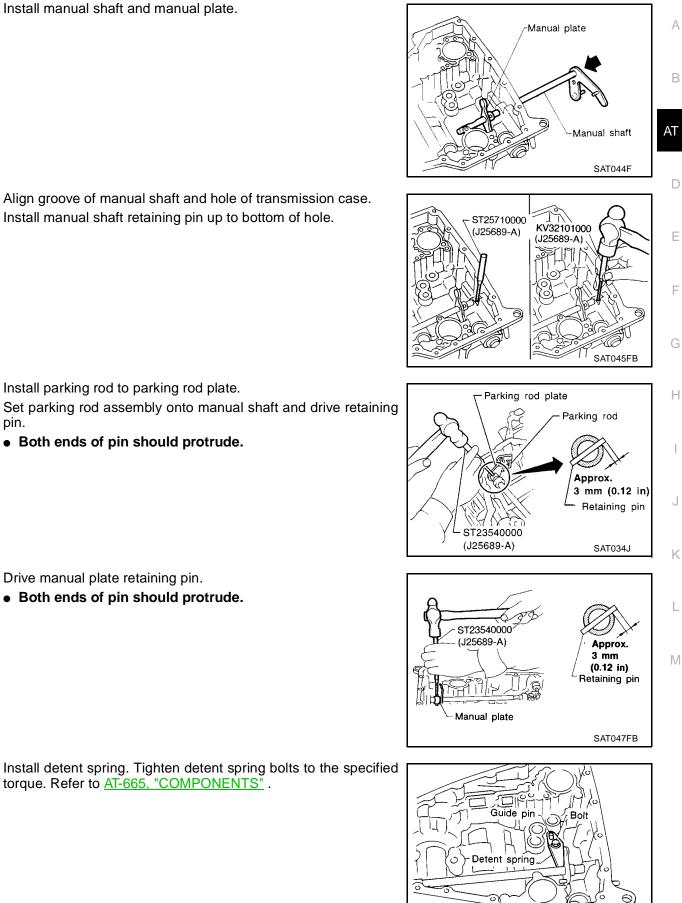
INSTALLATION

- 1. Install manual shaft oil seal.
 - Apply ATF to outer surface of oil seal.



[RE4F04B]

SAT042F



- 3. Align groove of manual shaft and hole of transmission case.
- 4. Install manual shaft retaining pin up to bottom of hole.

5. Install parking rod to parking rod plate.

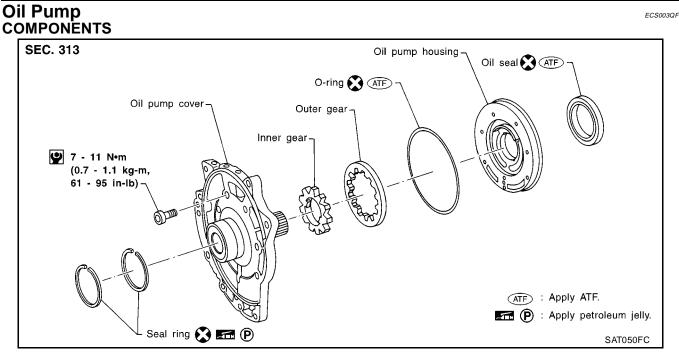
2.

- Set parking rod assembly onto manual shaft and drive retaining 6. pin.
 - Both ends of pin should protrude.

- 7. Drive manual plate retaining pin.
 - Both ends of pin should protrude.

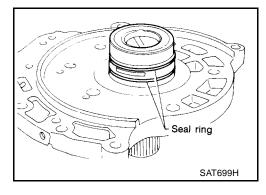
8. Install detent spring. Tighten detent spring bolts to the specified torque. Refer to AT-665, "COMPONENTS" .

[RE4F04B]

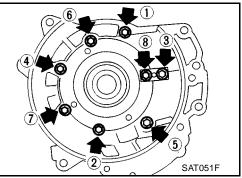


DISASSEMBLY

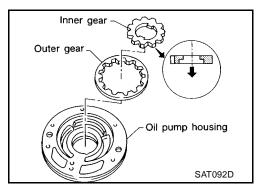
1. Remove seal rings.



2. Loosen bolts in a crisscross pattern and remove oil pump cover.



3. Remove inner and outer gear from oil pump housing.



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SAT094D

1.

Screwdriver

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4. Remove O-ring from oil pump housing.





• Check for wear or damage.

Side Clearances

 Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.

Standard clearance

: 0.030 - 0.050 mm (0.0012 - 0.0020 in)

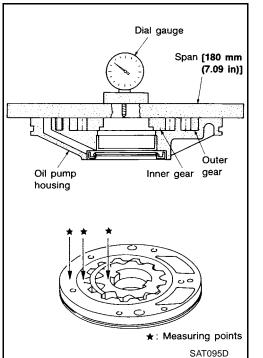
: Refer to AT-751, "OIL

 If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

Inner and outer gear

PUMP".

 If clearance is more than standard, replace whole oil pump assembly except oil pump cover.



[RE4F04B]

Measure clearance between outer gear and oil pump housing.

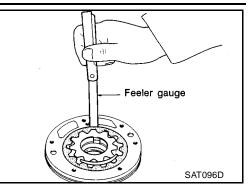
Standard clearance

: 0.111 - 0.181 mm (0.0044 - 0.0071 in)

Allowable limit

: 0.181 mm (0.0071 in)

 If not within allowable limit, replace whole oil pump assembly except oil pump cover.



SEAL RING CLEARANCE

• Measure clearance between seal ring and ring groove.

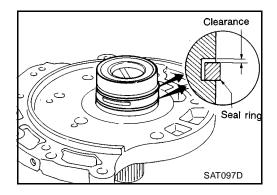
Standard clearance

: 0.1 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit

: 0.25 mm (0.0098 in)

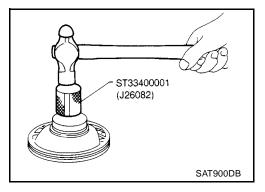
• If not within allowable limit, replace oil pump cover assembly.



ASSEMBLY

1. Install oil seal on oil pump housing.

2. Install O-ring on oil pump housing.Apply ATF to O-ring.



[RE4F04B]

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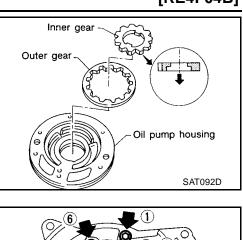
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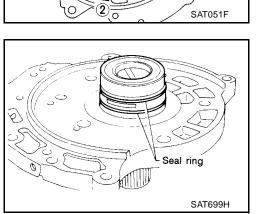
4. Install oil pump cover on oil pump housing.

Install inner and outer gears on oil pump housing.

• Be careful of direction of inner gear.

3.

- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in a crisscross pattern. Tighten oil pump cover bolts to the specified torque. Refer to <u>AT-668</u>, "COMPONENTS"
- 5. Install new seal rings carefully after packing ring groove with petroleum jelly.
 - Do not spread gap of seal ring excessively while installing. The ring may be deformed.



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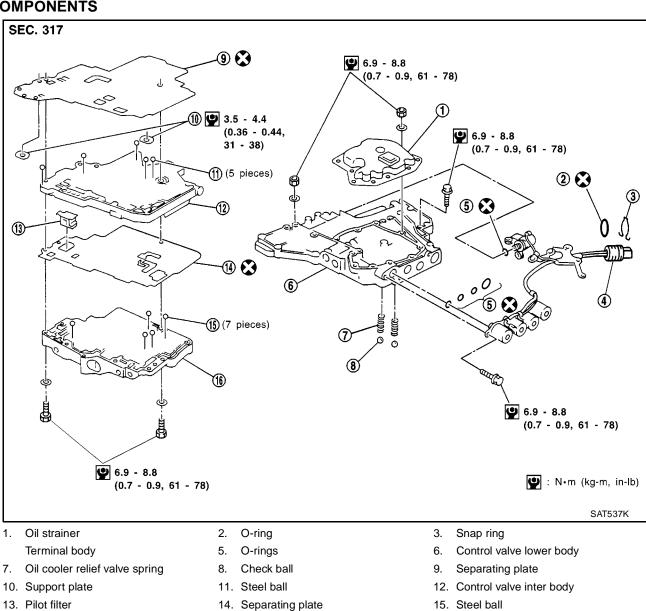
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Control Valve Assembly COMPONENTS



[RE4F04B]



DISASSEMBLY

16. Control valve upper body

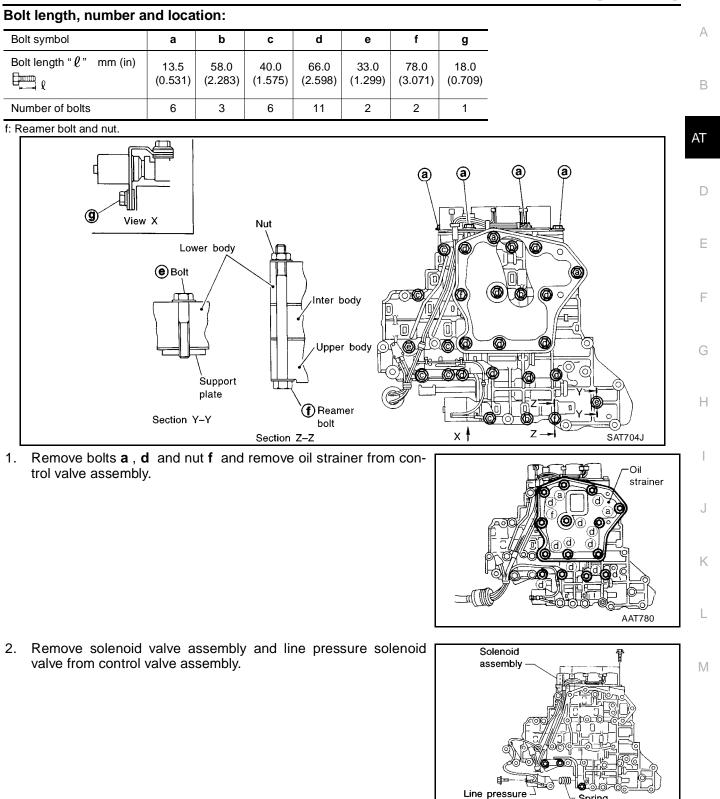
Disassemble upper, inter and lower bodies.

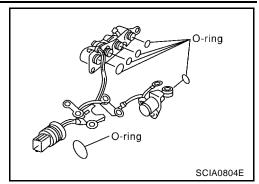
[RE4F04B]

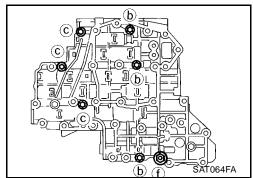
Spring

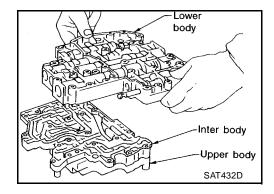
SAT062F

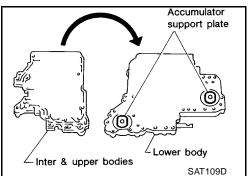
solenoid











5. Remove inter body from lower body.

3.

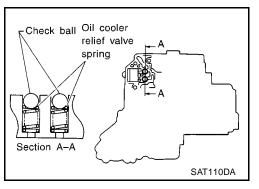
4.

6. Turn over lower body, and remove accumulator support plate.

Remove O-rings from solenoid valves and terminal body.

Place upper body facedown, and remove bolts **b**, **c** and nut **f**.

- 7. Remove bolts e, separating plate and separating gasket from lower body.
- Remove check balls and oil cooler relief valve springs from lower 8. body.
 - Be careful not to lose check balls and oil cooler relief valve springs.



[RE4F04B]

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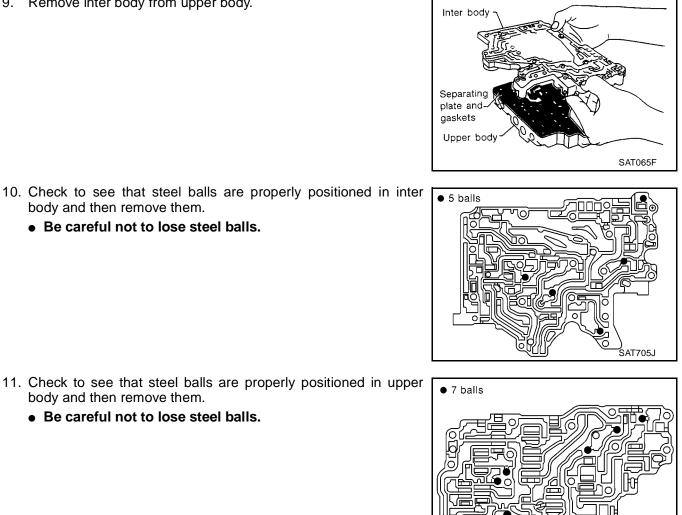
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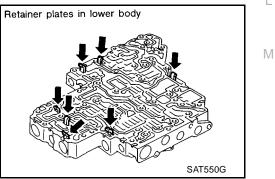
body and then remove them. • Be careful not to lose steel balls.

- 11. Check to see that steel balls are properly positioned in upper body and then remove them.
 - Be careful not to lose steel balls.

9. Remove inter body from upper body.

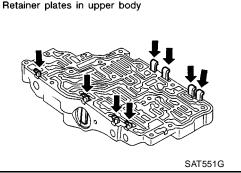


Check to see that retainer plates are properly positioned in lower Retainer plates in lower body body.



[RE4F04B]

- Check to see that retainer plates are properly positioned in Retainer plates in upper body upper body.
- Be careful not to lose these parts.

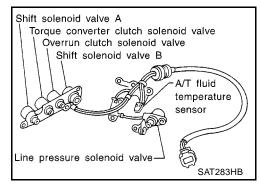


Oil Strainer

• Check wire netting of oil strainer for damage.

Shift Solenoid Valves "A" and "B", Line Pressure Solenoid Valve, Torque Converter Clutch Solenoid Valve and Overrun Clutch Solenoid Valve

- Measure resistance.
- For shift solenoid valve A, refer to <u>AT-548</u>.
- For shift solenoid valve B, refer to AT-553.
- For line pressure solenoid valve, refer to AT-542.
- For torque converter clutch solenoid valve, refer to AT-529.
- For overrun clutch solenoid valve, refer to <u>AT-563</u>.

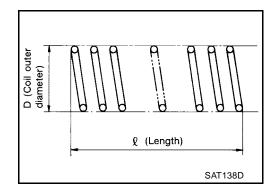


Oil Cooler Relief Valve Spring

- Check springs for damage or deformation.
- Measure free length and outer diameter.

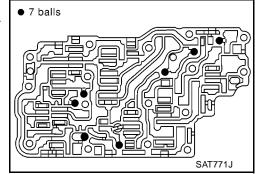
Inspection standard

: Refer to <u>AT-748, "CON-</u> <u>TROL VALVE AND PLUG</u> <u>RETURN SPRINGS"</u>.



ASSEMBLY

- 1. Install upper, inter and lower body.
- a. Place oil circuit of upper body face up. Install steel balls in their proper positions.



Install upper separating gasket, upper inter separating gasket

b.

C.

d.

e.

f.

[RE4F04B]

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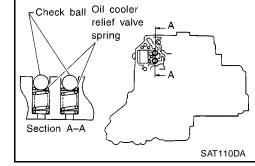
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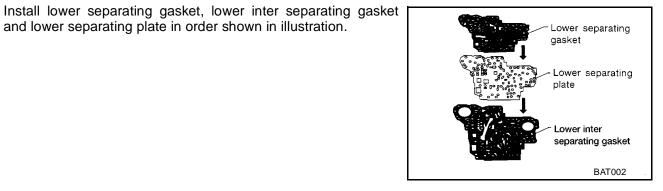
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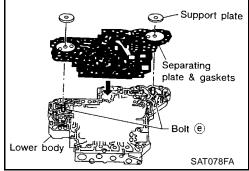
and upper separating plate in order shown in illustration. Upper inter separating gasket Separating plate Upper AT separating gasket SAT072F Install reamer bolts **f** from bottom of upper body. Using reamer Separating bolts as guides, install separating plate and gaskets as a set. plate & gasket Reamer bolt (f Upper body Reamer bolt (f) Washer 61 SAT073FA Install pilot filter. Pilot filter SAT074F Place lower body as shown in illustration (side of inter body face • 5 balls up). Install steel balls in their proper positions. SAT705J Install inter body on upper body using reamer bolts **f** as guides. Inter body • Be careful not to dislocate or drop steel balls. Reamer bolt (f) Upper body Reamer bolt (f SUD SAT076FA AT-677

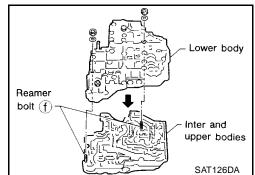
[RE4F04B]

Install check balls and oil cooler relief valve springs in their g. proper positions in lower body.









Install bolts e from bottom of lower body. Using bolts e as i. guides, install separating plate and gaskets as a set.

and lower separating plate in order shown in illustration.

Temporarily install support plates on lower body. j.

h.

k. Install lower body on inter body using reamer bolts f as guides and tighten reamer bolts f slightly.

[RE4F04B]

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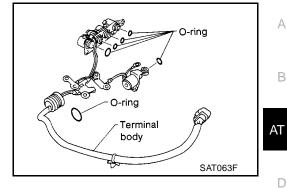
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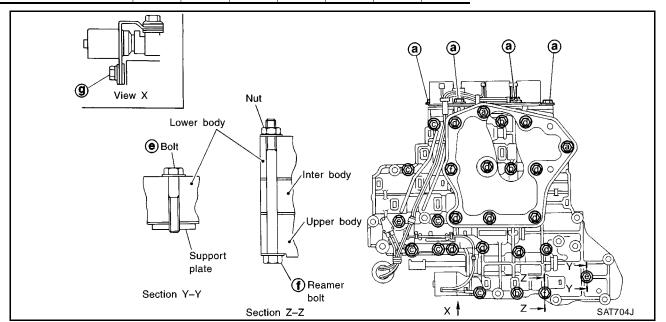
- 2. Install O-rings to solenoid valves and terminal body.
 - Apply ATF to O-rings.



3. Install and tighten bolts.

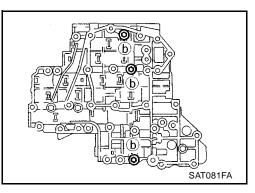
Bolt length, number and location:

| Bolt symbol | а | b | C | d | е | f | g |
|--------------------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Bolt length " ℓ " mm (in) | 13.5 (0.531) | 58.0 (2.283) | 40.0 (1.575) | 66.0 (2.598) | 33.0 (1.299) | 78.0 (3.071) | 18.0 (0.709) |
| Number of bolts | 6 | 3 | 6 | 11 | 2 | 2 | 1 |



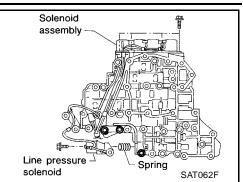
a. Install and tighten bolts **b** to specified torque.

• 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)



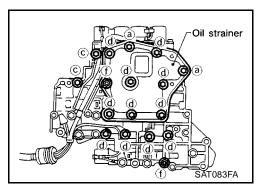
[RE4F04B]

b. Install solenoid valve assembly and line pressure solenoid valve to lower body.



c. Set oil strainer, then tighten bolts ${\bm a}$, ${\bm c}$, ${\bm d}$ and nuts ${\bm f}$ to specified torque.

• : 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)



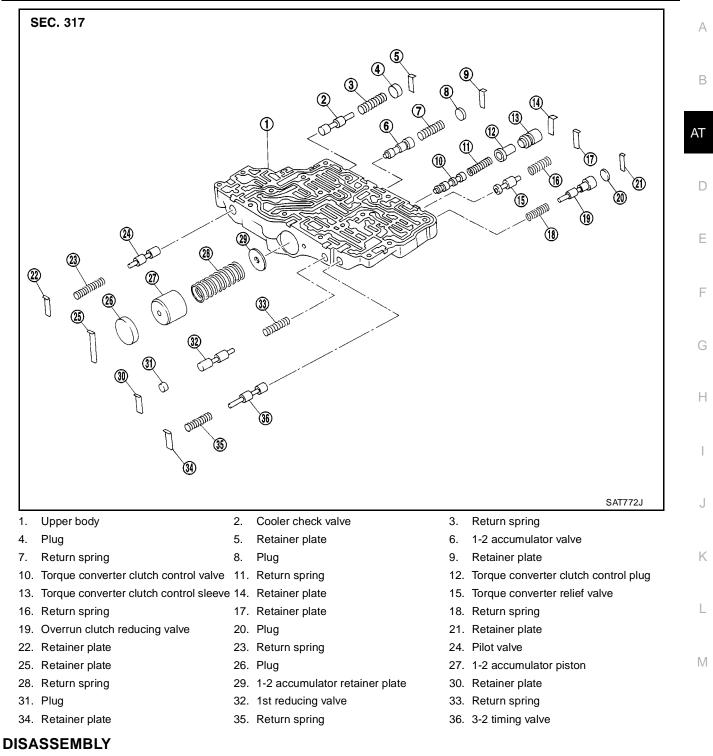
d. Tighten bolts **e** to specified torque.

• : 3.4 - 4.4 N·m (0.35 - 0.45 kg-m, 30.4 - 39.1 in-lb)

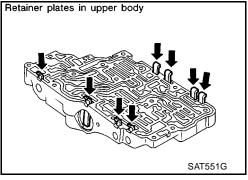
Control Valve Upper Body COMPONENTS Apply ATF to all components before installation.

ECS003QH

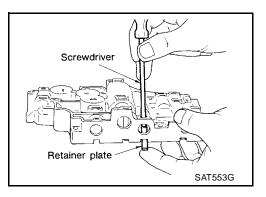
[RE4F04B]

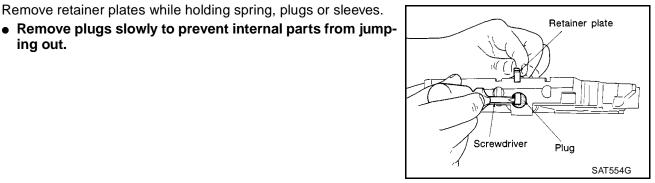


- 1. Remove valves at retainer plates.
 - Do not use a magnetic pick-up tool.



Use a screwdriver to remove retainer plates. a.

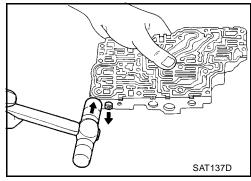




Place mating surface of valve body face down, and remove c. internal parts.

Remove retainer plates while holding spring, plugs or sleeves.

- If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.



INSPECTION

b.

ing out.

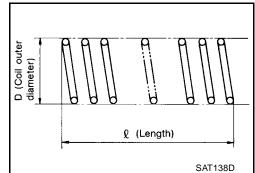
Valve Spring

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard

: Refer to AT-748, "CON-TROL VALVE AND PLUG **RETURN SPRINGS".**

Replace valve springs if deformed or fatigued.



Control Valves

Check sliding surfaces of valves, sleeves and plugs.

ASSEMBLY

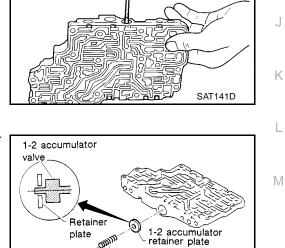
Lay control valve body down when installing valves. Do not stand the control valve body upright.

control valves by sliding them carefully into their bores. • Be careful not to scratch or damage valve body.

• Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.

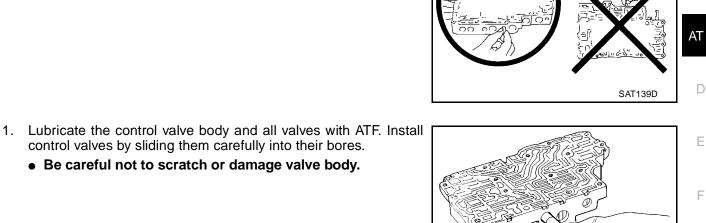
1-2 Accumulator Valve

- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.



Return spring 1-2 accumulator piston

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Valve (ATF)

(ATF)

(ATF) : Apply ATF.

Screwdriver

Plua

Retainer plate



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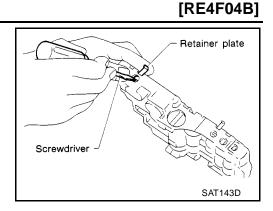
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В

1. Install retainer plates.

• While pushing plug or return spring, install retainer plate.



Retainer Plate (Upper Body)

| | | | Unit: mm (in) | | | |
|-----|---------------------------------------|-------------|---------------|---------|--|--|
| No. | Name of control valve | Width A | Length B | ·'A'' | | |
| 22 | Pilot valve | | 21.5 (0.846) | | | |
| 30 | 1st reducing valve | | | | | |
| 34 | 3-2 timing valve | | | "В" | | |
| 17 | Torque converter relief valve | - | | | | |
| 9 | 1-2 accumulator valve | 6.0 (0.236) | 29 5 (1 516) | | | |
| 25 | 1-2 accumulator piston valve | | 38.5 (1.516) | | | |
| 21 | Overrun clutch reducing valve | | 04.0 (0.045) | SAT086F | | |
| 5 | Cooler check valve | | 24.0 (0.945) | | | |
| 14 | Torque converter clutch control valve | - | 28.0 (1.102) | | | |

Install proper retainer plates. • Refer to AT-680, "Control Valve Upper Body" .

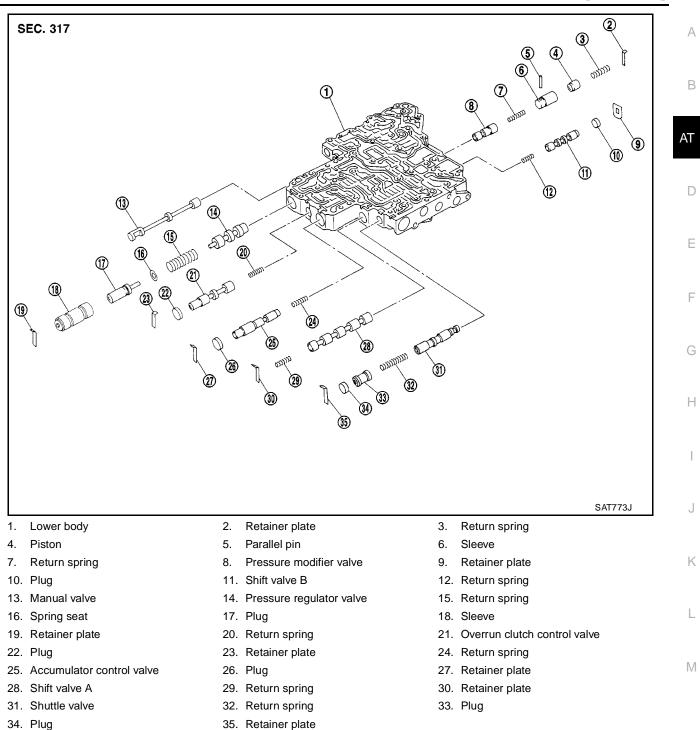
Control Valve Lower Body COMPONENTS

Apply ATF to all components before installation.

3F

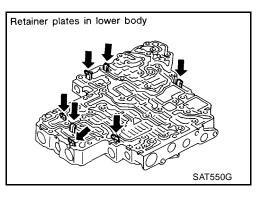
ECS003QI

[RE4F04B]



DISASSEMBLY

Remove valves at retainer plate.
 For removal procedures, refer to <u>AT-681, "DISASSEMBLY"</u>.



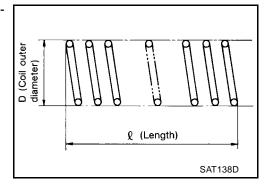
INSPECTION Valve Springs

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard

: Refer to <u>AT-748, "CON-</u> <u>TROL VALVE AND PLUG</u> <u>RETURN SPRINGS"</u>.

• Replace valve springs if deformed or fatigued.

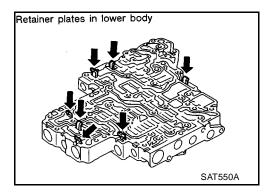


Control Valves

• Check sliding surfaces of control valves, sleeves and plugs for damage.

ASSEMBLY

Install control valves.
 For installation procedures, refer to <u>AT-683, "ASSEMBLY"</u>.



Retainer Plate (Lower Body)

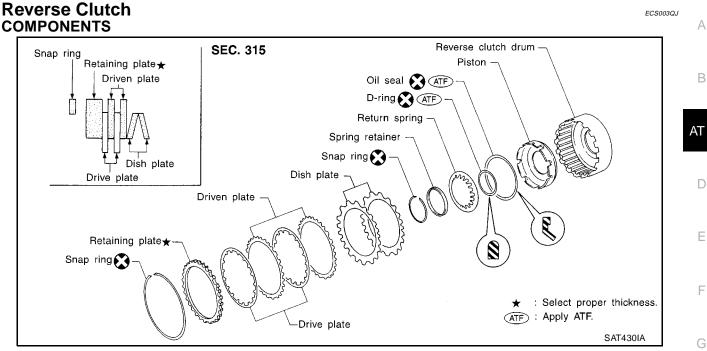
| | | | l | Jnit: mm (in) | "A" | | | |
|-----|--------------------------------|---------|----------|---------------|----------------|------|---|---|
| No. | Name of control valve and plug | Width A | Length B | Туре | - - | | | |
| 19 | Pressure regulator valve | | | | | | | |
| 27 | Accumulator control valve | | | | | | | ר |
| 30 | Shift valve A | 6.0 | 28.0 | | | | | |
| 23 | Overrun clutch control valve | (0.236) | (1.102) | I | |) | | |
| 2 | Pressure modifier valve | | | | | | П | |
| 35 | Shuttle valve | | | | | | | |
| 9 | Shift valve B | _ | _ | 11 | SA | T089 | | |

Install proper retainer plates.
 Refer to <u>AT-684, "Control Valve Lower Body"</u>.

[RE4F04B]

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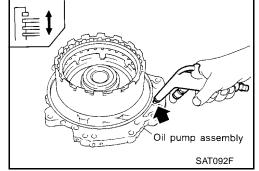
DISASSEMBLY

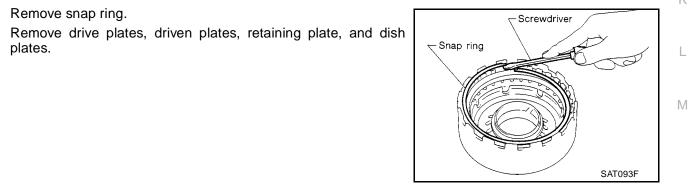
2. Remove snap ring.

plates.

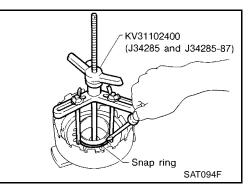
3.

- Check operation of reverse clutch 1.
- a. Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



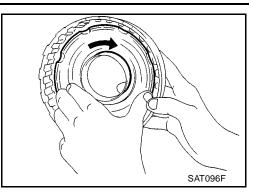


- 4. Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.
 - Set Tool directly over springs.
 - Do not expand snap ring excessively.
- 5. Remove spring retainer and return springs.



[RE4F04B]

- 6. Remove piston from reverse clutch drum by turning it.
- 7. Remove D-ring and oil seal from piston.



INSPECTION

Reverse Clutch Snap Ring, Spring Retainer and Return Springs

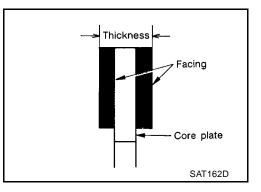
• Check for deformation, fatigue or damage. If necessary, replace.

Reverse Clutch Drive Plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

| Thickness of drive plate: | | |
|---------------------------|---------------------|--|
| Standard value | : 1.6 mm (0.063 in) | |
| Wear limit | : 1.4 mm (0.055 in) | |

• If not within wear limit, replace.

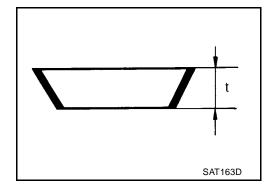


Reverse Clutch Dish Plates

- Check for deformation or damage.
- Measure thickness of dish plate.

Thickness of dish plate : 3.08 mm (0.1213 in)

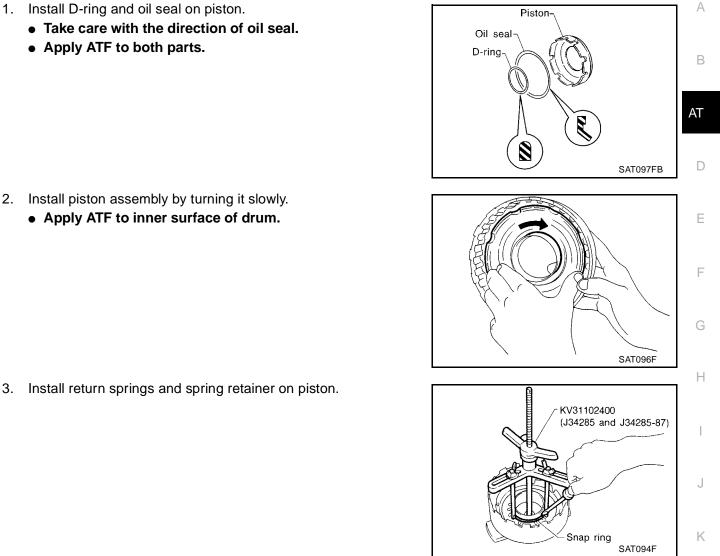
• If deformed or fatigued, replace.



Reverse Clutch Piston

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

[RE4F04B]



2. Install piston assembly by turning it slowly.

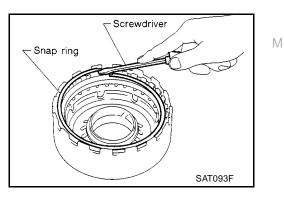
• Apply ATF to both parts.

ASSEMBLY

• Apply ATF to inner surface of drum.

3. Install return springs and spring retainer on piston.

- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly over return springs.
- 5. Install drive plates, driven plates, retaining plate and dish plates.
 - Take care with order of plates.
- 6. Install snap ring.



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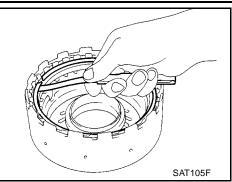
[RE4F04B]

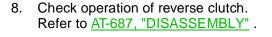
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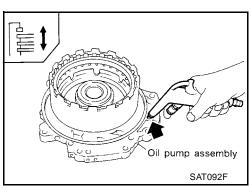
7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance Standard Allowable limit Retaining plate

: 0.5 - 0.8 mm (0.020 - 0.031 in) : 1.2 mm (0.047 in) : Refer to <u>AT-749, "REVERSE</u> <u>CLUTCH"</u>.





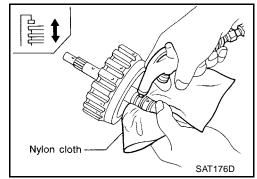


High Clutch COMPONENTS

SEC. 315 Driven plate [Thickness: 1.4 mm (0.055 in)] For the number of clutch plates (drive and driven plates), refer to the Driven plate Retaining plate* Seal ring 💽 📻 🕑 [Thickness: 2.0 mm cross-section. (0.079 in)] 8 0 Snap ring Drive plate Driven plate Input shaft assembly Retaining Piston (High clutch drum) plate★ Return spring D-ring 🔀 ATF D-ring 💦 (ATF) Spring retainer Snap ring 😭 🛲 (P) : Apply petroleum jelly. Drive plate ATF) : Apply ATF. ★ : Select proper thickness. Snap ring 💽 SAT774J

DISASSEMBLY

- 1. Check operation of high clutch.
- a. Apply compressed air to oil hole of input shaft with nylon cloth.
 - Stop up hole on opposite side of input shaft with nylon cloth.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



[RE4F04B]

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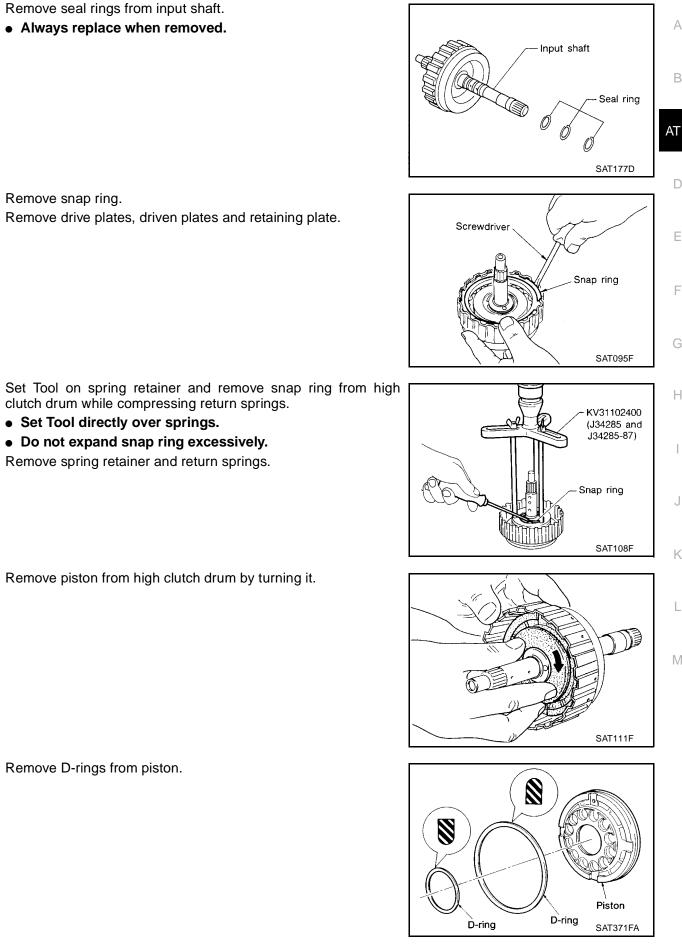
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3. Remove snap ring.

2.

4. Remove drive plates, driven plates and retaining plate.

- 5. Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.
 - Set Tool directly over springs.
 - Do not expand snap ring excessively.
- 6. Remove spring retainer and return springs.
- 7. Remove piston from high clutch drum by turning it.

8. Remove D-rings from piston.

INSPECTION

High Clutch Snap Ring, Spring Retainer and Return Springs

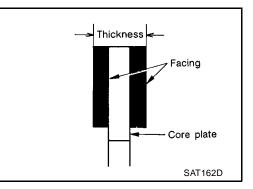
- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.

High Clutch Drive Plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

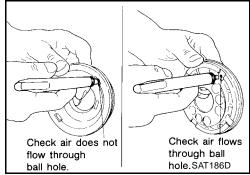
Thickness of drive plate:Standard value: 1.6 mm (0.063 in)Wear limit: 1.4 mm (0.055 in)

• If not within wear limit, replace.



High Clutch Piston

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.



Seal Ring Clearance

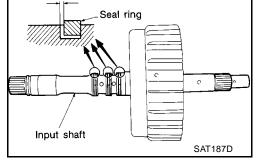
- Install new seal rings onto input shaft.
- Measure clearance between seal ring and ring groove.

| Standard clearance | |
|--------------------|--|
| Allowable limit | |

: 0.23 mm (0.0091 in)

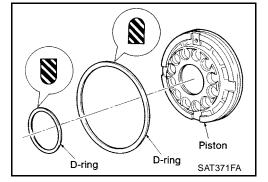
: 0.08 - 0.23 mm (0.0031 - 0.0091 in)

• If not within allowable limit, replace input shaft assembly.



ASSEMBLY

- 1. Install D-rings on piston.
 - Apply ATF to both parts.



[RE4F04B]

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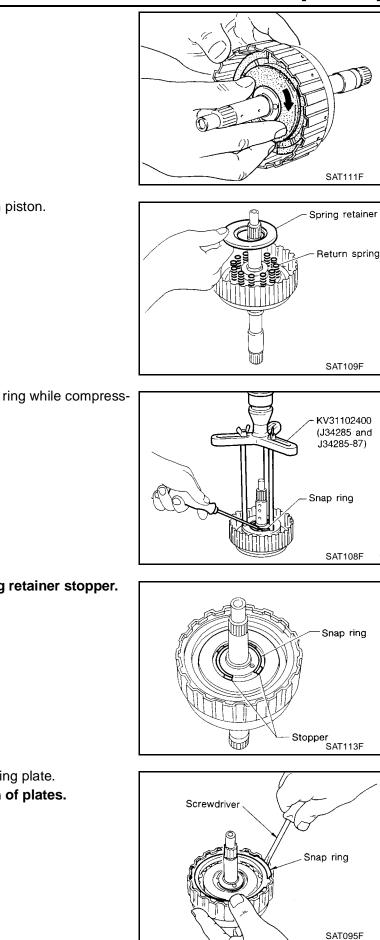
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3. Install return springs and spring retainer on piston.

Install piston assembly by turning it slowly.

• Apply ATF to inner surface of drum.

2.

- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly over return springs.

• Do not align snap ring gap with spring retainer stopper.

- 5. Install drive plates, driven plates and retaining plate.
 - Take care with the order and direction of plates.

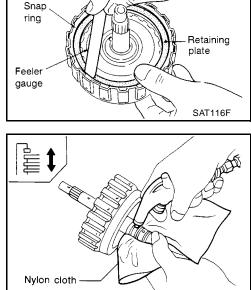
SAT196D

- 6. Install snap ring.
- 7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

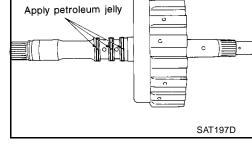
Specified clearance Standard Allowable limit Retaining plate

: 1.8 - 2.2 mm (0.071 - 0.087 in) : 2.8 mm (0.110 in) : Refer to <u>AT-749, "HIGH</u> <u>CLUTCH"</u>.

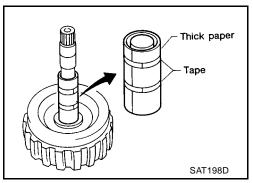
8. Check operation of high clutch. Refer to <u>AT-690, "DISASSEMBLY"</u>.



- 9. Install seal rings to input shaft.
 - Apply petroleum jelly to seal rings.
 - Always replace when removed.



• Roll paper around seal rings to prevent seal rings from spreading.

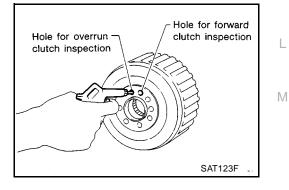


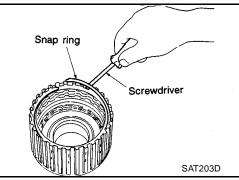
[RE4F04B]

Forward And Overrun Clutches ECS003QL COMPONENTS А SEC. 315 (4) (5) ⓓ Snap ring 2 Retaining plate * В 3 Drive plate Driven plate 4 5 Dish plate 6 Retaining plate AT Driven plate 3 Forward Overrun clutch D clutch Driven plate Dish plate Snap ring Retaining plate * Ε Retaining plate Dish plate Retaining Drive plate Overrun clutch plate ★ Shap ring **E** Drive plate Forward Ŕ clutch Forward clutch Н drum Snap ring Oil seal 💽 (ATF) Forward clutch piston Òil seal Overrun (ATF): Apply ATF. clutch Return spring ★ : Select proper thickness. piston SAT962I

DISASSEMBLY

- Check operation of forward clutch and overrun clutch. 1.
- Install bearing retainer on forward clutch drum. a.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.
- d. If retaining plate does not contact snap ring:
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.





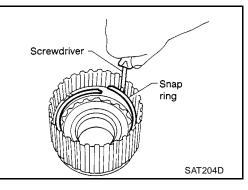
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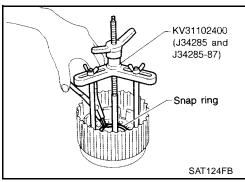
[RE4F04B]

Overrun clutch piston

- 4. Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.

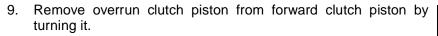


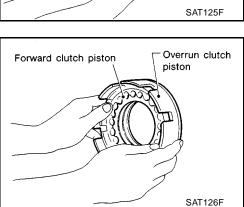
- 6. Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.
 - Set Tool directly over return springs.
 - Do not expand snap ring excessively.
- 7. Remove spring retainer and return springs.
 - Do not remove return springs from spring retainer.



Forward clutch piston

8. Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.





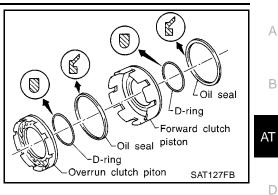
[RE4F04B]

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10. Remove D-rings and oil seals from forward clutch piston and overrun clutch piston.



INSPECTION

Snap Rings, Spring Retainer and Return Springs

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.

Forward Clutch and Overrun Clutch Drive Plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

| Forward clutch | |
|----------------|---------------------|
| Standard value | : 1.6 mm (0.063 in) |
| Wear limit | : 1.4 mm (0.055 in) |
| Overrun clutch | |
| Standard value | : 1.6 mm (0.063 in) |
| Wear limit | : 1.4 mm (0.055 in) |

• If not within wear limit, replace.

Forward Clutch and Overrun Clutch Dish Plates

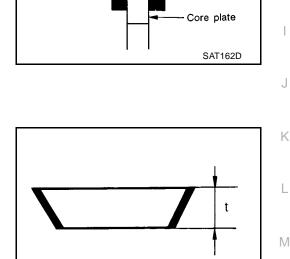
- Check for deformation or damage.
- Measure thickness of dish plate.

| Thickness of dish plate | |
|-------------------------|---------------------|
| Forward clutch | : 2.7 mm (0.106 in) |
| Overrun clutch | : 2.7 mm (0.106 in) |

• If deformed or fatigued, replace.



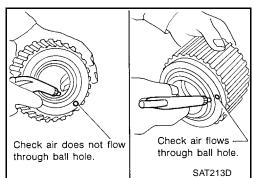
- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.



Thickness

Facing

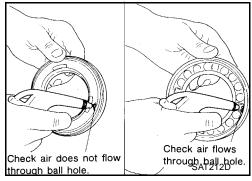
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[RE4F04B]

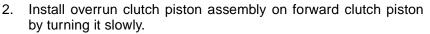
Overrun Clutch Piston

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Apply compressed air to oil hole on return spring side. Make sure that air leaks past ball.

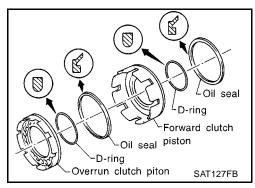


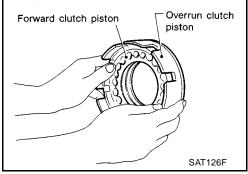
ASSEMBLY

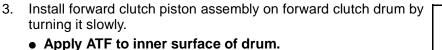
- 1. Install D-rings and oil seals on forward clutch piston and overrun clutch piston.
 - Take care with direction of oil seal.
 - Apply ATF to both parts.

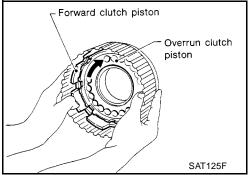


• Apply ATF to inner surface of forward clutch piston.



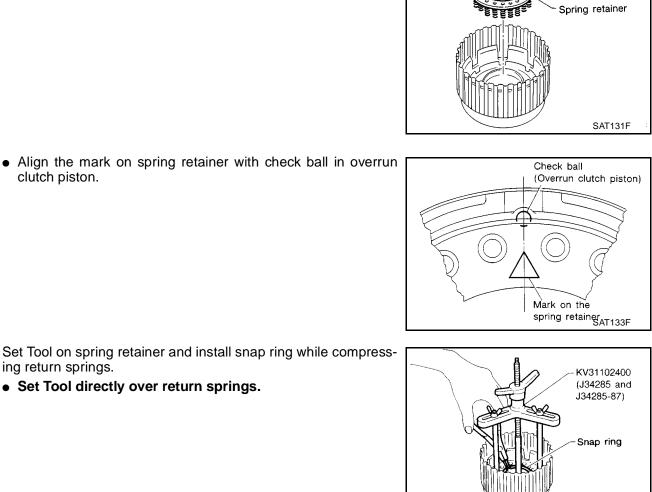






[RE4F04B]

4. Install return spring on overrun clutch piston.

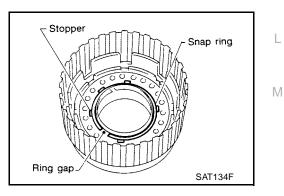


- 5. Set Tool on spring retainer and install snap ring while compressing return springs.
 - Set Tool directly over return springs.

clutch piston.

• Do not align snap ring gap with spring retainer stopper.

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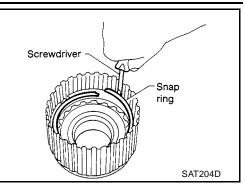
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[RE4F04B]

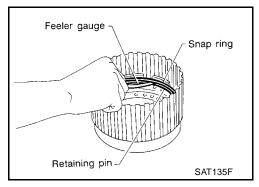
- 6. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
 - Take care with order of plates.



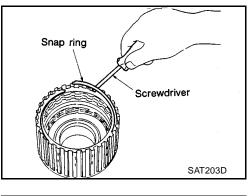
- 7. Install snap ring for overrun clutch.
- 8. Measure clearance between overrun clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

| Specified clearance | |
|-------------------------------------|--|
| Standard | : 0.7 - 1.1 mm (0.028 - 0.043 in) |
| Allowable limit | : 1.7 mm (0.067 in) |
| Overrun clutch retain- ing plate | Refer to <u>AT-750, "OVERRUN</u> <u>CLUTCH"</u> . |



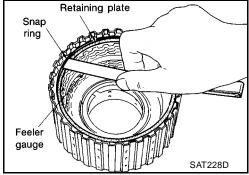
- 9. Install drive plates, driven plates, retaining plate and dish plate for forward clutch.
 - Take care with order of plates.
- 10. Install snap ring for forward clutch.



11. Measure clearance between forward clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

| Specified clearance | |
|-------------------------------------|--|
| Standard | : 0.45 - 0.85 mm (0.0177 - 0.0335 in) |
| Allowable limit | : 1.85 mm (0.0728 in) |
| Forward clutch retain- ing plate | : Refer to <u>AT-749, "FOR-</u> <u>WARD CLUTCH"</u> . |



[RE4F04B]

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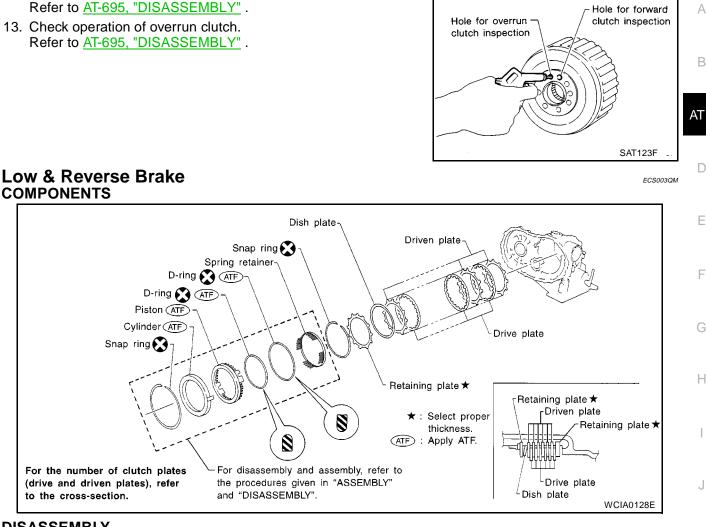
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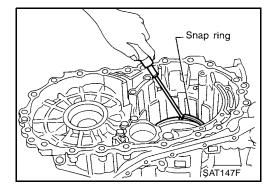


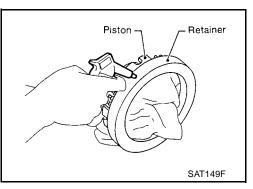
DISASSEMBLY

1. Check operation of low & reverse brake.

12. Check operation of forward clutch.

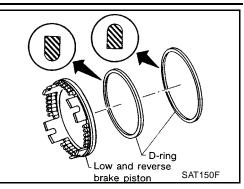
- a. Apply compressed air to oil hole of transmission case.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring: c.
 - D-ring might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. In order to remove piston, apply compressed air to oil hole of retainer while holding piston.
 - Apply air gradually and allow piston to come out evenly.





[RE4F04B]

3. Remove D-rings from piston.



INSPECTION

Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs

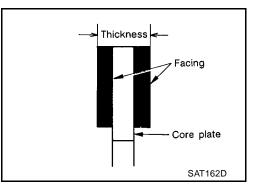
- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.

Low and Reverse Brake Drive Plate

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

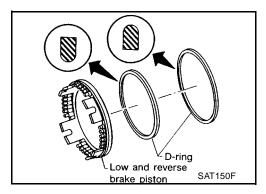
Thickness of drive plateStandard value: 1.8 mm (0.071 in)Wear limit: 1.6 mm (0.063 in)

• If not within wear limit, replace.

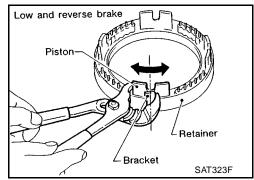


ASSEMBLY

- 1. Install D-rings on piston.
 - Apply ATF to both parts.



- 2. Set and align piston with retainer.
 - This operation is required in order to engage the protrusions of piston to return springs correctly. Further procedures are given in "ASSEMBLY". Refer to <u>AT-723, "ASSEMBLY"</u>.



AT-703

REPAIR FOR COMPONENT PARTS

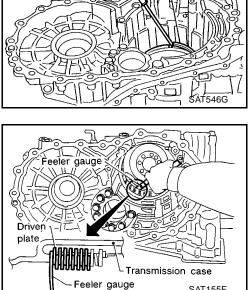
- 3. Install driven plates, drive plates, retaining plate and dish plate on transmission case.
 - Take care with order of plates and direction of dish plate.

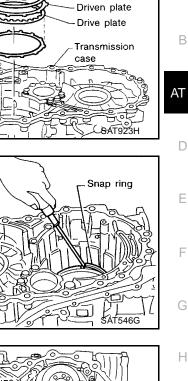
4. Install snap ring.

Measure clearance between driven plate and transmission case. 5. If not within allowable limit, select proper retaining plate. (front side)

| Specified clearance | |
|---------------------|--|
| Standard | |
| Allowable limit | |
| Retaining plate | |

: 1.7 - 2.1 mm (0.067 - 0.083 in) : 3.3 mm (0.130 in) Refer to AT-750, "LOW & REVERSE BRAKE" .





[RE4F04B]

Retaining plate

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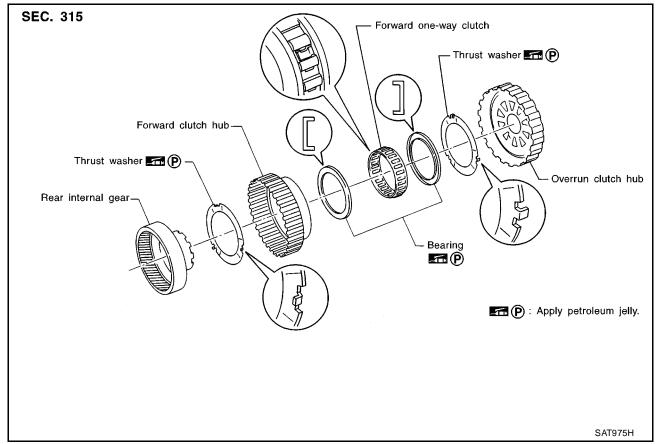
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[RE4F04B]

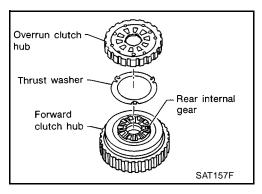
ECS003QN

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub COMPONENTS

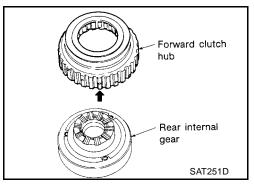


DISASSEMBLY

1. Remove overrun clutch hub and thrust washer from forward clutch hub.



2. Remove forward clutch hub from rear internal gear.



[RE4F04B]

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- Remove bearing from rear internal gear. Bearing Rear internal gear SAT252DA 4. Remove thrust washer from rear internal gear. Thrust washer Rear internal gear SAT253D Bearing Forward one-way clutch 10001 Forward clutch hub արդ SAT254DA 000000 Forward one-way clutch 0000 Forward clutch hub UTTTI -SAT255D
- 5. Remove bearing from forward one-way clutch.

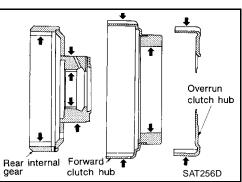
3.

6. Remove forward one-way clutch from forward clutch hub.

INSPECTION

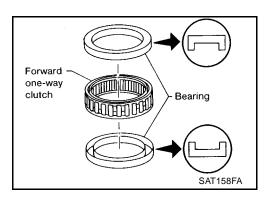
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub

• Check rubbing surfaces for wear or damage.



Bearings and Forward One-Way Clutch

- Check bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.

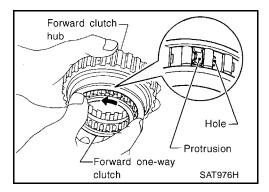


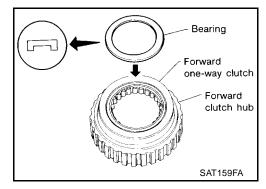
ASSEMBLY

1. Install forward one-way clutch on forward clutch.

2. Install bearing on forward one-way clutch.Apply petroleum jelly to bearing.

• Take care with the direction of forward one-way clutch.





[RE4F04B]

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- Install thrust washer on rear internal gear. • Apply petroleum jelly to thrust washer. Thrust washer • Align hooks of thrust washer with holes of rear internal Pawl Rear AT internal gear SAT160F Bearing Rear internal gear SAT161FA Overrun clutch hub Thrust washer Rear internal aear Forward clutch hub SAT157F Rear internal gear Forward clutch hub Unlocked AAT426
- 4. Install bearing on rear internal gear.

3.

gear.

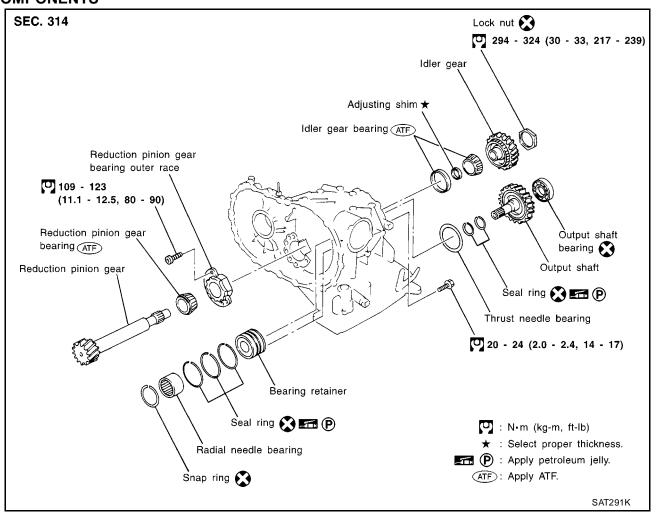
• Apply petroleum jelly to bearing.

- 5. Install thrust washer and overrun clutch hub.
 - Apply petroleum jelly to thrust washer.
 - Align hooks of thrust washer with holes of overrun clutch hub.
 - · Align projections of rear internal gear with holes of overrun clutch hub.
- 6. Install forward clutch hub on rear internal gear.
 - Check operation of forward one-way clutch. Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlocking directions.
 - If not as shown in illustration, check installation direction of forward one-way clutch.

[RE4F04B]

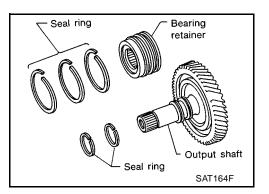
Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer COMPONENTS



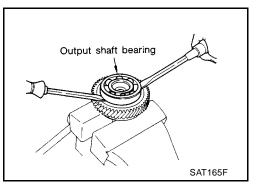


DISASSEMBLY

1. Remove seal rings from output shaft and bearing retainer.

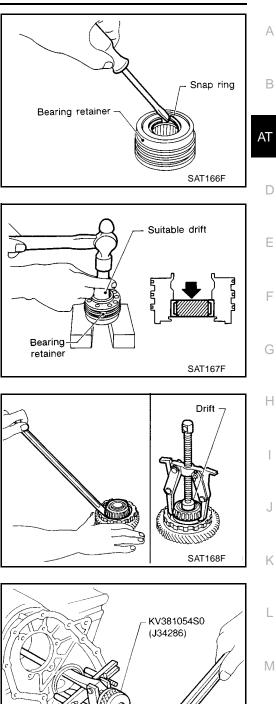


- 2. Remove output shaft bearing with screwdrivers.
 - Always replace bearing with a new one when removed.
 - Do not damage output shaft.



[RE4F04B]

3. Remove snap ring from bearing retainer.



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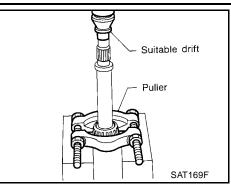
4. Remove needle bearing from bearing retainer.

5. Remove idler gear bearing inner race from idler gear.

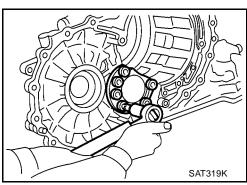
6. Remove idler gear bearing outer race from transmission case.

[RE4F04B]

7. Press out reduction pinion gear bearing inner race from reduction pinion gear.



Remove reduction pinion gear bearing outer race from transmis-8. sion case.



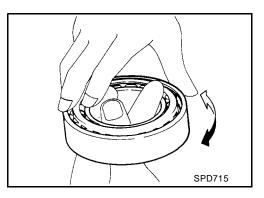
INSPECTION

Output Shaft, Idler Gear and Reduction Pinion Gear

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.

Bearing

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.



Seal Ring Clearance

- Install new seal rings to output shaft.
- Measure clearance between seal ring and ring groove of output shaft.

Standard clearance

Allowable limit

: 0.10 - 0.25 mm (0.0039 - 0.0098 in) : 0.25 mm (0.0098 in)

: 0.10 - 0.30 mm (0.0039 - 0.0118 in)

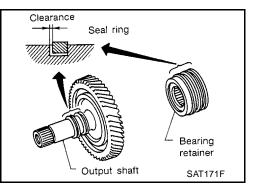
: 0.30 mm (0.0118 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.
- Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance

Allowable limit





AT-711

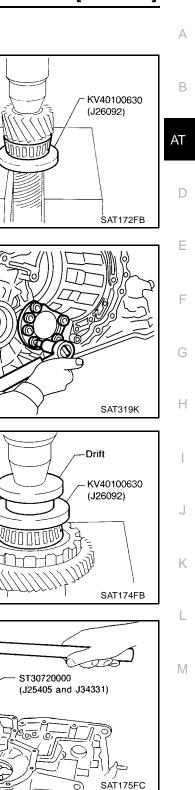
If not within allowable limit, replace bearing retainer.

ASSEMBLY

1. Press reduction pinion gear bearing inner race on reduction pinion gear.

- 2. Install reduction pinion gear bearing outer race on transmission case. : 109 - 123 N·m (11.1 - 12.5 kg-m, 80 - 90 ft-lb) 0
- 3. Press idler gear bearing inner race on idler gear.

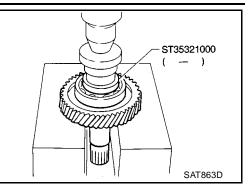
4. Install idler gear bearing outer race on transmission case.



[RE4F04B]

5. Press output shaft bearing on output shaft.

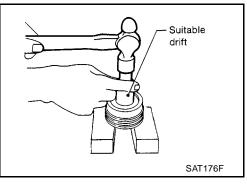
[RE4F04B]

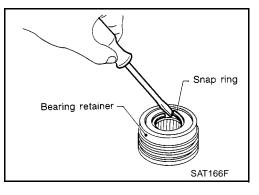


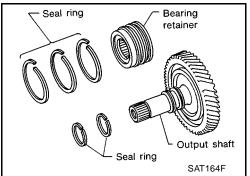
6. Press needle bearing on bearing retainer.

Install snap ring to bearing retainer.

7.

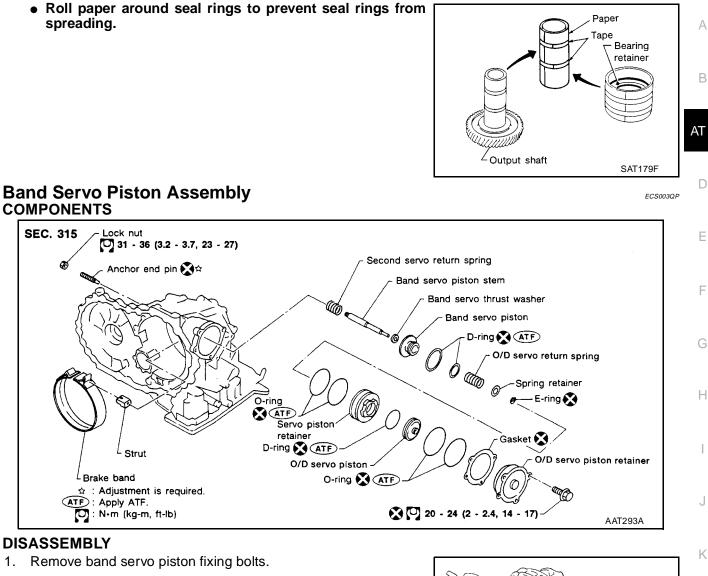






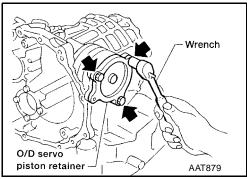
- 8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.

[RE4F04B]





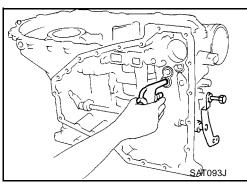
1. Remove band servo piston fixing bolts.



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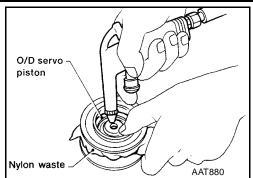
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- 2. Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston assembly.
 - Hold band servo piston assembly with a rag or nylon waste.

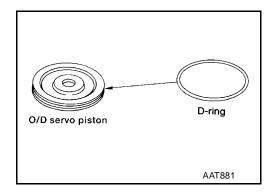


[RE4F04B]

- 3. Apply compressed air to oil hole in O/D servo piston retainer to remove O/D servo piston from retainer.
 - Hold O/D band servo piston while applying compressed air.

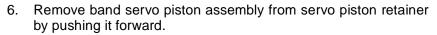


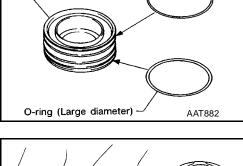
4. Remove D-ring from O/D servo piston.



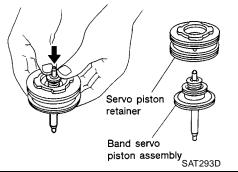
O-ring (Small diameter)

5. Remove O-rings from O/D servo piston retainer.





O/D servo piston retainer



- Spring retainer E-ring
- 7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.

[RE4F04B]

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Band servo

8. Remove O/D servo return spring, band servo thrust washer and band servo piston stem from band servo piston.

9. Remove O-rings from servo piston retainer.

10. Remove D-rings from band servo piston.

INSPECTION

Pistons, Retainers and Piston Stem

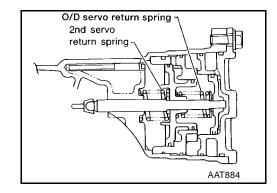
• Check frictional surfaces for abnormal wear or damage.

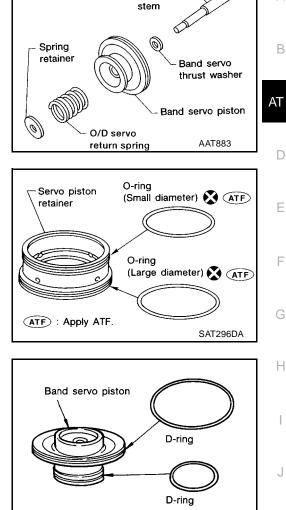
Return Springs

- Check for deformation or damage.
- Measure free length and outer diameter.

Inspection standard

: Refer to <u>AT-753.</u> "RETURN SPRING" .





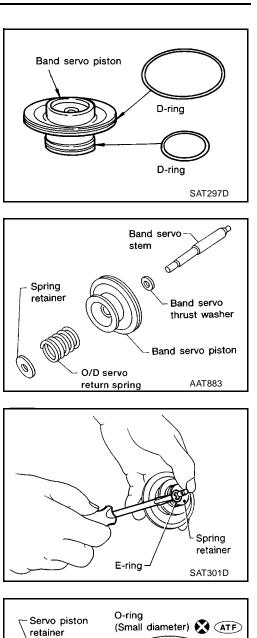
ASSEMBLY

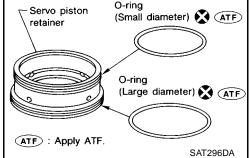
- 1. Install D-rings to servo piston retainer.
 - Apply ATF to D-rings.
 - Pay attention to position of each O-ring.

2. Install band servo piston stem, band servo thrust washer, O/D servo return spring and spring retainer to band servo piston.

3. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.

- 4. Install O-rings to servo piston retainer.
 - Apply ATF to O-rings.
 - Pay attention to position of each O-ring.





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5. Install band servo piston assembly to servo piston retainer by pushing it inward.

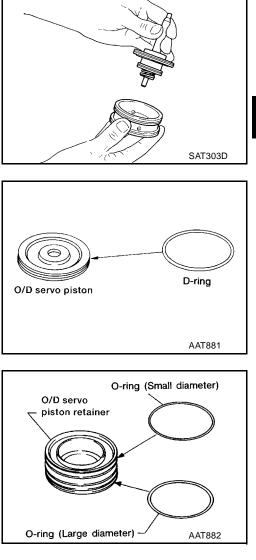
6. Install D-ring to O/D servo piston.Apply ATF to D-ring.

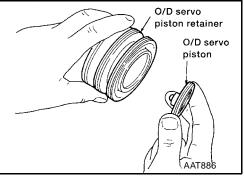
7. Install O-rings to O/D servo piston retainer.

• Pay attention to position of each O-ring.

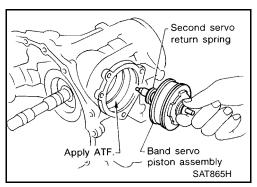
8. Install O/D servo piston to O/D servo piston retainer.

• Apply ATF to O-rings.





- 9. Install band servo piston assembly and 2nd servo return spring to transmission case.
 - Apply ATF to O-ring of band servo piston and transmission case.



[RE4F04B]

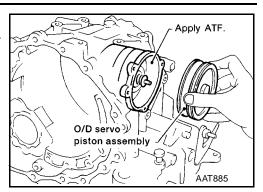
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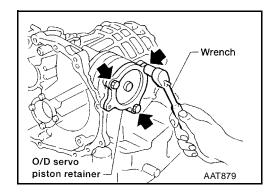
10. Install O/D servo piston assembly to transmission case.

11. Install O/D servo piston retainer to transmission case.

Refer to AT-716, "ASSEMBLY"

• Apply ATF to O-ring of band servo piston and transmission case.



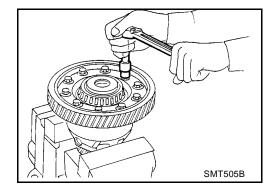


Final Drive COMPONENTS

SEC. 381 🗘 113 - 127 N•m Pinion mate thrust washer (11.5 - 13.0 kg-m, 83 - 94 ft-lb) Pinion mate gear Pinion mate shaft Lock pin 💽 S Side gear Side gear thrust washer ★ 6 Differential side bearing (ATF) Differential side bearing adjusting shim * Differential side bearing (ATF) Final gear \bigstar : Select proper thickness. Differential case (ATF): Apply ATF. Speedometer drive gear 💽 SAT542K

DISASSEMBLY

1. Remove final gear.



[RE4F04B]

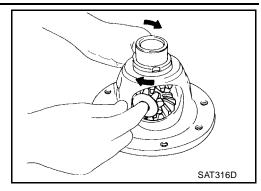
- 2. Press out differential side bearings. А • Be careful not to mix up the right and left bearings. C)_ В ST33061000 ST33051001 (J22888-D) (J8107-2) AT AAT662 D Е KV381054S0 F SAT010FA Н Speedometer drive gear O \sim <u>≋Г</u> 0 Attaching direction 0 SAT313D Κ L KV32101000 (J25689-A) ゎ Μ SAT904D
- 3. Remove differential side bearing outer race and side bearing adjusting shim from transaxle case.

4. Remove speedometer drive gear.

5. Drive out pinion mate shaft lock pin.

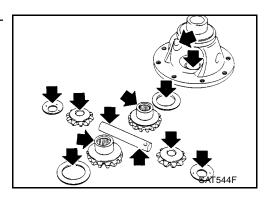
[RE4F04B]

- 6. Draw out pinion mate shaft lock pin.
- 7. Remove pinion mate gears and side gears.



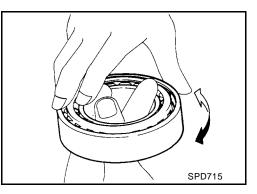
INSPECTION Gear, Washer, Shaft and Case

- Check mating surfaces of differential case, side gears and pinion mate gears.
- Check washers for wear.



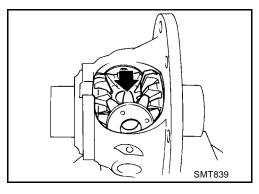
Bearings

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

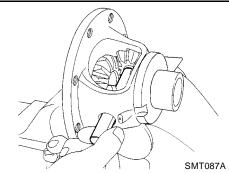


ASSEMBLY

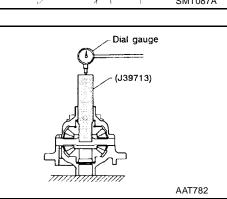
- 1. Attach side gear thrust washers to side gears, then install pinion mate thrust washers and pinion mate gears in place.
 - Apply ATF to any parts.



- 2. Insert pinion mate shaft.
 - When inserting, be careful not to damage pinion mate thrust washers.



- 3. Measure clearance between side gear and differential case with washers following the procedure below:
- a. Set Tool and dial indicator on side gear.



b. Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

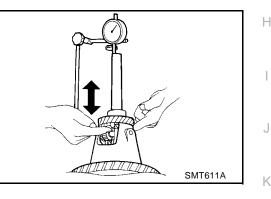
Clearance between side gear and differential case with washer : 0.1 - 0.2 mm (0.004 - 0.008 in)

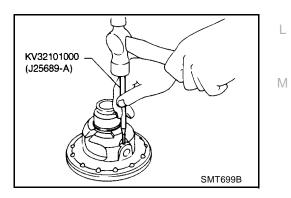
c. If not within specification, adjust clearance by changing thickness of differential side gear thrust washers.

Differential side gear thrust washers

: Refer to <u>AT-751, "DIF-</u> <u>FERENTIAL SIDE GEAR</u> <u>THRUST WASHERS"</u>.

- 4. Install lock pin.
 - Make sure that lock pin is flush with case.





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REPAIR FOR COMPONENT PARTS

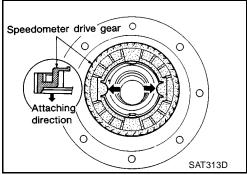
[RE4F04B]

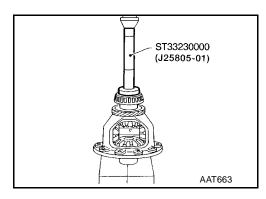
5. Install speedometer drive gear on differential case.

Press on differential side bearings.

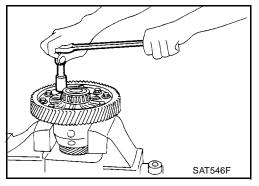
6.

• Align the projection of speedometer drive gear with the groove of differential case.





 Install final gear and tighten fixing bolts in a crisscross pattern. Tighten final gear bolts to the specified torque. Refer to <u>AT-718</u>, <u>"COMPONENTS"</u>.



ASSEMBLY

- Assembly (1)
- 1. Install differential side oil seals on transmission case and converter housing.

 \odot Inside Parking actuator 0 0 support ę Outside

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Transmission case side Suitable drift SAT182F

Converter housing side

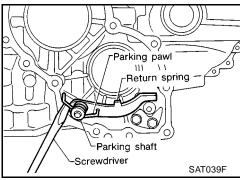
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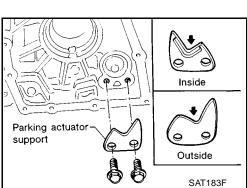
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- 2. Install parking actuator support to transmission case. Tighten parking actuator support bolts to the specified torque. Refer to AT-644, "OVERHAUL" .
 - Pay attention to direction of parking actuator support.

- 3. Install parking pawl on transmission case and fix it with parking shaft.
- Install return spring. 4.





[RE4F04B]



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Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

- 1. Install differential side bearing outer race without adjusting shim on transmission case.
- 2. Install differential side bearing outer race on converter housing.

- 3. Place final drive assembly on transmission case.
- Install transmission case on converter housing. Tighten transmission case fixing bolts to the specified torque. Refer to <u>AT-644,</u> <u>"OVERHAUL"</u>.

- 5. Attach dial indicator on differential case at converter housing side.
- 6. Insert Tool into differential side gear from transmission case side.
- 7. Move Tool up and down and measure dial indicator deflection.
- 8. Select proper thickness of differential side bearing adjusting shim(s).

Suitable shim thickness = Dial indicator deflection + Specified bearing preload

Differential side bearing preload adjusting shim

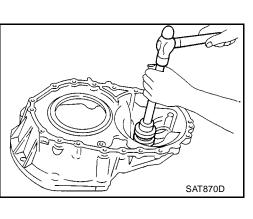
Bearing preload

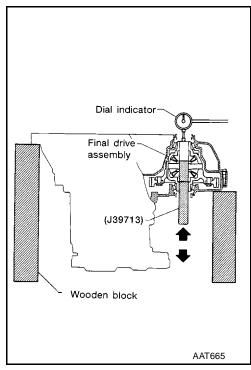
<u>ADJUSTING SHIMS"</u>. : 0.05 - 0.09 mm (0.0020 - 0.0035 in)

ING PRELOAD

: Refer to AT-751, "DIF-

FERENTIAL SIDE BEAR-





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[RE4F04B]

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- Remove converter housing from transmission case. 9.
- 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission case.
- 12. Reinstall differential side bearing outer race and shim(s) selected from SDS table on transmission case.
- 13. Reinstall converter housing on transmission case and tighten transmission case fixing bolts to the specified torgue. Refer to AT-644, "OVERHAUL" .
- 14. Insert Tool and measure turning torque of final drive assembly.
 - Turn final drive assembly in both directions several times to seat bearing rollers correctly.

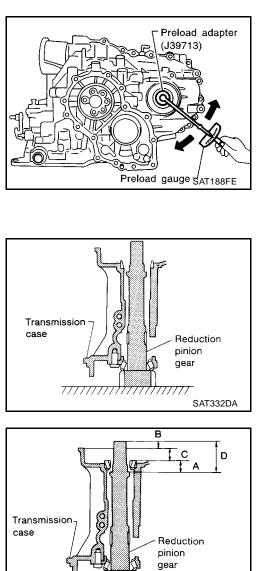
: 0.78 - 1.37 N·m **Turning torque of final** drive assembly (New (8.0 - 14.0 kg-cm, 6.9 - 12.2 in-lb) bearing)

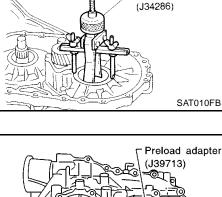
- When old bearing is used again, turning torgue will be slightly less than the above.
- Make sure torgue is close to the specified range.

Preload adapter : J39713

REDUCTION PINION GEAR BEARING PRELOAD

- Remove transmission case and final drive assembly from con-1. verter housing.
- Select proper thickness of reduction pinion gear bearing adjust-2. ing shim using the following procedures.
- Place reduction pinion gear on transmission case as shown. a.

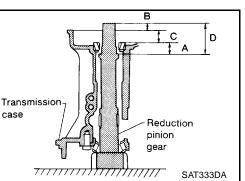




- Place idler gear bearing on transmission case. b.
- Measure dimensions "B" "C" and "D" and calculate dimension C. "A".

A = D - (B + C)"**A**"

: Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.



[RE4F04B]

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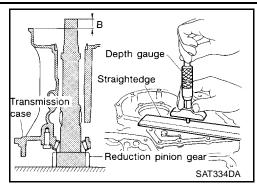
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- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.



C Idler gear bearing

Straightedge

Transmission case

Depth

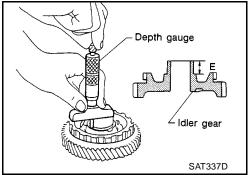
gauge

Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
Measure dimension "C" in at least two places.

- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

A = D - (B + C)

D Depth gauge Straightedge Reduction pinion gear SAT336DA



d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.

• Measure dimension "E" in at least two places.

e. Select proper thickness of reduction pinion gear bearing adjusting shim.

Proper shim thickness = $A - E - 0.05 \text{ mm} (0.0020 \text{ in})^*$

(*: Bearing preload) Reduction pinion gear bearing adjusting shim

: Refer to <u>AT-752.</u> <u>"REDUCTION PINION</u> <u>GEAR BEARING ADJUST-</u> <u>ING SHIMS"</u>.

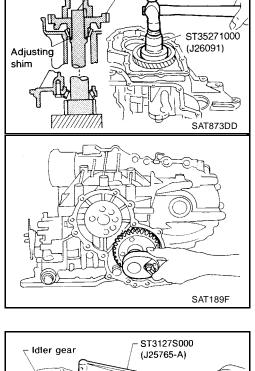
ASSEMBLY

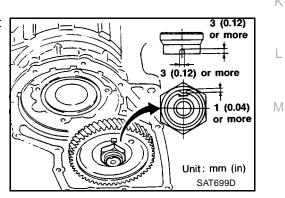
- 3. Install reduction gear and reduction gear bearing adjusting shim selected in step 2-e on transmission case.
- 4. Press idler gear bearing inner race on idler gear.
- 5. Press idler gear on reduction gear.
 - Press idler gear until idler gear fully contacts adjusting shim.
- 6. Tighten idler gear lock nut to the specified torque. Refer to AT-644, "OVERHAUL" .
 - Lock idler gear with parking pawl when tightening lock nut.

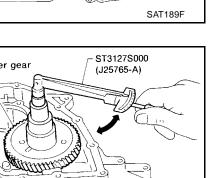
- 7. Measure turning torque of reduction pinion gear.
 - When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

Turning torque of : 0.05 - 0.39 N·m (0.5 - 4.0 kg-cm, reduction pinion gear 0.43 - 3.47 in-lb)

- If turning torgue is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.
- 8. After properly adjusting turning torque, clinch idler gear lock nut as shown.









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Reduction pinion gear

Idler gear

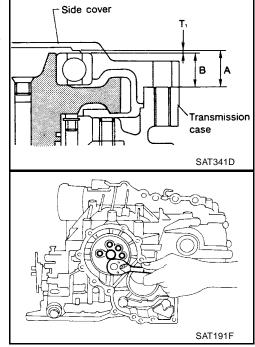
OUTPUT SHAFT END PLAY

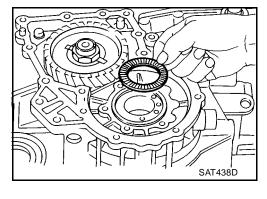
- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.

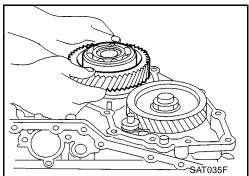
1. Install bearing retainer for output shaft.

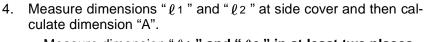
2. Install output shaft thrust needle bearing on bearing retainer.

3. Install output shaft on transmission case.









• Measure dimension " ℓ 1 " and " ℓ 2 " in at least two places.

"**A**"

: Distance between transmission case fitting surface and adjusting shim mating surface.

```
A = \ell 1 - \ell 2\ell 2
```

: Height of gauge

- 5. Measure dimensions " ℓ 2 " and " ℓ 3 " and then calculate dimension "B".
 - Measure "l 2 " and "l 3 " in at least two places.

"B"

: Distance between the end of output shaft bearing outer race and the side cover fitting surface of transmission case.

```
\mathbf{B} = \ell 2 - \ell 3\ell 2
```

: Height of gauge

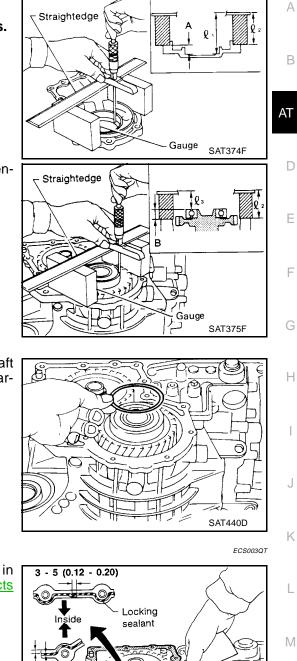
6. Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.

Output shaft end play
(A - B): 0 - 0.15 mm (0 - 0.0059 in)Output shaft end play
adjusting shims: Refer to AT-753, "OUT-
PUT SHAFT ADJUSTING
SHIMS" .

7. Install adjusting shim on output shaft bearing.

Assembly (2)

1. Apply anaerobic liquid gasket to transmission case as shown in illustration. Refer to <u>GI-45</u>, "Recommended Chemical Products <u>and Sealants"</u>



1.5 (0.059) dia 4 (0.16)

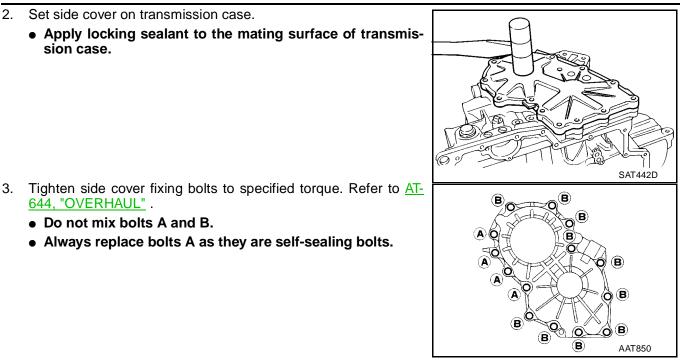
Unit: mm (in)

SAT441D

2. Set side cover on transmission case. • Apply locking sealant to the mating surface of transmis-

• Always replace bolts A as they are self-sealing bolts.

sion case.



Needle bearing

Black side

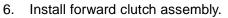
SAT033F

- 4. Remove paper rolled around bearing retainer.
- 5. Install thrust washer on bearing retainer.

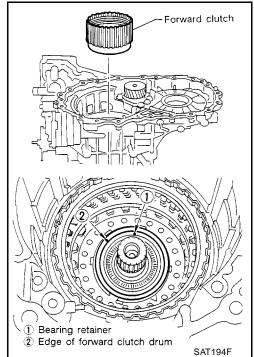
644, "OVERHAUL" .

• Do not mix bolts A and B.

• Apply petroleum jelly to thrust washer.



- Align teeth of low & reverse brake drive plates before installing.
- Make sure that bearing retainer seal rings are not spread.
- If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.



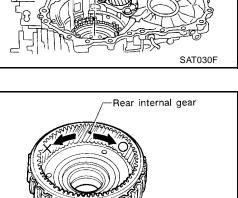
SAT195F

Overrun clutch hub

- 7. Install thrust needle bearing on bearing retainer.
 - Apply petroleum jelly to thrust needle bearing.
 - Pay attention to direction of thrust needle bearing.

- 8. Install overrun clutch hub.
 - Apply petroleum jelly to thrust washers.
 - Align teeth of overrun clutch drive plates before installing.

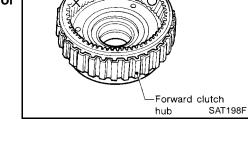
- Hold forward clutch hub and turn rear internal gear. Check overrun clutch hub for correct directions of lock and unlock.
 - If not shown as illustrated, check installed direction of forward one-way clutch.



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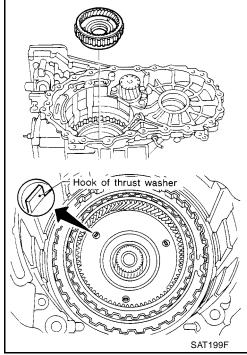
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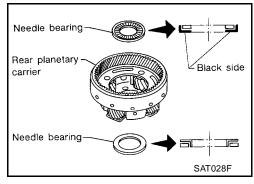
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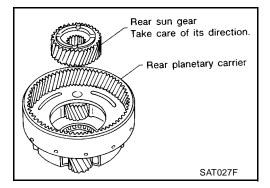
- 10. Install forward clutch hub and rear internal gear assembly.
 - Align teeth of forward clutch drive plates before installing.
 - Check that three hooks of thrust washer are correctly aligned after installing.



- 11. Install rear planetary carrier assembly and rear sun gear according to the following procedures.
- a. Install needle bearings on rear planetary carrier.
 - Apply petroleum jelly to needle bearings.
 - Pay attention to direction of needle bearings.



- b. Install rear sun gear on rear planetary carrier.
 - Pay attention to direction of rear sun gear.



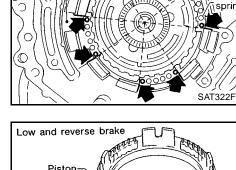
ASSEMBLY

c. Install rear planetary carrier on transmission case.

- 12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.
 - Apply petroleum jelly to thrust needle bearing.
 - Pay attention to direction of thrust needle bearing.

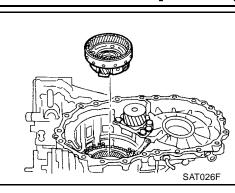
- 13. Install low and reverse brake piston according to the following procedures.
- a. Set and align return springs to transmission case gutters as shown in illustration.

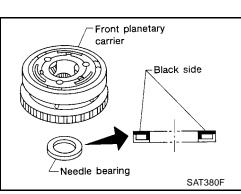
b. Set and align piston with retainer.

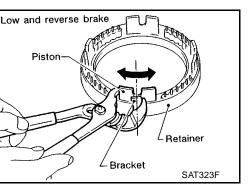


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Gutters







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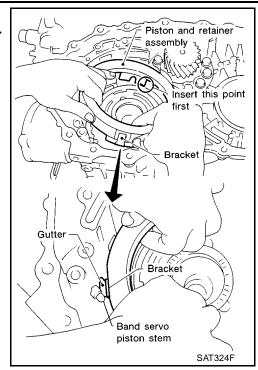
Front planetary

Return

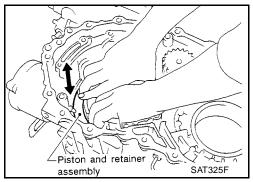
carrier

Install piston and retainer assembly on the transmission case.
Align bracket to specified gutter as indicated in illustration.

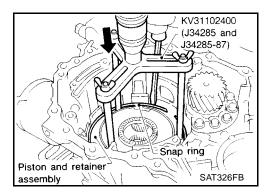
c.



- d. Check that each protrusion of piston is correctly set to corresponding return spring as follows.
 - Push piston and retainer assembly evenly and confirm they move smoothly.
 - If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed in step "a".



e. Push down piston and retainer assembly and install snap ring.



ASSEMBLY

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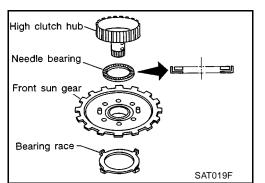
Low one-way clutch

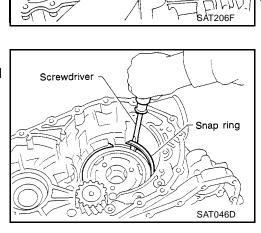
14. Install low one-way clutch to front planetary carrier by turning carrier in the direction of the arrow shown.

- 15. Install snap ring with screwdriver.
 - Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.

- 16. Install needle bearing on transmission case.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.

- 17. Install bearing race, needle bearing and high clutch hub on front sun gear.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.

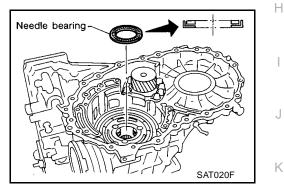




Front

carrier

planetary



- [RE4F04B]
- 18. Install needle bearing and high clutch drum on high clutch hub.

- 19. Install needle bearing on high clutch drum.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to direction of needle bearing.

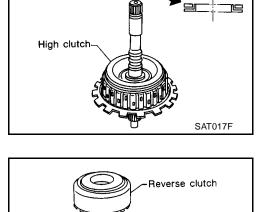
- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
 - Align teeth of reverse clutch drive plates before installing.

- 22. Install reverse clutch assembly on transmission case.
 - Align teeth of high clutch drive plates before installing.

Adjustment (2)

When any parts listed below are replaced, adjust total end play and reverse clutch end play.

| Part name | Total end play | Reverse clutch end play |
|--------------------|----------------|----------------------------|
| Transmission case | • | • |
| Overrun clutch hub | • | • |
| Rear internal gear | • | • |

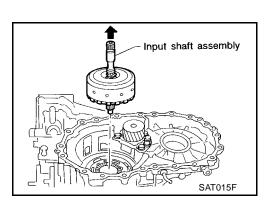


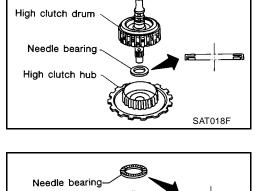
Input shaft assembly

Front sun gear

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| Part name | Total end play | Reverse clutch end play |
|-------------------------|----------------|-------------------------|
| Rear planetary carrier | • | • |
| Rear sun gear | • | • |
| Front planetary carrier | • | • |
| Front sun gear | • | • |
| High clutch hub | • | • |
| High clutch drum | • | • |
| Oil pump cover | • | • |
| Reverse clutch drum | | • |

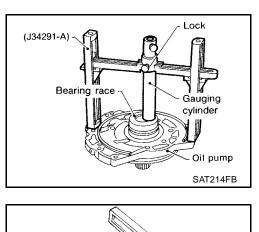
TOTAL END PLAY

1. Adjust total end play "T1 ".

a. With original bearing race installed, place Tool onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of bearing race. Lock gauging cylinder in place with set screw.

Install gauging plunger into cylinder.

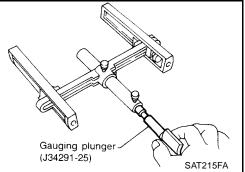
b.



∠ High clutch drum ∠Reverse clutch drum

Oil pump

Gasket



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Bearing race Needle bearing

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- c. With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.
- d. Measure gap between cylinder and plunger. This measurement should give exact total end play.

Total end play "T1 "

: 0.25 - 0.55 mm (0.0098 - 0.0217 in)

• If end play is out of specification, decrease or increase thickness of bearing race as necessary.

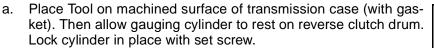
 Available bearing race
 : Reference

 for adjusting total end
 ING F

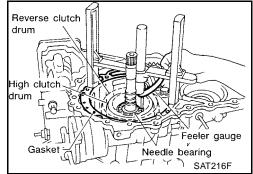
 play
 ING T

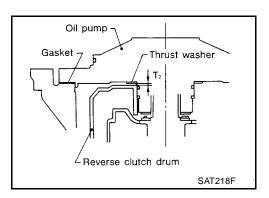
: Refer to <u>AT-754, "BEAR-</u> ING RACE FOR ADJUST-ING TOTAL END PLAY" .

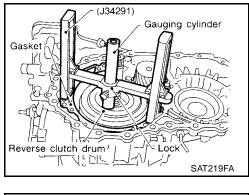
2. Adjust reverse clutch drum end play "T2 ".

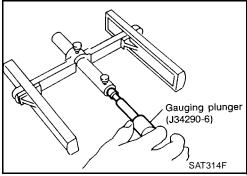


b. Install gauging plunger into cylinder.









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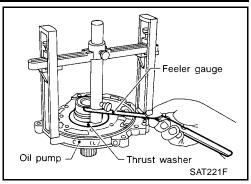
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- c. With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow plunger to rest on thrust washer.
- d. Measure gap between cylinder and plunger with feeler gauge. This measurement should give exact reverse clutch drum end play.

```
Reverse clutch drum : 0.55 - 0.90 mm (0.0217 - 0.0354 in)
end play "T<sub>2</sub> "
```

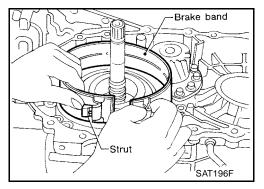
• If end play is out of specification, decrease or increase thickness of thrust washer as necessary.

```
Available thrust washer
for adjusting reverse
clutch drum end play
```

: Refer to <u>AT-754.</u> "THRUST WASHERS FOR <u>ADJUSTING REVERSE</u> <u>CLUTCH DRUM END</u> <u>PLAY</u>".

Assembly (3)

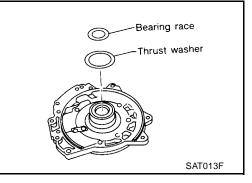
- 1. Install anchor end pin and lock nut on transmission case.
- 2. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.



3. Place bearing race selected in total end play adjustment step on oil pump cover.

• Apply petroleum jelly to bearing race.

- 4. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.
 - Apply petroleum jelly to thrust washer.



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- 5. Install oil pump assembly, baffle plate and gasket on transmission case.
- 6. Tighten oil pump fixing bolts to the specified torque.

- 7. Install O-ring to input shaft.
 - Apply ATF to O-ring.

- 8. Adjust brake band.
- a. Tighten anchor end pin to the specified torque.

Anchor end pin

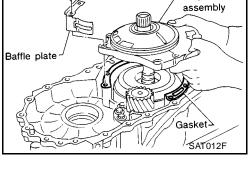
: Refer to <u>AT-751, "BRAKE</u> <u>BAND"</u>.

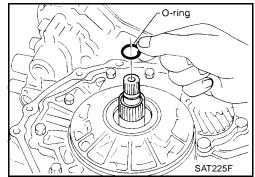
- b. Back off anchor end pin two and a half turns.
- c. While holding anchor end pin, tighten lock nut.

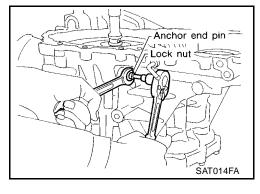
Lock nut

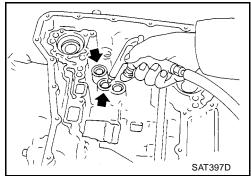
: Refer to <u>AT-751, "BRAKE</u> <u>BAND"</u> .

9. Apply compressed air to oil holes of transmission case and check operation of brake band.









[RE4F04B]

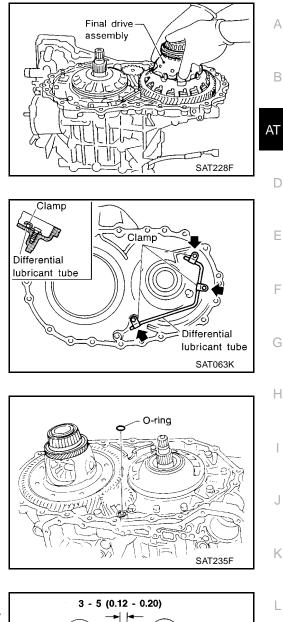
Oil pump

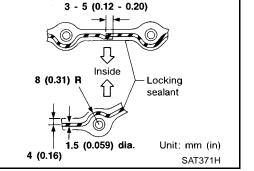
- ASSEMBLY
- 10. Install final drive assembly on transmission case.

11. Install differential lubricant tube on converter housing. Tighten differential lubricant tube bolts to the specified torque. Refer to AT-644, "OVERHAUL" .

12. Install O-ring on differential oil port of transmission case.

- 13. Install converter housing on transmission case.
 - Apply locking sealant to mating surface of converter housing.





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• Tighten converter housing bolts to the specified torque. Refer to <u>AT-644, "OVERHAUL"</u>.

- 14. Install accumulator piston.
- a. Check contact surface of accumulator piston for damage.

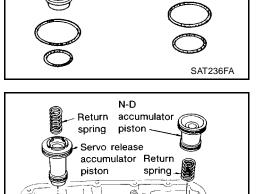
- b. Install O-rings on accumulator piston.
 - Apply ATF to O-rings.

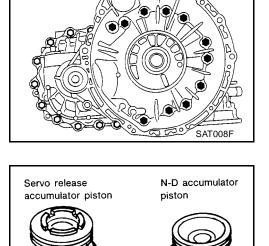
Accumulator piston O-rings : Refer to AT-748, "O-RING".

- c. Install accumulator pistons and return springs on transmission case.
 - Apply ATF to inner surface of transmission case.

Return springs

: Refer to <u>AT-748.</u> "RETURN SPRING" .





Contact

surface

accumulator piston



SAT406DA

SAT239FA

N-D accumulator

piston Servo release

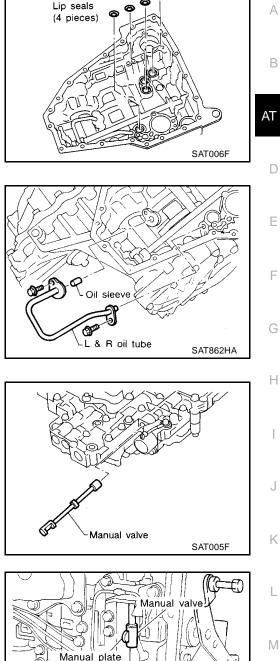
ASSEMBLY

- 15. Install lip seals for band servo oil holes on transmission case.
 - Apply petroleum jelly to lip seals.

16. Install L & R oil tube and oil sleeve. Tighten L & R oil tube bolts to the specified torque. Refer to AT-644, "OVERHAUL" .

- 17. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
 - Apply ATF to manual valve.

- Set manual shaft in Neutral position. b.
- Install control valve assembly on transmission case while alignc. ing manual valve with manual plate.
- d. Pass terminal cord assembly connector through transmission case and install terminal body on transmission case by pushing it.
- Install snap ring to terminal cord assembly connector. e.



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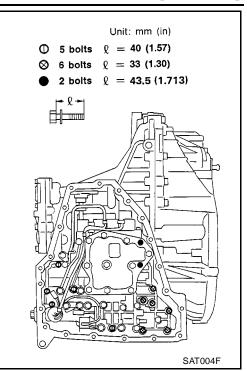
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f. Tighten bolts I, X and \bullet .

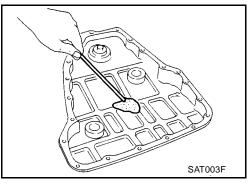


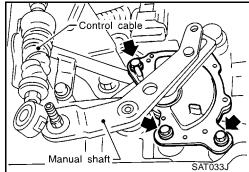
Bolt length, number and location:

| Bolt | I | Х | ٠ |
|---|-----------|-----------|-----------------|
| Bolt length " ℓ " $\stackrel{\square}{\longleftarrow}$ mm (in) | 40 (1.57) | 33 (1.30) | 43.5 (1.713) |
| Number of bolts | 5 | 6 | 2 |

18. Install oil pan.

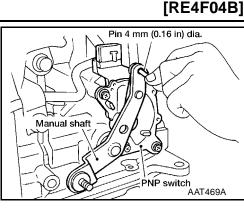
- a. Attach a magnet to oil pan.
- b. Install new oil pan gasket on transmission case.
- c. Install oil pan on transmission case.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten oil pan bolts and drain plug to the specified torque. Refer to <u>AT-644, "OVERHAUL"</u>.
- 19. Install park/neutral position (PNP) switch.
- a. Set manual shaft in P position.
- b. Temporarily install park/neutral position (PNP) switch on manual shaft.
- c. Move selector lever to N position.





- d. Use a 4 mm (0.16 in) pin for this adjustment.
- i. Insert the pin straight into the manual shaft adjustment hole.
- ii. Rotate park/neutral position (PNP) switch until the pin can also be inserted straight into hole in park/neutral position (PNP) switch.
- e. Tighten park/neutral position (PNP) switch fixing bolts. Refer to <u>AT-644, "OVERHAUL"</u>.
- f. Remove pin from adjustment hole after adjusting park/neutral position (PNP) switch.
- 20. Install A/T fluid charging pipe and fluid cooler tube to transmission case. Tighten A/T fluid charging pipe and fluid cooler tube bolts to the specified torque. Refer to <u>AT-644, "OVERHAUL"</u>.

- 21. Install torque converter.
- a. Pour ATF into torque converter.
 - Approximately 1 liter (1-1/8 US qt, 7/8 lmp qt) of fluid is required for a new torque converter.
 - When reusing old torque converter, add the same amount of fluid as was drained.
- b. Install torque converter while aligning notches of torque converter with notches of oil pump.



А

В

AT

D

Ε

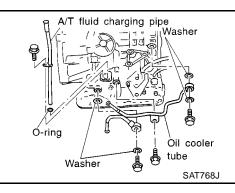
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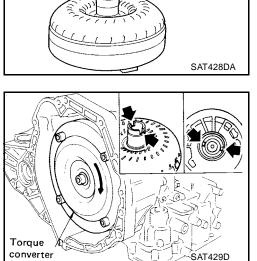
Κ

L

Μ



ATF



: 14 mm (0.55 in) or more

[RE4F04B]

- c. Measure distance "A" to check that torque converter is in proper position.

Distance A

[RE4F04B]

PFP:00030

ECS003X0

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

| Engine | | QR25DE | |
|------------------------------|-------------------|--|----|
| Automatic transaxle mode | 9 | RE4F04B | В |
| Automatic transaxle assembly | Model code number | 85X63 | |
| | 1st | 2.785 | AT |
| | 2nd | 1.545 | |
| | 3rd | 1.000 | D |
| Transaxle gear ratio | 4th | 0.694 | |
| | Reverse | 2.272 | |
| | Final drive | 4.087 | E |
| Recommended fluid | - | Nissan Matic "D" (Continental U.S. and Alaska) or Canada Nissan Auto- matic Transmission Fluid* | |
| Fluid capacity ℓ (US qt | , Imp qt) | 8.5 (9, 7.5) | F |

*: Refer to MA-14, "RECOMMENDED FLUIDS AND LUBRICANTS" .

Shift Schedule **VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION**

| Throttle | Shift pattorn | | | Vehicle spee | d km/h (MPH) | | |
|---------------|---------------|----------------------|-----------------------|-------------------------|------------------------|-----------------------|-----------------------|
| position | Shift pattern | $D1 \rightarrow D2$ | $D2 \rightarrow D3$ | $D3 \rightarrow D4$ | $D4 \rightarrow D3$ | $D_3 \rightarrow D_2$ | $D_2 \rightarrow D_1$ |
| Full throttle | Comfort | 52 - 60 (32 - 37) | 97 - 105 (60 - 66) | 153 - 161 (95 - 100) | 149 - 157 (93 - 98) | 87 - 95 (41 - 54) | 41 - 49 (25 - 30) |
| Fuil throttie | Auto power | 52 - 60 (32 - 37) | 97 - 105 (60 - 66) | 153 - 161 (95 - 100) | 149 - 157 (93 - 98) | 87 - 95 (41 - 54) | 41 - 49 (25 - 30) |
| Half throttle | Comfort | 37 - 45 (23 - 28) | 67 - 75 (42 - 47) | 119 - 127 (74 - 79) | 90 - 98 (56 - 61) | 39 - 47 (24 - 27) | 24 - 32 (15 - 20) |
| | Auto power | 39 - 47 (24 - 29) | 73 - 81 (45 - 50) | 119 - 127 (74 - 79) | 90 - 98 (56 - 61) | 46 - 54 (26 - 34) | 24 - 32 (15 - 20) |

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

| Selector lever position | D4 (O/D C | N) position | D3 (O/D OI | FF) position | L |
|-------------------------|-------------------|-------------------|-------------------|-------------------|---|
| Shift pattern | Comfort | Auto power | Comfort | Auto power | - |
| Lock-up "ON" | 62 - 70 (38 - 43) | 62 - 70 (38 - 43) | 86 - 94 (53 - 58) | 86 - 94 (53 - 58) | |
| Lock-up "OFF" | 51 - 59 (31 - 36) | 51 - 59 (31 - 36) | 83 - 91 (52 - 57) | 83 - 91 (52 - 57) | M |

NOTE:

• Lock-up vehicle speed indicates the speed in D4 (O/D ON) position.

- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

Stall Revolution

| Engine | Stall revolution rpm |
|--------|-------------------------|
| QR25DE | 2,350 - 2,800 |

ECS003X2

ECS003X1

Unit: km/h (MPH)

А

[RE4F04B]

Line Pressure

ECS003X3

| Engine speed | Line pressure | kPa (kg/cm ² , psi) |
|--------------|----------------------|--------------------------------|
| rpm | D, 2 and 1 positions | R position |
| Idle | 500 (5.1, 73) | 778 (7.9, 113) |
| Stall | 1,223 (12.6, 179) | 1,918 (19.6, 278) |

Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

ECS003X4

Unit: mm (in)

| | | Parts | | Item | |
|------------|----|---------------------------------------|-------------|---------------|----------------|
| | | Faits | Part No.* | Free length | Outer diameter |
| | 23 | Pilot valve spring | 31742-80L13 | 38.98 (1.535) | 8.9 (0.350) |
| | 7 | 1-2 accumulator valve spring | 31742-80L15 | 20.5 (0.807) | 6.95 (0.274) |
| | 28 | 1-2 accumulator piston spring | 31742-80L14 | 55.26 (2.176) | 19.6 (0.772) |
| | 33 | 1st reducing valve spring | 31742-80L08 | 27.0 (1.063) | 7.0 (0.276) |
| Upper body | 35 | 3-2 timing valve spring | 31736-01X00 | 23.0 (0.906) | 6.65 (0.262) |
| | 18 | Overrun clutch reducing valve spring | 31742-80L09 | 37.5 (1.476) | 6.9 (0.272) |
| | 16 | Torque converter relief valve spring | 31742-80L10 | 31.0 (1.220) | 9.0 (0.354) |
| | 11 | Torque converter clutch control valve | 31742-80L16 | 56.98 (2.243) | 6.5 (0.256) |
| | 3 | Cooler check valve spring | 31742-85X01 | 29.4 (1.157) | 6.0 (0.236) |
| | 15 | Pressure regulator valve spring | 31742-80L01 | 45.0 (1.772) | 15.0 (0.591) |
| | 20 | Overrun clutch control valve spring | 31762-80L00 | 21.7 (0.854) | 7.0 (0.276) |
| | 24 | Accumulator control valve spring | 31742-80L02 | 22.0 (0.866) | 6.5 (0.256) |
| | 29 | Shift valve A spring | 31762-80L00 | 21.7 (0.854) | 7.0 (0.276) |
| Lower body | 32 | Shuttle valve spring | 31762-41X04 | 51.0 (2.008) | 5.65 (0.222) |
| | 12 | Shift valve B spring | 31762-80L00 | 21.7 (0.854) | 7.0 (0.276) |
| | 7 | Pressure modifier valve spring | 31742-80L13 | 30.5 (1.201) | 9.8 (0.386) |
| | 3 | | 31742-80L04 | 32.0 (1.260) | 6.9 (0.272) |
| | - | Oil cooler relief valve spring | 31742-80L12 | 17.02 (0.670) | 8.0 (0.315) |

*: Always check with the Parts Department for the latest parts information.

Accumulator O-RING

ECS003X5

Unit: mm (in)

Unit: mm (in)

| Accumulator | Part No.* | Inner diameter (Small) | Part No.* | Inner diameter (Large) |
|---------------------------|-------------|---------------------------|-------------|---------------------------|
| Servo release accumulator | 31526-41X03 | 26.9 (1.059) | 31526-41X02 | 44.2 (1.740) |
| N-D accumulator | 31526-31X08 | 34.6 (1.362) | 31672-21X00 | 39.4 (1.551) |

*: Always check with the Parts Department for the latest parts information.

RETURN SPRING

| Accumulator | Part number* | Free length | Outer diameter |
|---------------------------|--------------|--------------|----------------|
| Servo release accumulator | 31605-85X00 | 62.8 (2.473) | 21 (0.827) |
| N-D accumulator | 31605-80L03 | 43.5 (1.713) | 28.0 (1.102) |

*: Always check with the Parts Department for the latest parts information.

[RE4F04B]

| Model code number | | 85X6 | 85X63 | |
|-----------------------------------|----------------------------------|---|--|--|
| Number of drive plates | | 2 | | |
| Number of driven plates | | 2 | | |
| | Standard | 1.6 (0.0 | 063) | |
| Drive plate thickness mm (in) | Allowable limit | 1.4 (0.0 | | |
| Driven plate thickness mm (in) | Standard | 1.8 (0.0 | | |
| | Standard | 0.5 - 0.8 (0.02 | | |
| Clearance mm (in) | Allowable limit | 1.2 (0.0 | | |
| | | Thickness mm (in) | Part number* | |
| Thickness of retaining plates | | 6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307) | 31537-80L00 31537-80L01 31537-80L02 31537-80L03 31537-80L04 31537-80L05 31537-80L05 31537-80L06 | |
| : Always check with the Parts De | partment for the latest parts ir | formation. | | |
| Model code number | | 85X63 | | |
| Number of drive plates | | 3 | | |
| Number of driven plates | | 7*2 + | 1*3 | |
| | Standard | 1.6 (0.0 | | |
| Drive plate thickness mm (in) | Allowable limit | 1.4 (0.0 | , | |
| | | *2 | *3 | |
| Driven plate thickness mm (in) | Standard | 1.4 (0.055) | 2.0 (0.079) | |
| | Standard | 1.8 - 2.2 (0.07 | | |
| Clearance mm (in) | Allowable limit | 2.8 (0.110) | | |
| | | Thickness mm (in) | Part number* | |
| Thickness of retaining plates | | 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) | 31537-80L20 31537-80L21 31537-80L22 31537-80L23 31537-80L24 | |
| *: Always check with the Parts De | partment for the latest parts in | formation. | | |
| FORWARD CLUTCH | | | | |
| Model code number | | 85X6 | 63 | |
| Number of drive plates | | 5 | 5 | |
| Number of driven plates | | 5 | | |
| Standard | | 1.6 (0.0 | 063) | |
| Drive plate thickness mm (in) | Allowable limit | 1.4 (0.0 | 055) | |
| Driven plate thickness mm (in) | Standard | 1.8 (0.0 |)71) | |
| | | | | |
| Clearance mm (in) | Standard | 0.45 - 0.85 (0.01 | 177 - 0.0335) | |

[RE4F04B]

| | Thickness mm (in) | Part number* |
|-------------------------------|-------------------|--------------|
| | 3.2 (0.126) | 31537-80L18 |
| | 3.4 (0.134) | 31537-80L17 |
| Thickness of retaining plates | 3.6 (0.142) | 31537-80L12 |
| The claiming places | 3.8 (0.150) | 31537-80L13 |
| | 4.0 (0.157) | 31537-80L14 |
| | 4.2 (0.165) | 31537-80L15 |
| | 4.4 (0.173) | 31537-80L16 |

*: Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

| Model code number | | 85X | 85X63 | |
|---------------------------------------|-----------------|---------------------------|--------------|--|
| Number of drive plates | | 3 | | |
| Number of driven plates | | 5 | | |
| Drive alete this lase areas (in) | Standard | 1.6 (0. | 063) | |
| Drive plate thickness mm (in) | Allowable limit | 1.4 (0. | 055) | |
| Driven plate thickness mm (in) | Standard | 1.8 (0.071) | | |
| Clearanae mm (in) | Standard | 0.7 - 1.1 (0.028 - 0.043) | | |
| Clearance mm (in) | Allowable limit | 1.7 (0. | 1.7 (0.067) | |
| | I | Thickness mm (in) | Part number* | |
| | | 3.0 (0.118) | 31537-80L07 | |
| Thickness of retaining plates | | 3.2 (0.126) | 31537-80L08 | |
| · · · · · · · · · · · · · · · · · · · | | 3.4 (0.134) | 31537-80L09 | |
| | | 3.6 (0.142) | 31537-80L10 | |
| | | 3.8 (0.150) | 31537-80L11 | |

*: Always check with the Parts Department for the latest parts information.

LOW & REVERSE BRAKE

| Model code number | | 85X63 | | |
|--------------------------------|-----------------|----------------------------|--------------|--|
| Number of drive plates | | 6 | | |
| Number of driven plates | | 6 | | |
| | Standard | 1.8 (0.0 | 71) | |
| Drive plate thickness mm (in) | Allowable limit | 1.6 (0.0 | 63) | |
| Driven plate thickness mm (in) | Standard | 1.8 (0.0 | 71) | |
| | Standard | 1.7 - 2.1 (0.067 - 0.083) | | |
| Clearance mm (in) | Allowable limit | 3.3 (0.130) | | |
| | | Thickness mm (in) | Part number* | |
| | | 2.0 (0.079) | 31667-80L00 | |
| | | 2.2 (0.087) | 31667-80L01 | |
| | | 2.4 (0.094) | 31667-80L02 | |
| Thickness of retaining plates | | 2.6 (0.102) | 31667-80L03 | |
| | | 2.8 (0.110) | 31667-80L04 | |
| | | | 31667-80L05 | |
| | | | 31667-80L06 | |
| | | 3.2 (0.126) 3.4 (0.134) | 31667-80L07 | |

*: Always check with the Parts Department for the latest parts information.

CLUTCH AND BRAKE RETURN SPRINGS

Unit: mm (in)

| Parts | Part number* | Free length | Outer diameter |
|--|--------------|--------------|----------------|
| Forward clutch (Overrun clutch) (22 pcs) | 31505-80L00 | 21.4 (0.843) | 10.3 (0.406) |

AT-750

[RE4F04B]

| | | | [RE4F04B] | |
|--|-----------------------------------|--------------------------------|---------------------|--|
| Parts | Part number* | Free length | Outer diameter | |
| High clutch (10 pcs) | 31505-80L02 | 22.5 (0.886) | 10.8 (0.425) | |
| Low & reverse brake (24 pcs) | 31505-80L01 | 24.1 (0.949) | 6.6 (0.260) | |
| *: Always check with the Parts Depart | tment for the latest parts inforn | nation. | | |
| BRAKE BAND | | | | |
| Anchor end pin tightening torque | N-m (kg-m, in-lb) | 4.0 - 5.8 (0.4 - 0.6, 36 - 52) | | |
| Number of returning revolutions for | anchor end pin | 2 | 2.5 | |
| Lock nut tightening torque N-m (k | g-m, ft-lb) | 31 - 36 (3.2 | - 3.7, 23 - 27) | |
| Final Drive DIFFERENTIAL SIDE GEA | R CLEARANCE | | ECS003X7 | |
| Clearance between side gear and c washer mm (in) | ifferential case with | 0.1 - 0.2 (0 | .004 - 0.008) | |
| DIFFERENTIAL SIDE GEA | R THRUST WASHER | S | | |
| Thickness | mm (in) | Part n | umber* | |
| 0.75 (0.02 | 295) | 38424 | I-81X00 | |
| 0.80 (0.0 | , | | I-81X01 | |
| 0.85 (0.0 0.90 (0.0 | , | | I-81X02 I-81X03 | |
| 0.95 (0.0) | 374) | 38424 | I-81X04 | |
| *: Always check with the Parts Depart | tment for the latest parts inforn | nation. | | |
| DIFFERENTIAL SIDE BEA | RING PRELOAD ADJ | USTING SHIMS | | |
| Thickness | mm (in) | Part n | umber* | |
| | 0.48 (0.0189) | | 3-80X00 | |
| | 0.52 (0.0205) | | 3-80X01 3-80X02 | |
| | 0.56 (0.0220) 0.60 (0.0236) | | 3-80X02 | |
| , | 0.64 (0.0252) | | 3-80X04 | |
| , i | 0.68 (0.0268) | | 3-80X05 | |
| 0.72 (0.0 | - | | 3-80X06 | |
| 0.76 (0.0 | | | 3-80X07 | |
| | 0.80 (0.0315) 0.84 (0.0331) | | 3-80X08 3-80X09 | |
| | 0.88 (0.0346) | | B-80X10 | |
| | 0.92 (0.0362) | | B-80X11 | |
| *: Always check with the Parts Depart | tment for the latest parts inforn | nation. | | |
| BEARING PRELOAD | | | | |
| Differential side bearing preload | nm (in) | 0.05 - 0.09 (0 | .0020 - 0.0035) | |
| TURNING TORQUE | | | | |
| Turning torque of final drive assemb | ly N-m (kg-cm, in-lb) | 0.78 - 1.37 (8.0 | - 14.0, 6.9 - 12.2) | |
| Planetary Carrier and PLANETARY CARRIER | Oil Pump | | EC\$003X8 | |
| Clearance between planetary carrie | r Standard | 0.20 - 0.70 (0 | .0079 - 0.0276) | |
| and pinion washer mm (in) | Allowable limit | 0.80 (| 0.0315) | |
| OIL PUMP | | | | |
| Oil pump side clearance mm (in) | | 0.030 - 0.050 (| 0.0012 - 0.0020) | |
| | | | | |

[RE4F04B]

ECS003X9

ECS003XA

| | | Inner | gear | |
|--|-----------------|---------------------------------|----------------|--|
| | | Thickness mm (in) | Part number* | |
| | | 11.99 - 12.0 (0.4720 - 0.4724) | 31346-80L00 | |
| | | 11.98 - 11.99 (0.4717 - 0.4720) | 31346-80L01 | |
| Thickness of inner gears and ou | itor goorg | 11.97 - 11.98 (0.4713 - 0.4717) | 31346-80L02 | |
| Thickness of inner gears and outer gears | | Outer gear | | |
| | | Thickness mm (in) | Part number* | |
| | | 11.99 - 12.0 (0.4720 - 0.4724) | 31347-80L00 | |
| | | 11.98 - 11.99 (0.4717 - 0.4720) | 31347-80L01 | |
| | | 11.97 - 11.98 (0.4713 - 0.4717) | 31347-80L02 | |
| Clearance between oil pump | Standard | 0.111 - 0.181 (0. | 0044 - 0.0071) | |
| housing and outer gear mm (in) | Allowable limit | 0.181 (0.0071) | | |
| Oil pump cover seal ring | Standard | 0.1 - 0.25 (0.00 | 039 - 0.0098) | |
| clearance mm (in) | Allowable limit | 0.25 (0. | 0098) | |

*: Always check with the Parts Department for the latest parts information.

Input Shaft SEAL RING CLEARANCE

| Input shaft seal ring clearance mm | Standard | 0.08 - 0.23 (0.0031 - 0.0091) |
|------------------------------------|-----------------|-------------------------------|
| (in) | Allowable limit | 0.23 (0.0091) |

SEAL RING

| Outer diameter mm (in) | Inner diameter mm (in) | Width mm (in) | Part number* |
|------------------------|------------------------|---------------|--------------|
| 26 (1.024) | 22.4 (0.882) | 1.971 (0.078) | 31525-80X02 |

*: Always check with the Parts Department for the latest parts information.

Reduction Pinion Gear TURNING TORQUE

Turning torque of reduction pinion gear N-m (kg-cm, in-lb)

0.05 - 0.39 (0.5 - 4.0, 0.43 - 3.47)

REDUCTION PINION GEAR BEARING ADJUSTING SHIMS

| NO. | Thickness mm (in) | Part number | NO. | Thickness mm (in) | Part number* |
|-----|-------------------|-------------|-----|-------------------|--------------|
| 1 | 5.00 (0.1969) | 31439-81X00 | 18 | 5.34 (0.2102) | 31439-81X17 |
| 2 | 5.02 (0.1976) | 31439-81X01 | 19 | 5.36 (0.2110) | 31439-81X18 |
| 3 | 5.04 (0.1984) | 31439-81X02 | 20 | 5.38 (0.2118) | 31439-81X19 |
| 4 | 5.06 (0.1992) | 31439-81X03 | 21 | 5.40 (0.2126) | 31439-81X20 |
| 5 | 5.08 (0.2000) | 31439-81X04 | 22 | 5.42 (0.2134) | 31439-81X21 |
| 6 | 5.10 (0.2008) | 31439-81X05 | 23 | 5.44 (0.2142) | 31439-81X22 |
| 7 | 5.12 (0.2016) | 31439-81X06 | 24 | 5.46 (0.2150) | 31439-81X23 |
| 8 | 5.14 (0.2024) | 31439-81X07 | 25 | 5.48 (0.2157) | 31439-81X24 |
| 9 | 5.16 (0.2031) | 31439-81X08 | 26 | 5.50 (0.2165) | 31439-81X46 |
| 10 | 5.18 (0.2039) | 31439-81X09 | 27 | 5.52 (0.2173) | 31439-81X47 |
| 11 | 5.20 (0.2047) | 31439-81X10 | 28 | 5.54 (0.2181) | 31439-81X48 |
| 12 | 5.22 (0.2055) | 31439-81X11 | 29 | 5.56 (0.2189) | 31439-81X49 |
| 13 | 5.24 (0.2063) | 31439-81X12 | 30 | 5.58 (0.2197) | 31439-81X60 |
| 14 | 5.26 (0.2071) | 31439-81X13 | 31 | 5.60 (0.2205) | 31439-81X61 |
| 15 | 5.28 (0.2079) | 31439-81X14 | 32 | 5.62 (0.2213) | 31439-81X62 |
| 16 | 5.30 (0.2087) | 31439-81X15 | 33 | 5.64 (0.2220) | 31439-81X63 |
| 17 | 5.32 (0.2094) | 31439-81X16 | 34 | 5.66 (0.2228) | 31439-81X64 |

[RE4F04B]

ECS003XB

ECS003XC

Unit: mm (in)

Н

Μ

| - | | | | | | |
|-----|--------------|-------------------|-----|-------------|-------------------|-----|
| - | Part number* | Thickness mm (in) | NO. | Part number | Thickness mm (in) | NO. |
| A | 31439-83X10 | 4.70 (0.1850) | 50 | 31439-81X65 | 5.68 (0.2236) | 35 |
| - | 31439-83X11 | 4.72 (0.1858) | 51 | 31439-81X66 | 5.70 (0.2244) | 36 |
| B | 31439-83X12 | 4.74 (0.1866) | 52 | 31439-81X67 | 5.72 (0.2252) | 37 |
| - | 31439-83X13 | 4.76 (0.1874) | 53 | 31439-81X68 | 5.74 (0.2260) | 38 |
| - | 31439-83X14 | 4.78 (0.1882) | 54 | 31439-81X69 | 5.76 (0.2268) | 39 |
| AT | 31439-83X15 | 4.80 (0.1890) | 55 | 31439-81X70 | 5.78 (0.2276) | 40 |
| - | 31439-83X16 | 4.82 (0.1898) | 56 | 31439-81X71 | 5.80 (0.2283) | 41 |
| D | 31439-83X17 | 4.84 (0.1906) | 57 | 31439-81X72 | 5.82 (0.2291) | 42 |
| | 31439-83X18 | 4.86 (0.1913) | 58 | 31439-81X73 | 5.84 (0.2299) | 43 |
| - | 31439-83X19 | 4.88 (0.1921) | 59 | 31439-81X74 | 5.86 (0.2307) | 44 |
| E | 31439-83X20 | 4.90 (0.1929) | 60 | 31439-85X05 | 4.60 (0.1811) | 45 |
| - | 31439-83X21 | 4.92 (0.1937) | 61 | 31439-85X06 | 4.62 (0.1819) | 46 |
| - | 31439-83X22 | 4.94 (0.1945) | 62 | 31439-85X07 | 4.64 (0.1827) | 47 |
| - F | 31439-83X23 | 4.96 (0.1953) | 63 | 31439-85X08 | 4.66 (0.1835) | 48 |
| - | 31439-83X24 | 4.98 (0.1961) | 64 | 31439-85X09 | 4.68 (0.1843) | 49 |

*: Always check with the Parts Department for the latest parts information.

Band Servo RETURN SPRING

| Return spring | Part number* | Free length | Outer diameter |
|-------------------------|--------------|--------------|----------------|
| 2nd servo return spring | 31605-80L05 | 32.5 (1.280) | 25.9 (1.020) |
| OD servo return spring | 31605-80L06 | 62.6 (2.465) | 21.7 (0.854) |

*: Always check with the Parts Department for the latest parts information.

Output Shaft SEAL RING CLEARANCE

| Output shaft seal ring clearance mm | Standard | 0.10 - 0.25 (0.0039 - 0.0098) | K |
|-------------------------------------|-----------------|-------------------------------|---|
| (in) | Allowable limit | 0.25 (0.0098) | |

SEAL RING

| Outer diameter mm (in) | Inner diameter mm (in) | Width mm (in) | Part number* |
|------------------------|------------------------|---------------|--------------|
| 33.71 (1.327) | 30.25 (1.191) | 1.95 (0.077) | 31525-80809 |

*: Always check with the Parts Department for the latest parts information.

END PLAY

| Output shaft end play mm (in) | 0 - 0.15 (0 - 0.0059) |
|-------------------------------|-----------------------|
|-------------------------------|-----------------------|

OUTPUT SHAFT ADJUSTING SHIMS

| Thickness mm (in) | Part number* |
|-------------------|--------------|
| 0.80 (0.0315) | 31438-80X60 |
| 0.84 (0.0331) | 31438-80X61 |
| 0.88 (0.0346) | 31438-80X62 |
| 0.92 (0.0362) | 31438-80X63 |
| 0.96 (0.0378) | 31438-80X64 |
| 1.00 (0.0394) | 31438-80X65 |
| 1.04 (0.0409) | 31438-80X66 |
| 1.08 (0.0425) | 31438-80X67 |
| 1.12 (0.0441) | 31438-80X68 |
| 1.16 (0.0457) | 31438-80X69 |
| 1.20 (0.0472) | 31438-80X70 |

[RE4F04B]

ECS003XD

ECS003XE

*: Always check with the Parts Department for the latest parts information.

Bearing Retainer SEAL RING CLEARANCE

| Bearing retainer seal ring | Standard | 0.10 - 0.30 (0.0039 - 0.0118) |
|----------------------------|-----------------|-------------------------------|
| clearance mm (in) | Allowable limit | 0.30 (0.0118) |

Total End Play

Total end play mm (in)

0.25 - 0.55 (0.0098 - 0.0217)

BEARING RACE FOR ADJUSTING TOTAL END PLAY

| Thickness mm (in) | Part number* |
|-------------------|--------------|
| 0.8 (0.031) | 31435-80X00 |
| 1.0 (0.039) | 31435-80X01 |
| 1.2 (0.047) | 31435-80X02 |
| 1.4 (0.055) | 31435-80X03 |
| 1.6 (0.063) | 31435-80X04 |
| 1.8 (0.071) | 31435-80X05 |
| 2.0 (0.079) | 31435-80X06 |
| 0.9 (0.035) | 31435-80X09 |
| 1.1 (0.043) | 31435-80X10 |
| 1.3 (0.051) | 31435-80X11 |
| 1.5 (0.059) | 31435-80X12 |
| 1.7 (0.067) | 31435-80X13 |
| 1.9 (0.075) | 31435-80X14 |

*: Always check with the Parts Department for the latest parts information.

Reverse Clutch End Play

ECS003XF

Reverse clutch end play mm (in)

0.55 - 0.90 (0.0217 - 0.0354)

14 (0.55)

THRUST WASHERS FOR ADJUSTING REVERSE CLUTCH DRUM END PLAY

| Thickness mm (in) | Part number* |
|-------------------|--------------|
| 0.80 (0.0315) | 31508-80X13 |
| 0.95 (0.0374) | 31508-80X14 |
| 1.10 (0.0433) | 31508-80X15 |
| 1.25 (0.0492) | 31508-80X16 |
| 1.40 (0.0551) | 31508-80X17 |
| 1.55 (0.0610) | 31508-80X18 |
| 1.70 (0.0669) | 31508-80X19 |
| 1.85 (0.0728) | 31508-80X20 |

*: Always check with the Parts Department for the latest parts information.

Removal and Installation

ECS003XG

ECS003XH

ECS003XI

Unit: mm (in)

| Distance between end of converter housing and torque converter | |
|--|--|
|--|--|

Shift Solenoid Valves

| Gear position | 1 | 2 | 3 | 4 |
|------------------------|-------------|-------------|------------|-------------|
| Shift solenoid valve A | ON (Closed) | OFF (Open) | OFF (Open) | ON (Closed) |
| Shift solenoid valve B | ON (Closed) | ON (Closed) | OFF (Open) | OFF (Open) |

Solenoid Valves

| Solenoid valves | Resistance (Approx.) Ω | Terminal No. |
|------------------------|-------------------------------|--------------|
| Shift solenoid valve A | 20 - 30 | 2 |
| Shift solenoid valve B | 5 - 20 | 1 |

[RE4F04B]

| | | | | [!:=+ | |
|---|-----------------------------------|--------------------|------------------------|--------------------------|----------|
| Overrun clutch solenoid valve | | | 20 - 30 | 3 | |
| Line pressure solenoid valve | e pressure solenoid valve 2.5 - 5 | | 2.5 - 5 | 4 | |
| Torque converter clutch solenoid | alve | | 5 - 20 | 5 | |
| A/T Fluid Temperatur | e Sensor | | | | ECS003XJ |
| Remarks: Specification data are ref | ference values. | | | | |
| Monitor item | Conditi | on | Specifi | fication (Approximately) | |
| | Cold [20°C | (68°F)] | 1.5V | 2.5 kΩ | |
| A/T fluid temperature sensor | ↓ Hot [80°C (′ | 176°F)] | ↓ 0.5V | ↓ 0.3 kΩ | 1 |
| Revolution Sensor | | | | | ECS003XK |
| Condition | | | Judgement standard | | |
| When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring func- tion.*1 | | | | | |
| | | | 450 Hz (Approx.) | | |
| Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item. | | | | | |
| When vehicle is parked. 0V | | | 0V | | |
| Dropping Resistor | | | | | ECS003XL |
| Resistance | | | | Approx. 12Ω | <u> </u> |
| Furbine Revolution S | ensor | | | | ECS003XM |
| Condition | | Judgement standard | | | |
| When moving at 20 km/h (12 MPH tion.*1 | l), use the CONSL | JLT-II pulse frequ | uency measuring func- | | |
| CAUTION: | | 240 Hz (Approx.) | | | |
| Connect the diagnosis data link *1: A circuit tester cannot be used | | cle diagnosis c | connector. | | |
| When vehicle is parked. Under 1.3V or over | | | Under 1.3V or over 4.5 | V | |

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